RUSSIAN MARITIME REGISTER OF SHIPPING

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RULES

FOR TECHNICAL SUPERVISION DURING CONSTRUCTION OF SHIPS AND MANUFACTURE OF MATERIALS AND PRODUCTS FOR SHIPS

Volume 1

Part I GENERAL REGULATIONS FOR TECHNICAL SUPERVISION

Part II TECHNICAL DOCUMENTATION

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Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships have been approved in compliance with the established approval procedure and come into force since 1 July 2013.

The present edition has been prepared on the basis of the latest edition of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships (2012) taking into account the amendments developed immediately before publication of the Rules.

The Rules are published in three volumes containing the following parts.

Volume 1 — Part I "General Regulations for Technical Supervision";

Part II "Technical Documentation".

Volume 2 — Part III "Technical Supervision during Manufacture of Materials";

Part IV "Technical Supervision during Manufacture of Products".

Volume 3 — Part Vi "Technical Supervision during Construction of Ships".

On the entry into force of these Rules, the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships (2012) become void.

PART I. GENERAL REGULATIONS FOR TECHNICAL SUPERVISION

- 1. Chapter 1.1: definition "Date of ship construction" has been specified in compliance with IACS Procedural Requirement № 11.
 - 2. Section 2: para 2.26 has been specified.
 - 3. Section 3: in paras 3.4 µ 3.5 the periods of endorsement and validity of the certificates have been specified.
 - 4. Section 4: in para 4.4 the reference to para 3.1 has been supplemented;
- in para 4.5.1.1 the requirements to the terms of periodical surveys of the item of technical supervision and the firm (manufacturer) have been specified;
 - 5. Section 6: para 6.5.2 has been deleted;
- in para.6.8 the time limitation of the Welding Procedure Approval Test Certificate (COTTIC) validity has been deleted;
 - 6. Chapter 8.1: in Table 8.1.1 the kind of activity with Code 22010100 has been deleted.
- 7. Chapter 9.1: Table 9.1.1 has been supplemented with new tests and measurements with Codes 21002900MK and 21003000MK;
 - the Chapter has been supplemented with new para 9.1.6 with the requirements to testing laboratories.
 - 8. Chapter 9.3: in para 9.3.2.1 the requirement has been specified;
- the Chapter has been supplemented with new para 9.3.8 with the requirements to the testing laboratories engaged in the activity with 21002900MK Code.
- 9. Appendix 1: new items of technical supervision have been introduced in Sections "Navigational Equipment", "Automation", "Equipment and Appliances for Prevention of Pollution from Ships";
- the amendments to Sections: "Hull", "Equipment, Arrangement and Outfit", "Fire Protection", "Systems and Piping, Boilers, Heat Exchangers and Pressure Vessels", "Electrical Equipment", "Refrigerating Plants" have been introduced.
- 10. Appendix 2: in para 5.5.5 the requirement to the scope of branding and marking of the lifebuoys have been specified.
- 11. Appendix 3: in item 7.1 of the Table, in the column "Reference*", the reference to para 3.3 of the Rules has been deleted of Part III "Technical Supervision During Manufacture of Products" of the Rules has been deleted due to withdrawal of IACS PR № 34, the amendment of IACS UI SC223 (Corr.1 June 2012) and IACS UI Z23 (corr.1 Aug. 2012), and the amendments in Part III "Technical Supervision During Manufacture of Products" of the Rules including the elimination of para 3.3.

PART II. TECHNICAL DOCUMENTATION

- 1. Section 3: in para 3.12 the reference has been specified.
- 2. Section 5: in para 5.9 the requirements related to the RS rules concerning the application of the spare parts for products in service have been specified.
 - 3. Section 8: in paras 8.2 and 8.3 the amendments considering the new adopted RS stamps have been introduced.
- 4. Section 9: in para 9.3 the requirements with regard to the duration of validity of the technical documentation approval concerning the application of the spare parts for products in service have been specified.
- 5. Section 10: para 10.1 has been supplemented with the requirement considering the practices of the plan approval documentation review.
- 6. Appendix: in para 13.1 the amendments considering para 4.2.8 of the IMO Guidelines in compliance with resolution MEPC. 212(63) have been introduced;
 - para 13.2.2 has been amended considering Regulation 23 in Annex I to MARPOL 73/78.

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PART I. GENERAL REGULATIONS FOR TECHNICAL SUPERVISION

1 TERMS, DEFINITIONS, ABBREVIATIONS

Definitions and explanations relating to general terminology of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships are given in Part I "Classification" of the Rules for the Classification and Construction of Sea-Going Ships. For the purpose of these Rules the following terms and definitions are applied.

1.1 DEFINITIONS AND EXPLANATIONS

1.1.1 Definitions.

Administration is the Administration in accordance with the definitions in international conventions

RS Head Office is the management of the Register and departments of the Head Office.

Prototype ship is a single-built ship or the first ship of the series, which is built under the Register technical supervision.

In case of ships built under the same design at different shipyards, the first ship built at each shipyard is considered to be the prototype ship.

Prototype (first lot) is a material or product (lot) used by the Register to check and confirm by means of tests and surveys that it complies with the RS requirements and may be used for the intended purpose if produced at the firm (manufacturer) concerned.

Date of ship construction is the day, month and year of the actual completion of the Register surveys required in supervision of the ship construction.

Date of ship construction for the purpose of application of the requirements of international conventions is the day, month and year in accordance with the definitions in international conventions.

Contract on technical supervision is an agreement in the written form defining rights and responsibilities of the Register and organization (firm) during technical supervision of the items of supervision.

Additional requirements are the requirements caused by the item features or its operational conditions, which are not provided for by the rules imposed by RS in writing to ensure the safety of items of technical supervision.

Under safety in this particular case is meant safe navigation of ships, fixed offshore platforms, safety of life at sea, safe carriage of goods, environmental protection.

Surveyor is an RS official authorized to perform certain types of the RS technical supervision.

Test is a technical operation on determination of one or more characteristics or operating parameters of an item of supervision in compliance with the established or defined procedure.

Competent organization is an organization recognized as having adequate knowledge and experience in the particular area.

Competent person is a person considered as adequately qualified to do a job in the particular area, using appropriate knowledge and experience.

Normative documents are standards, regulations, technical requirements, norms, calculation procedures, instructions, guidelines and other documents, which provide design, technical or production requirements for design, construction (manufacture), installation, testing and service of the items of the RS technical supervision.

Items of technical supervision (items of supervision) are ships and other floating facilities, fixed offshore platforms, products, materials, works, services and processes within the RS terms of reference in compliance with the current legislation and the Charter.

Approval of a material, product or process is confirmation by branding and/or the RS document of a material, product or process compliance with the RS requirements based on the positive results of their survey.

Approval (agreement) of technical documentation is confirmation by the RS stamp and/or document of compliance of technical documentation with the RS requirements based on the positive results of its review.

Type approval of a material, product or process is an approval of a material, product, process considered by RS as a representative of the particular production without attribution to the particular item of technical supervision.

Pilot specimen (pilot lot) is a material or a product (lot) produced in accordance with newly developed technical documentation to determine a possibility of its use for the intended purpose in compliance with the RS requirements, based on review of technical documentation and checking in the course of tests or research of structural solutions as well as combination of properties and parameters.

¹ Hereinafter referred as "the Rules".

Organization (firm) is a legal entity of any legal form, form of ownership and affiliation, as well as a physical person involved in business not being a legal person involved in activity related to the items of supervision.

Survey is an integral part of technical supervision, including:

checking availability of approved technical documentation on the items of technical supervision;

checking availability of the RS documents, recognized and competent organizations or persons on the items of technical supervision;

examinations, including (where necessary) opening-up and dismantling;

participation in measurements and tests;

assessment of the measurement and test results;

drawing-up, endorsement, renewal and extension of the RS documents;

branding and sealing (where necessary) of the item of technical supervision.

Conversion of a ship of substantial nature (major conversion) is conversion resulting in substantial changes of the ship principal characteristics or structural parameters (such as weight characteristics, gross tonnage, overall dimensions, free-board; power output of the main propulsion installation, ice strengthening, etc.), which can cause change of the ship type, principal dimensions, passenger capacity, cargo carrying capacity, extension of the ship service life or change in the class notation. Nature of conversion (major/minor), unless expressly provided otherwise by international conventions, shall be determined by the RS Head Office in each particular case.

RS Branch Office is a Branch Office, District Office of a Branch Office, Regional Office, District Office of a Regional Office, Affiliated Company, Joint Stock Company, RS Representation. RS Branch Office has Regulations approved in accordance with the established procedure to define its legal status, area of its activity, its tasks and functions, as well as duties, rights and responsibility of a Manager of a Branch Office.

RS rules are a code of normative technical requirements for items of technical supervision.

Recognition of a manufacturer is confirmation by the RS document of capability of a manufacturer to manufacture materials and products in compliance with the RS requirements.

Recognition of a testing laboratory is confirmation by the RS document of technical competence of a testing laboratory in conducting tests in compliance with the RS requirements.

Recognition of an organization (firm) is confirmation by the RS document of capability of an organization (firm) to render services (carry out work) in compliance with the RS requirements.

Plan approval documentation (technical detailed design) is a set of design documents that give full understanding of the ship design in the scope sufficient for determination of its conformity with the requirements of the Register and (if applicable) of international conventions, provision of technical supervision during its construction and class assignment.

Detailed (design) documentation is a set of design documents intended for construction (manufacture), checking, acceptance, delivery, service and repair of the item of supervision.

Single approval of a material, product, process is approval of a material, product, process to be used or installed on a particular item of supervision under construction or in service.

Review of technical documentation is determination of an extent of documentation compliance with the RS requirements.

Recommendations of the International Maritime Organization (IMO) are provisions of resolutions, codes and other normative documents adopted by the governments, which have authorized the Register to supervise the fulfillment of those provisions.

Certificate of conformity (Certificate) is a RS document certifying the compliance of an item of supervision with the RS requirements.

Agreement on Survey is an agreement in a written form establishing interrelations between the Register and a firm (manufacturer), based on which technical personnel of the firm (manufacturer) is entrusted with performance of check tests or part thereof and filling-in of certificates of conformity, which are submitted to the Register for drawing-up (affirmation) together with the test reports.

Special consideration is determination of an extent of conformity of an item of technical supervision with the additional requirements.

Technical documentation is construction and production documentation as well as the normative documents on items of technical supervision, which contain the data necessary for checking the fulfillment of the RS requirements.

Technical supervision is checking of conformity of items of supervision with the RS requirements during:

review and approval (agreement) of technical documentation;

survey of items of supervision at manufacture, construction, service stages, including conversion, modernization and repair.

Technical design is a set of design documents that give understanding of the item design and engineering solutions.

Requirements of conventions are requirements of international conventions ratified by the

governments, which have authorized the Register to supervise the fulfillment of those requirements.

RS requirements are requirements of the RS rules, international conventions and agreements, recommendations of the International Maritime Organization (IMO), governments having granted RS the relevant authorization, and additional requirements.

Type production process is a production process intended for specific field and conditions of application with no reference to a particular ship or item of supervision.

Conceptual design is a set of design documents that give general understanding of the item design, operating principles, principal engineering solutions and provide data determining the item fitness for its purpose.

1.1.2 Explanations.

Measurement of distances — unless explicitly stipulated otherwise in the text of the regulations in SOLAS, Load Line and MARPOL Conventions and any of their mandatory codes and the RS rules and regulations, distances such as tank length, height, width, ship (or subdivision or waterline) length, etc. shall be measured by using moulded dimensions.

1.2 ABBREVIATIONS

Register, RS — Russian Maritime Register of Shipping.

RHO — RS Head Office.

MARPOL-73/78 — International Convention for Prevention of Pollution from Ships as modified by the Protocol 1978 of relating thereto, having regard to the amendments adopted by the Marine Environmental Protection Committee of the International Maritime Organization (IMO).

C — Certificate filled-in and signed by the Register (Form 6.5.30).

- СДС Welder Approval Test Certificate (Form 7.1.30).
- C3 Certificate filled-in and signed by an official of a firm (manufacturer) and drawn up (affirmed) by the Register (Form 6.5.31).

CO — Agreement on Survey (Form 430.1.7).

COCM — Certificate of Approval for Welding Consumables (Form 6.5.33).

COTH — certificates of type test (Forms 2.4.13 and 2.4.19).

COTO — certificates of type approval (Forms 2.4.11.1, 2.4.12, 2.4.13.1, 2.4.16.1 and 2.4.17.1).

COTTIC — Welding Procedure Approval Test Certificate (Form 7.1.33).

CΠ — Recognition Certificate (Form 7.1.4.2).

СПИ — Recognition Certificate for Manufacturer (Form 7.1.4.1).

СПЛ — Recognition Certificate of Testing Laboratory (Form 7.1.4.3).

CIIII — Certificate of Vocational Training (Form 7.1.34).

CCΠ — Certificate of Firm Conformity (Form 7.1.27).

CTO — Type Approval Certificate (Form 6.8.3).

CTIIK — Type Approval Certificate for Fire-Proof Division (Form 6.8.4).

CTOII — Type Approval Certificate for Computer Program (Form 6.8.5).

EIAPP Certificate — Engine International Air Pollution Prevention Certificate (Form 2.4.40).

Report 6.3.18 — Report on Survey of Prototype/ Serial/Pilot Specimen of Product/Material/Type Structure (Form 6.3.18).

Report 6.3.19 — Report on Survey of Firm (Form 6.3.19).

RS Nomenclature — Nomenclature of Items of the Register Technical Supervision.

2 GENERAL

- 2.1 The RS activity on technical supervision during manufacture of materials and products, technical supervision of services, processes and construction, conversion, modernization and repair of ships is based on the Regulations for Classification of Ships and Offshore Fixed Platforms.
- 2.2 All technical supervision services are rendered by the Register based on requests and agreements with organizations, firms and individuals involved in design, manufacture of materials and products, production processes, construction, conversion, modernization and repair of ships, and rendering of services (refer to Section 4).
- 2.3 Items of the RS technical supervision and technical requirements thereto are defined in the Rules and are listed in the RS Nomenclature (refer to Appendix 1).
- 2.4 Items not regulated by the RS rules of a non-conventional design or intended for special operating conditions, as well as materials and production processes where special requirements are placed thereupon are specified by the Register as items of technical supervision in each particular case, and technical requirements for such items are specified as additional requirements.

Later, based on the results of technical supervision during manufacture and in service, the items of technical supervision may be introduced in the relevant parts of the RS rules and the RS Nomenclature.

- **2.5** New type materials, products and production processes, which are presented to RS for the first time and which are the items of technical supervision shall be approved by RS for application for the intended purpose.
- **2.6** Type production processes are subject to the RS review in the following cases:
- .1 where the requirements for the particular production process are provided by the RS rules;
- .2 where the tests required by the RS rules are provided for in the type production process.
- 2.7 A possibility of deviations from the RS requirements, where application of methods and scope of supervision prescribed by RS is impracticable or unreasonable, is decided by RHO upon presentation by the RS Branch Offices.
- **2.8** Items subject to the Register technical supervision in accordance with the RS Nomenclature may be used for their intended purpose only in case documents of the Register or other classification societies issued on its behalf are available.
- 2.9 Where defects are found or doubts arise in a possibility of using items of technical supervision for the intended purpose, necessary check surveys shall be conducted. If the results of check surveys are unsatisfactory, the items of technical supervision are not allowed to be used whether or not the documents required are available.
- **2.10** Construction of ships classed with the Register and manufacture of materials and products for the ships classed with the Register shall be in conformity with the technical documentation approved by the Register.
- 2.11 Where conformity of a material, product, ship with the requirements of conventions and IMO recommendations is required, the technical documentation shall be prepared with due regard to such requirements and recommendations and submitted to the Register for approval. After carrying out necessary surveys in compliance with these requirements and recommendations the Register issues documents prescribed by the international conventions or the Register certificates of the established form with indication of the conformity with those requirements and recommendations.
- 2.12 The procedure of review and approval by the Register of technical documentation on items of technical supervision, scope of surveys in the course of technical supervision at the firm (manufacturer) and production operations to be controlled as well as documents to be issued during supervision, and branding procedure are governed by the relevant sections and parts of these Rules.
- **2.13** Technical documentation on construction of ships and manufacture of materials and products is reviewed and approved in compliance with Part II "Technical Documentation".

- 2.14 The scope of the Register technical supervision in the course of construction of a particular ship and manufacture of a particular product is stated in the List of Items of Technical Supervision (refer to Sections 12 and 13), which is elaborated as a working document of technical supervision at the particular firm (manufacturer).
- 2.15 Based on the agreement on mutual substitution, the Register may authorize another classification society or competent body to perform technical supervision (totally or partially) of the construction of the ship classed with the Register and manufacture of products for the ships classed with the Register or be authorized by another classification society to carry out technical supervision during construction of the ship or manufacture of materials and products.

In such cases, the scope and procedure of technical supervision and documents to be issued shall be specified in the appropriate agreements or authorizations.

- 2.16 A possibility of recognition of documents for materials and products manufactured under technical supervision of another classification society without the Register authorization is decided by the Register in each particular case during survey of these materials and products to an extent sufficient to confirm their compliance with the RS requirements, conventions, IMO recommendations, standards and normative documents.
- **2.17** When carrying out technical supervision, the Register reserves the right to check the compliance of the design, technology and production standards, which are not required but affect the fulfillment of the RS rules.
- 2.18 Standards used in elaboration of technical documentation, in construction of ships and manufacture of materials and products referred to the items of the RS technical supervision, of production processes, calculation and design standards, testing, checking and quality control procedures shall be agreed upon with the Register. The Register checks the compliance with the standards agreed upon therewith only as regards the technical requirements, which are within its terms of reference.
- 2.19 Technical supervision during manufacture of materials and products is performed in relation of those properties only, which are regulated by the RS rules, as well as parameters and characteristics indicated in the approved technical documentation. During technical supervision the Register does not determine a grade and category of product quality or check the fulfillment of safety engineering, sanitary and labor organization requirements, or other production aspects, which are beyond the Register terms of reference.
- **2.20** In its activity the Register does not substitute the prescribed activity of the state supervision authorities or officials of shipowner, shipyard or firm.
- 2.21 The Register may impose in the course of technical supervision the necessary requirements for the items and production processes not supervised by the

Register if it appears that application thereof has resulted or is likely to result in violation of the RS rules.

- 2.22 The Register carries out technical supervision during construction of ships at the shipyard and manufacture of materials and products at the firm (manufacturer) by means of surveys. Thus all the questions shall be settled within the frames regulated by the RS requirements.
- 2.23 The Register can entrust technical personnel at the firm (manufacturer) with the check tests or part thereof aiming to check the compliance of materials or products with the RS requirements (refer to Section 4).
- 2.24 In case of the differences associated with requirements and decisions of the Surveyor carrying out technical supervision, a designer, shipowner or firm may apply directly to the RS Branch Office to resolve the problem. In case of the differences with the RS Branch

Office, an appeal containing justifications together with a copy of the RS Branch Office decision may be sent to RHO.

2.25 The Register performs its supervision activities on condition that manufacturers and individuals meet their commitments on manufacturing adequate products. In case of any deficiencies of the item of technical supervision, unsteady production process, low technological discipline and inadequate efficiency of quality system at the firm, the Register does not admit any claims for delays in production, caused by an increase in the scope of surveys of the products because of the above reasons.

2.26 For the services rendered the Register charges fees in accordance with the procedure established in the General Conditions for Rendering Services by Russian Maritime Register of Shipping.

3 SERVICES RENDERED IN TECHNICAL SUPERVISION DURING MANUFACTURE OF MATERIALS AND PRODUCTS. DOCUMENTS ISSUED

3.1 When carrying out technical supervision during manufacture of materials and products, construction, conversion, modernization and repair of ships, the Register carries out:

type approval of materials or products with issue of the Type Approval Certificate (CTO);

recognition of the manufacturer with issue of the Recognition Certificate for Manufacturer (СПИ);

recognition of the testing laboratory conducting tests and measurements in accordance with Table 9.1.1 with issue of the Recognition Certificate of Testing Laboratory (СПЛ);

recognition of service suppliers performing the activity in accordance with Table 8.1.1 with issue of the Recognition Certificate (CII);

audit of the firms performing the activity in accordance with Table 11.1.1 with issue of the Certificate of Firm Conformity (CCΠ).

- **3.2** The Register keeps records of the above services and can give relevant information thereon.
- 3.3 Based on the results of technical supervision, the Register issues the following documents of the established form that certify the conformity of the item of technical supervision with the RS requirements, as well as its manufacture (construction) under the Register technical supervision:

the certificates (C, C3) are documents certifying the conformity of the particular materials, products or groups

of products with the requirements of the RS rules and normative documents;

the Type Approval Certificate (CTO) is a document certifying the conformity of types of materials, products or groups of products, type production processes with the requirements of the RS rules (refer to Section 6);

the Recognition Certificate for Manufacturer (СПИ) is a document certifying the recognition by the Register of the firm as manufacturer of materials and products for ships subject to the Register technical supervision (refer to Section 10);

the Recognition Certificate of Testing Laboratory (СПЛ) is a document certifying the competence of the laboratory in carrying out certain types of tests of the materials and products (refer to Section 9);

the Recognition Certificate (CII) is a document certifying the recognition of the service supplier rendering services (carrying out works) in compliance with the RS requirements (refer to Section 8);

the Certificate of Firm Conformity (CCII) is a document certifying the conformity of the firm with the RS requirements in rendering services (carrying out works) indicated in the request (refer to Section 11).

3.4 Validity period of the Recognition Certificate for Manufacturer (СПИ), Recognition Certificate of Testing Laboratory (СПЛ), Recognition Certificate (СП) and Certificate of Firm Conformity (ССП) shall not exceed five years. Certificates are subject to endorsement not

less than once a year. In well-grounded cases, unless otherwise specified, certificates may be endorsed not less than once every 2,5 years. Endorsement shall be done within the period limited by thirty (30) days before and thirty (30) days after the date of the subsequent endorsement of the certificates. Upon expiry of the validity period the certificates are renewed on request of the firm.

RS reserves the right to carry out occasional surveys of a firm having a valid RS certificate in cases that:

- .1 an item of technical supervision has been found non-complying with the RS requirements, in particular, based on information from a third party;
- .2 the firm has not notified RS of changes to an item of technical supervision stated on the certificate.
- 3.5 Validity of the Recognition Certificate for Manufacturer (СПИ), Recognition Certificate of Testing Laboratory (СПЛ), Recognition Certificate (СП) and Certificate of Firm Conformity (ССП) may be suspended for a period agreed upon with the firm but not more than ninety (90) days from the specified date of endorsement, provided:
- .1 minor non-conformities of the firm activity to the RS requirements have been found;
 - .2 records have not been properly drawn up;
- .3 the firm has not applied with the request to endorse the certificate within the established period;
- .4 the firm has not informed the Register of the changes in the activity specified in the certificate.
- 3.6 The Recognition Certificate for Manufacturer (СПИ), Recognition Certificate of Testing Laboratory (СПЛ), Recognition Certificate (СП) and Certificate of Firm Conformity (ССП) become invalid:
 - .1 upon expiry of the certificate period of validity;
- .2 in case causes of the certificate suspension have not been eliminated within the agreed period;
- .3 major non-conformities of the firm activity to the RS requirements have been found;
- .4 in case the certificate has not been endorsed within the specified period.
- **3.7** RS informs the firm in the written form of suspension and loss of validity of the certificate.
- 3.8 Compliance of the equipment with the requirements of the Guidelines on the Application of Provisions of the International Convention MARPOL 73/78 is certified by the certificates of type approval (COTO) or certificates of type test (COTII). Validity period of the certificates of type approval (COTO) and certificates of type test (COTII) is not specified.

- 3.9 Compliance of the marine engine with the requirements of Annex VI to MARPOL 73/78 is confirmed by the EIAPP Certificate. The EIAPP Certificate is issued to:
 - .1 the basic engine of the engine family or group;
- .2 the member engine of the engine family or group (refer to 5.2).
- **3.10** Compliance of welding consumables and welding procedures with the requirements of the Rules for the Classification and Construction of Sea-Going Ships is certified by the Certificate of Approval for Welding Consumables (COCM) and Welding Procedure Approval Test Certificate (COTTIC).
- 3.11 In case of technical supervision on behalf of the Register, certificates and other documents of the organization carrying out of technical supervision on behalf of the Register in accordance with Section 14 are recognized.
- 3.12 The documents confirming the performance of the surveys of materials and products, firms and testing laboratories and being the basis for issuance of the Type Approval Certificate (CTO), Certificate of Approval for Welding Consumables (COCM), Recognition Certificate (CII), Recognition Certificate for Manufacturer (CIIII), Recognition Certificate of Testing Laboratory (CIIII) and Certificate of Firm Conformity (CCII) are the Report 6.3.18 and the Report 6.3.19 (refer to 1.2) drawn up by the Register upon completion of surveys.

The reports are issued to the firms in the following cases:

when upon the results of surveys the requirements are established, which shall be met by the firm;

when the report is the only Register document confirming rendering of the Register technical supervision services.

In other cases, it is not required to issue the above reports to the firms.

- 3.13 Branding of items of technical supervision in cases specified in the RS Nomenclature is made in accordance with the Instructions on Branding of Items of the Register Technical Supervision (refer to Appendix 2).
- **3.14** In case of changing any detail of the valid certificate issued in compliance with the provisions of the Rules, except for the certificates (C, C3), the certificate becomes invalid. In such case, a new certificate may be issued based on the results of technical supervision, the scope of which is determined by the Register in each particular case.

4 REQUESTS, CONTRACTS AND AGREEMENTS ON TECHNICAL SUPERVISION

- 4.1 Where supervision of the Register is specified in the ordered (contracted) documentation on design, construction, conversion, modernization and repair of ships, manufacture of materials and products for shipbuilding and ship repairing, as well as rendering services referred to in 3.1, a firm shall apply to the Register with a written request to carry out technical supervision and to guarantee payment of the Register services, reimbursement of the Register expenses, as well as with the confirmation of familiarization and agreement with the General Conditions for Rendering Services by Russian Maritime Register of Shipping. The General Conditions for Rendering Services by Russian Maritime Register of Shipping are constituent and integral part of all the contracts concluded by the Register.
- **4.1.1** If the firm is not the manufacturer of the products, the firm shall, in addition to the provisions of 4.1, be authorized by the manufacturer (which shall be documented) to do the following:
- .1 to submit technical documentation for the product for RS review and approval or to use the technical documentation approved by RS;
- .2 to arrange for survey of the product within the necessary scope;
- 3 to arrange for testing of the product within the necessary scope or to use reports of the tests earlier conducted by the manufacturer;
- .4 to supply the product, and to install and mount it if necessary.
- **4.1.2** Deviations from the provisions of **4.1.1** shall be regulated with **2.7**.
- **4.2** The request shall provide the information to an extent sufficient for review and execution thereof. In reviewing the request for technical supervision during manufacture of the material or product, a kind of approval (single or type approval) shall be identified.
- 4.3 Upon reviewing the request depending on the particular conditions of the future technical supervision (scope and item of supervision, duration, etc.), the Register, being guided by the regulations in force, decides on the necessity to conclude a contract on technical supervision or carries out technical supervision based on the request without concluding the contract.
- 4.4 The contract on technical supervision of the Register at the manufacturer specifies the items of technical supervision and regulates mutual relations, rights and responsibilities of the parties in the course of the Register technical supervision during construction of ships and manufacture of materials and products, as well as when rendering services specified in 3.1.

The contract specifies cost of technical supervision, procedure and terms of payment. Where technical super-

vision is carried out based on the request, without concluding the contract, services are paid and expenses reimbursed according to the invoices made out by the Register.

For concluding the contract for the Register technical supervision, use is made of the established forms or the contract may be drawn up in a free form.

4.5 The Register may entrust the firm (manufacturer) technical personnel with performance of the check tests or part thereof, to which effect the Agreement on Survey (CO) is signed with the firm (manufacturer).

For signing the Agreement on Survey (CO) use is made of the established form or the Agreement on Survey (CO) may be signed in a free form.

The Agreement on Survey (CO) is made based on survey of the firm (manufacturer) carried out to the extent and according to the procedure described in Section 10 and type approval of the material or product (refer to Section 6).

Rights and responsibilities of the firm (manufacturer), responsibilities of the Register and terms of payment to the Register for technical supervision are stated in the Agreement on Survey (CO).

In order to provide the adherence to the RS requirements for products, to draw up covering documentation and to fulfill the terms and conditions of the Agreement on Survey (CO), an official competent in production and quality control of the items of technical supervision shall be appointed at the firm (manufacturer).

Based on the Agreement on Survey (CO) concluded, the items of technical supervision shall be delivered with the Certificate (C3) to be filled in and signed by the firm (manufacturer) official and drawn up (affirmed) by the Register (refer to 5.2) or with the Type Approval Certificate (CTO) copy and the firm (manufacturer) document (refer to 4.1.1) which shall contain:

name, type and serial number of the item; name and address of the manufacturer; address of the manufacturing location;

name of technical documentation for the item and date of its approval by the Register;

name of the document containing data on item surveys and tests performed by the firm (manufacturer); the Type Approval Certificate (CTO) number, date

of issue and period of validity;

firm statement on item conformity to the approved type specified in the Type Approval Certificate (CTO); signiture of the firm (manufacturer) authorized person.

A copy of the Type Approval Certificate (CTO) may be replaced by the reference to the information on the issued Type Approval Certificate (CTO) available on the RS official website http://www.rs-class.org. In this case this reference shall be specified in the Type Approval Certificate (CTO) after the type of the document issued for the item of technical supervision.

- **4.5.1** The Agreement on Survey (CO) comes into force from the date of signing and remains valid for at most 5 years subject to:
- .1 satisfactory results of survey of the item of technical supervision and the firm (manufacturer) in accordance with the requirements of Section 10, to be carried out not less than once a year (in well-grounded cases to be carried out not less than once every 2,5 years, unless otherwise specified);
- .2 the validity of the approval of the type item of technical supervision as certified by the RS type approval

certificate, or validity of the Recognition Certificate for Manufacturer (СПИ).

4.5.2 The validity of the Agreement on Survey (CO) is extended for the next period not exceeding 5 years subject to compliance with the requirements set out in 4.5.1.1. and 4.5.1.2.

4.5.3 The Agreement on Survey (CO) ceases to be valid in case of expiry of type approval for material or product manufactured by the firm (manufacturer), as well as subject to non-compliance of the firm (manufacturer) with the requirements of survey.

The Agreement on Survey (CO) may be cancelled if desired by the parties who signed it.

5 TECHNICAL SUPERVISION DURING MANUFACTURE OF MATERIALS AND PRODUCTS

5.1 Materials and products used in construction of ships and floating facilities classed with the Register shall be supplied to the shipyard with the certificate of conformity or other documents confirming their compliance with the RS requirements, conventions or the IMO recommendations.

List of materials and products subject to mandatory technical supervision with indication of a type of the document issued thereon is given in the RS Nomenclature (refer to Appendix 1).

In separate cases, at the RS discretion, technical supervision may be performed of the materials and products not contained in the RS Nomenclature, which are newly developed or are the components of the products listed in the RS Nomenclature and which functionally provide the safety of the items of technical supervision (refer to 2.4).

5.2 For drawing up of results of the Register supervision during manufacture of the materials and products, use is made of three types of the certificates of conformity:

Certificate filled-in and signed by the Register (C);

Certificate filled-in and signed by a firm (manufacturer) official and drawn up (affirmed) by the Register (C3);

type approval certificate drawn up by a Surveyor and signed by the Heads of the Register Divisions or the RS Branch Offices (CTO, CTIIK).

The contents of the above certificates (C, C3, CTO) shall identify the material or product, its types, main parameters, as well as the manufacturer of materials and products.

Validity period of the certificates (C, C3) is not specified.

Validity period of the Type Approval Certificate (CTO) is up to 5 years (refer to 6.5).

The EIAPP Certificate (refer to 3.9) is filled-in and signed by the Register. Validity period of the EIAPP Certificate is not specified.

5.3 In order to obtain the certificate of conformity, the firm (manufacturer) shall apply to the Register with a request.

Technical documentation on the materials or products within the scope regulated by the RS rules shall be submitted together with the request.

5.4 Upon review of the technical documentation the Register sends a conclusion letter to the firm (manufacturer). Where deemed necessary, the firm (manufacturer) shall submit the testing programme to the Register to be agreed upon.

5.5 Where in column 5 of the RS Nomenclature "C" or "C3" is indicated, then upon satisfactory results of survey of the material or product the certificates (C, C3) or a certificate of a special form for the particular type of products (if any) shall be issued.

Branding shall be made where necessary (refer to Appendix 2).

5.6 Where in column 5 of the RS Nomenclature "CTO" is indicated, then the document to be issued is a copy of the Type Approval Certificate (CTO) (refer to 4.5) supplied by the firm (manufacturer) together with the material or product. In well-grounded cases, the certificates (C, C3) may be issued.

A copy of the Type Approval Certificate (CTO) may be replaced by the reference to the information on the issued Type Approval Certificate (CTO) available on the RS official website as specified in 4.5.

5.7 In case of a single approval, the material or product is surveyed to the extent of the prototype.

In case the Type Approval Certificate (CTO) for the materials and products in question is available, the examination and approval of technical documentation are not required, and the test results for the type specimen are taken into account.

Where a single approval is issued to single products, approval of technical documentation and survey results

for the prototype cover only the material or product, for which the certificates of conformity have been issued.

5.8 Where the firm (manufacturer) fabricates forgings, castings, machinery and equipment components needed for its own production (further processing, assembling, construction), as well as mass-production products (ship fittings, hull fittings, etc.), technical

supervision may be confirmed by the firm (manufacturer) documents affirmed by the Register.

Where the above products are fabricated by the same firm (manufacturer) for cooperation shipments or as the spare parts, supervision shall be confirmed by the certificates (C, C3, CTO) according to the RS Nomenclature

6 APPROVAL OF TYPE MATERIALS, PRODUCTS, PRODUCTION PROCESSES AND SOFTWARE

6.1 The Type Approval Certificate (CTO) is a document of the Register, which certifies that a construction, properties, parameters, characteristics of a type material or product, found in the course of surveys and indicated in the approved technical documentation, meet the RS requirements and may be used for ships and items of technical supervision for the intended purpose.

The Type Approval Certificate (CTO) for the type production process certifies that an item of supervision manufactured according to the particular type production process and having characteristics and parameters indicated in the approved technical documentation meets the RS requirements and may be used for the intended purpose.

6.2 The Type Approval Certificate (CTO) certifies that the approval of the technical documentation and positive results of surveys of material and product prototype are accounted for by the Register in technical supervision of these materials and products manufactured under the established production conditions and intended for multiple deliveries to ships and floating facilities of various types.

6.3 In order to obtain the Type Approval Certificate (CTO) the firm (manufacturer) shall apply to the Register with a request and submit the technical documentation on the material, product, software or production process, as well as the programme and schedule of tests. When reviewing and approving this documentation, the scope of surveys during manufacture and testing of specimens shall be specified.

6.4 The Type Approval Certificate (CTO) is issued by the Register upon approval of the technical documentation and positive results of the surveys of the material, product, software or production process submitted.

For the material or product manufactured according to the established production process the Type Approval Certificate (CTO) is issued, having regard to the data on earlier tests, production and operation experience. Account may be taken of the Type Approval Certificate (CTO) of another classification society or competent body or results of the tests of a type specimen conducted with participation of the above organizations. The number of documents to be submitted is in each case subject to special consideration by the Register proceeding

from the type of material or product in order to confirm compliance with the requirements of the RS Rules.

6.5 The Type Approval Certificate (CTO) is issued for a period of up to 5 years.

6.5.1 Validity of the Type Approval Certificate (CTO) shall not exceed the period of approval of the technical documentation on the item of technical supervision.

6.5.2 After the expiry of validity, the Type Approval Certificate (CTO) is renewed on request from the firm (manufacturer). Where the Type Approval Certificate (CTO) is renewed, technical documentation is reapproved and the material, product or production process is surveyed to the extent agreed upon with the Register.

6.6 The Type Approval Certificate (CTO) is issued by RHO or the RS Branch Offices.

The Type Approval Certificate (CTO) becomes invalid if design of the product, its properties, etc. have been changed without agreement with the Register; operational suitability of the material or product is not provided, requirements of the RS rules and international conventions, which have come into force after its issuance and which prescribe mandatory compliance with the requirements, are not met.

6.7 For welding consumables the Certificate of Approval for Welding Consumables (COCM) is issued, being at the same time the document certifying recognition by the Register of the firm as the manufacturer of welding consumables in accordance with the requirements of the RS rules.

The Certificate of Approval for Welding Consumables (COCM) is issued for a period of up to 5 years subject to its annual endorsement.

6.8 The Welding Procedure Approval Test Certificate (COTTIC) is a Register document certifying that a welding procedure used at a shipyard or firm (manufacturer) of welded structures has been tested and approved by the Register for application.

The Welding Procedure Approval Test Certificate (COTTIC) shall be endorsed not less than once every **2.5** years.

6.9 For programmes for computer-aided calculations, in compliance with Section **12**, Part II "Technical Documentation", the Type Approval Certificate for Computer Program (CTOII) is issued.

7 GENERAL REQUIREMENTS FOR FIRMS

7.1 GENERAL

- **7.1.1** The requirements of this Section apply to all firms, which activity is associated with the items of the RS technical supervision and is subject to the RS audit or recognition.
- **7.1.2** Audit of conformity or recognition of the firm by the Register includes:
- .1 review of the documents confirming the compliance of the firm with the RS requirements;
 - .2 survey of the firm.
 - 7.1.3 The firm shall submit for review:
- .1 documents or their copies confirming fulfillment of the requirements of 7.2.1, 7.2.2, 7.2.6, 7.2.7, 7.2.8.3 (with due regard to the requirements of the appropriate items in Sections 8 11);
 - .2 list of the activities performed (area of activity);
- .3 lists of the personnel containing information on compliance of the personnel with the requirements of 7.2.2.1 (with due regard to the requirements of the appropriate items in Sections 8 11);
- .4 lists of the equipment and facilities indicated in 7.2.3.1, 7.2.4.1 (with due regard to the requirements of the appropriate items in Sections 8 11);
- .5 lists of the documents indicated in 7.2.4.3, 7.2.5.1 (with due regard to the requirements of the appropriate items in Sections 8 11).
- 7.1.4 Survey of the firm aims at confirming the compliance of the firm with the requirements of 7.2.

The requirements for the firms performing certain activities are set forth in the relevant sections.

7.2 REQUIREMENTS

7.2.1 Legal status.

- **7.2.1.1** Legal status of the firm shall comply with the current legislation.
- **7.2.1.2** The firm shall have organizational structure and the Head.

7.2.2 Personnel.

- **7.2.2.1** Personnel of the firm shall have an appropriate education, professional and special training, qualification and experience necessary for performance of activity in the area indicated in the request.
- 7.2.2.2 The firm is responsible for qualification and professional training of its personnel in compliance with the national, international and branch standards; in case of absence of these standards in compliance with the standards of the firm. This requirement shall be established in the documents of the firm.

7.2.3 Technique.

- **7.2.3.1** The firm shall have the technique necessary for performance of the activity in the area indicated in the request, including appropriate equipment, premises and facilities certified in the established order.
- **7.2.3.2** The firm shall provide the maintenance of the equipment and facilities in compliance with their operating and maintenance documentation.
- **7.2.3.3** The firm shall perform the activity on the documentation corresponding to each activity in the area indicated in the request with regard to the environmental conditions.

7.2.4 Measurement assurance.

- **7.2.4.1** The firm shall have and apply necessary measurement assurance in compliance with the procedures for testing and checking of items of the RS technical supervision, including:
- .1 measuring equipment checked (calibrated) in the established order;
 - .2 testing equipment certified in the established order;
 - .3 reference and standard specimens;
- .4 appropriate consumables (chemicals, substances, etc).
- **7.2.4.2** The firm shall provide the maintenance of measuring and testing equipment in compliance with their operating and maintenance documentation.
- **7.2.4.3** The firm shall have and adhere to the current standards and certified in the established order procedures:
- .1 for testing of items of technical supervision with the required accuracy;
 - .2 for handling of samples.

7.2.5 Files of the firm documents.

- **7.2.5.1** The firm shall have the valid normative and technical documents necessary to perform activity in the area indicated in the request, including:
- .1 documents containing requirements for items of technical supervision, including the RS rules;
- .2 technical documentation on items of technical supervision;
- .3 production documentation on performance, checking and control of each kind of activity.
- **7.2.5.2** The documentation shall be available for the firm personnel where necessary.

7.2.6 Reporting.

- **7.2.6.1** Form and content of reports in the area indicated in the request shall be acceptable for RS and shall include:
 - .1 name and address of the firm;
 - .2 identification of the report, e.g., report number;
 - .3 name and address of the customer;
- .4 reference to the documents, in compliance with which the activity has been performed;

- .5 description (name) of the item, in relation to which the activity has been performed;
 - .6 place where the activity has been performed;
 - .7 date when the activity has been performed;
- .8 information on conditions, under which the activity has been performed;
- .9 information on deviations from the requirements of the documents, in compliance with which the activity has been performed;
- .10 entry to the effect that the activity has been performed under the RS technical supervision;
- .11 full name, position and signature of the person who approved the report;
- .12 number of every page and the total number of pages in the report.
- 7.2.6.2 Reports shall be stored in the firm for not less than five years under conditions of confidentiality. This requirement shall be specified in the firm documents.

7.2.7 Checking and control.

- 7.2.7.1 The firm shall do the checking and exercise control specified in the documentation for each kind of activity.
- 7.2.7.2 The firm shall take measures on elimination and prevention of non-conformities and claims against the firm activity in the area indicated in the request. This requirement shall be specified in the firm documents.

7.2.8 Subcontractors.

- **7.2.8.1** Subcontractors recruited by the firm for performance of activity in the area indicated in the request shall fulfill the requirements of Section 7.
- 7.2.8.2 The firm shall provide the audit of subcontractors' activity in the area indicated in the request.
- 7.2.8.3 The firm shall have agreements with subcontractors in the area indicated in the request.

8 RECOGNITION OF SERVICE SUPPLIERS

8.1 GENERAL

- **8.1.1** The requirements of this Section apply to the firms involved in the activity related to the items of the RS technical supervision, kinds of this activity are indicated in Table **8.1.1**.
- **8.1.2** The firm that perform the activities listed in Table **8.1.1** shall be recognized by RS.
- **8.1.3** The firms that perform the activities with codes 22001000, 22002000, 22003000, 22004000MK, 22005001MK, 22005003MK, 22005006MK, 22005007MK, 22006002MK, 22006004MK, 22007000MK, 22008000MK, 22010100, 22012000, 22015000MK, 22016000MK, 22019000, 22022000 shall comply with the requirements of Section 7, Part I "General Provisions" of the Rules for the Classification Surveys of Ships in Service.
- **8.1.4** The firm not mentioned in **8.1.3**, except performing activities with codes 22004000MK, 22006004MK and 22008000MK, shall meet the general requirements listed in Section 7, requirements of **8.2**, relevant special requirements of **8.3** and requirements of the Administrations (if any).
- **8.1.4.1** The firm shall demonstrate that its activity is performed in the area indicated in the request.
- **8.1.5** Recognition of the firm by the Register shall be confirmed by the Recognition Certificate (CII), which is issued in accordance with 3.4 to 3.7. For the firms indicated in 8.1.3 the requirements of Section 15, Part I

"General Provisions" of the Rules for the Classification Surveys of Ships in Service shall be met.

8.2 REQUIREMENTS

8.2.1 Personnel.

- **8.2.1.1** The personnel of the firm shall have not less than one year of practical training.
- **8.2.1.2** The firm shall have documents on the personnel containing the following information:
 - .1 education;
 - .2 professional and special training;
 - .3 qualification;
 - .4 experience;
 - .5 functional duties;
 - .6 age.
- **8.2.1.3** The firm shall have and adhere to the education, training and re-training programmes.
- **8.2.1.4** The firm shall have and adhere to plans (schedules) of the following:
 - .1 training and re-training of the personnel;
 - .2 refresher training of the personnel;
- .3 certification of the personnel with respect to performance of the certain activities.

8.2.2 Technique.

8.2.2.1 The firm shall have the lists of technique, premises and facilities necessary for performance of activity in the area indicated in the request.

Table 8.1.1

	12016 6.1.1
Code	Kinds of activity
22001000	Thickness measurements on ships under supervision of RS Surveyor
22002000	Tightness testing of hatches with ultrasonic equipment
22003000	In-water surveys under supervision of RS Surveyor
22004000MK	Survey and maintenance of fire-fighting equipment, systems and outfit
22005000	Survey and maintenance of life-saving appliances:
22005001MK	inflatable liferafts
22005002	containers for inflatable liferafts
22005003MK	hydrostatic release units
22005004	lifebuoys
22005005	position-indicating lights of life-saving appliances, self-activating smoke signals
22005006MK	inflatable lifejackets
22005007MK	inflated rescue boats
22005008	equipment of lifeboats and liferafts
22005009	other life-saving appliances
22005010MK	marine evacuation systems, inflatable means of rescue
22005011	weak link, automatic gas inflation system, embarkation ladders, lifelines
22005012	non-inflatable lifejackets, immersion suits, anti-exposure suits, thermal protective aids
22005013	combined rescue/fast rescue boats
22006000	Maintenance and testing of radio and navigational equipment:
22006001	shore-based maintenance and repair of GMDSS equipment in compliance with the requirements of regulation IV/15 of SOLAS-74 Convention and IMO resolution A.702(17)
22006002MK	servicing and testing of radio communication equipment on board ships or mobile offshore drilling units and fixed offshore platforms for conformity with the requirements of SOLAS-74 Convention (preliminary survey of radio equipment)
22006003	installation, commissioning, maintenance and repair of radio and navigational equipment, replacement of built-in power supply components, programming of radio equipment
22006004MK	annual performance testing of voyage data recorders (VDR)/simplified voyage data recorders (S-VDR) including all sensors in compliance with regulation V/18.8 of SOLAS-74 Convention
22006005	routine works on maintenance and repair of voyage data recorders, replacement of built-in power supply components of VDR/simplified voyage data recorders (S-VDR)
22006006MK	annual testing of EPIRBs of the satellite system COSPAS-SARSAT
22006007MK	shore-based maintenance of EPIRBs of the satellite system COSPAS-SARSAT
22006008MK	annual testing of the automatic identification system (AIS)
22007000MK	Check and test of centralized gas-welding and gas-cutting equipment
22008000MK	Survey and maintenance of personal breathing apparatus
22012000	Survey of bow, stern, side and internal doors on ro-ro ships
22015000MK	Survey of low-located lighting systems using photoluminiscent materials
22016000MK	Sound pressure level measurements of public address and general alarm systems
22019000	Confirmation of compliance of service suppliers' quality management systems
22022000	Underwater thickness measurements of ships under supervision of RS surveyor
	· · · · · · · · · · · · · · · · · · ·

- **8.2.2.2** The firm shall have and adhere to the schedules of maintenance of equipment and facilities.
 - 8.2.3 Measurement assurance.
 - **8.2.3.1** The firm shall have the lists of the following:
- .1 measuring equipment, including those for certification of testing equipment;
 - .2 testing and ancillary equipment;
 - .3 references and standard specimens.
- **8.2.3.2** The firm shall have and adhere to the schedules of the following:
 - .1 maintenance of measuring and testing equipment;
 - .2 checking (calibration) of measuring equipment;
 - .3 certification of testing equipment.

8.2.4 Files of the firm documents.

- **8.2.4.1** The firm shall have the valid normative and technical documents necessary for performance of the activity in the area indicated in the request, including:
 - .1 list of activities performed (area of activity);
 - .2 the Quality Manual or a similar document;

- .3 operating and maintenance documentation on technical equipment;
- .4 operating and maintenance documentation on measuring and testing equipment;
 - .5 duty regulations;
- .6 documents on records keeping and archives maintenance.

8.2.5 Reporting.

8.2.5.1 Reports on the results of activity performed shall contain a copy of the Recognition Certificate (C Π), in addition to the information specified in 7.2.6.1.

8.2.6 Checking.

- **8.2.6.1** The firm shall check the compliance of the activity indicated in the request with the requirements established in the documentation.
- **8.2.6.2** The firm personnel responsible for the checking (control) shall have not less than two years of experience as a performer in the area of activity indicated in the request.

- 8.2.7 Quality system.
- **8.2.7.1** The firm shall have documented quality system covering at least the following:
- .1 the Code of Ethics for performance of the relevant activity;
 - .2 maintenance of equipment;
- .3 measurement assurance, checking (calibration) of measuring equipment;
 - .4 personnel training programmes;
- .5 audits and control to ensure the compliance of the work performance with working procedures;
 - .6 maintenance of documentation and reporting;
 - .7 quality control of subsidiary companies and agents;
 - .8 work preparation;
 - .9 measures on elimination and prevention of claims;
- .10 periodical verifications of procedures for working processes, claims, corrective actions, as well as issue, maintenance of validity and control of documents.
- **8.2.7.2** The firm is recommended to have documented quality system complying with the requirements of Sections 5 and 6 of the Regulations for Verification of RS Suppliers' Quality Systems.

8.3 SPECIAL REQUIREMENTS

- 8.3.1 Special requirements for the firms that perform activity with code 22005000.
- **8.3.1.1** The recognition certificates (CII) issued to the firms that perform the activity with code **22005000** are subject to endorsement not less than once a year.
- 8.3.2 Special requirements for the firms that perform activity with codes 22006001, 22006003, 22006004MK, 22006005 and 22006007MK.
 - 8.3.2.1 Legal status.
- **8.3.2.1.1** The firm shall produce agreements with equipment manufacturers entitling the firm to perform specific kinds of activity and laying down the procedure for supplying the firm with spares.
 - 8.3.2.2 Personnel.
- **8.3.2.2.1** The firm shall produce documents certifying that the firm's personnel have completed training at the equipment manufacturer's entitling them to perform specific kinds of activity.
- 8.3.3 Special requirements for the firms that perform activity with codes 22004000MK and 22008000MK.
 - 8.3.3.1 Legal status.
- **8.3.3.1.1** The firm shall have valid documents permitting to perform survey and maintenance of fire extinguishers issued by the state bodies, which are competent in fire safety area, in compliance with the legislation of the firm's country of registry (if required).
 - **8.3.3.2** File of the firm's documents.
- **8.3.3.2.1** The firm shall have at its disposal applicable documents specified in **4.3**, Part IV "Technical

- Supervision during Manufacture of Products", as well as recognized international and/or national standards establishing the technical requirements and test procedures for technical supervision items.
- 8.3.4 Special requirements for firms carrying out activities with codes 22006000 (22006001 22006008MK).
- **8.3.4.1** The recognition certificates (CII) issued to the firms carrying out activities with codes **22006000** (**22006001 22006008M**K) are subject to endorsement not less than once a year. In specific cases, on agreement with RHO, the endorsement period may be extended up to **20** months.
- 8.3.5 Special requirements for the firms that perform activity "Annual performance testing of voyage data recorders (VDR) /simplified voyage data recorders (S-VDR) including all sensors in compliance with regulation V/18.8 of SOLAS-74 Convention" (code 22006004MK).
- **8.3.5.1** The annual performance testing of VDR or S-VDR shall be carried out by firm in compliance with provisions of IMO MSC.1/Circ.1222 "Guidelines on Annual Testing of Voyage Data Recorders (VDR) and Simplified Voyage Data Recorders (S-VDR)".
- 8.3.6 Special requirements for the firms that perform activity "Thickness measurements on ships under the supervision of RS Surveyor" (code 22001000).
 - 8.3.6.1 Personnel.
- **8.3.6.1.1** In addition to the provisions of 7.7.1, Part I "General Provisions" of the Rules for the Classification Surveys of Ships in Service, the operators and supervisors shall have certificates of vocational training (Form 7.1.34) confirming training in thickness measurement on ships.
- 8.3.7 Special requirements for the firms that perform activity "Underwater thickness measurements of ships under supervision of RS surveyor" (code 22022000).
 - 8.3.7.1 Firm.
- **8.3.7.1.1** The firm shall comply with the requirements for the firms performing activity "In-water surveys under supervision of RS surveyor" (code **22003000**) and "Thickness measurements on ships under supervision of RS surveyor" (code **22001000**).
 - **8.3.7.2** Personnel.
- **8.3.7.2.1** In addition to the requirements of 7.7.3, Part I "General Provisions" of Rules for the Classification Surveys of Ships in Service the personnel involved in performing of underwater thickness measurements of ships shall be qualified both as a diver and an operator/supervisor of thickness measurements according to 7.7.1, Part I "General Provisions" of Rules for the Classification Surveys of Ships in Service.
- **8.3.7.2.2** In addition to the requirements of 7.7.1, Part I "General Provisions" of Rules for the Classification Surveys of Ships in Service divers-operators/supervisors

on thickness measurements shall have Certificate of Vocational Training (Form 7.1.34), confirming training in thickness measurements on ships above and in water.

8.3.7.2.3 To perform underwater thickness measurements devices shall be used specially prepared for underwater thickness measurements and at least providing:

the possibility of metal thickness measurements without any surface preparation and protective coating removal; the possibility of using the device together with data display and saving unit above water: a digital repeater or a personal computer with special software. Data from the thickness indicator via connecting cable come above water to be displayed on a digital repeater or a personal computer for the RS surveyor to monitor measurements.

9 RECOGNITION OF TESTING LABORATORIES

9.1 GENERAL

- **9.1.1** The requirements of this Section apply to the testing laboratories conducting tests and measurements specified in Table **9.1.1**.
- **9.1.2** Tests of items of the RS technical supervision shall be conducted by the testing laboratories recognized by RS.
- **9.1.3** The testing laboratory shall meet general requirements listed in Section 7, requirements of **9.2**, relevant special requirements of **9.3** and the requirements of Administrations (if any).
- **9.1.4** Recognition of the testing laboratories by the Register shall be confirmed by the Recognition Certificate of Testing Laboratory (СПЛ) issued in accordance with 3.4 to 3.7.
- 9.1.5 In individual cases, at the RS discretion, tests may be conducted in the testing laboratories not recognized by RS. At that prior to performance of tests, compliance of the testing laboratory with the requirements of Section 7 and requirements of 9.2.1.1, 9.2.2.1, 9.2.2.2, 9.2.4.1, 9.2.4.2, 9.2.5, 9.2.6 shall be verified.

9.1.6 The testing laboratories carrying out activities with code 21003000MK shall comply with the requirements of Section 7, Part I "General Provisions" of the Rules for the Classification Surveys of Ships in Service.

9.2 REQUIREMENTS

9.2.1 Personnel.

- **9.2.1.1** Personnel of testing laboratory shall have not less than two years of practical training.
- **9.2.1.2** The testing laboratory shall have documents on its personnel containing the following information:
 - .1 functional duties;
 - .2 education;
 - .3 experience;
 - .4 re-training and terms of its validity;
 - .5 certification and terms of its performance.
- **9.2.1.3** The testing laboratory shall have the regular staff of specialists.

Table 9.1.1

Codes	Tests and measurements
21001000	Vibroacoustic measurements and tests
21001100	Physical and chemical measurements and tests
21001101MK	Sampling and check tests (analysis) of anti-fouling system in accordance with AFS Convention
21001200	Fire tests of products and materials
21001300	Electromagnetic measurements and tests:
21001301	electrical measurements and tests
21001302	electromagnetic compatibility (EMC) tests
21001400	Ionizing measurements
21001500	Mechanical measurements and tests
21001600	Radio measurements
21001700	Non-destructive tests
21001800	Optical measurements
21001900	Heat engineering measurements and tests
21002000	Equipment protection tests
21002100	Climatic tests
21002200	Oily water analysis
21002300	Fuel and oil analysis
21002400	Analysis of gaseous emissions from marine diesel engines
21002500	Checking of software and/or performance algorithms of radio and navigational equipment
21002600	Tests of fire-fighting systems and fire-fighting outfit
21002700	Tests and periodical checks of foam concentrates
21002800	Oil product cargo analysis
21002900MK	Sampling and check test (analysis) of ballast water in compliance with the International Convention for the Control and
	Management of Ships' Ballast Water and Sediments, 2004 (BWM Convention)
21003000MK	Testing of coating systems in accordance with IMO resolution MSC.215(82) and / or MSC.288(87)

- **9.2.1.4** The testing laboratory shall have and adhere to the plans (schedules) of the following:
 - .1 training and re-training;
 - .2 refresher training;
- .3 certification of the personnel with respect to performance of certain tests.

9.2.2 Technique.

- **9.2.2.1** The technique of testing laboratories shall comply with the testing procedures, according to which tests specified in the RS requirements are conducted for items of technical supervision.
- **9.2.2.2** Tests shall be conducted in accordance with the relevant testing procedures, including those having regard to the environmental conditions, corresponding to each type of tests in the area indicated in the request. Use shall be made of the following:
- .1 measuring equipment checked (calibrated) in the established order;
 - .2 certified testing equipment;
 - .3 ancillary equipment;
- .4 references and standard specimens for technical support and measurement assurance of measuring equipment;
- .5 appropriate consumables (chemicals, substances, etc.).
- **9.2.2.3** The testing laboratory shall have valid contracts for rented measuring and testing equipment.
- **9.2.2.4** The testing laboratory shall have the lists of the following:
- .1 measuring equipment, including those used for certification of the testing equipment;
 - .2 testing and ancillary equipment;
 - .3 references and standard equipment.
- **9.2.2.5** The testing laboratory shall have and adhere to the schedules of the following:
 - .1 maintenance of measuring and testing equipment;
 - .2 checking (calibration) of measuring equipment;
 - .3 certification of testing equipment.
 - 9.2.3 Files of the testing laboratory documents.
- **9.2.3.1** The testing laboratory shall have the valid normative and technical documents necessary for performance of tests in the area of recognition indicated in the request, including:
 - .1 list of activities performed (area of recognition);
 - .2 the Quality Manual or another similar document;
 - .3 duty regulations;
- .4 operating and maintenance instructions on measuring and testing equipment;
- .5 documents on records keeping and archives maintenance.
 - 9.2.4 Reporting.
- **9.2.4.1** In addition to the information specified in **7.2.6.1**, test reports shall contain the following:
 - .1 designation: "Test Report" or "Conclusion";
 - .2 name and address of the testing laboratory;

- 3 designation of the testing method with reference to the documents, in accordance with which the tests have been conducted;
 - .4 reference to the Sampling Report;
- .5 test results with indication of units of measurements in accordance with the testing procedures;
- .6 indication that the test results are valid only for the products tested;
- .7 entry that the tests have been witnessed by the RS representative.
- **9.2.4.2** Sampling reports, where applicable, shall contain:
 - .1 date of the specimen selection (sampling);
- .2 information that allows for unambiguous identification of specimens (samples) taken;
 - .3 place of the specimen selection (sampling);
- .4 information on conditions of the specimen selection (sampling);
- .5 reference to the documents, in accordance with which the specimens have been taken (sampling has been done).
- **9.2.4.3** Data (documents) confirming performance of tests (sampling reports, test reports, etc.) shall be kept in the testing laboratory for not less than five years under conditions of confidentiality. This requirement shall be established in the documents of the testing laboratory.
 - 9.2.5 Checking and control.
- **9.2.5.1** The testing laboratory shall do the checking and exercise control over the performance of tests and their results.
- **9.2.5.2** The personnel of the testing laboratory responsible for checking (control) shall have not less than two years of experience as a performer in the area of activity indicated in the request.
- **9.2.5.3** The testing laboratory shall conduct check tests in compliance with the area of recognition indicated in the request witnessed by the RS representative.
- 9.2.6 Conditions of taking, transport and storage of samples.
- **9.2.6.1** Conditions of taking, transport and storage of samples shall meet the requirements of the testing procedures.
- **9.2.6.2** The testing laboratory shall identify the samples.

9.3 SPECIAL REQUIREMENTS

- 9.3.1 Special requirements for testing laboratories engaged in dye penetrant examination, radiographic examination, ultrasonic examination, magnetic particle examination of welds quality (code 21001700).
 - **9.3.1.1** Reporting.
- **9.3.1.1.1** The testing laboratory shall have and maintain examination results logs.

- **9.3.1.1.2** A Statement (Test Report), in addition to the information specified in **9.2.4.1**, and examination results logs shall contain:
- .1 a reference to the RS rules or other normative document as agreed with RHO regarding the use of criteria for assessing the quality of welds at radiographic examination:
- .2 a reference to normative documents regarding the use of criteria for assessing the quality of welds at ultrasonic examination, dye penetrant examination, and magnetic particle examination;
- .3 thickness of components at ultrasonic examination and radiographic examination (refer to Part XIV "Welding" of the Rules for the Classification and Construction of Sea-Going Ships);
- .4 description of defects in accordance with applicable national or international standards.
- **9.3.1.1.3** Designation of checked lengths for duplicating radiographic examination shall correspond to the designation of the checked lengths used at ultrasonic examination.
 - **9.3.1.2** Files of the testing laboratory documents.
- **9.3.1.2.1** The testing laboratory shall have instructions on performing assessment of the quality of welds taking into account the RS requirements.
- 9.3.1.3 The recognition certificates of testing laboratory ($C\Pi JI$) are subject to endorsement not less than once a year.
- 9.3.2 Special requirements for testing laboratories carrying out fire tests of products and materials (code 21001200).
- **9.3.2.1** In general, the testing laboratory shall be recognized by the Register. The Recognition Certificate of Testing Laboratory (СПЛ) is issued to the testing laboratory, carrying out fire tests, by RHO or the RS Branch Offices on behalf of RHO.

Fire tests carried out by the testing laboratories not recognized by RS shall be witnessed by the RS surveyor.

9.3.2.2 Legal status.

- 9.3.2.2.1 The testing laboratory, as its routine activity, carries out checks and tests identical to those in the relevant parts of the Fire Test Procedures Code (refer to 1.2, Part VI "Fire Protection" of the Rules for the Classification and Construction of Sea-Going Ships) or similar to them.
- **9.3.2.2.2** The testing laboratory shall not belong to the manufacturer, seller or supplier of the product/material to be tested and shall not be under their control.
 - 9.3.2.3 Facilities.
- **9.3.2.3.1** The testing laboratory has access to arrangements, equipment, personnel and calibrated instrumentation needed for checks and tests performance.
 - 9.3.2.4 Checking and control.
- **9.3.2.4.1** The testing laboratory shall use the quality control system being audited by competent bodies.

- 9.3.3 Special requirements for testing laboratories carrying out tests of fire-fighting systems and fire-fighting outfit (code 21002600).
 - 9.3.3.1 Facilities.
- **9.3.3.1.1** The testing laboratory facilities shall be consistent with the test procedures specified in applicable documents mentioned in **4.3**, Part IV "Technical Supervision during Manufacture of Products".
- 9.3.4 Special requirements for testing laboratories carrying out tests and periodical checks of foam concentrates (code 21002700).
 - 9.3.4.1 Facilities.
- **9.3.4.1.1** The testing laboratory facilities shall be consistent with the test procedures specified in the guidelines for performance and testing criteria and surveys of foam concentrates (refer to IMO Circulars MSC/Circ.582 and Corr. 1, MSC/Circ.670, MSC/Circ.798 and MSC/Circ.799).
- 9.3.5 Special requirements for the testing laboratories carrying out sampling and check tests (analysis) of anti-fouling system in accordance with AFS Convention (code 21001101MK).
 - 9.3.5.1 Facilities.
- **9.3.5.1.1** The testing laboratory facilities shall be consistent with the procedures for sampling and check tests (analysis) of anti-fouling system specified in the IMO MEPC.104(49) "Guidelines for Brief Sampling of Anti-Fouling Systems on Ships".
- 9.3.6 Special requirements for the testing laboratories carrying out oily water analysis (code 21002200).
 - **9.3.6.1** Legal status.
- **9.3.6.1.1** While carrying out oily water analysis the testing laboratory with the status of the legal entity shall be independent of the parties interested in the analysis results.
- **9.3.6.1.2** The testing laboratory carrying out analysis during tests of equipment, systems and arrangements for the prevention of pollution by oily water shall not belong to the manufacturer, seller or supplier and shall not be under their control.
- **9.3.6.1.3** The testing laboratory shall bear responsibility for the impartiality and objectivity of the oily water analysis results.
 - **9.3.6.2** Technique.
- **9.3.6.2.1** The testing laboratory technique shall comply with the methods of oily water analysis prescribed by the international and national documents regarding the environment pollution prevention (IMO resolutions MEPC.60(33), MEPC.107(49) etc).

In some cases on agreement with RS provisional application of other time-tested methods and relevant measuring and testing equipment is allowed. Meanwhile, the analysis results shall comply with the requirements of the international documents in respect of the reliability and accuracy.

9.3.6.2.2 Measuring and testing equipment belonging to other firms, organizations or individuals as well as

being the property of the testing laboratory shall be identified and registered in the documents of the testing laboratory (passport, record sheet or card).

- **9.3.6.3** Files of the testing laboratory documents.
- **9.3.6.3.1** The testing laboratory shall have instructions on the procedure of sampling, testing, issue of testing results and normative documentation on oily water analysis (bilge water, dirty ballast and flushing water).
- 9.3.7 Special requirements for the testing laboratories carrying out fuel and oil analysis (code 21002300), oil product cargo analysis (code 21002800).
 - 9.3.7.1 Legal status.
- **9.3.7.1.1** While carrying out fuel, oil and oil product cargo analysis the testing laboratory with the status of the legal entity shall be independent of the parties interested in the analysis results.
- **9.3.7.1.2** The testing laboratory shall bear responsibility for the impartiality and objectivity of the results of fuel, oil and oil product cargo analysis.
 - 9.3.7.2 Personnel.
- **9.3.7.2.1** Besides the relevant qualification, training, experience and satisfactory knowledge in respect of the analysis carried out, the personnel responsible for the contents of the protocols (reports, conclusions) on the analysis results shall have necessary knowledge as regards:
- .1 possible consequences of the onboard use of fuel and oil of degraded quality (not complying with the relevant technical specifications, standards) and of the transport of oil product cargo with inappropriate characteristics;
- .2 possible reasons for change of physical and chemical properties of the oil used in machinery and equipment in operation.
 - **9.3.7.3** Technique.
- **9.3.7.3.1** The testing laboratory technique shall provide for laboratory testing and quick analysis to monitor quality characteristics of oil products within the area of recognition indicated in the request.

The testing laboratory shall be equipped with its own measuring and testing equipment providing for the required types of fuel, oil and oil product cargo analysis:

- .1 bunker oil;
- .2 new oil loaded onboard;
- .3 oil used in machinery and equipment in operation, to evaluate their fitness for use against defect criteria and to assess technical condition of the ship items within survey systems on the basis of condition monitoring.
- **9.3.7.3.2** The testing laboratory technique shall provide for evaluation of at least the following quality characteristics of oil products.
 - **9.3.7.3.2.1** For bunker oil:
 - .1 density;
 - .2 viscosity;

- .3 sulphur fraction of total mass;
- .4 water content;
- .5 ash content;
- .6 flashpoint;
- .7 chilling point;
- .8 coking ability;
- .9 mechanical impurities content;
- .10 vanadium, aluminium, silicium contents.
- 9.3.7.3.2.2 For new lubricating oil:
- .1 flashpoint;
- .2 viscosity;
- .3 water content;
- .4 alkali neutralization number;
- .5 insoluble residue content.
- **9.3.7.3.2.3** For new hydraulic oil:
- .1 viscosity;
- .2 water content;
- .3 acid number.
- **9.3.7.3.2.4** For lubricating and hydraulic oil used in machinery and equipment in operation:
- .1 physical and chemical properties indicating change of the quality of analysed oils and technical condition of the ship technical means (usually measured by the monitoring system);
 - .2 wear debris.
- **9.3.7.3.2.5** For lubricating oil used in propeller and sterntube shafts in operation:
 - .1 water content:
 - .2 chlorides content;
 - .3 content of bearing metal particles;
 - .4 oil aging (resistance to oxidation).
- **9.3.7.3.3** Measuring and testing equipment belonging to other firms, organizations or individuals as well as being the property of the testing laboratory shall be identified and registered in the documents of the testing laboratory (passport, record sheet or card).
 - 9.3.7.4 Files of the testing laboratory documents.
- **9.3.7.4.1** The testing laboratory shall have instructions on the procedure of sampling, testing, issue of testing results and normative documentation on fuel, oil and oil product cargo analysis.
 - **9.3.7.5** Reporting.
- **9.3.7.5.1** The testing laboratory shall have and maintain the analysis results logs.
- **9.3.7.5.2** Records (conclusions, test protocols and results logs) on analysis of test samples of bunker oil and new oil loaded onboard shall contain values of the physical and chemical properties specified in passports (delivery notes) for ordered fuel and oil.
- 9.3.7.5.3 The testing laboratory shall immediately notify the customer of each case of the bunker oil properties non-compliance with the requirements of regulations 14 and 18 of Annex VI to MARPOL 73/78 identified within the scope of the analysis carried out.

9.3.8 Special requirements for testing laboratories carrying out sampling and check test (analysis) of ballast water in accordance with International Convention for the Control and Management of Ship's Ballast Water and Sediments, 2004 (BWM Convention) (code 21002900MK).

9.3.8.1 Technique.

- **9.3.8.1.1** The testing laboratories shall be consistent with methods for sampling and analysis of ballast water, as specified in the IMO MEPC.173(58) and MEPC.174(58).
- **9.3.8.1.2** The analysis results shall comply with the requirements of the **BWM** Convention.

- **9.3.8.1.3** The testing laboratories technique shall enable evaluation of the following quality characteristics of the ballast water at least.
 - 9.3.8.1.3.1 Quantity of viable organisms:
 - .1 per cubic meter;
 - .2 per milliliter.
 - 9.3.8.1.3.2 Indicator microbes content:
 - .1 toxicogenic Vibrio cholerae;
 - .2 escherichia coli;
 - .3 ilntestinal Enterococci.

10 RECOGNITION OF MANUFACTURERS

10.1 GENERAL

- 10.1.1 The requirements of this Section apply to the manufacturers of materials and products listed in the RS Nomenclature.
- 10.1.2 The firms (manufacturers) manufacturing materials and products in compliance with the requirements of 1.3.1.3, Part X "Boilers, Heat Exchangers and Pressure vessels" and Part XIII "Materials" of the Rules for the Classification and Construction of Sea-Going Ships shall be recognized by the Register. In other cases, manufacturers may be recognized on the voluntary basis.
- 10.1.3 The manufacturer shall meet general requirements listed in Section 7, requirements of 10.2 and requirements of the Administrations (if any).
- 10.1.4 Recognition of the manufacturer by the Register is confirmed by the Recognition Certificate for Manufacturer (СПИ), which is issued in compliance with 3.4 to 3.7.

10.2 REQUIREMENTS

10.2.1 Personnel.

- **10.2.1.1** The manufacturer shall have documents on the personnel containing the following information:
 - .1 functional duties;
 - .2 re-training and its terms of validity;
 - .3 certification and terms of its performance.
- 10.2.1.2 The manufacturer shall have the regular staff of specialists.

- **10.2.1.3** The manufacturer shall have and adhere to the plans (schedules) of the following:
 - .1 training and re-training of the personnel;
 - .2 refresher training of the personnel;
- .3 certification of the personnel with respect to performance of certain activities.

10.2.2 Technique.

- **10.2.2.1** The manufacturer shall have the lists of equipment, premises and facilities necessary for performance of activity in the area indicated in the request.
- **10.2.2.2** The manufacturer shall have and adhere to the schedules of maintenance of equipment and instrumentation.

10.2.3 Measurement assurance.

- 10.2.3.1 Tests of materials and products shall be conducted in the testing laboratory meeting the requirements of Section 9. The testing laboratory compliance with the requirements of Section 9 shall be confirmed by:
- .1 the Recognition Certificate of Testing Laboratory ($C\Pi \Pi$); or
- .2 the report on verifying the testing laboratory in accordance with the requirements of 9.1.5.
 - 10.2.4 Files of the manufacturer's documents.
- **10.2.4.1** The manufacturer shall have the valid normative and technical documents necessary for performance of activities in the area indicated in the request, including:
 - .1 list of activities performed (area of activity);
- .2 operating and maintenance documentation on equipment;
- .3 operating and maintenance documentation on measuring and testing equipment;
 - .4 duty regulations;
- .5 documents on records keeping and archives maintenance.

11 AUDITS OF FIRMS

11.1 GENERAL

11.1.1 The requirements of this Section apply to the firms performing the activity in connection with items of the RS technical supervision, the kinds of which are specified in Table 11.1.1.

11.1.2 Where technical supervision is conducted in the firms engaged in the activity with codes 22009000, 22013000, 22014000, 22014001, 22014002, 22014003, 22014004, 22017000, 22017010, 22017020, 22020000, 22021000MK, these firms shall be audited by RS for compliance with the requirements of Section 7, relevant special requirements of 11.3 and the Administrations' requirements (if any).

In future the Register reserves the right to audit the firm for compliance with the requirements of Section 7, relevant special requirements of 11.3 and the Administrations' requirements where necessary.

In addition to the requirements of Section 7, the firm, except the firms that perform activity with code 22021000MK, may be audited on a voluntary basis against the requirements of 11.2.

11.1.2.1 The firms that perform activity with code 22021000MK shall be audited by RS for compliance with the requirements of Section 7, requirements of 11.2, relevant special requirements of 11.3 and the requirements of Administrations (if any). Compliance of the firm shall be confirmed in accordance with 11.1.4.

11.1.3 Audits of design offices engaged in the activity with code 22018000 are only conducted on a voluntary basis. In this case, the design office shall meet the general requirements listed in Section 7 (except for 7.2.4, 7.2.5.1.2, 7.2.6.1.8, 7.2.6.1.10, 7.2.6.1.12), the requirements of 11.2 (except for 11.2.3, 11.2.4.1.3), special requirements and the Administrations' requirements (if any).

11.1.4 Compliance of the firm with the requirements of Section 7, requirements of 11.2, relevant special requirements and Administrations' requirements (if any)

is confirmed by the Certificate of Firm Conformity (CCII), which is issued and endorsed in accordance with 3.4 to 3.7. In case the Certificate of Firm Conformity (CCII) is available, the audits are conducted in accordance with the conditions for its issue.

11.2 REQUIREMENTS

11.2.1 Personnel.

- 11.2.1.1 The firm shall have documents on the personnel containing the following information:
 - .1 functional duties;
- .2 professional and special training and its terms of validity;
- .3 certification and terms of its performance (if necessary).
- 11.2.1.2 The firm shall have the regular staff of specialists.
- 11.2.1.3 The firm shall have and adhere to the plans (schedules) of the following:
 - .1 training and re-training of the personnel;
 - .2 refresher training of the personnel;
- .3 certification of the personnel with respect to certain activities.

11.2.2 Technique.

11.2.2.1 The firm shall have the lists of equipment, premises and facilities necessary for performance of activity in the area indicated in the request.

11.2.2.2 The firm shall have and adhere to the schedules of maintenance of equipment and facilities.

11.2.3 Measurement assurance.

- 11.2.3.1 The firm shall have the lists of the following:
- .1 measuring equipment, including those for certification of testing equipment;
 - .2 testing and ancillary equipment;
 - .3 references and standard specimens.
- 11.2.3.2 The firm shall have and adhere to the schedules of the following:

Table 11.1.1

Code	Kinds of activity
22009000	Diagnostics of devices, installations, machinery, equipment, hull structures and other items of technical supervision
22013000	Measurement assurance of items of technical supervision
22014000	Conversion, modernization and repair of items of technical supervision (ships, hull structures, ship equipment, products, etc.)
22014001	Installation and commissioning of electrical and automation equipment
22014002	Maintenance and repair of electrical and automation equipment
22014003	Hull construction for ships (Z23)
22014004	Construction of ships
22017000	Theoretical training and welders' practical qualification tests (at certification centers)
22017010	Training and certification of personnel for thickness measurement on ships (ultrasonic examination) in shipbuilding and
	shiprepair sector
22017020	Training and examination of coating inspectors
22018000	Design
22020000	Inclining test and light-weight check of ships
22021000MK	Services for lifeboats, launching appliances and on-load release gear in accordance with SOLAS-74 regulation III/20

- .1 maintenance of measuring and testing equipment;
- .2 testing (calibration) of measuring equipment;
- 3 certification of testing equipment.
- 11.2.4 Files of the firm documents.
- 11.2.4.1 The firm shall have the valid normative and technical documents necessary for performance of activity in the area indicated in the request, including:
 - .1 list of activities performed (area of activity);
- .2 operating and maintenance documentation on equipment;
- .3 operating and maintenance documentation on measuring and testing equipment;
 - .4 duty regulations;
- .5 documents on records keeping and archives maintenance.

11.3 SPECIAL REQUIREMENTS

- 11.3.1 Special requirements for the firms that perform activity with code 22021000MK.
- 11.3.1.1 The firms shall comply with the requirements of IMO circulars MSC.1/Circ.1206/Rev.1, MSC.1/Circ.1277 and the requirements of Administrations (if any).
- 11.3.2 Special requirements for the firms that perform activity "Hull construction for ships (Z23)" (code 22014003) are specified in the Appendices 3 and 4.
- 11.3.3 Special requirements for the firms that perform activity "Training and examination of coating inspectors" (code 22017020) are specified in the 3.2.4.3.1.1 to 3.2.4.3.1.3, Part III "Technical Supervision during Manufacture of Materials".
- 11.3.4 Special requirements for the firms that perform activity "Training and certification of personnel for thickness measurement on ships (ultrasonic examination) in shipbuilding and shiprepair sector" (code 22017010).
 - 11.3.4.1 Legal status.
- 11.3.4.1.1 The firm shall have documents confirming its competence in the kind of activity indicated in the request, issued by an organization authorized in accordance with the current legislation.
- 11.3.4.1.2 The firm shall be guided in its activity by the requirements of the ISO/IEC 17024 "Conformity assessment General requirements for bodies operating certification of persons".
 - 11.3.4.2 Personnel.
- 11.3.4.2.1 The firm shall have documents on the personnel containing the following information:
 - .1 full name;
 - .2 education;
- .3 qualification level according to EN 473 or ISO 9712 or a corresponding level in the national system;
- .4 number and date of issue of a certificate according to EN 473 or ISO 9712 or to a corresponding document in the national system;

- .5 non-destructive examination sector(s);
- .6 functional duties;
- .7 working experience in methods and sectors of non-destructive examination.
- 11.3.4.2.2 The members of the examination board shall have qualification level III according to EN 473 or ISO 9712 or a corresponding level in the national system.
- 11.3.4.2.3 Place of work of members of the examination board shall be specified in addition to information given in 11.3.4.2.1.
- 11.3.4.2.4 The firm shall have and adhere to the personnel training, re-training and certification programmes.
- 11.3.4.2.5 The firm shall have and adhere to plans (schedules) of:
 - .1 training and re-training of the personnel;
 - .2 refresher training of the personnel;
- .3 certification of the personnel with respect to performance of certain activities.
 - 11.3.4.3 Technique.
- 11.3.4.3.1 The firm shall have examination samples as regards non-destructive examination, in accordance with items of the firm area of activity.
 - 11.3.4.4 Measurement assurance.
- 11.3.4.4.1 Measurements shall be performed in the testing laboratory complying with the requirements of Section 9
- 11.3.4.4.2 The testing laboratory shall be authorized to perform measurements in accordance with the current legislation.
 - 11.3.4.5 Files of the firm documents.
- 11.3.4.5.1 The firm shall have programs for training and certification of personnel for thickness measurement on ships (ultrasonic examination) in shipbuilding and shiprepair sector and sets of examination questions by the following topics:
- .1 main information on the items of examination, their production technology, repair, operating conditions (cargo handling gear, MODU, FOP, sea-going ships, ships of river-sea navigation, river ships, pipelines, heat exchangers, welded joint connections of structural elements, welding materials);
- .2 materials applied in items, non-destructive examination methods;
- .3 requirements of the RS rules for the hull structure of ships, MODU, FOP etc. (ship types and their structural particulars, name and designation of ship's hull members etc.);
- A RS requirements for use and interpretation of results of thickness measurement on ships (ultrasonic examination) (normative base, types of wear and methods of their identification, norms of wear, preparation of reports on thickness measurement, preparation of items for the examination, safety precautions during works).
- 11.3.4.5.2 The firm shall have examination samples list as regards thickness measurement on ships (ultrasonic examination) with passports issued for every

examination sample in accordance with EN 473 or a corresponding document in the national system.

- 11.3.4.5.3 The firm shall have the valid normative and technical documents necessary for performance of activity in the area indicated in the request, including:
 - .1 list of activities performed (area of activity);
 - .2 the Quality Manual or a similar document;
- 3 description of process for the training and certification of personnel for non-destructive examination;
- .4 operating and maintenance documentation on technical equipment;
- .5 operating and maintenance documentation on measuring and testing equipment;
 - .6 duty regulations;
- .7 documents on records keeping and archives maintenance.

11.3.4.6 Reporting.

11.3.4.6.1 In addition to the information specified in 7.2.6.1, reports on the results of activity performed, shall contain:

- .1 information on trainers;
- .2 information on members of the examination board:
- 3 the programs for training of personnel for thickness measurement on ships (ultrasonic examination) in shipbuilding and shiprepair sector;
- .4 list of sets of examination questions including shipbuilding and shiprepair sector;
- .5 the examination samples list for shipbuilding and shiprepair sector;
 - .6 information on trainees.
 - 11.3.4.7 Checking and control.
- 11.3.4.7.1 Personnel of the firm responsible for the checking (control) shall have qualification level II or 1II according to EN 473 or ISO 9712 or a corresponding level in the national system.

11.3.4.7.2 The firm shall conduct control checks in the area indicated in the request witnessed by the RS representative.

12 TECHNICAL SUPERVISION AT THE FIRM (MANUFACTURER)

12.1 The Register performs technical supervision at the firm (manufacturer) on the basis of the contract or request on technical supervision (refer to Section 4).

When concluding the contract the firm (manufacturer) shall be audited for conformity with the requirements of Sections 10 or 11. Where deemed necessary, check tests of the firm (manufacturer) products may be required.

In performing technical supervision on a single request at the firm (manufacturer), fulfillment of the requirements of 7.2.2.1, 7.2.3, 7.2.4, 7.2.5, 7.2.7, 7.2.8 regarding the production process of the item of technical supervision shall be preliminarily verified.

In compliance with the provisions of Sections 10 or 11, the Recognition Certificate for Manufacturer (СПИ) or the Certificate of Firm Conformity (ССП) may be issued to the firm (manufacturer). The firm (manufacturer) shall be regularly audited for compliance with the requirements of Sections 10 or 11 within the terms agreed upon with the Register, which are established when the contract is concluded; in case the Recognition Certificate for Manufacturer (СПИ) or Certificate of Firm Conformity (ССП) is available, the audits are carried out in accordance with the conditions of their issuance.

12.2 Before commencement of the technical supervision the firm (manufacturer) shall draw up a list of the items of technical supervision in order to specify the scope and procedure of the item surveys and tests of the items of the Register technical supervision. The list shall be based on the requirements of the RS rules and these Rules and shall be agreed upon with the RS Branch Office. The items of technical supervision, detailed

technical documentation on manufacture of the material or product, or construction of the ship, surveys and tests to be performed in the course of technical supervision, their procedure, as well as the documents to be issued and a necessity for branding shall be indicated therein.

12.3 The items of technical supervision are generally surveyed by the Register at the final stage of production (finished products) after acceptance of the products by the firm (manufacturer) technical control body and issue of the appropriate documents.

In separate cases, where it is motivated by the production process and/or design of the product, at the discretion of the Register, surveys may be performed on a step-by-step basis and simultaneously with the manufacturer's control.

Surveys at the intermediate stages of production of the items of technical supervision are carried out in the cases prescribed by the Register after completion of manufacturer's functional control or at the discretion of the Register, if motivated by the particular conditions of production.

12.4 The Register may require incoming check of materials and component parts at the firm (manufacturer), if it is found that they do not meet the RS requirements, or, if they are used, the items of technical supervision will not meet those requirements. In case of unsatisfactory results of the incoming check use of such materials is not allowed, regardless of availability of the certificates and other documents certifying their conformity with the RS requirements.

12.5 In the course of technical supervision at the firm (manufacturer) the Register checks the maintenance of the conditions, under which firms (manufacturers) and

laboratories have been recognized and/or the contract on technical supervision concluded.

- 12.6 In carrying out technical supervision the Register may allow deviations from the approved technical documentation only within its authorities.
- 12.7 The firm (manufacturer) shall provide all the conditions necessary for the Register to carry out the technical supervision at the firm (manufacturer), namely:

to present the required technical documentation, in particular, manufacturer's documents on quality control of the products;

to prepare the items of technical supervision for survey in the scope required;

to provide for safely of surveys;

to provide for availability of the officials authorized to present the items of technical supervision for surveys and tests;

to timely inform the Register of the time and place of surveys and tests of the items of technical supervision.

Where the conditions required for performance of surveys are not fulfilled by the firm (manufacturer), the Register has the right to refuse to carry out surveys or to witness tests.

12.8 Upon satisfactory results of surveys and tests, the Register issues the appropriate documents for the items of technical supervision and puts the brands in the prescribed cases (refer to Sections 3, 4 and Appendices 1, 2).

13 TECHNICAL SUPERVISION AT THE SHIPYARD DURING CONSTRUCTION OF SHIPS¹

13.1 Technical supervision during construction of ships is performed on the basis of the contract signed between the Register and the shipyard (refer to Section 4).

For the purpose of technical supervision the shipyard is audited for conformity with the requirements of Section 11. Based on the audit results, the Certificate of Firm Conformity (CCII) (refer to Section 11) may be issued to the shipyard. In case the Certificate of Firm Conformity (CCII) is available, the audits are conducted in accordance with the conditions of its issuance.

Special requirements for the shipyards engaged in hull construction for ships, specified in para 3 of Appendix 3 to Part I "General Regulations for Technical Supervision" of the Rules (code 22014003), are specified in the Appendices 3 and 4 to Part I "General Regulations for Technical Supervision" of the Rules.

13.2 Scope and procedure of the technical supervision, types of checks, tests and control are indicated in the List of Items of Technical Supervision².

Along with the surveys performed under the List, additional periodical checks shall be conducted (refer to 13.4 and 13.5).

The List is the basic working document used in the course of technical supervision at the shipyard.

13.3 The List shall be elaborated by the shipyard and agreed upon with the RS Branch Office³. The List is compiled on the basis of the RS Nomenclature for each prototype (single) ship, as well as ships of a series.

13.3.1 To be indicated in the List are hull structure items of technical supervision and hull construction processes, machinery, equipment and outfit, electrical

and radio equipment.

In case of module⁴ construction of ships, structural modules comprising hull structures in the form of panels, sections or blocks, which are used directly in assembling hulls or intended for assembly units (zone, mounting blocks, block modules) shall be indicated.

Referred to the items of technical supervision are also production processes and individual works subject to technical supervision by the Register.

Scope of surveys, numbers of drawings, layouts, procedures and programmes of tests, production processes, etc. shall be indicated in the List for each item of technical supervision.

One presentation to the Surveyor, covering one or several items of technical supervision or works completed in the particular production workshop or at the particular stage of ship construction shall be made for each item of the List. Account shall be taken of construction sequence and other conditions of building a ship. The shipyard and the RS Branch Office shall take measures for minimum number of presentations.

13.3.2 On agreement with the RS Branch Office, use may be made as the List of one or several documents elaborated by the shipyard in accordance with its existing practice, such as the shipyard standard on presentation to the Register of structures and works performed or a list of presentation of sections, or the book of presentation of spaces for structural integrity, watertightness, etc. Shipyard's documents shall contain the data indicated in the List.

The RS Branch Office has the right, based on the experience of construction of ships and data on their

¹ The requirements of the present Section apply to technical supervision over construction of ships at the shipyard facilities, sub-contractors at the shipyard facilities, sub-contractors at their own facilities or at other remote locations.

² Hereinafter referred to as "the List".

³ Hereinafter by the RS Branch Office is also meant a Survey Station of the RS Branch Office at the shipyard in accordance with the regulations for Survey Station.

⁴ Here and hereinafter module and unit construction of ships is also meant.

operation, to introduce necessary improvements and additions into the List. The shipyard shall update the agreed documents, if required by the Surveyor.

13.3.3 Surveys under the List¹ are performed by the Surveyor upon presentation by the technical control body of the item of technical supervision or completed works together with the documents issued, finally verified by the shipyard and prepared for submission to the Register.

The main target of surveys under the List is checking of the quality of the item of technical supervision at a particular stage of manufacture as provided by the production process and its admittance for further stages of hull construction. If deviation from the RS requirements, defects or deficiencies, which shall be eliminated, are found, the Surveyor shall require repeated presentation of the item of technical supervision for survey.

In case defects are found at some stage of construction, the Surveyor shall, irrespective of the List, require checking of the preceding operations to find out the cause of defects and to prevent their re-occurrence.

13.3.3.1 The shipyard's documents on the availability of the item of supervision (work scope) to be submitted to the Register for survey according to the List (application form, notification, book of presentation, etc.) shall contain:

number of a ship's technical design;

ship's name or order number;

name of the item of supervision submitted for survey or of the work scope according to the List;

numbers of drawings and other technical documentation related to the item of supervision;

conclusion of the shipyard's technical control body on the item quality and its availability for the Register survey; time and place of the survey.

The above documents shall be signed by a representative of the shipyard's technical control body and handed over to the Surveyor for each presentation to the Surveyor in accordance with the List. Upon results of survey:

the remarks, if any, are recorded by the Surveyor in the document on survey;

the document on survey is signed and stamped by the Surveyor.

13.3.4 The Surveyor shall keep the records of scopes of surveys carried out under the List including the results of inspection of welds. Recording shall be made in such a way to provide traceability of scopes of works accepted by the Register.

13.4 Along with the surveys performed according to the List, the Surveyor carries out the following inspections not associated with the official presentation by the shipyard's technical control body: quality of check operations performed by the shipyard and production of individual parts and components of constructions, being parts of the items of technical supervision, which are presented under the List, as well as the sequence of

production processes used for the manufacture of the item of technical supervision and providing quality thereof.

In so doing, special attention shall be given to detection of the faults and defects, which cannot be revealed in the course of surveys under the List upon completion of the appropriate works.

Inspections may relate to the certain items of technical supervision indicated in the List, to the ship, as well as to the production workshop, laboratory, production process, etc. The interval between the inspections is decided by the Surveyor depending on the nature of the item of technical supervision, quality of works performed by the shipyard and production conditions. Inspections of the particular item of technical supervision shall be (as far as it is practicable) in the sequence of the processes used in construction of the ship and shall precede the appropriate inspections under the List.

13.4.1 The results of periodical inspections are executed as established at the shipyard on agreement with the Surveyor (records in the book of presentation, Report (Form 6.3.10) etc).

Where special measures of the shipyard's administration are needed proceeding from the results of the periodical inspection, the Surveyor draws up a report and sends it to the above administration.

13.5 The Surveyor may perform surveys not associated with the technical supervision during construction of the particular ships, but emerging from functions of the Register on technical supervision at the manufacturer or prescribed by the rules, guidelines and other normative documents of the Register, as well as arising from the contract on technical supervision with the Register.

13.6 Where inspections are associated with the particular norms, which are not contained in the applicable rules, the Surveyor shall use the approved technical documentation, including standards, specifications, instructions on the production processes.

13.7 The shipyard shall immediately inform the Surveyor of all cases where fractures, deformations, considerably exceeding the permissible limits², fires resulting in damage of hull structures (deformations, fusing, burn of the metal, etc.), machinery, equipment, floodings and other (mostly emergency) cases occur, which can cause diminution of quality or danger of such diminution, replacement of machinery, equipment and outfit.

The Surveyor performs the survey and requires from the shipyard to eliminate the defects (or their causes) and specifies the scope and methods of elimination.

13.8 Prior to installation of machinery, arrangements, equipment and outfit the Surveyor shall check that all items of technical supervision are provided with the documents confirming their production under technical supervision of the Register.

Hereinafter by the List are also meant the shipyard's documents referred to in 13.3.2.

² Other than deformations, for elimination of which approved type technologies are available.

- 13.9 The documents on all deviations from the technical design as well as on fulfilment of remarks of the Surveyor made at the previous stages of the technical supervision shall be submitted to the Surveyor.
- 13.10 Technical supervision of the Register in the course of tests of equipment and trials of the ship aims at checking the conformity of their quality and completeness with the approved technical design, the RS rules and standards as well as with the provisions of international conventions applicable to the completed ship.

13.10.1 Scope of trials of ships includes:

- .1 preparation for trials;
- .2 mooring trials;
- .3 sea trials;
- .4 inspection;
- .5 trial voyage, check tests;
- .6 operational trials (for a prototype ship).

The RS Branch Office in charge of technical supervision during construction directly participates in the trials of the ships at all stages, other than those referred to in 13.10.1.1 and 13.10.1.6. Technical supervision at stages indicated in 13.10.1.1 and 13.10.1.6 consists in checking and review of the technical documentation.

13.10.2 Preparation for trials is carried out by the shipyard engaged in the particular ship construction. The results of the work, namely: entries in the forms, dealing with deslushing of the equipment, measurement tables concerning adjustment and alignment works shall be submitted to the Surveyor to the Register in advance of commencement of mooring trials of the particular equipment.

13.10.3 Technical supervision in the course of mooring and sea trials of ships, machinery, arrangements, equipment and outfit provided in the RS Nomenclature is performed by the Surveyors of the RS Branch Office in charge of technical supervision during construction of the ship or another RS Branch Office authorized by RHO

13.10.4 The programme of mooring and sea trials is elaborated, agreed upon and approved in compliance with the requirements in force of the applicable rules and approved technical documentation.

13.10.5 Mooring and sea trials are carried out in accordance with the programme of mooring and sea trials, approved by the Register. Testing programmes for non-conventional ships in terms of their purpose or type and for ships being built in the countries where there is no RS Branch Office are reviewed by RHO. In all other cases, test programmes are reviewed by the RS Branch Office performing technical supervision during construction of ships.

The programme of mooring and sea trials shall include the stages listed in 13.10.1.1 to 13.10.1.5.

13.10.6 To be specified in the test programme for every type of machinery, arrangements, systems and

equipment are technical requirements, to be indicated also are necessary explanations, descriptions and procedures, namely:

- .1 conditions, under which the tests shall be performed;
 - .2 scope of tests;
 - .3 duration of modes of operation;
 - .4 list of parameters to be measured;
 - .5 frequency of measurements;
 - .6 sequence of tests;
 - .7 instruments and equipment to be used;
 - .8 loading devices;
- .9 other auxiliary equipment necessary for performance of the tests.

13.10.7 Provision shall be made in the programme of mooring and sea trials for technological instructions on combined tests of machinery, arrangements, systems, equipment, on application of simulation and instrument methods of checks, on use of outside sources of power, etc. Use of simulation methods of testing and outside sources of power is subject to special consideration by the Register.

When testing the ship equipment, which consists of a number of items of machinery, arrangements, systems and apparatus (e.g. ship main propulsion plants)¹, the programme shall provide simultaneous testing under specified conditions of all items of machinery, systems, arrangements and apparatus, which are parts of the system.

13.10.8 Account shall be taken in the programme of mooring and sea trials of the requirements of standards and technical documentation on delivery as well as the requirements of suppliers' programmes for tests of the equipment they supply.

Where testing procedures agreed upon with the Register are used, reference shall be made thereto in the programme of mooring and sea trials.

The shipyard documents issued after mooring and sea trials shall include the measurements indicated in the sections of this Part.

13.10.9 The programme of mooring and sea trials shall provide for the inspection with subsequent check tests of machinery, arrangements, equipment or their assemblies after completion of sea trials. The scope of the inspection as well as duration and scope of the check tests are set up on agreement with the Surveyor.

13.10.10 Operational tests of the prototype ship are carried out by the customer (shipowner) in accordance with the special programme after commissioning the ship.

Test reports for seaworthiness and ice tests of ships as well as for vibration tests (if they are transferred to the

¹Referred to them are main engines, shaftings and propellers with transmissions, bearings and couplings as well as their auxiliary machinery, systems, arrangements, boilers, pressure vessels and similar equipment.

period of operational tests) shall be submitted to the RS Branch Office in due time upon the completion of the trials.

13.10.11 Unless other terms of delivery are specified, the shipyard in charge of the ship construction is responsible for safety in the course of trials and safety of the ship.

The shipyard building the ship organizes performance of trials and conditions preventing any influence on test results as well as provides for the requirements for safe navigation.

- 13.10.12 The shipyard building the ship creates all the conditions for technical supervision by the Surveyor in the course of mooring and sea trials of the ship in compliance with the requirements of the rules and provides with:
 - .1 shipborne and shipyard communication facilities;
 - .2 transport means.

The equipment provided by the shipyard for use during the tests shall be operated in conformity with the regulations for their operation and maintenance instructions.

The Surveyor to the Register is not authorized to operate the equipment with his own hands or interfere with the actions of attending personnel. In case actions of the personnel might cause an accident or damage to the equipment, the Surveyor to the Register has the right to require, via representatives of the technical control body or a person who is in charge of delivery of the ship, elimination of breaches (including refusal from further participation in the trials conducted).

13.10.13 When testing the equipment, all works, which interfere with proper performance of the tests or endanger people involved in the tests, shall be stopped. The equipment tested and the space around shall be clean, free from foreign objects; provision shall be made of proper illumination and ventilation of the spaces.

Simultaneously with presentation of the item of supervision, technical documentation required for survey shall be submitted.

- 13.10.14 Mooring and sea trials are performed under the approved programme according to the schedule agreed upon with the Surveyor. Justified deviations from the schedule likely to occur shall not interfere with the test process.
- 13.10.15 The items of technical supervision, which test results do not meet the requirements of the applicable rules or the approved documentation, shall be re-tested upon elimination of causes of unsatisfactory test results.
- **13.10.16** Elimination of deficiencies and re-testing shall be agreed upon with the Surveyor. Re-testing shall not affect further tests or interfere with their safety.
- 13.10.17 Measurements, which are taken by the technical control body and ascertain that the item of technical supervision is in good working order, shall be

processed by the body upon completion of the tests of the item of technical supervision and submitted to the Surveyor.

In case of satisfactory results the Surveyor signs the shipyard document on completion of tests of the items of technical supervision, to which the tables of measurements are appended, where necessary.

- 13.10.18 A break in testing items of technical supervision under continuous operating conditions shall be indicated in the test report, and an issue of continuation of the tests and the conditions of their performance (extension of time period and scope) shall be agreed upon with the Surveyor, having regard to the causes of interruption of the tests.
- 13.10.19 In case of the second forced interruption of the same continuous mode of testing, the tests shall be stopped and the causes eliminated. Then re-testing shall be carried out in full or extended scope, where necessary. The time for test performance shall be agreed upon with the Surveyor.
- **13.10.20** The tests of items of technical supervision shall be stopped in the following cases:
- .1 where faults or defects are found, the elimination of which requires a longer break than is specified by the programme (refer to 13.10.14);
- .2 where the item of technical supervision is in an emergency condition;
- .3 in case the weather gets worse and it interferes with further performance of the tests, distorts the test results, affects safety of test performance and safety of the ship.

Depending on the causes, the decision to stop the tests is made by the Surveyor, shipyard or customer (on agreement with the Surveyor).

Whoever took the decision to stop the tests, the item of technical supervision shall be re-tested, the duration and scope of the tests shall be agreed upon with the Register.

- 13.10.21 In case tests of the item of technical supervision are stopped on demand of the Surveyor or by the shipyard on agreement with the Surveyor, a report is prepared, in which reasons why the tests have been stopped, requirements for elimination of those reasons before repeated tests will commence and conditions of performance of repeated tests are indicated.
- 13.10.22 The items of technical supervision may be installed on board the ship, which have not been totally tested by the shipyard engaged in the particular ship construction, provided the tests have been carried out under a special programme agreed upon with the Register with subsequent tests according to the programme of mooring and sea trials.

This requirement applies to prototype ships of a series. 13.10.23 The Surveyor to the Register does not participate in the work of the customer's acceptance commission.

- 13.11 The mooring trials are conducted to check:
- .1 arrangement, completeness, quality of installation, adjustment and serviceability of main and auxiliary machinery, arrangements, systems, equipment and outfit as well as conformity of the parameters with the requirements of the RS rules, these Rules and approved technical documentation:
- .2 readiness of the ship, its main and auxiliary machinery, arrangements, systems and equipment for sea trials.
- **13.12** Prior to mooring trials the shipyard shall submit the following documentation to the Surveyor:
- .1 documents of the technical control body certifying the completion of installation works;
- .2 programme of mooring trials approved by the Register;
- .3 schedule of mooring trials (to be agreed upon with the Surveyor);
 - .4 contract specification;
- .5 list of deviations from the RS rules and approved technical documentation with justification of the necessity to do so:
 - .6 lists of ship outfit and spare parts;
 - .7 certificates for the items of technical supervision;
- .8 passports for the items of technical supervision with data on installation works;
- .9 documents on the instruments, showing their fitness for application in tests;
- .10 descriptions of the items of technical supervision and instructions on their maintenance;
- .11 testing procedure (including simulation tests with layouts of simulating devices);
- .12 additional technical documentation necessary for carrying out surveys, tests and preparation of the Register documents (specifications, standards, etc.).
- 13.13 The commencement of the mooring trials is decided by the shipyard management on agreement with the Surveyor, provided the requirements referred to in 13.12 are met.
- 13.13.1 The items of technical supervision shall be presented for mooring trials upon completion of all installation works and completion of main construction works, which are likely to affect the testing of the item, and this shall be confirmed by the appropriate documents of the technical control body.
- **13.13.2** The technical control body, irrespective of the programme and schedule available, shall timely inform the Surveyor of the readiness of the items of technical supervision for tests and of the time of their performance.
- 13.13.3 Surveys and tests of the item of technical supervision are carried out by the Surveyor upon acceptance of the item by the technical control body.
- 13.13.4 Where poor quality installation or adjustment as well as other deficiencies or deviations from the approved documentation and applicable rules are revealed in the course of survey or tests, a document on

poor quality products is prepared according to the form adopted at the shipyard. The repeated presentation of the item of technical supervision for the survey or test is made upon a request of the managers of the technical control body and engineering service of the shipyard.

13.13.5 Fulfilment of the requirements for certain items of technical supervision on agreement with the Register (in exceptional cases) may be transferred to the period of the sea trials or some other time, provided these requirements do not interfere with the sea trials or affect the safety of ship navigation and people on board.

13.13.6 Upon completion of the mooring trials and elimination of the deficiencies found in the course of the trials, a document is prepared, which certifies that the ship may go to sea trials. It is done on the basis of the written application of the shipyard or shipowner, in which, in particular, information on the number of the participants of the sea trials and provision of collective and individual life-saving appliances shall be given.

13.14 The sea trials aim at the following:

checking of the main parameters of the main propulsion plant and of their conformity with the specification characteristics;

checking of operation of the main propulsion plant in manoeuvring under ahead and astern movement of the ship;

checking of reversing qualities of the main propulsion plant;

checking of serviceability of the main propulsion plant under conditions close to those of actual operation;

checking of serviceability of deck and other machinery and arrangements;

checking of automation equipment of the ships, if any, under conditions close to those of actual operation;

final tests of the items of technical supervision, except for those, which shall be inspected and subjected to subsequent check tests;

checking of serviceability of navigational, radio and electrical equipment under conditions close to those in actual operation;

measurements of torsional vibration of the main engine-shafting-propeller system, vibration measurements;

confirmation of a possibility to assign the Register class provided in the design to the ship according to its intended purpose and of a possibility to issue the Register documents.

13.14.1 The Report (Form 6.3.10), in which fulfilment of the mooring trial programme is confirmed, availability of ship outfit required for going to sea trials and allowed number of people on board are indicated, availability of the approved Information on Stability and Subdivision, based on results of the inclining test in accordance with the RS rules is confirmed, weather and navigation area restrictions are given, is a document confirming a possibility of going to sea trials. The Report

is used instead of the Seaworthiness Certificate during sea trials.

- 13.14.2 Prior to sea trials the shipyard shall submit the following documentation to the Surveyor:
- .1 documents of the technical control body, which confirm the completion of the mooring trials;
 - .2 programme of sea trials approved by the Register;
- .3 schedule of sea trials (to be agreed upon with the Surveyor);
 - .4 testing procedure;
- .5 technical documentation necessary for surveys and tests;
- .6 for sister ship, the Information on Damage Trim and Stability, Information on the Effect of Flooding updated according to the results of the previous inclining test, where necessary;
- .7 for prototype ship, preliminary Information on Damage Trim and Stability, Information on the Effect of Flooding, Inclining Test Report and stability calculations;
- .8 where necessary, documentation referred to in 13.12.4, 13.12.5, 13.12.7 to 13.12.10 shall be presented in addition to the above.
- 13.14.3 Upon presentation of the documents listed under 13.14.2, the Surveyor issues the Report (Form 6.3.10), which confirms a possibility to go to sea trials as stated in 13.14.1.
- 13.14.4 A possibility of going to sea trials is decided by the shipyard, on agreement with the Surveyor, provided the requirements of 13.14.1 and 13.14.2 are met.
- 13.14.5 The area for sea trials shall be agreed upon with the Surveyor in terms of its conformity with the conditions specified by the requirements of the RS rules, these Rules and approved technical documentation. The suggested area for sea trials shall provide:

safety of performance of the sea trials;

no influence on the test results;

- a possibility to carry out all the required surveys.
- 13.14.6 Upon completion of the sea trials or tests under operating conditions without ship movement, using simulation methods, the Surveyor communicates his remarks to the shipyard, which shall be eliminated before the Register issues the ship's documents, as well as a list of the items of technical supervision to be opened up and the scope of inspection.
- **13.14.7** In the course of the inspection individual assemblies are disassembled to identify their condition and a necessity in check tests after the inspection.
- 13.14.8 The list of the items of technical supervision to be inspected and the scope of the inspection are decided on the basis of mooring and sea trials having regard to the experience of technical supervision of the similar items.
- **13.14.9** Inspection results are stated in the technical control body's report which shall contain:
- .1 list of the items of technical supervision to be inspected;

- .2 description of the defects found;
- .3 cause of defect;
- .4 measures to eliminate the defects.

The Report shall be signed by the Surveyor as applied only to the items of the Register technical supervision.

- 13.14.10 Before the trial voyage all the defects found in the course of mooring and sea trials and the inspection shall be eliminated, all the remarks made by the Surveyor shall be taken into account.
- **13.14.11** A necessity in the trial voyage shall be agreed upon with the Surveyor and is generally governed by the following conditions:
- .1 where the item of technical supervision needs to be inspected and the check tests thereof cannot be carried out without the trial voyage;
- .2 where parameters characterizing proper operation of the item of technical supervision can be obtained only in the trial voyage;
- .3 where, based on the results of mooring and sea trials and/or inspection, a need appeared in total replacement of the item of technical supervision or in replacement of vital assemblies, which serviceability can be confirmed only in the course of the trial voyage;
- .4 where simulation means do not allow to obtain the required conditions or such means are not available.

Satisfactory results of mooring and sea trials as well as of the trial voyage are the basis for issuing the RS documents to the completed ship.

- 13.15 In technical supervision of the prototype ship tests account shall be taken of the following.
- 13.15.1 The prototype ship tests are carried out under a comprehensive programme, including checking of the ship characteristics and determination of the parameters, which can be used for series ships without this checking.
- **13.15.2** The comprehensive programme for prototype ship tests shall include the following:
- .1 torsional vibration measurements of the main engine intermediate link (shafting, reduction gear, couplings) propeller system;
- .2 vibration measurements of individual items of machinery and hull structures;
 - .3 inclining test;
- .4 sea trials under conditions as close to those of actual operation as possible;
 - .5 broadened scope of inspection;
 - .6 longer testing modes;
- .7 trial voyage (if necessary, considering the provisions of 13.14.11).
- 13.5.3 In case a list of arrangements to be made or recommended for use in the following ships of the series is elaborated upon completion of the prototype ship tests, such list shall be agreed upon with the Register.
- 13.15.4 Upon completion of construction, mooring and sea trials, inspection and trial voyage the

RS Branch Office in charge of technical supervision during construction of the ship prepares the information for RHO, where necessary.

13.15.5 Where deemed necessary, having regard to the purpose of the ship and in case of using prototypes of materials, machinery and equipment, the Register documents shall specify operational tests thereof according to the programme approved by the Register.

13.16 The technical supervision performed in the course of construction finishes with preparation of

reports on survey, on which basis the documents to be issued by the Register to the ship are prepared.

13.17 Before completion of ship construction, in order to ensure traceability, the shipyard shall provide the Register with copies of RS certificates (with an inventory) issued to the ships' items of technical supervision, or a list thereof, which shall include the name of the item, manufacturer, type and number of the certificate issued by RS.

14 TECHNICAL SUPERVISION ON BEHALF OF THE REGISTER

- **14.1** The Register can authorize another classification or competent body to carry out technical supervision on its behalf.
- 14.2 Technical supervision on behalf of the Register is performed on the basis of the agreement on mutual substitution and under a particular authorization of the Register or an agreement made between the Register and the organization.
- 14.3 Where an authorization is given by the Register, items and scope of technical supervision, the procedure of the technical documentation approval, documents to be issued shall be specified. Besides, the procedure of payment for technical supervision services can also be indicated.
- 14.4 Unless provided otherwise, certificates and other documents issued by the organization in charge of technical supervision on behalf of the Register shall have the following notice: "Under authorization of the Register, No. of 20 ".
- **14.5** Unless expressly provided otherwise, technical supervision is performed according to the procedures used by the authorized organization.
- **14.6** The authorizations for technical supervision are issued by RHO.
- **14.7** The Register reserves the right to cancel the authorization for technical supervision issued.

15 TECHNICAL SUPERVISION ON BEHALF OF OTHER CLASSIFICATION SOCIETIES

- 15.1 Technical supervision on behalf of other classification societies is performed by the Register on the basis of the agreement on mutual substitution and under a particular authorization of another classification society or an agreement made between the Register and another classification society.
- 15.2 When the Register is authorized by another classification society, items and scope of technical supervision, procedure of the technical documentation approval, documents to be issued shall be specified. Besides, the procedure of payment for supervision services can also be indicated.
- 15.3 Unless expressly provided otherwise, certificates or other documents issued by the Register on behalf

- of another classification society shall have the following notice: "Under authorization of (name of another classification society)".
- 15.4 Unless expressly provided otherwise, technical supervision is performed according to the Register practice.
- 15.5 Authorizations for technical supervision from other classification societies shall be forwarded to RHO. The RS Branch Offices may render services on behalf of other classification societies only upon written confirmation by RHO.
- **15.6** Other classification societies have the right to cancel authorization for technical supervision issued.

APPENDIX 1

NOMENCLATURE OF ITEMS OF THE REGISTER TECHNICAL SUPERVISION

- 1. Nomenclature of Items of the Register Technical Supervision is a list of materials, products, production processes and software regulated by the RS rules.
- 2. Definitions and abbreviations given in Section 1 of Part I "General Regulations for Technical Supervision" of these Rules are used in the RS Nomenclature, as well as:
- P technical supervision performed directly by the Surveyor;

CTO* (Type Approval Certificate) or C3* (Certificate filled-in and signed by an official of a manufacturer and drawn up (affirmed) by the Register) — only upon RHO authorization;

K — branding of items of technical supervision;

K* — branding of each rolled product;

MK — item subject to technical supervision in compliance with the requirements of international conventions.

3. The RS Nomenclature is presented in the form of the table comprising nine columns.

Column 1: "Code of item of technical supervision" — identification code of the material, product, production process or software is indicated, which consists of eight characters grouped in the following groups, each group consisting of two characters:

1st group — part of the RS rules, serial number;

2nd group — groups of machinery, systems, constructions, materials, production processes, software;

3rd group — types of machinery, systems, constructions, materials;

4th group — parts, assemblies;

5th group ("letter group") items of technical supervision covered by the international conventions.

Column 2 "Item of technical supervision" — name of the material, product, production process or software according to the RS rules is indicated.

Columns 3 to 9 "Technical supervision of the Register" — types of technical supervision are indicated: supervision performed by the Surveyor (P), the Certificate (C) is issued;

supervision performed by the firm (manufacturer) technical personnel and RS in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part), the Certificate (C3) is issued;

supervision performed through type approval of the item of technical supervision, Type Approval Certificate (CTO), Type Approval Certificate for Fire-Proof Division (CTIIK), Certificate of Approval for Welding Consumables (COCM), Type Approval Certificate for Computer Program (CTOII), Welding Procedure Approval Test Certificate (COTIIC) are issued.

Column 3 "of the prototype" — necessity of supervision of the prototype performed directly by the Surveyor (P) is indicated.

Column 4 "type approval/recognition of manufacturer" — obligation of type approval of the item of technical supervision is indicated to be confirmed by Type Approval Certificate (CTO), Type Approval Certificate for Fire-Proof Division (СТПК), Certificate of Approval for Welding Consumables (СОСМ), Type Approval Certificate for Computer Program (СТОП), Welding Procedure Approval Test Certificate (СОТПС) as well as necessity of recognition of manufacturer to be confirmed by Recognition Certificate for Manufacturer (СПИ). In separate cases, at the discretion of the Register, where a single approval is given for the material or product, the Certificate (C) may be issued without issuing the document on type approval, as well on recognition of the manufacturer.

Column 5 "document issued" — the RS document is indicated, which is issued in case of the particular type of supervision providing the minimum permissible control for the particular material or product over fulfillment of the RS requirements.

In separate cases, at the RS discretion, types of supervision may be changed by RS.

Column 6 "branding" — obligation of branding of items of technical supervision in compliance with the Instructions on Branding of Items of the Register Technical Supervision (refer to Appendix 2) is indicated.

Columns 7, 8, 9 "installation, application", "mooring trials", "sea trials" — necessity of technical supervision during construction of ships performed directly by the Surveyor is indicated.

4. RS Nomenclature contains the following sections: 01000000 Hull

0200000MK Life-saving appliances

03000000 Arrangements, equipment, outfit

03000000MK Signal means

0400000MK Radio equipment

0500000MK Navigational equipment

06000000 Fire protection

07000000 Machinery installations

08000000 Systems and piping

09000000 Machinery

10000000 Boilers, heat exchangers and pressure vessels

11000000 Electrical equipment

12000000 Refrigerating plants

13000000 Materials

14000000 Welding consumables

14000000MK Cargo-handling gear

15000000 Automation

16000000 Glass-reinforced plastic ships and boats 18000000 Nuclear ships and nuclear support vessels 19000000MK Equipment and appliances for prevention of pollution from ships

20000000 Computer software (computer calculation programs)

5. Firms (manufacturers) supply materials or products with the originals of the certificates (C, C3) or Type Approval Certificate (CTO), Certificate of Approval for

Welding Consumables (COCM), certificates of type approval (COTO), certificates of type test (COTU), Type Approval Certificate for Computer Program (CTOII), Type Approval Certificate for Fire-Proof Division (CTIIK) as indicated in column 5.

Shipboard internal combustion engines covered by regulation 13 of Annex VI to MARPOL 73/78 shall be supplied with EIAPP Certificate and approved NO_x Technical file.

NOMENCLATURE OF ITEMS OF THE REGISTER TECHNICAL SUPERVISION

Code of item of	Item of technical supervision		Те	chnical sur	ervision o	fi the Register				
technical supervision		ofi prototype		at the (manuf		duri	ction			
			recogni- tion ofi manufac- turer	document issued	branding	installa- tion, ap- plication	mooring trials	sea trials		
1	2	3	4	5	6	7	8	9		
01000000	HULL									
01010000	Hull structures	P	l —	C	_	P	_	_		
01020000	Structures of superstructures and deckhouses	P	_	C	_	P	_	_		
01030000	Seatings of machinery and arrangements	P	-	C	_	P	_	_		
02000000МК	LIFE-SAVING APPLIANCES									
02010000MK	Lifeboats and launching appliances:									
02010002MK	release mechanisms	P	СТО*	C	К	P	_	_		
02010100MK	Launching appliances for lifeboats, rescue boats, fast rescue boats and liferafts:									
02010101MK	launching appliances using falls and winches for lifeboats	P	СТО*	С	К	P	P	_		
02010102MK	free-fall launching appliances for lifeboats	P	СТО*	С	к	P	P	l —		
02010103МК	launching appliances for rescue boats	P	СТО*	С	к	P	P	_		
02010104МК	launching appliances for fast rescue boats	P	СТО*	С	к	P	P	_		
02010105MK	launching appliances for liferafts	P	СТО*	C	к	P	P			
02010200MK	Lifeboats:					_	_			
02010201MK	partially enclosed lifeboats	P	СТО*	С	к	P	P	_		
02010202MK	totally enclosed lifeboats	P	CTO*	C	к	P	P	_		
02010203MK	totally enclosed lifeboats with a self-contained		CTO*	l č	ĸ	P	P	_		
0_010_0011111	air support system	_	0.0			_	_			
02010204MK	fire-protected totally enclosed lifeboats	P	сто*	С	к	P	P	_		
02010305MK	free-fall lifeboats	P	CTO*	C	к	P	P	_		
02010306МК	free-fall lifeboats with a self-contained air		CTO*	č	К	P	P	_		
	support system									
02010307MK	fire-protected free-fall lifeboats	P	СТО*	C	К	P	P	_		
02020000MK	Liferafts, rescue boats, fast rescue boats:									
02020100MK	Containers for inflatable liferafts	P	СТО*	C3	_	P	_	_		
02020200МК	Arrangements for launching and raising for liferafts, lifeboats and rescue/fast rescue boats	P	СТО*	С	К	P	P	-		
02020300MK	Hydrostatic release units	P	СТО*	C3	_	P	_	_		
02020400МК	Weak link of life raft	P	СТО*	СЗ	_	P	_	_		
02020500MK	Automatic gas inflation system for inflatable liferafts, marine evacuation systems, means of	P	СТО*	С3	К	P	_	_		
	rescue, inflatable lifejackets									
02020600MK	Liferafts:		a	_		_				
02020601MK	inflatable liferafts	P	CTO*	C	K	P	_	-		
02020602MK	rigid liferafts	P	CTO*	C	К	P	_	-		
02020603MK	self-righting liferafts	P	CTO*	C	К	P	_	-		
02020604MK	canopied reversible liferafts (with two canopies)	P	CTO*	С	К	P	_	-		
02020700MK	Rescue boats:	_					_			
02020701MK	rigid rescue boats	P	CTO*	C	К	P	P	-		
02020702MK	inflated rescue boats	P	CTO*	C	К	P	P	-		
02020703MK	combined rescue boats	P	сто*	C	К	P	P	-		
02020800MK	Fast rescue boats:					_	_			
02020801MK	rigid fast rescue boats	P	CTO*	C	К	P	P	-		
02020802MK	inflated fast rescue boats	P	CTO*	C	К	P	P	-		
02020803MK	combined fast rescue boats	P	CTO*	C	К	P	P			

DODGOOOMK Means for bringing lifeboats and liferafts against ships side and holding them alongside, skates P	1	2	3	4	5	6	7	8	9
0204000MK			_	_	_	_	P	P	_
20250900MK Lifebauys P			ъ	CTO*	CD		р		
20050100MK Self-activiting sumoke signals P		· ·						-	_
20050900MK 20060000MK 2006000MK 20060000MK 20060000MK 2006000MK 20060000MK 20060000MK 2006000MK 2006000M						Ι Λ		-	_
Decided Deci						_		-	_
			r					-	
December December		•		1 610.	CIO		r	-	
Decided Deci	UZUGUUUUNIK								
02090101MK 02090200MK 0209020MK 02090200MK 02090200MK 02090200MK 02090200MK 0209020MK 02090200MK 02090200MK 02090200MK 02090200MK 02090020MK 02090	02060100MIZ	<u> </u>							
			D	CTO*	C.3	I/	D		
Description Company								-	_
02090201MK mimersion suits without thermal insulation P CTO* C3 K P			1			IX.	1	-	
02090202MK			р	CTO*	C3	ĸ	р	l _	_
02069400MK									
D206400MK Cliepiacket lights P									
DOZPO00OMK									
DOBOSOOMK Clin-chrowing appliances P CTO* C P P P P P P P P P									
Decision Company Com									
rescue boats:		U 11	1				1		
	020300001411								
	02090001MK		_				р	l _	_
0.2090003MK			_	l _				l _	_
0.2090004MK									
0.2090005MK birfelines, handrails									
02090006MK 0				l _				l _	
O2090007MK Duoyant rescue quoit of liferafts with buoyant P									
02090007MK	02090000WIK						1	_	_
02090008MK 02090009MK 02090009MK 02090009MK 02090010MK 02090011MK 02090011MK 02090011MK 02090011MK 02090011MK 02090012MK 02090013MK 02090013MK 02090013MK 02090014MK 02090014MK 02090014MK 02090014MK 02090014MK 02090014MK 02090014MK 02090014MK 02090014MK 02090015MK 020	02090007МК	buoyant rescue quoit of liferafts with buoyant	P	_	СЗ	_	P	_	_
D2090010MK Protective covers P	02090008MK		p	l _	C3		р	l _	
02090010MK Searchlights of lifeboats and rescue boats P CTO* C3 — P —									
02090011MK life-saving signals table		-		CTO*	C3				
02090012MK signal whistles P CTO* C3 — P —			_		_			l _	
Double D			р	CTO*	C3			l _	_
02090014MK internal and external lights ofi liferafts and lifeboats, lights of rescue/fast rescue boats repair outfit (with instructions) for inflatable liferafts								l _	
						_		l _	_
02090015MK		lifeboats, lights of rescue/fast rescue boats	_	•••			_		
D2090017MK food ration fresh water P CTO* C3 — P —	02090015MK	repair outfit (with instructions) for inflatable	_	_	_	_	P	_	_
02090017MK food ration fresh water	02090016MK	waterproof electric torch	P	_	C3	_	P	_	_
O2090019MK valves for inflatable liferafts and inflated rescue/ fast rescue boats P	02090017MK		P	СТО*	C3		P	l —	
fast rescue boats first-aid outfit P CTO* C P CTO* C P CTO* C C P CTO* C C C C C C C C C	02090018MK	fresh water	P	CTO*	C3	_	P	_	_
02090020MK first-aid outfit P CTO* C — P — 02110000MK Sea activated power sources for lifejacket and liferaft lights and lifebuoy self-igniting lights P CTO* C3 — P — 02120000MK Marine evacuation systems P CTO* C K P — 02130000MK Symbols for use in accordance with SOLAS-74 as amended P CTO* C3 — P — 02150000MK Means of rescue P CTO* C K P — 03000000 ARRANGEMENTS, EQUIPMENT, OUTFIT O3010100 Rudder and steering gear: — — — P P 03010100 rudder stocks including their flanges P — C K P — 03010101 rudder stock bearings P — CTO — P — 03010102 parts of roller laying of steering gears P — CTO — P — 03010200 rudder axles including their flanges P — C K P	02090019MK	valves for inflatable liferafts and inflated rescue/	P	CTO*	C3	_	P	l —	_
02110000MK Sea activated power sources for lifejacket and liferaft lights and lifebuoy self-igniting lights P CTO* C3 — P — 02120000MK Marine evacuation systems P CTO* C K P — 02130000MK Symbols for use in accordance with SOLAS-74 as amended P CTO* C3 — P — 02140000MK Means of rescue P CTO* C K P P 0300000M ARRANGEMENTS, EQUIPMENT, OUTFIT — — — — — — — — — — P		fast rescue boats							
Description	02090020MK	first-aid outfit	P	CTO*	С	_	P	l —	_
02120000MK Marine evacuation systems P CTO* C K P — P — P — — P — — P —			P	CTO*	C3	_	P	l —	_
02130000MK Symbols for use in accordance with SOLAS-74 as amended P CTO* C3 — P — — P — — P —		liferaft lights and lifebuoy self-igniting lights							
amended	02120000MK	Marine evacuation systems	P	CTO*	C	К	P	l —	_
02140000MK Means of rescue P CTO* C K P P 02150000MK Type production processes —	02130000MK	Symbols for use in accordance with SOLAS-74 as	P	CTO*	C3	_	P	l —	_
02150000MK Type production processes		amended							
03000000 ARRANGEMENTS, EQUIPMENT, OUTFIT — — — P P 03010000 Rudder and steering gears: — — — — P <	02140000MK	Means of rescue	P	CTO*	C	К	P	P	_
03010000 Rudder and steering gear: — — — — P P 03010100 rudder stocks including their flanges P — C K P — 03010101 rudder stock bearings P — C3 — P — 03010102 parts of roller laying of steering gears P — CTO — P — 03010103 chains of steering ropes P — CTO — P — 03010200 rudder axles including their flanges P — C K P — 03010201 parts of connections of rudder axles with P — C3 — P —	02150000MK		_	_		_		-	_
03010100 rudder stocks including their flanges P — C K P — 03010101 rudder stock bearings P — C3 — P — 03010102 parts of roller laying of steering gears P — CTO — P — 03010103 chains of steering ropes P — CTO — P — 03010200 rudder axles including their flanges P — C K P — 03010201 parts of connections of rudder axles with P — C3 — P —		ARRANGEMENTS, EQUIPMENT, OUTFIT							
03010101 rudder stock bearings P — C3 — P 03010102 parts of roller laying of steering gears P — CTO — P 03010103 chains of steering ropes P — CTO — P 03010200 rudder axles including their flanges P — C K P 03010201 parts of connections of rudder axles with P — C3 — P	03010000	Rudder and steering gear:	_	_		_	P	P	P
03010102 parts of roller laying of steering gears P — CTO — P 03010103 chains of steering ropes P — CTO — P 03010200 rudder axles including their flanges P — C K P — 03010201 parts of connections of rudder axles with P — C3 — P —	03010100	rudder stocks including their flanges	P	-	C	К	P	-	_
03010103 chains of steering ropes P — CTO — P — 03010200 rudder axles including their flanges P — C K P — 03010201 parts of connections of rudder axles with P — C3 — P —				-		_		-	_
03010200 rudder axles including their flanges P — C K P — 03010201 parts of connections of rudder axles with P — C3 — P —	03010102		P	-		_	P	-	_
03010201 parts of connections of rudder axles with P — C3 — P —	03010103			-	СТО		P	-	_
				-	C	К		-	_
	03010201	parts of connections of rudder axles with	P	-	C3	_	P	-	_
sternframe									
03010300 Nozzle rudder in assembly: P — C K P P	03010300	Nozzle rudder in assembly:	P	-	C	К	P	P	P
03010301 pintles P — C3 K P —	03010301	pintles	P	-	C3	К	P	-	_
03010302	03010302	pintle bushes	_	-	C3	_	P	-	_
03010303 parts for coupling rudder stock with nozzle rudder P C3 P —	03010303			-	C3	_	P	-	_
03010304 limiters of putting nozzle rudder over either side P — — P —			P	-	-	-	P	-	_
03010400 rudder blade P - C K P -	03010400	rudder blade	P	-	C	К	P	-	_

1	2	3	4	5	6	7	8	9
03010401	pintles	P		СЗ	К	P	_	_
03010402	pintle bushes	P	l —	C3	_	P	_	_
03010403	couplings	_	l —	СЗ	_	P	_	
03010404	limiters of putting rudder blade over either side	_	l —	_	_	P	_	_
03010500	tillers	P	l —	СЗ	_	P	_	_
03010501	parts of coupling tiller with rudder stock	_	l —	C3	_	P	_	
03010600	rudder quadrants	P	l _	C3	_	P	_	
03010601	parts for coupling quadrant with rudder stock	_	l _	C3	_	P	_	_
03010700	Hull and foundation of main steerable podded	_	l _	_		P	P	P
00010,00	electrical propulsion units:					_	_	-
03010701	parts of hull and propulsion block hull	P	l _	С	к		l _	
03010702	parts of mounting block	P	l _	Č	ĸ		_	
03020000	Anchor arrangement:	_	l _	l _		P	P	P
03020005	anchor hawses	_	l _	СЗ		P	l <u>.</u>	_
03020100	anchors	P	СПИ	C3	к	P		
03020300	anchor stoppers	P		C3	_	P	P	
03020300	device for securing and releasing the inboard			C3		P	P	
03020400		Г	_	😘		Г	r	
0202000	end of the chain cable or rope					_ n	l ,	
03030000	Mooring arrangement:	_	-		_	P	P	_
03030001	bollards, cleats, fairleaders, hawses, rollers and	_	-	C3	_	P	P	_
	stoppers					_		_
03040000	Towing arrangements:	_	-	_	_	P	P	P
03040001	bitts, bollards, fairleaders, rollers and stoppers	_	-	C3	_	P		_
03040002	tow hooks, tow line releasing devices	P	—	C3	_	P	_	
03040003	snatch-blocks	_	-	C3	_	P	_	_
03040004	towing rails	_	l —	—	_	P	I —	_
03040100MK	Emergency towing arrangement:	P	l —	C	_	P	P	
03040101	chain devices	P	l —	C3	_	P	_	_
03040102	tow lines	P	l —	C3	_	P	 	_
03040103	tow securing arrangements	P	l —	C3	_	P	_	
03050000	Signal masts:	P	l —	C3	_	P	_	_
03050001	metal, wooden and glass-reinforced plastic	P	l —	C3	_	P	_	_
	rigging fixed gear of masts and their standing							
	rigging							
03050002	loose gear of standing rigging	P	l _	C3	_	P	_	_
03060000	Openings in hull, 1st and 2nd tiers of	_	l _	_		P	P	
	superstructures and deckhouses and their					_	_	
	closing appliances:							
03060100	side and flush deck scuttles, round and square,	P	СТО	СЗ		P	P	
05000100	wheelhouse windows (see also code	•	0,0	~		•	1 1	
	06010006MK)							
03060101	glasses for side and flush deck scuttles, round	P	l	C3				
03000101	and square, wheelhouse windows	1		3		. <u></u> -		
03060200	in bottom side shell plating doors	P		СЗ		P	P	
03060200	1 - 1	P	сто	C3		P	P	_
	outside doors in superstructures and deckhouses	P		C3		P	P P	
03060400	covers of companion hatches, skylights and ventilation trunks	P	СТО	😘	_	P	P	_
02060500		ъ				ъ	D	
03060500	ventilation pipes	P		C3	_	P	P	
03060700	doors in watertight bulkheads	P	СТО	C3	_	P	P	_
03060800	hatch covers of dry cargo holds, holds fitted for	P	-	C3	_	P	P	_
	alternate carriage of bulk liquid and dry							
	cargoes, tweendecks, cargo tanks	_				_	_	
03060801	tank manhole covers	P	-	СТО	_	P	P	_
03070000	Equipment of spaces:							
03070001	plating, hold battens, linings in cargo holds	_	-	_	_	P	_	
03070005	cellular guide members in holds of container	-	-	-	_	P	-	_
	carriers		I					
03070200	doors in ship's spaces on escape routes	<u> </u>	I —	C3	_	P	-	_
03070300	stairways and vertical ladders	l —	I —	l —	-	P	-	-
03070400	guard rails, bulwark and catwalk bridges	_	l —	—	_	P	I —	_
03070600	devices for securing movable decks, platforms,	P	l —	СЗ	_	P	P	P
	ramps and similar structures							
03070700	low-location lighting systems (photoluminis-	P	l —	СЗ		P	l —	_
	cent, electrically powered)		I	-				
03080000	Grain fittings:		I					
03080000	removable metal bulkheads	_	l _	СЗ	l _	_	I _	
	shroud wire ropes	_	l _	C3	l _	l _	I _	_
しいついるいいいつ		1			1		ı	1
03080003 03080004	gears of shrouds		l —	C3		P	I — '	

1	2	3	4	5	6	7	8	9
03090000	Arrangement for attachement of timber deck cargo	_	_	СЗ	_	P	_	_
03100000	Items made of ropes for all applications	P	_	C3	_	P	P	_
03110000	Emergency outfit:	_	_	l —	l —	P	l —	l —
03110001	thrummed mats, armoured mats with outfit	_	_	C3	_	P	l —	_
03110002	tools	_	<u> </u>		_	P	—	
03110003	materials	_	_	_	_	P	l —	_
03120000	MODU jacking frame of self-elevating system:	_	_	_	_	P	P	P
03120001	sliders and their guides	P	_	С	К	P	l —	_
03120002	catches and their bearers	P	_	C	К	P	-	_
03120003	yokes and their latches	P	_	C	К	P	-	_
03120004	securing plates of hydraulic cylinders	P	_	C	_	P	-	_
03120005	support screws with nuts	P	_	C	К	P	-	_
03120006	jack frames	P P	_	C C	_	P	-	_
03120007 03120008	rack-and-pinion shafts pinions and wheels	P	_	C	_ К	P P	-	_
03120009	shafts	P	_	C	ĸ	P	_	_
03120009	fastenings	P		C3		P	_	
03120010	MODU arrangements for lifting and lowering	<u> </u>				P	P	
03130000	columns of submersible sea water pumps:					1	l *	
03130001	columns and guides	P	_	C3		P	l _	
03130002	column support	P	l _	C3	l _	P	l _	l _
03130003	stoppers	P	_	C3	_	P	l _	_
03140000	MODU fixing arrangements:	_	_	_	_	P	P	P
03140001	plates	P	_	C3	_	P	l —	_
03140002	sliders	P	_	C3	_	P	l —	_
03140003	screws and nuts	P	_	C3	l —	P	l —	_
03150000	Parts of lifting appliances for shipborne barges	_	_	_	l —	P	P	_
	(lugs, eye plates, eyes, shackles, grips)							
03160000	Securing devices of general cargo on board the							
	ships:							
03160100	lashings (rope, chain, bar, belt, wire)	P	СТО	C3	К	P	l —	_
03160200	tension devices (turnbuckles, bridge fittings)	P	СТО	C3	К	P	l —	_
03160300	buttresses and shores	P	СТО	C3	К	P	l —	_
03160400	locks (automatic and semi-automatic stoppers,	P	СТО	C3	К	P	-	_
	stacking cones with locking pin)	_				_		
03160500	stacking cones (single, double, etc.)	P	CTO	C3	К	P	-	_
03160600	penguin hooks	P	CTO	C3	_	P	-	_
03160700	joint rings, lashing plates	P P	СТО	C3	_	P	-	_
03160800	pedestal and flush sockets, dove-tail type sockets	P	СТО	C3	_	P	-	_
03170000MK	Pilot transfer arrangements:							
03170000MK 03170001MK	pilot ladders			СЗ		P	l	
03170001MK 03170002MK	mechanical pilot hoists			C3		P	_	
03170002MK	Means of embarkation and disembarkation:			~		1	_	
03180001MK	accommodation ladders and gangways	P	_	С	к	P	P	_
03200000	Type production processes	_	l _	l _		<u> </u>	<u> </u>	l _
03000000MK	SIGNAL MEANS							
03010000MK	Navigation lights	P	СТО	СЗ	к	P	P	P
03020000MK	Flashing lights	P	СТО	C3	к	P	P	P
03030000MK	Sound signal means	P	СТО	C3	К	P	P	P
03040000MK	Pyrotechnic signal means	P	СТО	C3	_	P	l —	
03050000MK	Signal shapes	_	СТО	СТО	_	P	P	_
03100000MK	Type production processes	_	_	_	—	_	l —	_
04000000MK	RADIO EQUIPMENT							
04020000	Radiotelephone communication facilities:		l				l .	
04020900	VHF radiotelephone station	P	CTO*	СТО	-	P	P	P
04021100	UHF radiotelephone station	P	СТО*	СТО	-	P	P	P
04021200MK	two-way VHF radiotelephone apparatus for	P	СТО*	C3*	-	P	P	P
04020500	communications with aircraft	_ n	CTC+	CTC		_		_
04030500	portable two-way radiotelephone station	P	CTO*	CTO	-	P	P	P
04040000MK	Command broadcast facilities (command broadcast	P	CTO*	C3	-	P	P	P
04070000	apparatus of public address system, microphone posts)	ъ	CTO*	CTO		n .	_ n	_ n
04070000	Aerial	P	CTO*	СТО	-	P	P	P
04080000 04090000	Marine clocks for radio rooms Satellite radio communication equipment	P P	CTO* CTO*	CTO C3	-	P P	P P	P P
04090000 04110000MK	GM DSS radio equipment:	r	510*	"	_	ľ	^r	l r
04110100MK	digital selective calling (DSC) encoder	P	CTO*	СЗ	_	P	P	P
04110100WIK	facsimile device	P	CTO*	СТО	l _	P	P	P
07110200	racontine device	r	1 610.	L		L	l r	L r

1	2	3	4	5	6	7	8	9
04110300MK	terminal printing device	P	СТО*	СЗ	_	Р	P	Р
04110400MK	telephony and NBDP receiver	P	CTO*	C3	_	P	P	P
04110500MK	telephony, DSC and NBDP transmitter	P	CTO*	C3		P	P	P
04110600MK	VHF radiotelephone station	P	CTO*	C3	_	P	P	P
04110700MK	MF radiotelephone station	P	CTO*	C3		P	P	P
04110700MK	MF/HF radiotelephone station	P	CTO*	C3		P	P	P
04110900MK	direct-printing apparatus of improved fidelity	P	CTO*	C3		P	P	P
04111000MK	radio equipment power supply device, auto-	P	CTO*	C3		P	P	P
04111100WIK	matic battery charger	Г	1 010	\sim		r	'	r
04111200	GMDSS workstations	P	CTO*	С3		P	P	P
04111200 04120000MK	VHF radio installation (set)	P	CTO*	C3		P	P P	P
	` /	P					P P	P
04130000MK	MF radio installation (set)		CTO*	C3	_	P		
04140000MK	MF/HF radio installation (set)	P	CTO*	C3	_	P	P P	P P
04150000MK	INMARSAT ship earth station	P	CTO*	C3	_	P		
04150100MK	INMARSAT ship earth station with EGC receiver	P	CTO*	C3	_	P	P	P
04150200MK	ship security alert system (SSAS)	P	CTO*	CTO	_	P	P	P
04160000MK	COSPAS-SARSAT satellite EPIRB	P	CTO*	C3	_	P	P	P
04170000MK	VHF EPIRB using DSC on channel 70	P	CTO*	C3	_	P	P	P
04180000MK	NAVTEX service receiver	P	CTO*	C3	_	P	P	P
04190000MK	enhanced group calling (EGC) receiver	P	CTO*	C3	_	P	P	P
04200000MK	DSC watch receiver	P	CTO*	C3	_	P	P	P
04210000MK	HF direct-printing radiotelegraph receiver	P	CTO*	C3	_	P	P	P
04220000MK	radar transponder	P	CTO*	C3	_	P	P	P
04230000MK	two-way VHF radiotelephone apparatus	P	CTO*	C3	_	P	P	P
04240000	diagnosis and checking systems for GMDSS	P	СТО*	СТО	_	_	_	_
04250000MK	equipment integrated GMDSS radio communication system	P	CTO*	C3		P	P	P
04400000 04400000	radio equipment not mentioned above	P	CTO*	_1		P	_1	1
04410000		P	CTO*	CTO		r	— Р	— Р
	Ship security surveillance TV system	r	1 010.	CIO		_	^r	r
05000000MK	NAVIGATIONAL EQUIPMENT	n	CTO*	CD		_ n	۱ ۾	n
05010000MK	Magnetic compasses (standard, spare, lifeboat)	P	CTO*	C3		P	P	P
05010100MK	transmitting heading devices (THD)	P	CTO*	C3	_	P	P	P
05020000MK	Gyrocompasses	P	CTO*	C3	_	P	P	P
05030000MK	Logs (speed and distance measuring devices)	P	CTO*	C3	_	P	P	P
05040000MK	Deck logs	P	CTO*	СТО	_	P	P	P
05050000MK	Echo sounders	P	CTO*	C3	_	P	P	P
05060000MK	Heading control systems/track control systems	P	CTO*	C3	_	P	P	P
05070000MK	Integrated navigation systems	P	CTO*	C3	_	P	P	P
05080000	Combined ship's workstation	P		C	_	P	P	P
05090000	Horizontal sonar navigational systems	P	CTO*	СТО	_	P	P	P
05100000MK	Gyro-magnetic compasses and gyro-azimuths	P	CTO*	C3	_	P	P	P
05110000	Unified timing systems	P	CTO*	СТО	_	P	P	P
05120000MK	Rate-of-turn indicators	P	CTO*	C3	_	P	P	P
05130000MK	Electronic chart display and information system (ECDIS)	P	CTO*	C3	_	P	P	P
05140000MK	Radionavigation equipment:							
05140210MK	radar equipment intended for ships below	P	СТО*	СЗ	_	P	P	P
	500 gross tonnage	_				_	l _	_
05140220MK	radar equipment intended for ships below	P	CTO*	C3	_	P	P	P
0.51.400000.676	10000 gross tonnage		GTO.	an			_	
05140230MK	radar equipment intended for ships of	P	СТО*	C3	_	P	P	P
	10000 gross tonnage and upwards							
05140250	radar equipment intended for ships below	P	CTO*	C3	_	P	P	P
	300 gross tonnage							
05140300MK	radionavigation system receivers	P	CTO*	C3	_	P	P	P
05140400MK	Ship's radar reflectors (shipborne and for life-	P	СТО*	C3	_	P	P	P
	saving appliances)							
05150000MK	Equipment of the universal automatic identification	P	CTO*	C3	_	P	P	P
	system (UAIS), class "A"							
05150000	Equipment of the automatic identification system	P	CTO*	C3	_	P	P	P
	(AIS), class "B"							
05160100MK	Voyage data recorders (VDR)	P	CTO*	СЗ	_	P	P	P
05160200MK	Simplified voyage data recorders (S-VDR)	P	CTO*	C3		P	P	P
05170000MK	Sound reception systems	P	CTO*	C3		P	P	P
05170000MIK	Alarm and communication systems (for OMBO ships)	P	CTO*	C3		P	P	P
05190000 05190000MK	Bridge navigational watch alarm systems (BNWAS)	P	CTO*	C3		P	P	P
05200000MK	Equipment for long-range identification and	P	CTO*	C3		P	P P	P
03200000IVIK	tracking of ships (LRIT)	r	510.	L.		r	^r	ı r
05210000	Remote camera systems	P	CTO*	СТО		P	P	P
02210000	Tromote camera systems	r	L 010.	010		1	L *	r

1	2	3	4	5	6	7	8	9
05220000	Hydrometeorological complexes	P	СТО*	СЗ		P	P	P
05220100MK	HSC night vision equipment	P	СТО	C3		P	P	
05220100IVIK	Night vision equipment	P	сто	C3		P	P	
05300000	Navigational equipment not mentioned above	P	CTO*	_1		P	_1	_1
06000000	FIRE PROTECTION	•	010			•		
06010000MK	Structural fire protection:							
06010100MK	fire-proofibulkheads, decks and ceilings bulkheads:							
06010101MK	A-60 class	P	СТПК	СТПК	_	P	_	_
06010102MK	A-30 class	P	СТПК	СТПК	_	P	_	
06010103MK	A-15 class	P	СТПК	СТПК	_	P	_	_
06010105MK	B-15 class	P	СТПК	СТПК	_	P	_	_
06010106MK	B-0 class	P	СТПК	СТПК	_	P	_	
	decks:							
06010107MK	A-60 class	P	СТПК	СТПК	_	P	_	_
06010108MK	A-30 class	P	СТПК	СТПК	_	P	_	_
06010109MK	A-15 class	P	СТПК	СТПК	_	P	_	_
0.60101113.674	ceilings:	_	CTT-14	CITITAL A		_		
06010111MK	B-15 class	P	СТПК	СТПК	_	P	_	_
06010112MK	B-0 class	P	СТПК	СТПК	_	P	_	_
06010200MK 06010201MK	fire-proof doors: A-60 class	P	СТПК	СТПК		P		
06010201MK	A-60 class A-30 class	P	СТПК	СПК		P		
06010202MK	A-30 class A-15 class	P	CTIIK	СТПК		P		
06010203MK	A-13 class A-0 class	P	СТПК	СТПК		P		
06010204MK	B-15 class	P	СТПК	СТПК	_	P	_	
06010205MK	B-0 class	P	СТПК	СТПК		P		
06010300MK	C class bulkheads, doors	P	СТПК	СТПК		P	_	
06010400	H class structures:	_				_		
06010401	H-120	P	СТПК	СТПК	_	P	_	_
06010402	Н-60	P	СТПК	СТПК	_	P	_	_
06010403	H-0	P	СТПК	СТПК	_	P	_	
06010005MK	Cable transit, pipe and duct penetrations	P	СТПК	СТПК	_	P	P	_
06010006MK	Windows and sidescuttles (see Regulations II-2/4.5.2.3	P	СТПК	C3	_	P	P	_
	and II-2/9.4.1.3 of SOLAS-74)							
06010207MK	Arrangements for automatic closing of fire doors	P	СТО	СТО	_	P	P	_
06020000MK	Materials, deck coverings, paints, varnishes							
06020100MK	Materials:							
06020101MK	insulation (plates, panels, mats, cords, etc.)	P	СТО	СТО	_	P	_	
06020102MK	facing	P	СТО	СТО	_	P	_	
06020103MK	furniture, curtains, etc.	P	СТО	СТО	_	P	_	_
06020104MK 06020200MK	bedclothes	P P	CTO CTO	СТО СТО	_	P P	_	_
06020300MK	Deck coverings (linoleum, carpets, mastics) Paints, varnishes for exposed surfaces inside spaces	P	СТО	СТО		P	_	
06020400MK	Primary deck coating	P	сто	СТО		P		
06030000MK	Fire extinguishing systems:	1	010	CIO		1		
06030100MK	water fire main system	P	l _			P	P	
06030200MK	sprinkler system	P	СТО	СТО	_	P	P	_
06030300MK	pressure water-spraying system	P		_	_	P	P	
06030400	water-screen system	P	_	_	l —	P	P	_
06030500MK	water fog system	P	СТО	СТО	_	P	P	_
06030600MK	foam fire extinguishing system	P	СТО	СТО	_	P	P	
06030700MK	fixed local application fire extinguishing	P	СТО	C3	_	P	P	_
	system for use in machinery spaces							
06030800MK	Carbon dioxide system as well as systems	P	СТО	СЗ	-	P	P	—
	containing fire extinguishing gas in cylinders							
06031100МК	Powder system	P	СТО	C3	-	P	P	—
06031200MK	Aerosol system	P	СТО	СЗ	_	P	P	_
06050000MK	Items of fire extinguishing systems:							
06050200MK	sprinkler heads and control detection devices	P	СТО	C3	-	_	-	_
06050300MK	spray nozzles, monitors	P	CTO	СТО	-	_	-	_
06050600MK	high-expansion foam generators	P	СТО	C	_	_	_	_
06050800	mixers of foam systems, tanks for the storage of	P	СТО	СТО		_	_	_
0000000	foam-generating liquid							
06060000	Fire-fighting outfit:	n	CTC	CD CD		n		
06060100MK	fire hoses complete with couplings	P	СТО	C3 CTO	_	P	-	-
06060200MK 06060300MK	fire hoses nozzles air-foam nozzles	P P	CTO CTO	CTO		P P		
06060400MK	portable foam generators	P	СТО	СТО		P		
JUJUUTUUIVIK	Pormore rount generators	1	1 210	010		1		

1	2	3	4	5	6	7	8	9
06060500MK	portable foam sets	P	СТО	СТО	_	P	P	_
06060800МК	water fog applicators	_	_	_	_	P	_	_
06060900MK	portable fire extinguishers	P	СТО	СТО	_	P	_	_
06061000 06061100	45 1 and 136 1 foam fire extinguishers 16 kg and 45 kg CO ₂ or powder fire extingui-		СТО СТО	C3 C3		P P		
00001100	shers			ω		1		
06061200	sand receptacles, fire hose cabinets	_	_	_	_	P	_	_
06061300	blanket	_		_	_	P	_	_
06061400MK 06061500MK	fireman's outfit (clothing, boats, gloves, helmet)	— Р	СТО СТО	C3 CTO		P P		_
06061600MK	portable safety lamp self-contained breathing apparatus, emergency	_ r	СТО	C3		P		
000010000	escape breathing device					1		
06061700MK	flexible fireproofilifeline	P	СТО	СТО	_	P	_	_
06061800MK	protective clothing for work with dangerous	_	СТО	C3	_	P	_	_
06061900	goods portable fire motor pumps	P	СТО	СЗ	к	P	P	
06062000MK	international shore connection	_	_	_	_	P	_	_
06062100MK	foam concentrate, powder, special gas and other	P	СТО	СТО	_	P	_	_
0.00.000.000	fire-extinguishing substances		a=-	~-		_		
06062300MK	gas analyser for vapours of flammable liquids, gases and oxygen content	_	СТО	СЗ	_	P	_	_
06070000	Water intake system from sea water storage tanks of	_	_	_	_	P	P	_
	self-elevating MODU					_	_	
06080000	MODU gas detection and alarm system	P	СТО	СТО	_	P	P	_
06090000MK	Smoke detection system operating on the principle	P	СТО	СЗ	_	P	P	_
06150000	of air sampling from spaces Type production processes							
07000000	MACHINERY INSTALLATIONS							
07010000	Shafting:	_	_	_	_	P	P	P
07010007	shafting connecting bolts	_	_	C3	_	P	_	_
07010008 07010009	propeller shaft cone sealings CPP-shaft flange connection sealings					P P		
07010100	thrust shafts	P		C	к	P		_
07010200	intermediate shafts	P	_	С	К	P	_	_
07010300	propeller and sterntube shafts	P	_	C	К	P	_	_
07010301 07010400	propeller shaft liners thrust bearings	P P	_	C C3	_	P P	— Р	— Р
07010500	journal bearings	P		C3		P	P	P
07010600	shaft couplings	P	_	C3	_	P	P	P
07020000	Stern tubes:	_	_		_	P	P	P
07020100 07020200	tubes stern bearings, including strut bearings	P P		C3 C3	К	P P		
07020200	seals	P		C3		P	P	P
07020301	sealing components (collars, rings)	P	_	C3	_	_	_	_
07020302	packing gland	P	СТО	СТО	_	_	_	_
07020303 07030000	pneumatic stop Propellers:	P	_	C3	_	_	_	_
07030100	fixed-pitch propellers:	P	_	С	к	P	P	P
07030101	bosses	P	_	СЗ	к	P	—	_
07030102	blades	P	-	C3	К	P	_	_
07030103 07030200	blade securing items controllable pitch propellers:	P P		C3 C	K K	P P	— Р	— Р
07030200	boss	P		C3	К	P	_	_
07030202	blades	P	_	СЗ	К	P	_	_
07030203	blade securing items	P	_	C3	К	P	_	_
07030204 07030205	crankpin rings crosshead	P P	_	C3	K K	_	_	_
07030203	slide block							_
07030207	hydraulic cylinder	P	_	C3	к	_	_	_
07030208	CPP blade sealing	P	-	C3	_	_	-	-
07030210 07030212	power hydraulic system	P P	-	C3 C3	_	P P	— Р	— Р
07030212	CPP control system pitch changing mechanism:	P		C3	<u> </u>	P	P	P
07030220	pitch changing mechanism shaft, oil transfer	P	_	C3	ĸ	<u>^</u>	<u>^</u>	
	block shaft							
07030222	hydraulic cylinder	P	-	C3	К	_	-	-
07030223 07030224	piston and securig items push-pull rods	P P		C3	К К			
07030224	pusii-puii 10us	Г		ယ				

1	2	3	4	5	6	7	8	9
07030225	pitch changing mechanism control equip-	P	_	СЗ	_	P	P	P
07020200	ment (actuating)	ъ			T/C	ъ	P	P
07030300	voith-schneider propellers:	P	_	С	К	P	P	P
07030301	propeller housing	_	_	_	_	_	_	_
07030302	rotor casing	_	_	_	_	_	_	_
07030303	rotor shaft	P	_	C3	K	_	-	_
07030304	blade	P		C3	К	_	_	_
07030305	central support	P	_	C3	К	_	_	_
07030306	control lever	P	_	C3	К	_	l —	_
07030307	gears and pinions	P	_	C3	К	_	_	_
07030308	driving shaft	P	_	C3	К	_	l —	_
07030400	Steerable propellers:	P	CTO ²	С	К	P	P	P
07030401	propeller	P	_	С	К	P	_	_
07030402	shafts	P	_	C3	К	_	_	_
07030403	pinions	P	_	СЗ	к	_	_	
07030404	housings	P	_	C3	_	_	_	
07030406	couplings	P						
07030407	propeller shaft seals	P		C3				
	, <u> </u>		_			_	-	_
07030408	steerable propeller housing sealing	P		C3	_	_	_	_
07030409	thrust bearings	P	CTO ²	C3	_	_	-	
07030410	journal bearings	P	CTO ²	C3	_	_	_	_
07030411	control system	P	-	C3	-	_	-	-
07030500	Thrusters	P	-	C3	К	P	P	P
07030600	Main steerable podded electrical propulsion	P	СТО	С	К	P	P	P
	units:							
07030601	propulsion unit	P	СТО	C3	К	P	P	P
07030602	propeller	P	_	С	К	P	P	P
07030603	shaft	P	_	С	к	_	_	
07030604	thrust bearing	P	СТО	СТО	_	_	_	
07030605	journal bearing	P	СТО	СТО	_		l _	
07030606	propeller shaft seals	P	СТО	C3	_	_	l _	_
07030607	hull sealing of propulsion unit	P	СТО	C3				
07030608		Г			_		<u> </u>	<u>—</u> Р
	hydraulic steering systems					P		P
07030609	machinery of hydraulic steering system	P	СТО	C3	К	P	P	
07030610	hydraulic systems of steering brake gear	_		_		P	P	P
07030611	machinery of hydraulic systems of steering	P	СТО	C3	К	P	P	P
	brake gear							
07030612	hydraulic systems of shaft brake gear	_	_	_	_	P	P	P
07030613	machinery of hydraulic systems of shaft brake	P	CTO	C3	К	P	P	P
	gear							
07030614	cooling air unit	P	СТО	C3	К	P	P	P
07030615	machinery of cooling air unit	P	СТО	C3	К	_	l —	_
07030616	lubricating oil treatment (cleaning and control) unit	_	_	_	_	P	P	P
07030617	machinery of lubricating oil treatment (cleaning	P	СТО	СЗ	к	_	_	
0,05001,	and control) unit	•	010					
07030618	steering gear wheel	P		С	к			
07030619		P	_	C	ĸ		_	
	steering gear bearing swivel of lubricating and drainage systems	P P	ı [—] .	C	K	_	_	_
07030620	,				K	_	_	_
07030621	flexible hoses of hydraulic and lubricating system	P	СТО	C3	_	_	-	_
07030622	connecting bolts of hull, shafts and steering gear	_	СТО	C3	-	_	-	_
	wheel							
07030623	technical condition monitoring system for thrust	P	СТО	СТО	_	P	P	P
	and journal bearings							
07030624	hydraulic emergency control system	P	СТО	C3	—	P	P	P
07030700	Water jets	P	CTO*2	С	к	P	P	P
07040000	Shock absorbers	P	I —	C3	_	P	l —	_
07050000	Glands in bulkheads or decks of cargo pump rooms	P	I —	C3	_	P	P	_
	for pump and fan drive shafts	-				_	1	
07150000	Type production processes		I _ !		_		l _	_
08000000	SYSTEMS AND PIPING	_						
08010000								
	Ship's systems:					D.		
08010100	bilge system	_	ı —	_	-	P	P	
08010200	ballast system	_	-	_	-	P	P	_
08010300	heel and trim systems	_	-	_	-	P	P	-
08010400	sewage water system	_	-	_	-	P	P	_
08010500	scupper pipe system	_	-	—	-	P	P	-
08010600	heating systems of fuel and lubrication oil	_	-	_	-	P	P	-
00010000	tanks, ballast water tanks, cargo heating systems							

1	2	3	4	5	6	7	8	9
	for oil tankers, side fittings above the waterline							
	on icebreakers and ships with ice strengthening							
08010610	chemical carrier cargo temperature control	_	_	—	—	P	P	_
08010620	gas carrier cargo pressure and temperature control	_	_	-	—	P	P	_
08010700	ventilation system	_	_	_	_	P	P	
08010800	air, overflow and sounding pipes	_	_	<u> </u>	_	P	P	_
08010850	venting and cargo vapour emission	_	_	_	_	P	P	_
08010900	hydraulic drives of machinery and equipment	_	_	_	_	P	P	_
08011100	voice pipes	_	_	_	_	P	— Р	
08011100	cargo systems of chemical carriers, gas carriers and oil tankers	_	_	_	_	P	P	
08011150	oil skimming system on oil skimming ships					P	P	
08011130	compressed air for tyfon, bottom and side fitting					P	P	
00011200	blowing, instruments and fittings of air-con-					-	1 1	
	trolled automation systems							
08011300	fuel oil system for domestic purposes:	_	_	_	_	P	P	
08011310	equipment of the fuel oil system for	P	СТО	СЗ	_	P	P	_
	domestic purposes							
08011400MK	inert gas system:	_	_	_	_	P	P	
08011410MK	inert gas generator	P	СТО	C3	l —	P	P	_
08011420MK	water seal of the inert gas system	P	_	C3	_	P	P	
08011430MK	scrubber of the inert gas system	P	СТО	C3	—	P	P	_
08011440MK	instruments and alarms of the inert gas	P	СТО	C3	_	P	P	_
	system							
08011450MK	nitrogen generator of the inert gas system	P	СТО	C3	-	P	P	_
08011460MK	air compressor for the nitrogen generator	P	_	C3	_	P	P	
08011470MK	nitrogen receiver	P	_	C3	_	P	P	_
08020000	Systems of machinery installations:					_ n	n	n n
08020100	oil fuel system fuel treatment	— Р	_		_	P P	P P	P P
08020110 08020200	lubricating oil system	P	_	😘	-	P	P	P
08020200	cooling water system	_		_		P	P	P P
08020300	compressed air system					P	P	
08020500	exhaust system					P	P	P
08020600	steam piping and blow-off system	_	_		_	P	P	_
08020700	condensate and feed water system	_	_			P	P	
08020800	thermal oil system	_	_	_	_	P	P	
08030000	Valves:							
08030100	Class I and Class II pipes valves	P	_	C3	_	_	_	_
08030200	Class III pipes valves:							
08030210	class iII pipes valves, $D_y > 100 \text{ mm}$	P	_	C3	_	_	-	_
08030220	class iII pipes valves, $D_y \leq 100 \text{ mm}$	P	_	СТО	_	_	_	
08030230	bottom and side valves	P	_	C3	_	P		
08030240	remote-controlled valves	P	_	C3	_	_	_	
08030300 08030400MK	formed components of pipes and pipelines	P P	CTO	СТО СТО		<u> </u>	P	
08030400MK 08030410	type A ventilation fire dampers ventilation fire dampers	r 		СТО		P	P	
08030410	type H ventilation fire dampers	— Р	СТО	СТО	I _	P	P	
08030500MK	tank venting and cargo vapour emission	P	СТО	C3	_	_	1 <u>^</u>	_
	systems	-						
08030510MK	automatic closing devices for air pipes	P	СТО	СТО	l —	P	P	
	Flexible joints	P	СТО	C3	l —	_	I — !	_
08030700	Expansions pieces and mechanical connections of							
	pipes:							
08030710	mechanical connections of pipes	P	СТО	СТО	—	P	I —	_
08030720	expansion pieces	P	_	СТО	—	P	I —	_
08030800MK	Cargo hoses of chemical and gas carriers	P	СТО	C3	-	P	-	-
08030900	Cargo hoses of oil tankers	P	СТО	C3	-	P	-	_
08031000	Oil fuel and lubricating oil receiving/transfer hoses	P	СТО	C3	-	_	-	
08031100	Appliances and systems for oil product transfer	P	_	C3	-	P	P	_
, I	afloat and from a point berth					_		
1		P	СТО	C3	—	P	-	_
08031110	Cargo vapour transfer hoses							
08031200	Gauges:			CTC.		_	_	
08031200 08031240	Gauges: thermometers	P	_	СТО	_	P	P	_
08031200 08031240 08031250	Gauges: thermometers manometers	P	_	СТО	_	P	P	_
08031200 08031240	Gauges: thermometers		_ _ _ _		_ _ _			_ _ _

1	2	3	4	5	6	7	8	9
08031300	Sleeves for hoses according to codes 08030800, 08030900, 08031000 and 08031100	P	СТО	СТО	_	_	_	_
08040000	Spark arresters (spark extinguishers), dampers of exhaust gas systems, boiler and incinerator uptakes	P	-	СЗ	_	P	P	P
08050000	Sea water system of self-elevating MODU	_	l _			P	l _P	P
08060000	Purging and water filling system of MODU leg	_	_	_	_	P	P	P
	tanks						-	
08070000	MODU marine riser tightening and rolling compensation system	_	-	_	_	P	P	P
08080000	Hydraulic drive system of jacking arrangements of self-elevating MODU	_	–	_	_	P	P	P
08090000	Hydraulic drive system of arrangement for lifting and lowering columns of submersible sea water	_	_	_	_	P	P	P
08100000	pumps of MODU MODU ventilation system of enclosed spaces maintained in overpressure	_	_	_	_	P	P	_
08110000	MODU drilling mud emergency discharge system	_	l _			P	P	
08120000MK	Flange gasket material	P	l _	СТО	_	P	l <u>-</u>	_
08150000	Type production processes	_	СТО		_		l —	_
09000000	MACHINERY							
09010000	Internal combustion engines of power output	P	СТО	C^3	К	P	P	P
	55 kW and over (main, auxiliary and emergency):						1	
09010001	bed plates	P	I —	С3	К	—	-	—
09010002	crankcases	P	l —	C3	К	-	—	_
09010003	bed plates, columns	P	I —	C3	К	—	I —	—
09010004	cylinder blocks	P	_	C3	К	_	l —	
09010005	cylinder liners	P	-	C3	K	_	-	_
09010006	cylinder covers	P	-	C3	К	_	-	_
09010007	inlet and outlet valve housings	P	_	C3	К	_	-	_
09010008	tie rods	P	_	C3	К	_	-	
09010009	pistons (heads and trunks)	P	_	C3	К	_	-	_
09010010 09010011	piston pins	P P	-	C3	<u> </u>	_	-	_
09010011	piston rods connecting rods	P	_	C3	K	_	-	_
09010012	crossheads	P		C3	ĸ			
09010013	crankshafts	P		C3	ĸ			
09010015	crankshaft detachable couplings	P	_	C3		_	P	P
09010016	crankcase safety valves	P	СТО	СТО		_	P	P
09010017	inlet and outlet valves	P	_	C3	_	l —	P	P
09010018	camshaft	P	_	C3	_	_	P	P
09010019	air receivers safety valves	P	CTO ²	C3	_	P	l —	_
09011600	bearings:							
09011601	main bearings	P	_	C3	_	_	l —	_
09011602	bottom-end bearings	P	_	C3	_	_	l —	_
09011603	top-end bearings	P	l —	C3	_	-	-	—
09011604	crosshead bearings	P	I —	C3	—	—	I —	—
09011605	of camshafts	P	-	C3	_	-	-	—
09011606	thrust	P	I —	C3	_	-	l —	-
09011700	securing items:			- CD	7.0	_		
09011701	bolts and studs of main bearings	P	I —	C3	K	P	-	_
09011702 09011703	bolts and stude of bottom-end bearings	P	I —	C3	K	P	l —	-
09011703	bolts and studs of cylinder covers	P P	I —	C3 C3	K K	P P	-	_
09011704	bolts and studs of crossheads bolts and studs of counterweights and			C3	K K	P P		
09011/03	torsional vibration dampers	r	I —			^r	I —	_
09011800	gears:							
09011800	gearing	P	l _	СЗ	_	l _	l _	l _
09011802	chain gear	P	l _	C3	_	_	l —	_
09011803	other types	P	l —	C3	l _	l —	l —	l _
09011900	Oil fuel equipment:							
09011901	high pressure oil fuel injection pumps	P	CTO ²	C3	_	_	P	P
09011902	fuel valves	P	CTO ²	C3	_	l —	P	P
09011903MK	high pressure oil fuel injection pipes	P	CTO ²	C3	_	—	P	P
09011904	pump elements	P	CTO ²	C3	_	—	P	P
09011905	sprayers	P	CTO ²	C3	—	—	P	P
09012200	Speed governors	P	CTO ²	C3	К	-	P	P
09012300	Overspeed devices	P	CTO ²	C3	К	-	P	P
							1	

1	2	3	4	5	6	7	8	9
09012400	Torsional vibration dampers and crankshaft impulse	P	CTO ²	СЗ	К	_	P	P
09013000MK	neutralizers Rescue boat engines	P	сто	СЗ	к		P	P
09013000MK	Lifeboat engines	P	СТО	C3	ĸ	P	P	P
09015000	Diesel-generators ⁴	P	CTO ²	C3	К	P	P	P
09016000	Diesel-engine geared set ⁴	P	CTO ²	C3	ĸ	P	P	P
09017000MK	Diesel engines complying with Regulation 13 of	P	EIAP	EIAP	_	P	_	_
	Annex VI to MARPOL 73/78 and the requirements	_				· 1		
	of the Technical Code on control of emission of							
	nitrogen oxides from marine diesel engines							
09018000	Common foundation frame for combined sets with	P	_	C3	_	P	_	_
	drive power 55 kW and over ⁵							
09020000	Internal combustion engines of power output be-	P	_	C3	К	P	P	P
	low 55 kW (drives of generators, fire pumps, com-							
	pressors, engines of lifeboats and rescue boats):							
09020100	auxiliary engines	P	СТО	C3	К	P	P	P
09020200MK	lifeboat engines	P	CTO	C3	К	P	P	P
09020008	speed governors, overspeed devices	P	CTO ²	C3	_	<u> </u>	P	P
09023000MK	rescue boat engines	P	CTO	C3	К		P	P
09024000	Diesel-generators ⁴	P	CTO ²	C3	K	P	P	P
09025000	Diesel-engine geared set ⁴	P P	CTO ² CTO	C3 C	K K	P P	P P	P P
09030000	Main steam turbines and electric generator turbines:	r	1 610	C	_ K	P	P	P
09030001	turbines:	P		СЗ	к			
09030001	nozzle boxes	P		C3	ĸ			
09030002	manoeuvring gear casings	P		C3	К	l <u> </u>		
09030003	nozzles	P		C3				
09030005	diaphragms	P	_	C3	к	l _	l _	_
09030006	discs	P	l _	C3	ĸ	l _	l _	_
09030007	blades	P	_	C3		l _	l _	
09030008	gland seals	P	_	C3	_	l _	_	_
09030009	rotors and shafts	P	_	C3	к	l —	_	
09030010	bearings	P	_	C3	_	l —	l —	_
09030011	couplings	P	_	C3		l —	_	_
09030012	shrouds and lashing wire	P	_	C3	_	l —	l —	_
09030013	bolts for split casing joints	P	_	C3	_	l —	_	_
09040000	Steam auxiliary turbines:	P	СТО	C3	_	P	P	P
09040001	turbine casings	P	_	C3	_	l —	_	_
09040002	nozzle boxes	P	_	C3	_	l —	_	_
09040003	nozzles	P	_	C3	_	-	-	_
09040004	discs	P	_	C3	_	-	_	_
09040005	blades	P	_	C3	_	-	-	_
09040006	rotors and shafts	P P	_	C3	_	-	_	_
09040007 09050000	bearings	_	CTO	C3				
09050000	Main gas turbines and electric generator gas turbines: turbine casings	P P	СТО	C3 C3	К К	P	P	P
09050001	compressor housings	P		C3	ĸ			
09050002	combustion chamber casings	P	_	C3	К	l _	_	_
09050003	diaphragms	P	l _	C3		l —	l _	_
09050005	turbine rotors	P	_	C3	к	l _	_	
09050006	turbine discs	P	_	C3	_	l —	_	_
09050007	compressor rotors	P	_	C3	к	l —	l —	_
09050008	compressor discs	P	I —	C3	l —	l —	l —	_
09050009	turbine blades	P	_	C3	_	l —	—	_
09050010	compressor blades	P	-	C3	-	l —	-	_
09050011	shrouds, lashing wire	P	l —	C3	_	l —	_	_
09050012	flame tube of combustion chambers	P	-	C3	_	—	—	_
09050013	regenerators	P	-	C3	_	—	-	_
09050014	gland seals	P	-	C3	_	-	_	_
09050015	bearings	P	-	C3	_	-	-	_
09050016	couplings	P	_	C3	_	-	-	_
09050017	bolts for turbine split casing joints	P	-	C3	_	-	_	_
09050018	bolts for compressors split casing joints	P		C3		_	_	_
09060000	Main machinery reduction gear:	P	CTO ²	C3	K	P	P	P
09060001	reduction gear casing	P	-	C3	K	l —	-	-
09060002	wheels and pinions	P P	-	C3 C3	K K	-	_	_
09060003 09060004	reduction gear shafts	P	-	C3		-	_	_
U9U0UUU4	detachable half-couplings of shafts	ľ		C3		ı —	ı —	_

1	2	3	4	5	6	7	8	9
09060005	bolts	P	_	СЗ	_	_	_	_
09060006	sliding bearings	P	l —	C3	_	_	_	_
09060100	Disengaging, flexible couplings and other:	P	СТО	C3	К	P	P	P
09060101	coupling casing	P	-	C3	К	_	_	_
09060102	coupling shafts	P	-	C3	К	_	-	_
09060103	driving parts of couplings	P	-	C3	-	_	_	_
09060104	driven parts of couplings	P	-	C3	_	_	_	_
09060105	components of flexible couplings	_	-	C3	-	_	_	_
09060106	sliding bearings	P		C3	_	_	_	_
09070000	Auxiliary machinery reduction gear:	P	CTO ²	C3	_	P	P	P
09070001	casings of reduction gear and couplings	P	-	C3	_	_	_	_
09070002	wheels and pinions	P	-	C3	_	_	_	_
09070003 09070004	shafts of reduction gears and couplings	P P	_	C3 C3	_	_	_	_
09080000	bearings Auxiliary machinery:	r	-		_	_	_	
09080100	starting air compressors	P	сто	СЗ		P	P	P
09080100	turbochargers	P	CTO ²	C3	_	P	P	P
09080200	main and auxiliary boiler blowers	P	CTO ²	C3		P	P	P
09080400	cooling water pumps of main engines and	P	СТО	C3	_	P	P	P
0,000,400	auxiliary machinery	•				1	1 1	•
09080500	circulating pumps of main condensers	P	СТО	СЗ	l _	P	P	P
09080600	lubricating oil pumps of main engines and	P	СТО	C3	_	P	P	P
	turbines	-	•••			_	_	_
09080700	boiler feed water pumps	P	СТО	СЗ		P	P	P
09080800	condensate pumps	P	СТО	C3	_	P	P	P
09080900	boiler burner pumps	P	СТО	СЗ	l —	P	P	P
09081000	fuel oil transfer pumps and fuel-feed pumps of	P	СТО	C3	_	P	P	
	main engines							
09081100	bilge pumps	P	СТО	C3	l —	P	P	
09081200	fire pumps	P	СТО	C3	-	P	P	_
09081300	fire motor-pumps	P	СТО	C3	_	P	P	_
09081400	ballast pumps	P	СТО	C3	_	P	P	
09081500	cargo pumps	P	СТО	C3	-	P	_	_
09081600	steam-jet ejectors of condensers	P	СТО	C3	_	P	P	P
09081700	circulating pumps of waste-heat boilers	P	СТО	C3	_	P	P	P
09081800	oil fuel and lubricating oil separators	P	СТО	C3	_	P	P	P
09081900	bilge ejectors	P	СТО	C3	_	P	P	_
09090000	Parts of machinery listed under 09080000:							
09090100	piston pumps and compressors:							
09090101 09090102	cylinder blocks	_	-	C3	_	_	_	_
09090102	cilynder liners pistons	_	-	C3 C3	_	_	_	
09090103	piston rods	_		C3	-	-	_	_
09090104	connecting rods	_	-	C3	_	_	_	_
09090103	crankshafts			C3				
09090100	centrifugal and rotary pumps and compressors:		-					
09090201	shafts	_	l _	СЗ	l _	l _	l _	
09090202	impellers, rotors		l _	C3	l <u> </u>	_	_	
09090203	casings	_	l —	C3	l —	l —	_	_
09090300	screw and gear pumps and compressors:							
09090301	shafts, screws	P	l —	C3	_	l —	P	P
09090302	casings	P	_	C3	_	_	P	P
09090303	screw pump housing	P	_	C3	l —	l —	P	P
09090304	pinions	P	-	C3	—	—	P	P
09090400	oil fuel and lubricating oil separators:							
09090401	bowl bodies, shafts	P	-	C3	—	—	P	P
09090402	bowl discs	P	-	C3	—	—	P	P
09090403	pinions	P	-	C3	-	-	P	P
09090500	gas turbochargers and blowers:			_				
09090501	shafts and rotors		-	C3	-	_	_	_
09090502	gland seals	_	-	C3	-	-	-	-
09090503	casings	_	-	C3	-	-	-	-
09090504	bearings	_	,	C3	_		_	_
09090505	supercharging air coolers	P	CTO ²	C3	_	P	P	P
09100000	Deck machinery:	ъ	0770	CD.	T.			
09100100MK	steering gear (engines):	P P	СТО	C3	К	P	P	P
09100101 09100102	rudder stock yoke	P P	-	C3 C3	-	_	-	
09100102	cylinders	r	_	_ U3	ı —	ı —		

1	2	3	4	5	6	7	8	9
09100103	driven shafts	P		СЗ		_		_
09100104	pinions, wheels, tooth rims	_	_	C3	_	_	_	_
09100105	pistons with rods	P	l —	C3	l —	_	l —	
09100106	safety valves	P	l —	C3	_	_	P	P
09100200	windlass and anchor capstans:	P	СТО	C3	К	P	P	P
09100201	intermediate and output shafts and spindles	P	-	C3	—	_	-	_
09100202	chain sprockets	_	-	C3	-	_	-	_
09100203	pinions, gears of power drives	_	-	C3	_	_	-	_
09100204	disengaging and safety clutches	_	-	C3	_	_	-	_
09100205	band and automatic brakes	_		C3	_	_		_
09100300	mooring capstans and winches:	P	СТО	C3	_	P	P	
09100301 09100302	spindles, output shafts	P	-	C3	_	_	P	P P
09100302	pinions, gears of power drives	P P	-	C3 C3	_	_	P P	P
09100303	safety clutches automatic brakes	P	-	C3	_	_	P	P
09100304	towing winches:	P	СТО	C3	_	<u>—</u> Р	P P	P
09100400	output and intermediate shafts	r		C3	-	r	l ^r	r
09100401	pinions, gears of power drives			C3				
09100403	rope tightening control devices, rope	_	l _	C3	_	_	l _	
05100405	layers							
09100404	brakes	_	l _	С3	_	_	l _	
09100500MK	boat winches:	P	СТО	C3	к	P	P	P
09100501	output and intermediate shafts	_	l —	С3	_	_	l —	
09100502	pinions, gears of power drives	_	l —	C3	l —	_	l —	_
09100503	automatic and hand brakes	_	l —	C3	_	_	l —	
09100504	stoppers	_	l —	C3	l —	_	l —	_
09110000	Mechanical telegraphs	P	СТО	C3	_	P	P	P
09120000	Fans:							
09120010	machinery spaces, foam and smothering fire	_	-	СТО	_	P	P	_
	extinction stations, refrigerated spaces	_				_	l _	
09120020	cargo pump rooms, holds for carriage of dangerous	P	СТО	C3	_	P	P	_
00100000	goods and motor vehicles, helicopters shelds	ъ.		_ cn		١ ۾		
09120030	portable gas freeing fans for enclosed spaces on	P	СТО	C3	_	P	P	_
09120040	oil and chemical tankers	P	СТО	СЗ		l "	l _P	
09120040	dangerous spaces and spaces with overpressure of MODU, oil and chemical tankers	r			_	P	^r	_
09130000	Motors and pumps of hydraulic systems:	P	СТО	СЗ	к	P	P	P
09130001	shafts, rotors, pinions			C3		_ r	I <u>-</u>	
09130002	rods	_	l _	C3	_	_	l _	
09130003	pistons, plungers	_	l —	C3	_	_	l —	
09130004	casings	_	l —	C3	_	_	l —	_
09130005	hydraulic cylinders	_	l —	С3	_	_	l —	_
09140000	Thruster machinery	P	СТО	C3	к	P	P	P
09150000	Sea water submersible pumps	P	СТО	C3	К	P	P	
09160000	Drives of MODU jacking arrangements:	P	l —	C3	К	P	P	P
09160100	hydraulic cylinders in assembly	P	l —	C3	К	_	l —	_
09160101	cylinders and covers	P	l —	C3	К	_	l —	_
09160102	pistons with rods	P	-	C3	К	_	-	_
09160103	yokes for securing hydraulic cylinders	P	-	C3	К	_	-	-
09160104	securing items	_	-	C3		P		_
09170000	Winches of MODU lifting and lowering columns	P	-	C3	К	P	P	-
00170001	of submersible sea water pumps:	п	1	CD			1	
09170001 09170002	output and intermediate shafts	P P	l —	C3	-	-	l —	
09170002	wheels and pinions brakes	P P	l _	C3	_	_	_	_
09200000	Type production processes	r	I =				_	
10000000	BOILERS, HEAT EXCHANGERS	_	I —		_	_	I —	
1000000	AND PRESSURE VESSELS		I				I	
10000100	Steam generating units	P	l _	СЗ	к	P	P	P
10010000	Boilers, including waste-heat and water heating	P	СТО/	C3	ĸ	P	P	P
	boilers:	•	СПИ	~	^`	^	l [^]	^
10010003	shells	P		СЗ	l —	l —	l —	_
10010003	end plates	P	l —	C3	l —	l —	l —	_
10010006	water chambers	P	l —	C3	_	_	l —	_
10010007	combustion chambers	P	l —	C3	l —	_	l —	_
10010008	furnaces	P	l —	C3	l —	l —	l —	_
10010009	boiler stays	P	l —	C3	-	_	l —	-
10010011	economizers	P	I —	C3	-	-	I —	

1	2	3	4	5	6	7	8	9
10010012	steam accumulators (steam separators)	P	_	СЗ	К	Р	P	P
10010100	shells	P	l _	C3	_	_	l _	_
10010200	drums	P	l _	C3	_	_	l —	
10010500	headers	P	l _	C3	_	_	l _	_
10011000	oil burning equipment	P	l _	C3	l _	P	P	P
10011300	steam superheaters	P	l _	C3		_	l <u> </u>	_
10011400	air heaters	_		C3		_	l _	
10020000	Heat exchangers and pressure vessels:							
10020100	boiler feed water heaters	P	l	СЗ		P	P	P
10020100	deaerators	P		C3		P	P	P
10020101	condensers of main turbines	P		C		P	P	P
10020200	condensers of electric generator turbines	P		C3		P	P	P
10020201	condensers of auxiliary steam turbines	P	_	C3		P	P	r
10020300	distillers with steam heating elements	P		C3	-	P P	l ^r	— Р
10020400	heaters:	г	_	😘	-	r	_	Г
		_ n		_ cn		l "	_n	
10020501	oil fuel heaters	P	_	C3	_	P	P	_
10020502	lubricating oil heaters	P	-	C3	-	P	P	_
10020503	water heaters	P	_	C3	_	P	P	_
10020600	coolers:							
10020601	lubricating oil coolers of main machinery	P	-	C3	-	P	P	P
10020602	water coolers of main machinery	P	<u> </u>	C3	_	P	P	P
10020603	lubricating oil coolers of auxiliary machinery	P	-	C3	-	P	P	P
10020604	water coolers of auxiliary machinery	P	l —	C3	_	P	P	P
10020700	filters:							
10020701	oil fuel filters	P	l —	C3	l —	P	P	_
10020702	lubricating oil filters	P	l —	C3	l —	P	P	
10020703	water filters	P	l –	C3	l —	P	P	_
10020800	air bottles	P	l —	СЗ	К	P	P	_
10020900	hydraulic accumulators	P	l _	СЗ	_	P	lр	_
10021000	hydrophores		l _	_		_	P	_
10021100	pressure vessels and apparatus of fire-fighting	P	l _	СЗ	ĸ	P	P	_
10021100	systems	•		~	``	1	1 1	
10021200	pressure vessels and apparatus of domestic,			СЗ		P	l _	
10021200	production, research and other applications			~				
10030000	Valves:							
		ъ		CD				
10030100	valves for boilers equal to or over 0,07 MPa	P	-	C3	-	_	-	_
10030200	valves for pressure vessels and heat exchangers	P		😘	_	_	-	_
10020200	equal to or over 0,07 MPa, $D_y \ge 50$ mm	ъ	СТО			١ ۾		
10030300	safety valves	P	СТО	C3	_	P	P	_
10030400	pressure gauges	_	-			P	P	_
10040000	Pressure vessels for MODU marine riser tightening	_	-	C3	К	P	P	P
	and rolling compensation system	_				_		
10100000	Type production processes	P	СТО	СТО	_	P	-	_
11000000	ELECTRICAL EQUIPMENT							
11010000	Electrical propulsion plant:		_	_	<u> </u>	P	P	P
11010100	propulsion generators or main power plant	P	СТО	C	К	_	—	_
	generators, if combined							
11010200	propulsion electrical motors (PEM)	P	СТО	С	К	_	l —	_
11010300	podded azimuth drive's propulsion electrical	P	СТО	C	К	_	l —	_
	motors							
11010400	propulsion switchboards	P	CTO	C	l —	_	l —	_
11010500	propulsion transformers, reactors	P	СТО	С	l —	_	l —	_
11010600	propulsion semiconductor converters	P	СТО	С	l —	_	l —	_
11010700	electrical machine converters	P	СТО	С	l —	l —	l —	_
11010800	control systems, monitoring and protection	P	СТО	l c	_	_	l —	_
	systems	_		_				
11010900	slip rings devices for podded azimuth propul-	P	СТО	С	l _	_	l _	_
11010500	sion	•	010	~				
11011000	azimuth drives for podded propulsion electrical	P	СТО	С				
11011000	motors	r	610		_	_	_	_
11020000						ъ	_B	ъ
11020000	Main and emergency sources of electrical power:	_	I -	_	-	P	P	P
11020100	generators:	_	Cmc *	_	-,		I	
11020101	power of 100 kVA and over	P	CTO*	C	К	<u> </u>	-	_
11020102	power less than 100 kVA	P	CTO*	C3	-	-	-	_
	accumulators and accumulator batteries	P	CTO*	СТО	-	-	-	_
11020200	·							
11020300	uninterrupted power supply:	_	_	I —	_	-	l —	
	uninterrupted power supply: power of 25 kVA and over power less than 25 kVA	— Р Р	CTO CTO		_	_	_	_

1	2	3	4	5	6	7	8	9
11020400	other sources of electrical power	P	СТО*	C3	_	_	_	_
11030000	Transformers and converters:	_		_	_	P	P	P
11030100	power transformers	P	CTO*	C	_	_	_	_
11030101 11030200	lighting transformers measuring and other transformers	P P	CTO* CTO*	C CTO		_	_	_
11030200	rotary converters:							
11030301	power of 100 kVA and over	P	сто*	С			_	_
11030302	power less than 100 kVA	P	СТО	C3	_	_	_	_
11030400	rotary amplifiers:	_	l —	_	<u> </u>	_	_	_
11030401	power of 100 kVA and over	P	СТО	С	_	_	_	_
11030402	power less than 100 kVA	P	СТО	C3	_	_	_	_
11030500	static and semi-conductor converters (rectifiers,	_	_		_	_	_	_
11030501	inverters, frequency converters) with rated current: rated current over 25 A	P	CTO*	С				
11030501	rated current 25 A and less	P	СТО	СЗ				
11040000	Switchboards and conrtol and monitoring desks:	_	_	_	_	P	P	P
11040100	main switchboards	P	l —	С	l —	_	_	_
11040101	emergency switchboards	P	l —	С	l —	_	_	_
11040200	distribution and other switchboards	P	СТО	C3	_	_	_	_
11040300	navigation light switchboards	P	СТО	C3		_	_	_
11040400	desks:	_		_		P	P	P
11040401 11040402	control desks	P P	CTO CTO	C	_	_	_	_
11040402	monitoring desks signalling desks	P	СТО	C				
11040500	switchgear and control gear:	1		~				
11040502	switches	P	СТО	СТО	_	_	_	_
11040503	contactors, relays	P	СТО*	СТО			_	_
11040504	tripping devices	P	СТО	СТО	_	_	_	_
11040505	switches, limit switches	P	СТО	СТО	_	_	_	_
11040506	resistors and rheoststs	P	СТО	СТО	_	_	_	_
11040600	protective devices:	n	CTO*	_ cn				
11040601 11040602	relays I > 25 A relays I ≤ 25 A	P P	CTO*	CTO				
11040602	fuses I > 25 A	P	СТО	C1G				
11040604	fuses I ≤ 25 A	P	СТО	СТО	_	_	_	_
11040605	complex protective devices	P	СТО*	С3	_	_	_	_
11040606	protective barriers of intrinsically safe	P	СТО*	СТО	-	_	_	_
	circuits of Exi type							
11040607	circuit breakers 1≥25 A	P	CTO*	C3	_	_	_	_
11040608 11040700	circuit breakers I < 25 A controllers:	P	СТО*	СТО	_	_	_	_
11040701	regulators I > 25 A	P	сто*	СЗ				
11040702	regulators 1 ≤ 25 A	P	СТО	СТО	_	_	_	_
11040703	reactors	P	CTO*	СТО	l —	_	_	_
11040704	power coefficient increase capacitors	P	СТО	СТО	_	_	_	_
11040800	stationary electrical measuring instruments	P	СТО	СТО	_	_	_	_
11040900	busbars	_	<u> </u>	_	_	P	P	P
11050000	Electric drives for machinery referred to in							
	07000000, 09000000, 12000000, 14000000MK, 18050000 19000000MK as well as fishing vessel							
	machinery and ships engaged in processing of living							
	recources of the sea and not engaged in catching:							
11050100	electric motors:							
11050101	electric motors with power output 100 kW	P	СТО*	С	к	_	l —	_
	and over							
11050102	electric motors with power output more	P	СТО	C3	<u> </u>	_	_	_
11050102	than 20 kW and less 100 kW	ъ	СТО	OTTO				
11050103 11050200	electric motors with power output up to 20 kW starting devices:	P	СТО	СТО				
11050200	starting devices: starters	— Р	СТО		l <u> </u>	_	_	
11050201	resistances and rheostats	P	СТО	сто	_	_	_	_
11050204	controllers	P	СТО	C3	l —	l —	_	_
11050205	soft starters	P	СТО*	C3	—	—	_	_
11050206	control systems for electric drives	P	СТО	C3	—	P	P	P
11050300	electromagnetic brakes	P	СТО	СТО			_	_
11050400	electromagnetic clutches	P	СТО	СТО	К			_
11060000	Main and emergency lighting:	— Р	CTO	СТО	-	P	P	P
11060001	stationary lighting fixtures, flood-light projectors	r		LUU			_	

1	2	3	4	5	6	7	8	9
11060002	lighting fitting and accessories	P	СТО	СТО		_	_	_
11070000	Control and monitoring devices:	_				_	l _	_
11070100	electrical engine telegraphs	P	СТО*	C3	_	P	P	P
11070200	rudder angle indicators	P	СТО	СТО	_	P	P	P
11070300	CPP position indicator	P	СТО	СТО	_	P	P	P
11070400	tachometers	P	СТО	СТО	-	P	P	P
11070500	other monitoring devices (static electricity	P	СТО	C3	-	P	P	P
	insulation, intrinsically-safe circuits, etc)							
11080000	Telephone service communication:		<u> </u>		_	P	P	P
11080100	commutators and telephone communication sets	P	СТО	СТО	_	_	l —	_
11090000	General alarm system:	_	-	_	_	P	P	P
11090001	visual and sound devices and switches	P	СТО	CTO	-	l —	l —	-
11100000	Fire detection system and warning alarm on fire	P	CTO*	C3	_	P	P	P
	smothering system release:							
11100100	indicating units of fire detection system	P	CTO*	C3	_	_	l —	_
11100102	manual fire alarm buttons and detectors of fire	P	CTO*	CTO	_	_	l —	_
	detection system							
11100103	system components of warning alarm on fire	P	CTO*	CTO	_	_	<u> </u>	_
	smothering system release							
11100200	Warning systems of local fire extinguishing system	P	CTO*	C3	l —	P	P	P
	release for machinery space machinery:							
11100201	switchboards, control and alarm panels	P	CTO*	C3	_	_	l —	_
11100202	detectors and other components	P	CTO*	СТО	_	_	l —	_
11100300	Alarm system of high-level of bilge water:	P	СТО	C3	_	P	P	P
11100301	switchboards, control and alarm panels	P	l —	C3	_	_	l —	_
11100302	detectors and other components	P	СТО	СТО	l —	l —	l —	l —
11100400	Engineer's alarm:	P	СТО	C3	l —	P	P	P
11100401	switchboards, control and alarm panels	P	l —	СЗ	_	_	l —	_
11100402	detectors and other components	P	СТО	СТО	_	_	l _	_
11100500	Alarm system of people presence inside	P	СТО	C3	_	P	lР	P
	refrigerated holds:							
11100501	switchboards, control and alarm panels	P	l _	С3	_	_	l _	_
11100502	detectors and other components	P	СТО	СТО	_	_	l _	_
11100600	Alarm system of side port closures condition:	P	CTO*	C3	_	P	P	P
11100601	switchboards, control and alarm panels	P	CTO ²	C3*	l _	<u> </u>	<u> </u>	_
11100602	detectors and other components	P	CTO*	СТО	_	l	l _	l _
11100700	Exterior/inner video monitoring system:	P	CTO*	C3		P	P	P
11100701	video cameras	P	CTO*	СТО		l <u> </u>	l <u> </u>	
11100702	video terminals	P	CTO*	СТО			l	_
11100703	switchboards, control and alarm panels	P	CTO ²	C3*	_	_	l _	l _
11100704	detectors and other components	P	CTO*	СТО	l _	l _	l _	l _
11100701	Alarm system of explosive gas concentration	P	CTO*	C3		P	l _P	P
11100000	increase in spaces and areas:	•	0.0			_ ^	1	•
11100801	switchboards, control and alarm panels	P	CTO ²	C3*	l _	l	l _	l _
11100802	detectors and other components	P	CTO*	СТО			l _	_
11100902	Cargo holds and dry cargo ships water ingress	P	CTO*	C3	_	P	P	P
11100500	detection system:	1	010			1	1	1
11100901	switchboards, control and alarm panels	P	CTO ²	C3*			l	
11100901	detectors and other components	P	CTO*	СТО	_	_	l _	
11110000	Fire and watertight door signalling system:	P	CTO*	C3		P	P	P
11110001	components of fire and watertight door signal-	P	CTO*	СТО			l <u> </u>	
11110001	ling system	1	610	010				
11110100	Warning alarm system for automatic sprinkler fire-	P	сто*	С		P	P	P
11110100	extinguishing system	Г			_	r .	F	r
11110101		D	CTO*	Co				
	Central alarm panel	P		СЗ	_	_	-	_
11110102	Detectors and other components	P	CTO*	СТО	_		_	
11120000	Machinery personnel alarm system			C3	_	P	P	P
11120001	Components of machinery personnel alarm system	P	СТО	СТО	-		_	
11130000	Cabling:	_			_	P	P	P
11130100	cables and wires:	P	CTO*	C3	_	_	-	_
11130101	cables of supply circuits for voltage over	P	СТО*	C3	-	-	l —	-
	1000 V	_		~~				
11130102	cables of supply circuits for voltage up to	P	СТО*	C3	-	-	l —	-
	1000 V	_					I	
11130103	cables of control circuits and information	P	CTO*	C3	-	-	-	-
	transfer circuits	_					I	
11130104	coaxial cables	P	CTO*	C3	-	-	-	-
11130105	optical-fiber cables	P	CTO*	C3	ı —	ı —	ı —	ı —

1	2	3	4	5	6	7	8	9
11130200	items and devices for installation, splicing and connection of cables and wires	P	СТО*	СТО	_	_	_	_
	Lightening and earthing conductors, impressed	P	сто*	сто	_	P	_	_
11150000	current protection Heating and cooking appliances, stationary	_	_	_	_	P	P	P
11150001	appliances: oil fuel and lubricating oil heating appliances	P	сто	СЗ	_		_	_
11150001	heating radiators for air-conditioning system	P	СТО	СТО	_	_	_	_
11150003	water heaters of 0,025 m ³ in capacity and	P	СТО	C3	_	_	_	_
	pressure equal to or more than 0,07 MPa	_						
11150004 11150005	other stationary heating appliances heating cables	P P	CTO*	СТО СТО	_	— Р	— Р	— Р
	Radio interference filters	P	СТО	СТО		P P	P	P
	Special systems of oil tankers and gas carriers:	-		0.0		•	1	•
	Alarm system of temperature increase of bulkhead	P	СТО*	C3	_	P	P	P
	bearings of cargo and ballast pumps:							
11170101	switchboards, control and alarm panels	P	CTO*	C3	_	_	_	_
11170102 11170200	detectors and other components Alarm system of cargo high and limiting level:	P P	СТО* СТО*	CTO C3	_	— Р	— Р	<u> </u>
11170200	switchboards, control and alarm panels	P	CTO ²	C3*		_ r	_ r	
11170202	detectors and other components	P	CTO*	СТО	_	_	_	_
	Signalling on failures in MODU jacking system:	_	СТО*	C3	_	P	P	P
11180001	switchboards, control and alarm panels	P	CTO ²	C3*	_	_	_	_
11180002	detectors and other components	P	СТО*	СТО	_	_	-	_
	Housings for electrical items	P	CTO	СТО	_	_	_	_
	Other electrical equipment Type production processes	P	СТО	СТО		_		
12000000	REFRIGERATING PLANTS		_					
	Refrigerating units and machinery:							
	Parts of products specified in 12010000	P	l —	СЗ	К	_	_	_
12010100	Compressors:							
12010110	screw type	P	_	C3	K	P	P	_
12010120	piston type	P	_	C3	K	P	P	_
12010130 12010200	centrifugal and axial-flow type Refrigerant pumps	P P		C3 C3	K K	P P	P P	_
12010200	Secondary refrigerant pumps	P		сто		P	P	
	Compressing and condensating units	P	l —	C3	к	P	P	_
	Ice generators	P	l —	C3	К	P	P	_
	Freezing units	P	-	C3	К	P	P	_
	Refrigerant pressure vessels:			an l			_	
	Refrigerant condensators Direct evaporation air coolers	P P	-	C3 C3	_	P P	P P	_
	Brine air coolers	P	_	СТО		P	P	
	Refrigerant evaporators	P	l _	C3	_	P	P	_
	Refrigerant filters	P	l —	C3	_	P	P	_
12020600	Oil separators	P	l —	C3	_	P	P	_
	Refrigerant receiver	P	-	C3	_	P	P	_
	Refrigerant separator	P	-	C3	_	P	P	_
	Piping and valves: Valves designed for pressure 1,0 MPa and more	P	l _	сто	_	P	P	
	Pipes of refrigerant, liquid secondary refrigerant		I =	_		P	P	
	and cooling water					_	_	
12050200	Air pipes of cooling system	—	l —	—	_	P	P	_
	Safety devices and valves	P	—	C3	_	P	P	_
	Solenoid valves	P	-	СТО	-	P	P	-
	Manually operated valves Safety devices	P P		СТО СТО	_	P P	P P	_
12070000	Automatic control devices	P	_	СТО	_	P	P	
	Thermostatic expansion valves	P	l _	СТО	_	P	P	_
12070200	Thermostats	P	l —	СТО	_	P	P	_
12070300	Bellows-actuated pressure switches	P	-	СТО	_	P	P	_
	Atmosphere control devices	P	-	СТО	_	P	P	-
	Materials for insulation of refrigerated spaces and	P	-	СТО	-	P	P	-
	pipes Refrigerant	D		CTO		ъ	P	
	VEHINEIXIII	P	ı —	CTO	. —	P	ľ	
12110000		р	l	CTO		Iр	l p	
12110000	Refrigerant leak detectors	P	_	СТО	_	P	P	_

13100000 MATERIALS	1	2	3	4	5	6	7	8	9
13110100 Table products Table products Table products Table products Table products Table plates and affects P	13000000	MATERIALS							
131101001 rolled products for ship and MODU structures as well as ship arrangements: plates and sheets strips P CIIId C3 K -	13100000	Steel and iron							
as well as ship armagements:	13110000	Rolled products:							
13110101 plates and sheets P CTIR C3 K*	13110100	rolled products for ship and MODU structures							
13110102		as well as ship arrangements:							
13110103	13110101	plates and sheets	P	СПИ	C3	К*	l —	_	
13110104	13110102	strips	P	СПИ	C3	К*	l —	_	_
13110105	13110103	sections	P	СПИ	C3	К	l —	_	_
13110200 rolled steel for bollers, heat exchangers and pressure vessels rolled stock for rancient steem supply system (NSSS) rolled stock for for MODU gears and machinery elad steel Tubes and pipes: tubes and pipes for Class I and Class II machinery bollers, heat exchangers and pressure vessels: searnless welded tubes and pipes for Class I and II piping and MODU special systems: searnless welded tubes and pipes for Class I and II piping and MODU special systems: searnless welded tubes and pipes for NSSS: realles P	13110104	bars	P	СПИ	СЗ	К	l —	l —	
13110200 rolled steel for bollers, heat exchangers and pressure vessels rolled stock for rancient steem supply system (NSSS) rolled stock for for MODU gears and machinery elad steel Tubes and pipes: tubes and pipes for Class I and Class II machinery bollers, heat exchangers and pressure vessels: searnless welded tubes and pipes for Class I and II piping and MODU special systems: searnless welded tubes and pipes for Class I and II piping and MODU special systems: searnless welded tubes and pipes for NSSS: realles P	13110105	welded sections	P	СПИ	C3	К	l —	_	
13110300		rolled steel for boilers, heat exchangers and	P				l _	l _	
13110400	15110200	, , , , , , , , , , , , , , , , , , , ,	•	01111					
13110400 rolled stock for MODU gears and machinery P CIU C3 K	13110300	1	D	СПИ	L3	ĸ	l _		
13110500		11 7 7 1							
13120000 Tubes and pipes: tubes and pipes for Class I and Class II machinery, boilers, heat exchangers and pressure vessels: seamless welded tubes and pipes for Class I and II piping and MODU special systems: P CIII				CIM			_	_	
13120100 tubes and pipes for Class I and Class II machinery, boilers, hate archangers and pressure vessels: seamless welded tubes and pipes for Class I and II piping and MODU special systems: seamless welded per CIII C3 — — — — — — — — — — — — — — — — — —			r	-	CHIMTCS	K	-	_	_
13120101									
13120101 seamless P CIII C3 — — — —	13120100								
13120102		,							
13120200	13120101	seamless		СПИ		_	-	_	_
MODU special systems:	13120102	***	P	СПИ	C3		l —	_	_
13120201 seamless	13120200	tubes and pipes for Class I and II piping and							
131202022 welded tubes and pipes for NSSS:		MODU special systems:							
131202022 welded tubes and pipes for NSSS:	13120201		P	СПИ	C3	_	l —	_	_
13120300 tubes and pipes for NSSS: seamless P CIII C3 K — —	13120202	welded	P	СПИ			l _	_	
13120301			-	0					
13120302 welded constructional tubes and pipes of MODU gears and machinery: seamless p CIII C K — —		· · · · · · · · · · · · · · · · · · ·	p	СПИ	C3	ĸ	l		
13120400							l		
and machinery: scamless			1	Cilli		K			
13120401 scamless P CIII C K — —	13120400								
13120402 welded	10100401	· · · · · · · · · · · · · · · · · · ·				7.0			
1313000 Forgings: for ship hull and MODU structures as well as ship arrangements:							-	_	_
13130100 forgings for ship hull and MODU structures as well as ship arrangements: stems, bar keels, shafting struts rudder stocks and rudder nozzles stems, bar keels, shafting struts rudder stocks and rudder nozzles stems, bar keels, shafting struts rudder stocks and rudder nozzles forgings for boilers, heat exchangers, pressure vessels and for pipes of pipeline systems forgings for NSSS per CIII C3 K — — — — — — — — — — — — — — — — — —			P	СПИ		K	-	_	_
well as ship arrangements: stems, bar keels, shafting struts stems, bar keels, shafting struts nudder nozzles p CIII C3 K — —		, , ,							
13130101 stems, bar keels, shathing struts P CII C3 K — —	13130100	forgings for ship hull and MODU structures as							
13130102		well as ship arrangements:							
13130200 forgings for boilers, heat exchangers, pressure vessels and for pipes of pipeline systems forgings for NSSS P CIII	13130101	stems, bar keels, shafting struts	P	СПИ	C3	К	l —	_	_
13130200 forgings for boilers, heat exchangers, pressure vessels and for pipes of pipeline systems forgings for NSSS P CIII	13130102	rudder stocks and rudder nozzles	P	СПИ	C3	К	l —	_	
vessels and for pipes of pipeline systems forgings for NSSS 13130400 13130500 13130500 13130500 13130500 13130500 13130501 13130501 13130501 13130502 13130502 13130502 13130502 13130503 13130503 13130504 13130504 13130504 13130504 13130504 13130504 13130505 13130505 13130506 13130506 13130506 13130506 13130506 13130506 13130506 13130506 13130506 13130506 13130507 13130506 13130507 13130508 13130508 13130508 13130508 13130508 13130509 13130509 13130509 13130500 1313000 1313000	13130200		P	СПИ	C3	К	l —	_	_
13130300 forgings for NSSS P CIII C3									
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nozzles 13140200 castings for boilers, heat exchangers, pressure vessels and for pipes of pipeline systems P СПИ С К — — —	40440400		P	СПИ	C3	К	I —	l —	_
13140200 castings for boilers, heat exchangers, pressure vessels and for pipes of pipeline systems	13140102								
vessels and for pipes of pipeline systems	13140102	I HOZZICS I							
			P	СПИ	C	К	_	l —	
		castings for boilers, heat exchangers, pressure	P	СПИ	C	К	_	_	_

1	2	3	4	5	6	7	8	9
13140400 13140500	castings for MODU gears and machinery castings of machinery and machinery installa-	P	СПИ	СЗ	К	_		_
13140501	tions: castings for propellers and CPP (bosses	P	СПИ	C3	к	_	_	_
13140502	and blades) castings for crankshafts of internal com- bustion engines of power output 55 kW and	P	СПИ	C3	К	_	_	_
13140503	over castings for propeller, intermediate and thrust shafts	P	СПИ	C3	К	_	_	_
13140504	castings for connecting rods, rods, pistons, crossheads of internal combustion engines	P	СПИ	СЗ	К	_	_	_
13140505	of power output 55 kW and over castings for casings and shafts of main turbines and compressors	P	СПИ	СЗ	К	_	_	_
13140506	castings for gears, pinions and shafts of main machinery transmissions	P	СПИ	СЗ	К	_	_	_
13140507	castings for tillers, quadrants, parts of rudders and rudder nozzles	P	СПИ	СЗ	К	_	_	_
13140600	castings for anchors and accessories	P	СПИ	C3	К	_	_	_
13150000	steel for chains	P	СПИ	C3	_	-	_	-
13160000	Semi-finished products:	_						
13160100	ingot	P	_	СПИ+С3	К	_	_	_
13160200	blum	P	-	СПИ+СЗ	К	_	_	_
13160300	slab billet	P P	_	СПИ+СЗ	K K	_	_	_
13160400 13200000	Aluminium, titanium and cooper alloys:	r	-	СПИ+СЗ	K	_	_	_
13210000	rolled products for ship hull and MODU structures and ship arrangements	P	СПИ	СЗ	К	_	_	_
13220000	pipes and tubes	P	СПИ	СЗ		_		
13230000	forgings	P	СПИ	C3	К	_	_	_
13240000	castings	P	СПИ	C3	К	_	_	_
13240100	casings for propellers and CPP	P	СПИ	C3	К	_	_	_
13300000	Non-metal materials:							
13310000	materials for reinforced plastic structures:							
13310100	reinforcing materials	P	СТО	СТО	_	_	_	_
13310200	binders	P	СТО	CTO	_	_	_	_
13320000	laminated textiles	P	СТО	CTO	_	_	_	_
13330000 13340000	retro-reflective materials	P P	CTO CTO	CTO CTO	_	_	_	_
13350000	foam plastics polymeric compositions	P P	СТО	CTO	_		_	
13360000	anticorrosive coatings of hull structures	P	СТО	CTO		P		
13361000MK	protective coating for dedicated sea water ballast tanks (IMO resolution MSC.215(82))	P	СТО	СТО	_	P	P	P
13362000MK	protective coatings for cargo oil tanks of crude oil tankers (IMO resolution MSC.288(87))	P	СТО	СТО	_	P	P	P
13370000MK	antifouling coatings of ship's hulls	P	СТО	СТО	_	P	_	_
13400000	Anchor and mooring chain cables and accessories	P	СПИ	C3	К	P	P	P
13500000	Ropes:							
13510000	wire ropes	P	СПИ	C3	К	-	_	-
13520000	ropes of natural and synthetic fibre	P	СПИ	C3	_	-	-	_
13600000	Plastic pipes and accessories	P	СПИ	C3	_	-	_	_
13800000	Stainless steel:	D		ן רחוא⊥רים	V			
13810000 13820000	rolled plates and bars pipes	P P	I _	СПИ+СЗ СПИ+СЗ	K K			
13830000	forgings	P P	_	СПИ+СЗ	K			
13840000	castings	P		СПИ+СЗ	K			
13850000	semi-finished products	_	l _	СПИ+СЗ	_	_	_	
14000000	WELDING CONSUMABLES			[[
14100000	Electrodes:							
14100100 14100200	electrodes for ships hull and MODU structures electrodes for boilers, heat exchangers and	P P	COCM COCM	COCM COCM	_	_	_ _	
14100300	pressure vessels electrodes for Class I, Class II and Class III	P	СОСМ	сосм	_	_	_	_
14100400 14100500	piping electrodes for nuclear steam supply systems electrodes for machinery, devices, equipment	P P	COCM COCM	COCM COCM	_	_	_ _	_
	and welded parts of internal combustion engines		I	1		ı		1

1	2	3	4	5	6	7	8	9
14200000	Wire/flux:		<u> </u>			,		
14200100	wire/flux for ship hull MODU structures	P	СОСМ	СОСМ		_	_	
14200200	wire/flux for boilers, heat exchangers and	P	COCM	COCM			_	
1 1200200	pressure vessels	•	000111	000111				
14200300	wire/flux for Class I, Class II and Class III	P	СОСМ	СОСМ		_	_	
- 1-00000	piping	_						
14200400	wire/flux for nuclear steam supply systems	P	СОСМ	СОСМ		_	_	
14200500	wire/flux for machinery, equipment and	P	СОСМ	COCM	_	_	_	_
	weldded parts of internal combustion engines							
14300000	Wire/gas:							
14300100	wire/gas for hull structures of ships and MODU	P	СОСМ	COCM	_	_	_	_
14300200	wire/gas for boilers, heat exchangers and	P	СОСМ	COCM		_	_	
4.4000000	pressure vessels	_						
14300300	wire/gas for Class I, II and Class III piping	P	COCM	COCM	_	_	_	_
14300400	wire/gas for nuclear steam supply systems	P	COCM	COCM	_	_	_	_
14300500	wire/gas for machinery, equipment and welded	P	СОСМ	СОСМ		_	_	
14400000	parts of internal combustion engines Protective primers allowing to weld without their	P	сто	СТО				
14400000	removal	r		L 10		-	-	_
14500000	Type production processes	P	сотпс	сотпс				
14000000 14000000MK	CARGO HANDLING GEAR	1		COINC				
14010000MK	Ship derricks:							
14010100MK	structures with fixed gear (masts, columns,	_	_	_		P	P	
	gantries, etc.)							
14010200MK	derrick booms	P	_	С	К	P	P	_
14010300MK	cargo winches, span winches and slewing guy	P	_	С	К	P	P	
	winches; span rope reels and preventer guy							
	reels with drive:							
14010301	main shafts	P	_	C3	_	_	_	_
14010302	couplings	P	_	C3		_	_	
14010303	frames and casings	P	_	C3	_	_	_	_
14010304	brakes	P	_	C3		_	_	
14010305	ratchets	P	_	C3	_	_	-	_
14010400MK	span rope reels and preventer guy reels without	P	_	C3	_	_	-	_
1 40000000 676	independent drive	_	amo.				١	
14030000MK	Cranes and hoists, upper structures:	P	СТО	С	К	P P	P P	_
14030100MK	structures of cranes and hoists with permanently at- tached fixed gear (masts, posts, bell-shaped structu-	_	_	_	_	P	P	_
	res, bridges, gantries, understructures, rocking arms							
	and pull rods of adjustable counterweights, etc.)							
14030200MK	jibs	P	l _	С	к	P	P	_
14030300MK	cargo lifting, luffing, slewing, travelling motion		_	Č	_	P	P	_
	or counterbalance machinery:	_						
14030301	main shafts	P	_	C3	_	_	l —	_
14030302	couplings	P	_	C3		_	_	
14030303	frames and casings	P	l —	C3	_	_	l —	_
14030304	brakes	P	_	C3	_	_	_	_
14030305	wheels, rollers	P	_	C3	_	_	_	_
14030306MK	adjustable counterbalances	P	_	C3	_	_	_	
14030307	hydraulic cylinders	P	_	C3	_	_	_	_
14030308	power hydraulic cylinders	P	_	C3	_	_	_	
14030309	flexible joints	P		C3	_	_		_
14030400MK	safety devices (SWL indicators, limit-load	P	СТО	C3		P	P	
	switches, hi-jacking devices, limit switches, jib- radius indicators, safety switches, signal devices)							
14030500MK	metal upper structurers: posts, frames, suppor-ting	l _	l _	_	_	P	P	l _
11VIOUCUCUF-1	assemblies (jib and axles, etc.), trolleys, jibs,		I —	_		r	r	
	counterbalance attachements and other structures							
14030600MK	fastenings and supports of derrick when stowed	P	l _			P	P	
	for sea	1]]	
14030700MK	devices damping dynamic loads, stability of	P	l —	С	_	P	P	_
	derrick against jack-knifing with the ship rolling			-				
	or load drop		1					
14040000MK	Passenger and cargo lifts with lifting capacity	P	СТО	C	К	P	P	P
	250 kg and over:							
					l	l n	I	i
14040100MK	metal structures with all loose gear	_	l —		_	P	l —	_
14040100MK 14040200MK 14040201	metal structures with all loose gear lift winches: main shafts	— Р Р	— Сто		<u>к</u>	P	— Р	P

1	2	3	4	5	6	7	8	9
14040202	couplings	P		C3	_	_		_
14040203	frames and casings	P	_	C3	_	_	l —	_
14040204	brakes	P	_	C3	_	_	l —	_
14040300MK	lift equipment (trunk doors, counterbalances,	P	_	C3	_	P	P	_
	buffers, safety devices, etc.)							
14050000MK	Parts and ropes of cargo handling gear:							
14050100MK	interchangeable components:							
14050101MK	blocks, pulleys, hooks, chains, swivels,	P	СТО	C3	к	P	P	_
	shackles, turnbuckles, triangle plates, boom							
	and suspensions, etc.							
14050102MK	thimbles, ropes sockets and pressed clips	P	СТО	C3	_	_	P	_
14050200MK	fixed gear:							
14050201MK	cargo runner and span eye plantes, guy eye	P	СТО	C3	_	P	P	_
	plates on boom ends							
14050202MK	deck eye plates on ship hull structures	P	СТО	C3	_	P	P	_
14050203MK	derrick hel fork lugs	P	СТО	C3	_	P	P	_
14050204MK	span eye plates with shoes	P	СТО	C3	_	P	P	_
14050205MK	heel goosenecks with shoes	P	СТО	C3		P	P	_
14050206MK	built in sheaves with strops	P	СТО	C3	_	P	P	_
14050208MK	journals, bearing axles	P	СТО	C3		_	P	l
14050300MK	loose gear being part of the ship (slings,	P	_	C3	к	P	P	l _
1 1000000000	spreaders, hoisting crossbars, frames, etc.)	•				•	1	
14050400MK	ropes (shrouds, stays, cargo runners, span ropes,	P	l _	СЗ		P	P	_
140304001411	tackles and slewing guy pendants, preventer guys	1		~		_	l [*]	
	and boom head guys in union purchase, etc.)							
14060000MK	Ship elevating platforms:	P	СТО	С	к	P	P	
14060100MK	platforms	P		C3		P	P	
14060200MK	equipment of platforms (guides, shoes, blocking	P		C3		P	P	
140002001VIIX	devices, buffers, fencing and locking mechan-	1				1	1	
	isms, mechanical or hydraulic drives)							
14060300MK	load-carriyng means (ropes and chains with	P		СЗ		P	P	
14000300WIK	guides and attachments, leverpool system,	r	-			r	I -	
	hydraulic drives, gear racks, spindles)							
14060400MK	safety devices	P		СЗ		P	P	
141000400MK		г		C3		r	l r	
1500000001K	Type production processes AUTOMATION	_	-	_			_	_
15010000	Integrated automation systems of machinery	P	CTO*	С		P	l _P	P
13010000	installations	г	CIO			Г	F	r
15020000	Centralized alarm and monitoring systems,	P	CTO*	С		P	P	P
13020000	including computer-based systems	r	CIO			r	l ^r	l r
15030000	Main machinery automated remote control systems:							
15030000	remote control systems of main internal com-	P		С		P	P	P
13030100	bustion engines	Г				r	F	ı r
15030200	remote control systems of main machinery with CPP	P		_		P	P	P
15030200	remote control systems of main steam turbine	P		C		P	l r	P P
13030300	installations	r				r	l r	r
15030400	remote control systems of azimuth propulsion	P		С		P	l _P	P
15030400	1	P	_		_	P	P	P
15020500	thrusters	n	CTO*			_ n	<u> </u>	l ,
15030500	control systems of ship and MODU dynamic	P	CTO*	С	_	P	P	P
1.5000.500	positioning systems	_	amo.t	_			_	_
15030600	control systems of azimuth podded electrical	P	СТО*	С	_	P	P	P
1.5000500	propulsion plant	_	amo.t	_		_	_	
15030700	automated control systems of self-elevating	P	СТО*	С	_	P	P	P
	MODU jacking mechanisms	_				_	l _	_
15030800	remote control and monitoring systems of semi-	P	СТО*	С	_	P	P	P
	submersible MODU ballast systems							
15030900	remote control systems of azimuth and tunnel	P	_	С	_	P	P	P
	thrusters							
15031000	stabilization and hull-position control systems	P	CTO*	С	_	P	P	P
	of high-speed craft							
15040000	Power plant control systems:	_	_	_	_	_	l —	_
15040100	remote automated starting and stopping systems	P	-	C3	-	P	P	P
	of diesel generators						I	
15040200	remote automated starting and stopping systems	P	CTO*	C3	-	P	P	P
	of turbo-generators							
		_		l on	ı	P	l n	1
15040300	remote automated starting and stopping systems	P	-	C3	_	r	P	P
15040300	remote automated starting and stopping systems of shaft generators (where coupling control	P	_	L3	_	r	"	P

1	2	3	4	5	6	7	8	9
15040400	automated electric power plant systems	P	СТО	C3	_	P	P	P
15050000	Boiler installation control systems:	_		_	_	_	l	l
15050100	automated control systems of main boiler installations	P	_	C3	_	P	P	P
15050200	automated control systems of auxiliary steam boiler installations	P	_	C3	_	P	P	P
15050300	automated control systems of exhaust boiler installations	P	_	C3	_	P	P	P
15050400	automated control systems of hot-water boiler installations	P	_	СЗ	_	P	P	P
15060000	Control systems of auxiliary machinery:	_	_		_	_	l _	
15060100	automated control systems of compressors	P	_	СЗ		P	P	P
15060200	automated control systems of separators	P	_	C3	_	P	P	P
15060300	automated control systems of filters	P	_	C3	l —	P	P	P
15060400	automated control systems of pumps (oil, fuel, cooling, etc.)	P	_	C3	_	P	P	P
15060500	automated control systems of fuel preparation (temperature, viscosity)	P	_	С3	_	P	P	P
15070000	Remote control of ship systems:	_	_	_	_	_	—	_
15070100	remote control systems of pumps and valves of ballast and bilge systems	P	_	С	_	P	P	_
15070200	remote control systems of heel and trim systems	P	СТО	С	_	P	P	<u> </u>
15070300	remote control systems of oil tankers cargo systems	P	СТО*	С	_	P	P	_
15070400	remote control systems of gas carriers cargo system	P	CTO*	C	-	P	P	_
15070500	remote control systems of chemical tankers cargo system	P	СТО*	C	_	P	P	_
15080000	Control systems of deck machinery	P	_	C3	_	P	P	P
15090000 15090100	Devices: regulating devices as parts of control systems	<u> </u>	_		_	 P	— Р	 P
15090200	listed in 15010000 to 15080000 alarm and monitoring devices as parts of integrated and centralized control and monitor-	P	_	C3	_	P	P	P
15090300	ing systems listed in 15010000 to 15080000 safety devices as parts of the systems listed in	P	_	C3	_	P	P	P
15090400	15010000 to 15080000 recording devices as parts of the systems listed	P	_	C3	_	P	P	P
15090500	in 15010000 to 15080000 oil mist detectors in crankcases of internal	P	сто*	C3	_	P	P	P
	combustion engines (as well as internal com- bustion engines bearing temperature monitors or equivalent devices for the prevention of explosion in the crankcase)							
15090600	computers and programmable logic controllers	P	CTO*	СТО	-	P	P	l —
15090700	electronic fuel injection and exhaust gas expul- sion processes control devices for internal	P	СТО*	СТО	_	P	P	P
15100000	combustion engines Regulators of:						l	
15100000	level	<u> </u>	СТО	СТО		<u> </u>	 P	
15100101	pressure	P	СТО	СТО	_	P	P	l —
15100103	temperature	P	СТО	СТО	l —	P	P	l —
15100104	viscosity	P	СТО	СТО	_	P	P	_
15100105	speed	P	CTO*	C3	l —	P	P	l —
15110000	Sensors and indicators of:	_	_		_	_	—	_
15110101	level	P	СТО	СТО	-	P	P	_
15110102	pressure	P	СТО	СТО	_	P	P	—
15110103	temperature	P	СТО	CTO	-	P	P	I —
15110104	flow	P	СТО	СТО	_	P	P	-
15110105 15110106	salinity vibration	P P	СТО СТО	СТО СТО	_	P P	P P	-
15110106	position	P	CTO	CTO		P	P P	l <u> </u>
15110107	gas concentration	P	CTO*	СТО		P	P	l _
15119110	others	P	СТО	СТО	_	P	P	l —
15120000	Panels, cabinets and other enclosures for:	_	_	_	_	_	l —	l —
15120100	control systems	P	СТО	СТО	_	P	P	l —
15120200	monitoring (alarm and indication) systems	P	СТО	СТО	-	P	P	—
15120300	recording system	P	СТО	СТО	-	P	P	—
15130000	Remote instrumentation	P	СТО	СТО	_	P	P	

1	2	3	4	5	6	7	8	9
15130100	Equipment diagnostic facilities	P	СТО	СТО	_	_	_	_
15200000	Type production processes	P	СТО	СТО	_	P	P	_
16000000	SHIPS AND BOATS OF GLASS-REINFORCED PLASTIC							
16010000	Glass-reinforced plastic for hull and lifeboats	P	СТО	СТО	_	l —	l —	l —
16020000	Hull	P	_	С	_	P	_	_
16100000	Type production processes		_	_	_	l —	_	_
18000000	NUCLEAR SHIPS AND NUCLEAR SUPPORT VESSELS							
18010000	Ship hull (additionally to non-nuclear ships):	P	_	l —	_	P	P	P
18010100	collision structural protection	P	_	_	_	P	_	_
18010200	stranding structural protection	P	_	_	_	P	_	_
18010300	supporting structures and foundations in the reactor compartment	P	-	_	_	P	-	_
18010400	containment structures	P		l		P	P	
18010500	safety enclosure	P		_		P	P	
18020000	Nuclear reactors:	P	l _	С	к	P	P	P
18020100	hulls	P		č	ĸ	P	l <u>.</u>	
18020100	roofs with their securing items	P	_	C	ĸ	P	l _	
18020200	removable and non-removable internals	P		Č	ĸ	P		
18030000	Cores:	P		c		P	P	P
18030000	fuel elements	P		C	_	P	F	l r
18030100		P	-	C	_	P	-	
18030200	fuel assembly protective covers	P P	_		_	P P		_
	*	P P	_	C C	_		_	_
18030400	rods:		_	C	_	P	_	_
18030401	emergency shutdown rods	P	_	C	_	P	_	_
18030402	burnable poison rods	P	_		_	P	_	_
18030403	shim rods	P	_	C	_	P	-	_
18030500	working neutron sources	P	_	C	_	P	_	_
18040100	automatic and remote control and protective systems of nuclear reactors	P	_	С	_	P	_	_
18040200	automatic monitoring and alarm systems of nuclear reactors	P	-	С	_	P	P	P
18040300	automatic and remote control, protection, mon- itoring and alarm systems of NSSS	P	-	С	_	P	P	P
18040400	control, protection, monitoring and alarm devices of NSSS	P	-	_	_	P	P	P
18040401	drives and actuating mechanisms of automatic and remote controls	P	-	С	К	P	P	P
18040402	drives and actuating mechanisms of emergency protection of automatic and remote control	P	-	С	к	P	P	P
18040403	measuring equipment of nuclear reactor power	P		С	к	P	P	P
18040404	level gauges	P		Č	ĸ	P	P	P
18040405	thermocouples and resistance thermometers	P		Č	ĸ	P	P	P
18040406	NSSS parameter transducers	P	_	Č	К	P	P	P
18050000	NSSS machinery:	•				1	1	_
18050100	primary coolant circulating pumps	P	l _	С	к	P	P	P
18050200	fresh water pumps for equipment cooling and	P	_	č	ĸ	P	P	P
18050200	protection	ъ					n	
18050300	sea water pumps for equipment cooling	P	l —	C	_	P	P	P
18050500	pumps and ejectors of NSSS space drainage system	P	_	С	_	P	P	P
18050600	pumps of primary coolant make-up system	P	I —	С	К	P	P	-
18050700	pumps of emergency core cooling system	P	I —	С	К	P	P	-
18050800	pumps of automation hydraulic system	P	-	С	К	P	P	P
18050900	pumps of residual heat removal system	P	I —	С	К	P	P	P
18051000	sorbent transfer pumps	P	I —	С	-	P	P	-
18051100	high-pressure gas compressors	P	-	С	К	P	P	P
18051200	controlled area fans	P	l —	С	_	P	P	P
18051300	high pressure air compressors	P	l —	С	К	P	P	—
18051400	medium pressure air compressors	P	I —	С	К	P	P	-
18051500	vacuum compressors	P	l —	С	К	P	P	P
18060000	Heat exchangers and pressure vessels:							
18060100	steam generators:	P	l –	С	К	P	P	P
18060101	housings	P	l —	С	к	P	l —	l —
18060102	tube systems	P	l —	C	к	P	l —	l —
10000102								
18060102	fittings	P	l —	C	К	P	P	_

1	2	3	4	5	6	7	8	9
18060300	filters: primary circuit, primary coolant filling	P	_	С	К	P	P	P
	and make-up system, fresh water cooling							
	system, radioactive drainage and process water							
	treatment systems							
18060400	heat exchangers of fresh water cooling and	P	l —	C	_	P	P	P
	protection circuit	_				l _	l _	_
18060500	air coolers	P	_	C	_	P	P	P
18060600	sludge collecting tanks of primary circuit and	P	_	C	_	P	-	_
10070700	fresh water cooling and protection system filters	n			T¢.	l ,	<u> </u>	l .
18060700 18060800	coolers of primary circuit filters	P P	_	C C	K K	P P	P P	P
18060900	drainage and collecting tanks gas and air bottles	P	-	c	K	P	P	_
18061000	pneumatic and hydraulic receivers	P		c		P	P	
18061100	steel-water protection tanks	P	l _	C	К	P	P	_
18061200	first circuit recuperative heat exchangers	P	_	l č l	К	P	P	P
18070000	NSSS systems:	_				l -	-	
18070100	primary coolant circulation system	P	l —	С	_	P	P	P
18070200	primary coolant purification system	P	_	C	_	P	P	P
18070300	primary coolant make-up system	P	_	C	_	P	P	P
18070400	residual heat removal system	P	_	C	_	P	P	P
18070500	core emergency cooling system	P	_	C	_	P	P	_
18070600	primary coolant sampling system	P	_	C	_	P	P	P
18070700	deaeration system	P	_	C	_	P	P	_
18070800	primary coolant drainage system	P	_	C	_	P	P	_
18070900	pressure compensation system	P	_	C	_	P	P	P
18071000	secondary circuit	P	_	C	_	P	P	_
18071100	fresh water cooling and protection system	P	_	C	_	P	P	P
18071200	sea water cooling system	P	_	C C	_	P	P	P
18071300 18071400	ventilation and air filtering system	P P	_		_	P P	P P	P P
16071400	radioactive liquid and solid collection, storage and handling system	r			_	l r	l r	r
18071500	NSSS space drainage system	P		С	_	P	P	
18071600	sorbent handling system	P		C	_	P	P	
18071700	explosive mixture removal system	P	l _	C	_	P	P	P
18071800	fitting automation and control hydraulic system	P	_	C	_	P	P	P
18071900	radioactive drainage and process water purifica-	P		Ċ		P	P	_
	tion system							
18072000	pressure reduction in containment	P	_	C	_	P	P	_
18080000	NSSS fittings	P	<u> </u>	C	К	P	P	P
18090000	Radiation monitoring system and means	P	_	C	_	P	P	P
18100000	Protection means against radioactive radiation and	P	-	C	_	P	P	P
	radioactive substance spreading							
18110000	Liquid radioactive waste treatment equipment	P	_	C	К	P	P	_
18110100	Shielding	P	_	_	_	P	P	P
18110200	Fuel assembly storage facilities	P	_	C	К	P	P	_
18110300	Core handling equipment	P	_	C	К	P	P	_
19000000MK	EQUIPMENT AND ARRANGEMENTS FOR THE PREVENTION OF POLLUTION							
	FROM SHIPS							
19010000MK	Oily-water separating and filtering equipment	P	СОТИ	сз, соти	_	P	P	P
190100001	(resolution A.393(X))	1	COIM	CJ, COTI		1	1	1
19020000MK	Oil content meters (resolution A.393(X))	P	соти	сз, соти	_	P	P	P
19020100MK	Oil filtering equipment (resolution MEPC.60(33))	P		C3, COTO	_	P	P	P
19020200MK	15 ppm bilge separators (resolution MEPC.107(49))	P	СОТО	C3		P	P	P
19030000MK	Oil discharge monitoring and control systems for	P		сз, сото	_	P	P	P
	oil tankers					1	1	
19030100MK	Oil discharge monitoring and control systems for	P	сото	СЗ	_	P	P	P
	oil tankers (resolution MEPC.108(49))					I	I	
19030201MK	Oil content meters (resolution MEPC.60(33))	P	СОТО	СЗ	_	P	P	P
19030202MK	15 ppm bilge alarms (resolution MEPC.107(49))	P		сз, сото		P	P	P
19040000MK	Oil/water interface detectors in slop tanks	P	СОТИ	С3, СОТИ	_	P	P	P
19050000MK	Pumping, piping and discharge arrangements for	_	I —	-	_	P	P	-
	oily water					1	1	
19060000MK	Tanks:					_	1	
19060100MK	segregated ballast tanks	_	-	-	_	P	-	-
19060200MK	slop tanks	_	I —	-	_	P P	l —	-
19060300MK 19060400MK	cargo tanks holding tanks	_	I _	_	_	P P	l _	_
1 JUUUTUUIVIK	TOTALLE WILES					_ r		

1	2	3	4	5	6	7	8	9
19070000MK	Washing systems:	_	_	_	_	P	P	_
19070100MK	washing machines	_	_	C3	_	P	P	_
19070200MK	washing machine drive units	_	_	C3	_	P	P	_
19080000MK	Incinerators	P	СОТО	C3, COTO	_	P	P	P
19080100MK	Spark-arresters in exhaust-gas systems and uptakes of incinerators	_	_	СЗ	_	P	P	P
19080200MK	Supply and exhaust ventilation facilities	P		C3		P	P	P
19080300MK	Oil residues processing system (tank for mixing oil residues with fuel oil, oil residues preheating system, homogenization system)	_	_	_	_	P	P	_
19090000MK	Sewage treatment plants	P	СОТИ	сз, соти	_	P	P	P
19090001MK	Sewage treatment plants (resolution MEPC.159(55))	P		сз, сото		P	P	P
19100000MK	Sewage comminution and disinfection systems	P	_	C3	_	P	P	_
19101000MK	Comminution plants	P	_	C3	_	P	P	_
19102000MK	Disinfection plants	P	_	C3	_	P	P	_
19110000MK	Sewage holding tanks	_	_	_	_	P	_	_
19120000MK	Sewage pumps (ejectors)	_	_	C3		P	P	_
19130000MK	Sewage disposal and discharge systems	_	_	_		P	P	_
19140000MK	Garbage treatment plants	P	_	C3	_	P	P	_
19150000MK	Garbage containers	_	_	_	_	P	l —	_
19160000MK	Equipment and arrangements for prevention of pollution by noxious liquid substances	P	_	СЗ	_	P	P	_
19170000MK	Equipment and arrangements for prevention of air pollution							
19170100MK	Diesel engine exhaust gas cleaning systems in accordance with the requirements of Annex VI of	P	СТО	СТО	_	P	_	_
101702001416	MARPOL 73/78		СТО				١ ۾	
19170300MK	Sampling equipment	P P	СТО	C3	_	P	P	_
19180000MK	Substances and means for muster and liquidation of spillings of oil and oil-products		СТО	СТО	_	_	_	_
19210000MK	Oily waters deep purification plants	P	_	СТО	_	-	_	_
19220000MK	Ballast water management systems (resolution MEPC.174(58))	P	СОТО	C3, COTO	_	P	P	P
20000000	COMPUTER SOFTWARE (PROGRAMMES FOR COMPUTER-AIDED CALCULATIONS)							
20100000	Ship theory and strength programmes for computer-aided calculations	P	СТОП	СТОП	_	_	_	_
20200000	Mashinery programmes for computer-aided calculations	P	СТОП	СТОП	_	_	_	_
20300000	Electrical equipment and automation programmes for computer-aided calculations	P	СТОП	СТОП	_	_	_	_

¹ Type of technical supervision is subject to special review by the Register.
2 For type items only.
3 "C3" is acceptable for internal combustion engines with a cylinder diameter of 300 mm and under.
4 In case the set is delivered in assembly.
5 In case of delivery apart from the set.

APPENDIX 2

INSTRUCTIONS ON BRANDING OF ITEMS OF THE REGISTER TECHNICAL SUPERVISION

1 GENERAL

- 1.1 These Instructions supplement and explain the RS Nomenclature (refer to Appendix 1).
- 1.2 In the course of manufacture of certain materials, products and their parts under technical supervision of the Surveyor to the Register and the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part), these materials, products and parts as well as samples taken therefrom shall be branded at certain stages of their manufacture with appropriate brands of the Register.
- 1.3 Materials, products and parts subject to branding by the Register are identified in the RS Nomenclature.
- **1.4** The purpose of branding materials, products and parts shall make sure in the course of subsequent surveys that they were properly checked by the Register.
- 1.5 All the provisions of these Instructions equally refer to all spare parts, irrespective of the fact whether they have been produced for a newbuilding constructed

under the Register standards or to renew the products and parts on ships in service.

1.6 In case it is found in the course of further processing, assembly or installation at the shipyard that the material, product or part is defective or does not comply with the RS rules or other RS normative documents, as well as with the technical documentation approved by the Register, it may be rejected, irrespective of the presence of the Register brand. In this case, the Register brand shall be cancelled.

The cancellation of the brands shall be done in the presence of the Surveyor to the Register, the firm (manufacturer) technical personnel authorized under the Agreement on Survey (CO) to do branding.

1.7 All the provisions of these Instructions equally refer to Surveyors to the Register and the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part), as well as to officials of the firms (manufactures).

2 TYPES OF THE REGISTER BRANDS

2.1 The Register brands are subdivided into the brands of Surveyor to the Register and those of the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part). The appearance of the brands is the same with a difference that brands of the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part) have a line under the brand.

Brands of the Surveyor to the Register shall be used for branding by the Surveyors to the Register, brands of the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part) — by the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part).

- **2.2** For branding materials, products and parts, use is made of brands, stamps and punches.
- 2.3 Brands are used for branding materials, products and parts made of metal or material enabling to put a durable brand imprint.
- 2.4 The brands may be of preliminary or final nature. The imprints of brands are shown in Figs. 2.4-1 and 2.4-2.
- 2.5 The preliminary brands of the Surveyor to the Register and the firm (manufacturer) technical personnel



Fig. 2.4-1 Imprint specimens of preliminary brands:

a) — Surveyor to the Register;

b) — the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part)





Fig. 2.4-2 Imprint specimens of final brands and punches:

a) — Surveyor to the Register;

b) — the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part)

in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part) are put on:

- .1 test specimens and products, from which these specimens are taken for mechanical tests and examinations:
- .2 products and parts, which production process has not been completed, subject to further treatment.
- 2.6 The final brand of the Surveyor to the Register and the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 ef the present Part) is put on finished materials, products or parts, manufactured, surveyed and tested in compliance with the RS rules and other RS normative documents and technical documentation approved by the Register.
- **2.7** In case materials, products or parts bearing brands are rejected, the brand imprint shall be destroyed.
- 2.8 The Surveyor's stamp is used for branding with indelible paint of non-metal products made of materials where the brand impression cannot be preserved for a long time, but the area available is enough to put a stamp (lifebuoys, lifejackets, inflatable liferafts, etc.).



Fig. 2.9
Imprint specimen of Surveyor's stamp

- 2.9 The Register stamp imprint is shown in Fig. 2.9.
 2.10 In case the product is rejected after a stamp has been put thereon, the whole imprint shall be filled with the indelible paint.
- **2.11** The Register seals are intended for such products and parts where a brand or stamp cannot be directly placed as well as for sealing safety devices.
 - 2.12 Brand and punch imprints are shown in Fig. 2.4-2.
- **2.13** In case a product after sealing is rejected, the seal shall be removed.

3 GENERAL INSTRUCTIONS ON BRANDS AND BRANDING

- 3.1 Presence of brands of the Surveyor to the Register or the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part) on the materials and products does not relieve the supplier from presentation of the documents required by the Register.
- 3.2 The Register does not put its brand on the parts after repair.
- 3.3 Brands, stamps and sealer punches shall be kept by the Surveyors to the Register and the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part) under coinditions preventing them from an authorized use.
- 3.4 Brands, stamps and sealer punches shall be handed in to the Surveyors to the Register by the Head of the RS Branch Office or his Deputy against receipt. In so doing, an imprint of the handed in stamp or punch is made in the statement for their handing. The firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part) receive brands, stamps and sealer punches from RHO or the RS Branch Office according to the concluded Agreements on Survey (CO).
- 3.5 The decision on ordering new brands, stamps and sealer punches is taken by RHO.
- 3.6 Branding of materials, products and parts shall be done in the presence and upon instructions of the Surveyor to the Register, the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part).

- 3.7 In case a technical control body is available at the firm (manufacturer), finished materials, products and parts shall be checked and then branded by this technical control body before submission to the Surveyor to the Register.
- 3.8 The number of cast, ordinal number of the specimen, brand of the technical control body and preliminary brand of the Surveyor to the Register or the firm (manufacturer) technical personnel in accordance with the Agreement on Survey (CO) (refer to 4.5 of the present Part) shall be punched on the test specimens produced for testing mechanical properties of materials and samples.
- **3.9** Brands shall be generally put on materials, products and parts in readily accessible places in such a way that they can be easily found after installation on board the ship.
- **3.10** All finished products shall be provided with manufacturer's marking, which shall consist of a serial number and the year of manufacture.

The details of manufacturer's marking of some products are given in Section 5.

Marking may be applied on identification plates or directly on the products. The final brand of the Register shall be located underneath the marking on the righthand side

Where it is difficult to find the places of marking and brands (plates, rolled products, forgings, castings, etc.), the brand shall be put in the frame made with a contrast paint.

- **3.11** In branding the products to undergo further machining the brand shall be put in spots, which will not be machined later. If it is impracticable, the brand shall be transferred in the course of machining as stated in Section **4**.
- **3.12** Finished products and products, which manufacturing process has not been completed and which shall undergo further machining at other firms (manufac-

turers), in case the products bear the Register brand, shall be provided with a certificate or another appropriate document.

Such documents shall bear an imprint of the brand (stamp), which has been put on the product. If there is no place specially provided for the imprint, the latter shall be put in the bottom part of the form above the Surveyor's signature.

4 TRANSFER OF BRANDS

- 4.1 The Register brands shall be preserved in any treatment or assembly of the parts. Where brands shall be cut because of the processing conditions, they shall be transferred to another place. For this purpose manufacturer's marking shall be transferred to a new place, and then the part shall be presented to the Surveyor to the Register for transference of the brand.
- **4.2** In case the brand shall be transferred in the process of treatment of the part in non-working time of the Surveyor, the manufacturer shall inform the Surveyor in advance, indicating the part and manufacturer's

marking.

4.3 In particular cases, the Surveyor may allow to cut the brand and to transfer manufacturer's marking of the part to a new place under supervision of a firm (manufacturer) supervisor. In such cases, the supervisor shall make an entry in the workshop's log, draw up a report and put his brand on the part.

Based on log entry or report and the firm (manufacturer) supervisor brand, the Surveyor to the Register puts a new Register brand on the part.

5 BRANDING AND MARKING PLACES

5.1 MATERIALS

- **5.1.1** Marking of the materials shall be done in accordance with the firm (manufacturer) current regulations with a mandatory account of the requirements of the RS rules.
- **5.1.2** Steel plates, every one of which requires to be tested according to the RS rules, are subject to mandatory branding.

Branding of other steels is done in cases specially provided by the Register or on customer's request.

5.2 CASTINGS

- **5.2.1** Gated samples or castings in places where specimens are taken shall be marked with the Register preliminary brand.
- **5.2.2** In case of separately cast samples, poured together with the specimens are steel tags, on which the numbers of the cast and pouring wherefrom specimens are taken, shall be punched by the technical control body of the firm (manufacturer). Upon extraction of the samples out of the mould the Register preliminary brand shall be put thereupon.
- **5.2.3** Upon satisfactory results of the specimen tests and survey a preliminary brand of the Register is put on one of the casting ends, next to the number of the cast.

5.3 STEEL FORGINGS

5.3.1 Upon satisfactory results of the specimen tests and survey, a preliminary brand of the Register is put on one of the forging ends, next to the number of the cast.

5.4 SHIP'S ARRANGEMENTS

5.4.1 Steering gear.

5.4.1.1 Upon completion of bench tests of the gear (engine) at the firm (manufacturer) the final brand of the Register is put on the manufacturer's plate of the steering gear.

The rudder stock moment value shall be mandatorily indicated on the manufacturer's plate.

5.4.1.2 The final brand of the Register is put on the following places of finally processed rudder stocks, rudder spindles of "Simplex" type and pintles: upper butt surface of rudder stocks, flange surface of rudder spindles of "Simplex" type and upper butt surface of the pintles.

5.4.2 Anchor arrangement.

Upon completion of bench tests of windlasses and anchor capstans at the firm (manufacturer), the final brand of the Register is put on the manufacturer's plate of windlasses and anchor capstans.

The chain cable diameter shall be mandatorily indicated on the manufacturer's plate.

5.4.3 Anchors.

5.4.3.1 The following data shall be punched or cast on every anchor in places specially provided for marking (of circular or square shape): the firm (manufacturer) trademark, mass of the anchor in assembly, manufacturer's number, final brand of the Register — in circle; year of test and final brand of the Register — in square.

5.4.3.2 On Hall's anchors, the circle for marking shall be provided on one of the anchor flukes, the square — on the other fluke and in the upper part of the anchor shank. The mass of the assembled anchor shall be additionally cast or punched on the shank.

5.4.3.3 On admiralty anchors, all the marking shall be punched in place where the shank is attached to the flukes; on welded anchors — on the fluke below the welding line. The mass of the anchor shall be punched on the stock.

5.4.4 Anchor chain cables.

The marking of chain cable shall be done on end links of every length and shall include the certificate number, chain cable grade and the Register brand. The location of marking shall be as shown in Fig. 5.4.4.

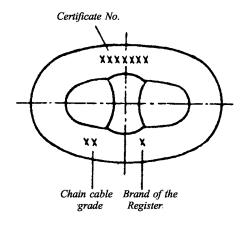


Fig. 5.4.4

Every part of the chain cable shall be marked, the marking shall include the certificate number, chain cable grade and the Register brand.

5.5 LIFE-SAVING APPLIANCES

5.5.1 Launching appliances.

5.5.1.1 Upon testing and survey of davits or other launching appliances the following shall be marked thereupon:

permissible working load;

date of test;

final brand of the Register.

5.5.1.2 Upon completion of all the required tests and surveys all life-saving appliances shall be marked in order as set forth under 5.5.2 to 5.5.6.

5.5.2 Lifeboats.

5.5.2.1 On each side of the lifeboat's bow the following information shall be marked:

the number of persons, for which the lifeboat is approved (in clear permanent characters with the indelible paint);

the name and port of registry of the ship, to which the lifeboat belongs (in block capitals of the Roman alphabet).

Marking permitting to identify the ship, to which the lifeboat belongs, and the lifeboat number shall be made in such a way that it is visible from above.

5.5.2.2 On exterior of every lifeboat in accessible place above the waterline a metal plate made of anti-corrosive material shall be secured containing the following data:

manufacturer's name or trademark;

number of Type Approval Certificate (CTO) with "RS" letters and number of the certificate issued by the Register to the lifeboat;

serial number;

number of persons permitted to be accommodated; date of survey;

final brand of the Register.

5.5.3 Rigid and inflatable liferafts.

5.5.3.1 On the exterior of every liferaft the following information shall be permanently marked with the indelible paint:

name and port of registry of the ship, to which the liferaft belongs (for inflatable liferafts, name and port of registry of the ship shall be marked in such a form that the ship identification can be changed anytime without opening the container);

number of persons permitted to be accommodated over each entrance in characters not less than 100 mm in height of a colour contrasting with that of the liferaft;

word "SOLAS" and type of emergency pack enclosed (for rigid liferafts);

launching instructions (for rigid liferafts);

length of painter (for rigid liferafts);

maximum permitted height of stowage above waterline (for rigid liferafts).

5.5.3.2 On the inner side of every liferaft the plate made of the material, which does not become unfit for use throughout the service life of the liferaft, shall be secured, containing the following information marked with the indelible paint or in some other suitable way:

manufacturer's name or trademark;

serial number:

number of the certificate issued by the Register to the liferaft with "RS" letters;

date of manufacture (month and year);

final brand or stamp of the Register;

name and place of serving station where it was last surveyed (for inflatable liferafts).

5.5.4 Containers for inflatable liferafts.

In the area of a pocket of a soft container or next to a lock of a rigid container the following information shall be marked with the indelible black or other contrasting colour paint:

manufacturer's name or trademark;

serial number:

"RS" letters and number of Type Approval Certificate (CTO):

number of persons permitted to be accommodated; word "SOLAS":

type of emergency pack enclosed;

date and place of the latest servicing;

length of painter;

maximum permitted height of stowage above waterline; stamp of the Register.

5.5.5 Lifebuoys.

On the flat part of lifebuoys the manufacturer's name or its trademark, the date of manufacture, number of Type Approval Certificate (CTO) with "RS" letters and the Register stamp shall be marked with the indelible paint.

5.5.6 Lifejackets, immersion suits, antiexposure suits and thermal protective aids.

In conspicuous places of lifejackets, immersion suits, antiexposure suits and thermal protective aids manufacturer's name or its trademark the date of manufacture, number of Type Approval Certificate (CTO) with "RS" letters and the Register stamp shall be marked with the indelible paint.

5.5.7 Rescue/fast rescue boats (rigid, inflated and combined).

Marking and branding of rescue/fast rescue boats shall comply with the requirements of 5.5.2, except that the metal plate mentioned in 5.5.2.2 shall be secured on the inner side of the upper part of the boat transom.

5.5.8 Hydrostatic release units.

Hydrostatic release unit shall be permanently marked on its exterior or have identification plate made of anticorrosive material, which does not become unfit for use throughout the service life of the unit, securely attached to the unit, with the following data:

manufacturer's name or trademark;

type of the unit;

serial number;

number of Type Approval Certificate (CTO) with "RS" letters;

date of manufacture:

whether the unit is suitable for use with a liferaft with a capacity of more than 25 persons;

if disposable, exact expiry date shall be marked.

5.5.9 Automatic gas inflation system for inflatable liferafts, marine evacuation systems, means of rescue.

5.5.9.1 Automatic gas inflation system shall be permanently marked on a securely attached identification plate made of anti-corrosive material, which does not become unfit for use throughout the service life of the system, with the following data:

manufacturer's name or trademark;

type of the system;

serial number;

number of Type Approval Certificate (CTO) with "RS" letters;

date of manufacture.

5.5.9.2 On the upper spherical or cylindrical part of the pressure vessels upon completion of hydraulic tests the following information shall be clearly marked:

firm (manufacturer) trademark;

manufacturer's number;

capacity or working pressure;

date of last testing;

final brand of the Register.

5.5.10 Means of rescue.

5.5.10.1 An inflatable means of rescue shall be marked as set forth under 5.5.3.2. The marking shall contain also the number of persons permitted to be accommodated. Provision shall be made for marking the inflatable means of rescue with the name and port of registry of the ship, to which it belongs, so that the ship identification can be changed anytime without opening the container.

5.5.10.2 A rigid means of rescue shall be marked with the following data:

manufacturer's name or trademark;

serial number;

number of the certificate issued by the Register to the raft with "RS" letters;

word "SOLAS";

number of persons permitted to be accommodated; maximum permitted height of stowage above waterline; launching instructions.

5.5.11 Marine evacuation system.

5.5.11.1 In addition to the data set forth under 5.5.3.2, the capacity of marine evacuation system shall be marked.

5.5.11.2 The container for marine evacuation system shall be indelibly marked with the data set forth under 5.5.4, except that in lieu of the number of persons permitted to carry, the capacity of the marine evacuation system and the date of manufacture are marked, while the type of emergency pack enclosed and the length of painter are not marked.

5.5.12 Lifebuoy self-igniting lights and self-activating smoke signals, lifejacket lights, external and internal lights of lifeboats and liferafts, lights of rescue/fast rescue boats, sea-water-activated sources of energy, food ration, water in receptacles, search-lights of life- and rescue boats, boat's compasses, line-throwing appliances.

The following information shall be marked on the above products or packing thereof:

manufacturer's name or trademark;

type of product;

number of Type Approval Certificate (CTO) with "RS" letters;

date of manufacture;

if disposable, exact expiry date shall be marked or date when it shall be renewed.

5.6 MAIN DIESEL ENGINES, AUXILIARY DIESEL ENGINES WITH POWER OUTPUT 55 kW AND OVER

5.6.1 Upon completion of bench tests of the engines at the firm (manufacturer), elimination of all faults found and check tests, the final brand of the Register is put on the manufacturer's plate.

5.6.2 Crankshafts.

- **5.6.2.1** Forgings intended for manufacture of crankshafts shall be delivered for machining with the preliminary brand of the Register and a certificate (if forgings are produced by another firm (manufacturer));
- **5.6.2.2** Where the crankshaft is adequately big, manufacturer's marking and final brand of the Register on the machined crankshafts shall be put on the cylindrical surface of the crankshaft coupling flange.

Where the surface area is not enough, the marking shall be made on the outer side of the crank web first after the coupling flange.

Each section of built-up crankshafts shall be branded using the same principle from the side nearest to the coupling flange.

- **5.6.2.3** Each pin or journal in built-up crankshafts shall be checked and marked with the Register preliminary brand on the butt; the webs on the outer side in the area of boring for the journal.
- **5.6.2.4** On every junction of built-up crankshafts, on webs and journals or pins, along with common manufacturer's marking, numbers of junctions shall be marked.

5.6.3 Connecting rods.

The manufacturer's marking and final Register brand on adequately big connecting rods shall be put on the front part of connecting rod foot, in case the area is not enough — on the side of the foot.

5.6.4 Piston rods.

The Register final brand shall be put on the flange or below the taper part of the piston rod in the area where it is attached to the piston.

5.6.5 Crossheads.

The Register final brand shall be put next to the manufacturer's marking.

5.6.6 Pistons.

The Register final brand shall be put next to the manufacturer's marking.

5.6.7 Cylinder liners.

The Register final brand shall be put on the top butt part of the cylinder shoulder.

On big engine liners where the shoulder is not sunken in the block, the brand may be put on the side surface of the shoulder.

5.6.8 Cylinder blocks.

The Register final brand shall be put on the side surfaces of blocks on the areas specially allocated for the manufacturer's marking, and in case no special area is provided, on the machined side surface of the cylinder block, nearest to the coupling flange (coupling) of the crankshaft.

5.6.9 Cylinder covers.

Where the total surface of the cover is machined, the manufacturer's marking and the Register final brand shall be put on that surface.

5.6.10 Bedplates, crankcases, columns.

The Register final brand shall be put on specially allocated areas, and in case no provision is made for such areas, on a readily visible place next to the manufacturer's marking.

5.7 MAIN STEAM TURBINES AND ELECTRIC GENERATOR TURBINES

5.7.1 Upon completion of bench tests at the firm (manufacturer), elimination of all faults found, the Register final brand is put on the manufacturer's plate of the geared turbine installation or a turbine.

5.7.2 Rotors and shafts.

- **5.7.2.1** Forgings intended for manufacture of rotors and shafts shall be delivered for machining with the preliminary brand of the Register and a certificate (if forgings are produced by another firm (manufacturer));
- **5.7.2.2** After final assembly of all blading stages and balancing the Register final brand shall be put on the rotor flange generatrix.

5.7.3 Turbine casings.

The Register final brand shall be put on the generatrix of the horizontal joint flange after assembly of the casing with the rotor.

5.7.4 Manoeuvring gear casings, nozzle boxes.

The Register final brand shall be put on the generatrix of the horizontal joint flange.

5.8 MAIN GAS TURBINE PLANTS AND GAS TURBINES OF ELECTRIC GENERATORS

- **5.8.1** Upon completion of bench tests at the firm (manufacturer), elimination of all faults found, the Register final brand is put on the manufacturer's plate of the gas turbine installation (turbine).
- **5.8.2** In the course of production of the gas turbine installation, after final assembly and checking casings of turbines, compressors and combustion chambers, rotors, shafts, discs shall be branded by the Register.

The brand shall be put next to the manufacturer's branding.

5.9 GEARS AND DISENGAGING COUPLINGS OF MAIN MACHINERY.

5.9.1 Upon completion of the bench tests at the firm (manufacturer) and satisfactory results thereof, the Register final brand is put on the manufacturer's plate of the gear.

5.9.2 Pinions and wheels.

The Register final brand is put on the generatrix of the pinion and wheel flange, and if there is no flange — on the shaft butt. Such branding is done upon completion of assembly of the whole gear and checking the teeth by blueing. The preliminary brand is put in case of intermediate checkings.

5.9.3 Shafts of reduction gears and couplings.

The Register final brand is put on the cylindrical surface of the coupling flange.

5.9.4 Casings of reduction gears and couplings.

The Register final brand is put on the horizontal flange of the casing joints of reduction gears and couplings.

5.10 SHAFTING AND PROPELLERS

- **5.10.1** Forgings intended for manufacture of thrust, intermediate and propeller shafts shall be branded with the Register preliminary brand.
- **5.10.2** Finally machined thrust, intermediate and propeller shafts (including CPP shafts) shall be marked with the Register final brand on the cylindrical surface of the flanges. Where there are no flanges, the brand shall be put on the shaft butt.
- **5.10.3** The Register final brand on solid propellers shall be put on the side surface of the hub under the manufacturer's marking, which includes the firm (manufacturer) trademark, pitch and diameter of the propeller, direction of rotation.
- 5.10.4 The Register final brand on built-up propellers shall be put on the hub and outside surface of each blade flange or on the hub root in the area of the shank (for CPP). The manufacturer's marking of the hub is similar to that referred to in 5.10.3. The whole CPP shall be branded with the Register final brand on the manufacturer's plate of the machinery pitch control gear.

5.11 BOILERS

5.11.1 On the non-removable parts of the boiler front, in a conspicuous place readily accessible for inspections the manufacturer's plate shall be secured containing the following data:

firm (manufacturer) trademark;

year of manufacture; manufacturer's number;

boiler index;

working steam pressure in the boiler;

superheated steam temperature;

steaming capacity, for fire-tube boilers — heating surface area:

final brand of the Register.

- **5.11.2** The Register final brand is put after hydraulic tests at the firm (manufacturer).
- **5.11.3** Main parts of the boiler, namely: shells, headers (chambers) after completion of hydraulic tests as well as combustion chambers, furnaces, stays before assembly shall be surveyed and marked with the Register preliminary brand.

In case the boiler components are produced at the same firm (manufacturer) where a boiler is assembled, branding of the above components is not mandatory.

5.11.4 Safety valves of the boilers shall be finally tested on board, one of them shall be sealed by the Register.

5.12 AIR RECEIVERS

5.12.1 On the upper spherical or cylindrical (depending on the bottle size) part of the air receiver casing the following data shall be clearly marked:

firm (manufacturer) trademark;

year of manufacture;

manufacturer's number;

air receiver index;

working pressure;

capacity;

final brand of the Register.

- **5.12.2** The Register final brand is put on the air receiver upon completion of hydraulic tests at the firm (manufacturer).
- **5.12.3** In case end plates or cylindrical parts of air receivers are produced at another manufacturer, they shall be branded with the Register preliminary brand.
- **5.12.4** Safety valves installed on air receivers shall be tested and sealed by the Register.

5.13 MACHINERY, PRESSURE VESSELS AND APPARATUS OF REFRIGERATING PLANTS

- **5.13.1** The Register final brand is put on the manufacturer's plate of compressors and refrigerant pumps upon completion of bench tests at the firm (manufacturer).
- **5.13.2** The Register final brand is put on the manufacturer's plate of pressure vessels and apparatus working under a refrigerant pressure upon completion of

hydraulic and air tests with satisfactory results at the firm (manufacturer).

5.13.3 Safety valves installed on the pressure vessels and apparatus working under a refrigerant pressure shall be tested and sealed by the Register.

5.14 ELECTRICAL EQUIPMENT

5.14.1 The Register final brand is put on the plates of generators, motors, electromagnetic couplings upon completion of the required surveys and tests at the firm (manufacturer).

5.15 SIGNAL MEANS

5.15.1 In a conspicuous place on each navigation and flashing lantern the Register final brand is put and manufacturer's plate shall be secured containing the following data:

firm (manufacturer) trademark; lantern designation; lantern index; sequence number; year of manufacture. **5.15.2** Directly on every sound signal means, such as whistle, typhon, horn, hong, bell the following shall be marked:

firm (manufacturer) trademark;

sequence number;

year of manufacture;

final brand of the Register.

5.15.3 Pyrotechnic signal means (rocket parachute flares, signal rockets, hand flares).

Every pyrotechnic signal means shall be marked with the following data in Russian and English:

manufacturer's name or trademark;

name of the product;

briefinstructions or diagrams clearly illustrating how it shall be operated;

number of Type Approval Certificate (CTO) with "RS" letters;

date of manufacture;

date of its expiry or date when it shall be renewed.

5.16 CARGO HANDLING GEAR

5.16.1 Cargo handling gear shall be marked in compliance with the provisions of Sections 7 and 11 of the Rules for the Cargo Handling Gear of Sea-Going Ships.

APPENDIX 3

HULL SURVEY FOR NEW CONSTRUCTION

1 SCOPE1

The scope of these requirements includes the following main activities.

- 1.1 Examination of the parts of the ship covered by the RS rules and by applicable statutory regulations for hull construction, to obtain appropriate evidence that they have been built in compliance with the rules and regulations, taking account of the relevant approved drawings.
- 1.2 Appraisal of the manufacturing, construction, checking and qualification procedures, including welding consumables, welding procedures, weld connections and assemblies, with indication of relevant approval tests.
- 1.3 Witnessing inspections and tests as required in the RS rules used for ship construction including materials, welding and assembling, specifying the items to be examined and/or tested and how (e.g. by hydrostatic, hose or leak testing, non-destructive examination, verification of geometry) and by whom.
- 1.4 Appraisal of material and equipment used for ship construction and their inspection at the firm (manufacturer) is not included in these requirements. Details of requirements for hull and machinery steel forgings and castings and for normal and higher strength hull structural steel are given in 3.7, 3.8 n 3.2, Part XIII "Materials" of the Rules for the Classification and Construction of Sea-Going Ships respectively. Acceptance of these items is verified through the survey process carried out at the firm (manufacturer) and the issuing of the appropriate certificates.

2 DEFINITIONS²

- **2.1** The hull structure is defined as follows:
- .1 hull envelope including all internal and external structures;
 - .2 superstructures, deckhouses and casings;
 - .3 welded foundations, e.g. main engine seatings;
 - .4 hatch coamings, bulwarks;
- ¹ Notes: 1. These requirements shall be implemented on ships contracted on or after 1 January 2008. 2. The "contracted for construction" date means the date, on which the contract to build the ship is signed between the prospective owner and the shipbuilder. For further details regarding the date of "contracted for construction", refer to 1.1.2, Part I "Classification" of the Rules for the Classification and Construction of Sea-Going Ships.
- ² Terms and definitions for hull and hull survey are given in the RS rules.

- .5 all penetrations fitted and welded into bulkheads, decks and shell;
- .6 the fittings of all connections to decks, bulkheads and shell, such as air pipes and ship side valves all ILLC 1966, as amended, items;
- .7 welded attachments to shell, decks and primary members, e.g. crane pedestals, bitts and bollards, but only as regards their interaction on the hull structure.
- **2.2** Reference to documents also includes electronic transmission or storage.
- 2.3 Definition of survey methods, which the surveyor is directly involved in: patrol, review, witness.
- 2.3.1 Patrol is the act of checking on an independent and unscheduled basis that the applicable processes, activities and associated documentation of the shipbuilding functions identified in the Table continue to conform with the RS and statutory requirements.
- 2.3.2 Review is the act of examining documents in order to determine traceability, identification and to confirm that processes continue to conform with the RS and statutory requirements.
- 2.3.3 Witness is the attendance at scheduled inspections in accordance with the agreed Inspection and Test Plans or equivalent to the extent necessary to check compliance with the survey requirements.

3 APPLICATIONS

- **3.1** These requirements cover the survey of all new construction of steel ships intended for classification and for international voyages except for:
 - .1 those defined in SOLAS 1/3;
- .2 high speed craft as defined in 1/1.3.1 of the 2000 High Speed Craft Code;
- .3 mobile offshore drilling units as defined in 1/1.2.1 of the MODU Code.
- **3.2** These requirements cover all statutory items, relevant to the hull structure and coating, i.e. Load Line and SOLAS Safely Construction.
- 3.3 These requirements do not cover the manufacture of equipment, fittings and appendages regardless whether they are made inside or outside of the shipyard, examples being as follows. Evidence of acceptance shall be provided by accompanying documentation from Surveyor at the firm (manufacturer) and verified at the shipyard:
 - .1 hatch covers;
- .2 doors and ramps integral with the shell and bulkheads;

- .3 rudders and rudder stock;
- .4 all forgings and castings integral to the hull.
- **3.4** These requirements apply to the installation into the ship, welding and testing of the following:
 - .1 the items listed in 3.3 above;
- .2 equipment forming part of the watertight and weathertight integrity of the ship.
- **3.5** These requirements apply to the hull structures and coating constructed at any of the following:
 - .1 shipyard facilities;
 - .2 sub-contractors at the shipyard facilities;
- .3 sub-contractors at their own facilities or at other remote locations.

4 QUALIFICATION AND MONITORING OF PERSONNEL

4.1 Exclusive Surveyors shall confirm through patrol, review and witness as defined in 2.3 that the ships are built using approved plans in accordance with the relevant rules and statutory requirements. The Surveyors shall be qualified to be able to carry out the tasks and procedures shall be in place to ensure that their activities are monitored. Details are specified in Instruction for Activity Monitoring of RS Surveyors and RHO Experts and Process Procedure for Training of the RS Engineering-Technical Personnel.

5 SURVEY OF THE HULL STRUCTURE

- **5.1** The Table provides a list of surveyable items for the hull structure and coating covered by these requirements, including:
 - .1 description of the shipbuilding functions;
 - .2 RS and statutory survey requirements;
 - .3 survey method required for classification;
 - .4 relevant RS and statutory requirement references;
- .5 documentation to be available for the Surveyor during construction.
- .5.1 The shipbuilder shall provide the Surveyors access to documentation required by classification, this includes documentation retained by the shipbuilder or other third parties.
- .5.2 The list of documents approved or reviewed by the RS for the specific new construction is as follows:

plans and supporting documents; examination and testing plans; NDE plans; welding consumable details; welding procedure specifications; welding plan or details; welder's qualification records; NDE operator's qualification records.

- .6 Documents shall be inserted into the Ship Construction File. Refer to para 10 for details;
- .7 a list of specific activities, which are relevant to the shipbuilding functions.

This list is not exhaustive and can be modified to reflect the construction facilities or specific ship type.

5.2 Evidence shall be also made available, as required, by the shipbuilder, to the Surveyor whilst the construction process proceeds to prove that the material and equipment supplied to the ship has been built or manufactured under survey relevant to the RS rules and statutory requirements.

6 REVIEW OF THE CONSTRUCTION FACILITY¹

- 6.1 The RS shall familiarize with the construction facilities, management processes, and safety for review in compliance with the requirements of the Table "Survey Requirements" (hereinafter the Table) prior to any steelwork or construction taking place in the following circumstances:
- .1 where the RS has none or no recent experience of the construction facilities — typically after a one year lapse — or when significant new infrastructure has been added;
- .2 where there has been a significant management or personnel restructuring having an impact on the ship construction process; or
- 3 where the shipbuilder contracts to construct a vessel of a different type or substantially different in design.

7 NEWBUILDING SURVEY PLANNING

7.1 Prior to commencement of survey over any newbuilding project, the RS shall discuss with the shipbuilder at a kick-off meeting the items listed in the Table. The purpose of the meeting is to agree how the list of specific activities shown in the Table shall be addressed. The meeting shall take into account the shipbuilder's construction facilities and ship type including the list of proposed subcontractors. A record of the meeting shall be made, based upon the contents of the Table — the Table can be used as the record with comments made into the appropriate column. If the RS has nominated a Surveyor for a specific newbuilding project then the Surveyor shall attend the kick-offi meeting. The builder shall be asked to agree to undertake ad hoc investigations during construction where areas of concern arise and for the builder to agree to keep the RS advised of the progress of any investigation. Whenever

¹ The form "Shipyard Review Record" is given in Appendix 4.

an investigation is undertaken, the builder shall be requested, in principle, to agree to suspend relevant construction activities if warranted by the severity of the problem.

- **7.2** The records shall take note of specific published Administration requirements and interpretations of statutory requirements.
- 7.3 The shipyard shall be requested to advise of any changes to the activities agreed at the kick-off meeting and these shall be documented. E.g. if the shipbuilder chooses to use or change sub-contractors, or to incorporate any modifications necessitated by changes in production or inspection methods, rules and regulations, structural modifications, or in the event where increased inspection requirements are deemed necessary as a result of a substantial non-conformance or otherwise.
- 7.4 Shipbuilding quality standards for the hull structure during new construction shall be reviewed and agreed during the kick-offi meeting. Structural fabrication shall be carried out in accordance with IACS Recommendation No. 47, "Shipbuilding and Repair Quality Standard", or a recognized fabrication standard, which has been accepted by the RS prior to the commencement of fabrication/construction. The work shall be carried out in accordance with the rules and under technical survey of the RS.
- 7.5 The kick-off meeting may be attended by other parties as defined in Procedure for Supply of Information to Customers (owner, flag administrations, etc.) subject to agreement by the shipbuilder.
- 7.6 In the event of series ship production the requirement for a kick-off meeting for the second and subsequent ships may be waived provided any changes are documented as required in 7.1.

8 EXAMINATION AND TEST PLAN FOR NEWBUILDING ACTIVITIES

- **8.1** The shipbuilder shall provide plans of the items, which are intended to be examined and tested. These plans need not be submitted for approval and examination at the time of the kick-off meeting. They shall include:
- .1 proposals for the examination of completed steelwork generally referred to as the block plan and shall include details of joining blocks together at the pre-erection and erection stages or at other relevant stages;
 - .2 proposals for fit up examinations where necessary;
- .3 proposals for testing of the structure (leak and hydrostatic) as well as for all watertight and weathertight closing appliances;
 - .4 proposals for non-destructive examination;

- .5 any other proposals specific to the ship type or to the statutory requirements.
- **8.2** The plans and any modifications to them shall be submitted to the Surveyors in sufficient time to allow review before the relevant survey activity commences.

9 PROOF OF THE CONSISTENCY OF SURVEYS

9.1 The RS shall be able to provide evidence, e.g. through records, check lists, inspection and test records, etc. that its Surveyors have complied with the requirements of the newbuilding survey planning and duly participated in the relevant activities shown in the shipbuilder's examination and test plans.

10 SHIP CONSTRUCTION FILE

10.1 The shipbuilder shall deliver documents for the Ship Construction File. In the event that items have been provided by another party, such as the shipowner, and where separate arrangements have been made for document delivery, which excludes the shipbuilder, that party has the responsibility.

The Ship Construction File shall be reviewed for content in accordance with the requirements of 10.2.

- 10.2 It is recognized that the purpose of documents held in the Ship Construction File on board the ship, is to facilitate inspection (survey) and repair and maintenance, and, therefore, is to include in addition to documents listed in the Table, but not be limited to:
- .1 as-built structural drawings, including scantling details, material details, and, as applicable, wastage allowances, location of butts and seams, cross section details and locations of all partial and full penetration welds, areas identified for close attention and rudders (refer to Part III "Additional Surveys of Ships Depending on Their Purpose and Hull Material" of the Rules for the Classification Surveys of Ships in Service);
- .2 manuals required for RS and statutory requirements, e.g. loading and stability, bow doors and inner doors and side shell doors and stern doors operations and maintenance manuals (refer to 7.4 and 7.15, Part III "Equipment, Arrangements and Outfit" of the Rules for the Classification and Construction of Sea-Going Ships);
 - .3 ship structure access manual, as applicable;
- .4 copies of certificates of forgings and castings welded into the hull (refer to 3.7 and 3.8, Part XIII "Materials" of the Rules for the Classification and Construction of Sea-Going Ships);

- .5 details of equipment forming part of the watertight and weathertight integrity of the ship;
- .6 tank testing plan, including details of the test requirements (refer to Appendix 1 to Part II "Hull" of the Rules for the Classification and Construction of Sea-Going Ships);
- .7 corrosion protection specifications (refer to 1.2.5.1 and 3.3.5.1, Part II "Hull" of the Rules for the Classification and Construction of Sea-Going Ships, 5.2.2.3.2 of Part III "Additional Surveys of Ships Depending on Their Purpose and Hull Material" of the Rules for the Classification Surveys of Ships in Service);
- .8 details for the in-water survey, if applicable, information for divers, clearances measurement instructions etc., tank and compartment boundaries;
- .9 docking plan and details of all penetrations normally examined at drydocking;
- .10 Coating Technical File, for ships subject to compliance with the IMO Performance Standard for Protective Coatings (PSPC) (MSC.215(82)) as the RS requirement under the Part XVIII "Common Structural Rules for Double Hull Oil Tankers" μ Part XIX "Common Structural Rules for Bulk Carriers" of the Rules for the Classification and Construction of Sea-Going Ships.

Survey Requirements

Classification society proposals for the project		e.g. kept dry, eovered, where a p p 1 i c a b 1 e heated e.g. random batch number checking		
Specific activities		identify consumables against approved list verify temporary and permanent storage facilities verify traceability	verify welder qualification standard, c.g. class or recognized standard approval verify welder is approved for weld position.	verify procedures are available at relevant workstations verify weld procedures, records have been approved and cover all weld processes and positions in accordance with classification or recognized standards, and are available for the surveyors reference
Docu- menta- tion for ship const- ruction file		not re-	not re- quired	quired
Documentation available to classification Surveyor during construction		consumaole specification and approval staths	shipyard's records with individual's identification	approved weld procedure specifi- cation and wel- ding plan relevant to the ship project or process
Statutory requirements and relevant reference				
Reference*		Section 4, Part XIV "Welding" of the Rides for the Classifica- tion and Con- struction of Sea-Going Ships	IACS recommendation No. 47	Section 6, Part XIV "Welding" of the Rules for the Classifica- tion and Con- struction of Sea-Going Ships
Survey method required for classification		review approval status and patrol, verify storage, handling and treatment in accor- dance with the firm (manufacturer) require- ments	review of welder certification and patrol	review and patrol
Survey requirements for classification		classification approved separately at the firm (manufacturer)	qualified welders	all weld joint configurations, positions and materials to be covered by weld procedures approved by the RS or by another IACS member available the classification society witnesses all new weld procedure qualification tests carried out in the shipyard whenever the classification society is surveying in the shipyard
Shipbuilding function	Shipbuilding quality control function Welding:	welding consumables	welder qualification	welding — mechanical properties (welding procedures)
Refe- rence	1	1.1	1.2	1.3

Classification society proposals for the project				
Specific activities	verify condition of machinery and equipment verify machines are calibrated by appropriate staff verify calibration is carried out in accordance with the firm (manufacturer) recommendations verify calibration is in accordance with maintenance schedule	verify welding areas are clean, dry, well lit confirm relevant measures have been taken for any pre or post heat treatment, drying of surfaces prior to welding confirm shielding gases, fluxes are protected	verify supervision is effective	identify workstations where NDE is carried out, e.g. panel line outt welds, castings into hull structure verify NDE is carried out in accordance with approved plans, where applicable
Docu- menta- tion for ship const- ruction file	quired	quired		not re-
Documentation available to classification Surveyor during construction	shipbuilder's main- tenance and calib- ration records			shipbuilder's and recognized standards and rules, as applicable, welding and NDE plans, NDE reports, operator qualifications
Statutory requirements and relevant reference				
Reference*		IACS recommendation No. 47	"Welding" of the Rules for thre Classifi- cation and Construction of Sea-Going Ships and IACS recom- mendation No. 47	Part XIV "Welding" of the Rules for the Classifi- cation and Construction of Sea-Going
Survey method required for classification	patrol and review	patrol	patrol	visual examination, surface detection techniques, review of documents and patrol of operetor
Survey requirements for classification	correctly calibrated and maintained	satisfactory environment	sufficient number of skilled supervisors	substantially free from significant indications, satisfactory prefile and size
Shipbuilding function	welding equipment	welding environment	welding supervision	welding — surface discontinuities
Refe- rence	1.3a	1.36	1.3 <i>c</i>	1.4

Clessification soniety proposals for the project		
Specific activities	verify suitability of NDE methods verify operators are suitably qualified, particularly where sub-contractors have been employed verify NDE is carried out according to the acceptable process review NDE records	identify workstations where NDE is carried out, e.g. panel line butt welds, castings into hull structure verify NDE is carried out in accordance with approved plans, where applicable verify suitability of NDE methods verify operators are suitably qualified, particularly where sub-contractors have been employed verify that recordance with recognized standards, e.g. IQI and sensitivity recorded verify that reports and radiographs have been evaluated correctly by the shipbuilder. Systematic review of radiographs is carried out by the Surveyor verify equipment calibration is satisfactory and in accordance with the firm (manufacturer) and recognized standards requirements
Documenta- tion for ship const- ruction file		quired quired
Documentation available to classification Surveyor during construction		shipbuilder's and recognized standards and rules, as applicable, welding and NDE plans, NDE reports, operator qualifications
Statutory requirements and relevant reference		
Reference*	Ships and IACS recom- mendation No. 47	Part XIV "Welding" of the Rules for the Classifi- cation and Construction of Sea-Going Ships and IACS recom- mendation No. 47
Survey method required for classification		ultrasonic testing, review of documents and patrol of operator, examination of films
Survey requirements for classification		NDE is to be carried out by qualified operators capable of ensuring that welds are substantially free from significant indications
Shipbuilding function		welding— embedded discontinuities
Refe- rence		1.5

Classification society proposals for the project					
Spectfic activities		verify stockyard storage is satisfactory verify material traceability, e.g. stamping identification against material certification, archiving of records verify transfer marking after treatment line verify standard of shotblasting and priming verify suitability of primer verify that steel grades can be identified verify machinery is adjusted to maintain within IACS or the firm (manufacturer) recommendations verify accuracy of marking and cutting verify storage of piece parts	verify that straightening processes are approved for the grade and type of steel, e.g. tmcp, z plate verify that plates and sections are within recognized tolerances	verify that temperature control is exercised by the operator verify that suitable methods of temperature control are available when forming special steels and materials verify that forming processes are acceptable	verify the processes to ensure satisfactory fit up and alignment at all workstations
Documentation for ship construction file		quired	not re- quired	not re-	not re- quired
Documentation available to classification Surveyor during construction		material certificates, shipbuilder's marking/cutting production documents at the workstage — documents retained at the facility	recognized stan- dards, approved procedures	shipbuilder's procedure for hot forming	shipbuilder's and recognized stan- dards and rules, as applicable
Statutory requirements and relevant reference					
Reference*		IACS recommendation No. 47	IACS recommendation No. 47	IACS recommendation No. 47	IACS recommendation
Survey method required for classification		patrol	patrol and review	patrol	patrol
Survey requirements for classification		traceability and acceptability of material, check of steel plates and profiles, materials type, scanding identification, testing marks	approval of straightening methods/ procedures against deformation	maintain material properties. Acceptance of forming method against improper deformations	check alignment/fit up/gap against reference standards
Shipbuilding function	Steel preparation and fit up:	surface prepara- tion, marking and cutting	straightening	forming	conformity with alignment/fit up/ gap criteria
Refe- rence	7	2.1	2.2	2.3	2.4

Classification soniety proposals for the project			
Specific activities	verify inat edge proparations are re- instated where lost during fitting pperations verify remedial procedures are in place to compensate for wide gaps and alignment deviations	verify that the information relevant to the latest approved drawings is available at the workstations verify the processes to ensure satisfactory fit up and alignment at all workstations verify that edge preparations are reinstated where lost during fitting operations verify remedial procedures are in place to compensate for wide gaps and alignment deviations	verify that the information relevant to the latest approved drawings is available at the workstations verify that correct weld sizes have been adopted verify operation of the welding processes at the different work stages is satisfactory verify that the information relevant to the latest approved drawings is available at the workstations verify that piece parts are identifiable verify that fit ups are within recognized tolerances
Docu- menta- tion for ship const- traction file		approvo c d plans pf critical it call areas if applicable.	
Documentation available to classification Surveyor during construction		shipbuilder's and recognized standards and rules, as a p p I i c a b I e, approved plan or standard, builder's records	approvet plans, shipbuilder's inspection records, shipbuilder's and recognized standards and rules. as applicable, construction plan (steelwork subdivision)
Statutory requirements and relevant reference			
Reference*		IACS recommendation No. 47	IACS recommendation No. 47
Survey method required for classification		patrol and review	patrol of the process and witness of the completed item
Survey requirements for classification		check alignment/fit up/gap against approved drawings	compliance with approved drawings, visual examination of welding and material, check alignment and deformations
Shipbuilding function		conformity for critical areas with alignment/fit up or weld configuration	Steelwork process, e.g. subassembly, bluck, grand and m ega binck assembly, pre-erection and erection, closing plates
Refe- rence		2.5	ю

Classification society proposals for the project											
Specific activities	verify that eprrect welding requirements specified in reference 1 of this Table have oeen adopted	verify processes for closing plates etc. are acceptable confirm that steelwork is in accordance	with the approved plan verify that records have been maintained of significant deviations from the approved plans, for situations such as	verify that all deviations brought to the attention of the classification society by the shipbuilder are acceptable	confirm that tank testing is carried out in accordance with the approved plan	confirm the methods used to carry out leak testing	confirm that correct test pressures maintained for leak, hose and hydro and hydropneumatic testing are satisfactory	verify that adequate records of the tank testing have been maintained	confirm that tank testing is carried out in accordance with the approved plan	confirm that correct test pressures maintained for testing are satisfactory	verify that adequate records of the tank testing have been maintained
Documentation for ship construction file					appro-	t a n k testing plan			appro- v e d	t an k testing plan	
Documentation available to classification Surveyor during construction			permanent record of shipyard sur- veyable item		approved tank testing plan,	inspection records			approved tank testing plan,	snipounider s inspection records	
Statutory requirements and relevant reference					reg. II-1/14 of SOLAS,	as amended			reg. II-1/14 of SOLAS,	as amended	
Reference*			IACS rocommendation		Appendix 1 to Part II "Hull"	for the Classification and	of Sea-Going Ships		Appendix 1 to Part II "Hull"	for the Classification and	Construction of Sea-Going Ships
Survey method required for classification			review records and witness		patrol of the process and witness of the test				witness testing		
Survey requirements for classification			welding, check against deformation, alignment		absence of leaks				structural adequacy of the design		
Shipbuilding function			Remedial wnrk and alteration		Tightness testing, including leak and	hydropnenmatic testing,			Structural testing		
Refe- rence			4		v.				9		

Classification society proposals for the project	
Specific activities	verify that applied coatings are approved and review records of application verify that adequate records have been maintained and copied to the ship construction file
Documenta- tion for ship const- ruction file	corro-s i o n protec-t i o n specifications
Documentation available to classification Surveyor during construction	the firm (manufacturer) and builder's specification
Statutory requirements and relevant reference	reg. II-1/3-2 of SOLAS as amended
Reference*	1.2.5.1 and 3.3.5.1, Part II "Hull" of the Rules for the Classification and Construction of Sea-Going Ships; 5.2.2.3.2, Part III "Additional Surveys of Ships in Surveys of Ships in Service; Service; Service; Service; Service; Supervision during Construction of Ships in Supervision during Construction of Ships and Manufacture of Manufacture of Manufacture of Ships and Manufacture of Matherials and Products for Ships; 2.4.15, Part VI "Fire Protection" of the Rules for Ships; 2.4.15, Protection" of the Rules for Ships; 2.4.15, Ships and Products for Ships; 2.4.15, Ships and Brodum Construction of Ships; Sea-Going Ships
Survey method required for classification	builder's and report on builder's and the firm (manufacturer) documentation
Survey requirements for classification	salt water ballast tanks with boundaries formed by the hull envelope, and also bulk carrier hold internal surfaces, coamings and hatch covers shall have an efficient protective coating. Safety aspects of cathodic systems to be dealt with separately
Shipbuilding function	Corrosion protection systems, e.g. coatings, cathodic protection, impressed current, except for coating systems subject to PSPC
Refe- rence	L
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Classification society proposals for the project				
Specific activities	verify that adequate records have been maintained and copied to the ship construction file	verify that applied coatings are approved and review records of application in accordance with Chapter 7 of Annex to IMO Resolution MSC.215(82)		confirm leak test of hatch covers confirm operation and securing test
Docu- menta- tion for ship const- ruction file	coating specification and manufacturer's declaration ration	coating technical call documentation		details requi- r e d , structu- ral dra- wings
Documentation available to classification Surveyor during construction	painting specifi- cation	coating standard		approved tank testing plan, shipbuilder's inspection records
Statutory requirements and relevant reference	AFS Convention	regulation II-1/3-2 of S O L A S 1974, as amended		reg. 13,14, 15 and 16 of ILLC'66
Reference*		3.2, Part III "Technical Supervision du r in g Manufacture of Materials" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships		Appendix 1 to Part II "Hull" of the Rules for the Classification and Construction of Sea-Going Ships and IACS recommendation No. 14, including 7.10, Part III "Equipment, "Equipment, "Equipment and Outfit" of the Rules for the Classification and Construction of Sea-Going Ships
Survey method required for classification	review	review and patrol		witness
Survey requirements for classification		monitor implementation of the coating inspection requirements		tightness and securing
Shipbuilding function	applicable anti- fouling systems	application of pro- tective coatings for dedicated seawater ballast tanks in all types of ships and double-side skin spaces of bulk carriers subject to PSPC	Installation, welding and testing of the following:	hatch covers
Refe- rence		7.1	∞	8.1

Classification soniety proposals for the project				
Specific activities	confirm leak test confirm operation and securing test confirm safety device operation ensure correct maintenance logs/manuals are supplied with the ship construction file	confirm alignment and mounting and fitting up to the connection to the tiller confirm function test verify fitting of pintles and all securing bolts verify all fit up records, including all clearances maintained and placed into ship construction file	verify casting and forgings against material certificate verify that correct welding and fit up requirements specified in reference 1, 2.4 and 2.5 of this Table have been adopted verify that material certificates are included in the ship construction file verify that correct welding and fit up requirements specified in reference 1, 2.4 and 2.5 of this Table have been adopted	verify that correct welding and fit up requirements specified in reference 1, 2.4 and 2.5 of this Table have been adopted verify compliance with Load Line Convention 1966, as amended — i.e. all fittings are in accordance with the record of freeboard assignment
Docu- menta- tion for ship ecnst- ruction file	details requi- red	details requi- r e d , struc- t u r a l d r a - wings	copies of cer- tifica- tes of f or- gings and cas- tings	details requi- red
Documentation available to classification Surveyor during construction	approved tank testing olan, shipbuilder's inspection records	aporpved plan, shlpbuilder's insoection records	approved plans, shipbuilder's inspection records, shipbuilder's and rccpgnized standards and rules, as applicable, censtruction plan (steelwork sub-division)	approved tank testing plan, shipbullper's inspection records
Statutory requirements and relevant reference	Reg. II-1/18 pf SOLAS, as amended; Reg. 12 ond 21 of ILLC '66			Reg. II-1/19 of SOLAS, as amended; Reg. 17, 18, 19, 20, 22, 23 of ILC '66
Reference*	Appendix 1 to Part II "Hull" of the Rules f or the Classification and Construction of Sea-Going Ships	Appendix 1 to Part II "Hull" of the Rules for the Classification and Construction of Sea-Going Ships	3.7 and 3.8, part XIII "Materials" of the Rules for the Classification and Construction of Sea-Going Ships	
Survey method required for classification	witness	witness	patrol of the process and witness of the completed item	witness
Survey requirements for classification	tightness and securing	fitting	compliance with approved drawings, visual examination of welding and material, check alignment and deformations	tightness and securing
Shipbuilding function	dodrs and ramps integral with the s h e l l a n d bulkheads	rudders	forgings and castings	equipment forming the watertight and weathertight integrity of the ship, e.g. q v e r b o a r d discharges, air pipes, ventilators
Refe- rence	8.2	8.3	4.	8.5

Refe- rence	Shipbuilding function	Survey requirements for classification	Survey method required for classification	Reference*	Statutory requirements and relevant reference	Documentation available to classification Surveyor during construction	Docu- menta- tion for ship const- ruction file	Specific activities	Classification society proposals for the project
				4.4 and 21.4, Part VIII				verify air pipes, vents etc. closing device are of approved type	
				Piping" of the Rules for the Classification				verify material certificates for overboard discharges, where applicable	
				and Construc- tion of Sea- Going Ships				verify record of freeboard assignment and all material certificates included in the ship construction file	
	freeboard marks and draft marks	within allowable tolerances and in accordance with the freehoard assignment	witness	2.3.3 of the Reg. 4, 5, 6, Load Line 7 and 8 of Rules for Sea- ILLC '66	Reg. 4, 5, 6, 7 and 8 of ILLC '66		details requi-	details verify freeboard marks are in accordance requitable with load line assignment red	
								verify draft marks are in accordance with the agreed tolerances specified by the builder unless more onerous Flag State requirements	
	principal dimensions	within allowable tolerances	review and witness	IACS recommendation			details requi-	verify principal dimensions are in accordance with recognized standard	
								verify dimensions included in ship construction file	
	safety construction certification	no outstanding imperfections or defects	witness		Reg. 10 of SGLAS, as amended			verify that Administration requirements have been incorporated into the hull structure	

Shipbuilder's name	
Project	
Project duration	
Kick off meeting date	
Representing builder	
Representing RS	

* IACS recommendations are not mandatory requirements.

APPENDIX 4

FORM. SHIPYARD REVIEW RECORD

ПРИЛОЖЕНИЕ 4. ФОРМА. ОТЧЕТ ОБ ОЦЕНКЕ ВЕРФИ APPENDIX 4. FORM. SHIPYARD REVIEW RECORD



РОССИЙСКИЙ МОРСКОЙ РЕГИСТР СУДОХОДСТВА RUSSIAN MARITIME REGISTER OF SHIPPING

ОТЧЕТ ОБ ОЦЕНКЕ ВЕРФИ SHIPYARD REVIEW RECORD

Nº	

Название и адрес верфи	Дата
Name and address of shipyard	Date

1. Сведения о любых системах менеджмента Details of any management systems

Полученное одобрение Obtained approval	Сертифицирована Certified by	Дата истечения срока действия Expiry date	Замечания (объем, и т.д.) Remarks (scope, etc.)
ИСО-9001			
ISO-9001 ИСО 14001			
ISO 14001			
ИСО 18001 ISO 18001			
Другое: Other:			

- 2. Техническое оснащение: (вместо заполнения данного раздела могут быть приложены документы, такие как брошюра верфи) Construction facilities: (documents such as a brochure of shipyard can be attached in lieu of completing this section)
- **2.1 Стапель (С) или док (Д)*** В случае стапеля высота не применяется.

 * In case of berth, depth is not applicable.

C/Д B/D	Название Name	Длина (м) Length (m)	Ширина (м) Width (m)	Высота* (м) Depth* (m)	Построечные мощности (в единицах валовой вместимости) Building capacity (Gross tonnage)	Кран (тонна х количество) Crane (Ton х No.)

2.2 Достроечные причалы Outfitting quays

Название Name	Длина (м) Length (m)	Ширина (м) Width (m)	Высота (м) Depth (m)	Пропускная способность причалов (в единицах валовой вместимости) Berthing capacity (Gross tonnage)	Кран (тонна х количество) Crane (Ton x No.)

2.3 Основное производственное и монтажное оборудование Main fabrication and erection facilities

(1) Маркировка и резка листовой стали (включая внутренние элементы) Marking and cutting of steel plates (including internal members)
– Способ маркировки (вручную, фото х, электрическим способом х, ЧПУ х, другое) Marking method (manual, photo х, EPM х, NC х, others)
– Станок с ЧПУ для резки стали (газовый х, плазменный х, лазерный х) NC cutting machine (gas x, plasma x, laser x) Способ управления станком с ЧПУ (в режиме он-лайн, другое) Control procedure of NC (on-line, other)
– Оборудование для резки (кромкострогальный станок х, ножницы для резки стали х) Cutting equipment (edge planer x, roll-shear x)
(2) Маркировка и резка сортового профиля Marking and cutting of section bar
– Способ маркировки (вручную, станок с ЧПУ) - Маркировка контрольной кривой (вручную, станок с ЧПУ) Marking method (manual, NC) Marking of reference curved line (manual, NC)
- Способ резки (вручную, станок с ЧПУ) - Использование станка с ЧПУ (газовый х, плазменный х) Cutting method (manual, NC) In case of NC (gas x, plasma x)
(3) Сварочный автомат для односторонней сварки (да, нет) One-side automatic welding machine (yes, no)
– Тип сварочной машины (флюсовая подушка х, флюсовая и медная подушки х, другое) Type of welding machine (flux backing x, flux and copper backing x, other)
– Наличие специальной разметочной плиты для сварки листов (да, нет) Existence of special surface plate for plate welding (yes, no)
(4) Машина для сварки угловых швов (гравитационная, автоматическая) Процентное отношение автоматизации, за исключением гравитационных машин: около% Fillet welding machine (gravity, automatic) Percentage of automatization except gravity: about% — Специализированный стенд (нет, да: наплавка под слоем флюса хголовок, СО₂ хголовок) Line welder (no, yes: submerged arc xheads, СО₂ xheads) — Сварочный автомат небольшого размера для сварки угловых швов (нет, да: название: _x_) Small automatic fillet welding machine (no, yes: name: _x_) — Сварочный робот (нет, да: портальный х, работающий в прямоугольной системе координат х, шарнирно-сочлененный х) Welding robot (no, yes: portal x, rectangular x, articulated x)
(5) Оборудование для нанесения покрытия Painting equipment
— Машина для дробеметной очистки листа/нанесения грунтового покрытия (нет, да: макс. ширина м, длина м) — Plate shot blasting/primer coating machine (no, yes: max. widthm, lengthm) — Машина для дробеметной очистки сортового профиля/нанесения грунтового покрытия (нет, да: макс. длина
м) Section bar shot blasting/primer coating machine (no, yes: max. lengthm) - Участок для нанесения специальных покрытий (нет, да: м х м х профили) Special coating factory (no, yes: m x m x sections)
(6) Сварочный автомат для вертикальной сварки (нет, да: электрогазовая х, упрощенная электрогазовая х, электрошлаковая х) Vertical automatic welding machine (no, yes: EG x, SEG x, ES x) EG: electrogas SEG: simplified electrogas ES: electroslag
(7) Другое основное производственное оборудование Other main fabrication facilities

3. Контроль квалифицированных сварщиков, осуществляемый верфью Shipyard control of qualified welders

(1) Сталь нормальной прочности

Normal steel

		Сертификация Certification	Прослеживаемость Traceability	Наблюдение Supervision	Поддержание квалификации Maintenance of qualification
Рабочие верфи Shipyard workers	Подтвердить наличие системы Confirm system in place	Да/Нет Yes/No	Да/Нет Yes/No	Да/Нет Yes/No	Да/Нет Yes/No
Субподряд- ные рабочие Subcontracted workers	Подтвердить наличие системы Confirm system in place	Да/Нет Yes/No	Да/Нет Yes/No	Да/Нет Yes/No	Да/Нет Yes/No

4. Характеристики процесса постройки

Feature of construction procedure
(1) Субподряд на корпусные блоки (вес)
Subcontract of hull blocks (weight)
– Подэлементы (нет, да: соотношение субподрядных работ%, количество субподрядчиков)
Sub members (no, yes: ratio of subcontracted works %, No. of subcontractors)
 – Блоки (нет, да: соотношение субподрядных работ%, количество субподрядчиков)
Blocks (no, yes: ratio of subcontracted works %, No. of subcontractors)
(2) Способ сборки блока из листов
Method of plate block assembly
 Способ установки и сварки продольных и поперечных рамных балок на соединенных панелях
Method of fitting and welding longitudinals and transverse webs on jointed panels
 Способ сварки продольных связей на соединенных панелях до установки и сварки поперечных
рамных балок
Method of welding longitudinals on jointed panels prior to fitting and welding transverse webs
– Способ установки и сварки шпангоута включает продольные и поперечные рамные балки на
соединенных панелях
Method of fitting and welding a frame consists of longitudinals and transverse webs on jointed panels
– Способ соединения панелей при помощи предварительно собранных продольных связей путем
сварки до установки и сварки поперечных рамных балок
Method of jointing panels with pre-assembled longitudinals by welding prior to fitting and welding transverse webs
 Другое (указывать ниже в пункте (5))
Other (please specify in (5) below)
(3) Выполнен предварительный монтаж оборудования
Pre-erection outfitting carried out
 Принятые в расчетах большие и сверхкрупные блоки
Grand block/mega block adopted
Способ монтажа на стапеле/в доке
Способ монтажа на стапеле/в доке Method of erection at building berth/dock
Method of erection at building berth/dock — Максимальный вес поднимаемого блока: тонны Max. weight of loading block: tons
Method of erection at building berth/dock — Максимальный вес поднимаемого блока: тонны Max. weight of loading block: tons — Способ постройки в доке/на стапеле/на берегу и т.д. (1 судно, 1,5 судна: полутандем,
Method of erection at building berth/dock — Максимальный вес поднимаемого блока: тонны Мах. weight of loading block: tons — Способ постройки в доке/на стапеле/на берегу и т.д. (1 судно, 1,5 судна: полутандем, двухостровной способ)
Method of erection at building berth/dock — Максимальный вес поднимаемого блока: тонны Мах. weight of loading block: tons — Способ постройки в доке/на стапеле/на берегу и т.д. (1 судно, 1,5 судна: полутандем, двухостровной способ) Соnstruction method in building dock/berth/land construction, etc. (1 ship, 1,5 ships: semi-tandem, dual entrance)
Method of erection at building berth/dock — Максимальный вес поднимаемого блока: тонны Мах. weight of loading block: tons — Способ постройки в доке/на стапеле/на берегу и т.д. (1 судно, 1,5 судна: полутандем, двухостровной способ) Соnstruction method in building dock/berth/land construction, etc. (1 ship, 1,5 ships: semi-tandem, dual entrance) — Процесс погрузки блоков (единичный закладной блок, закладные блоки, забойная секция: нет, да)
Method of erection at building berth/dock — Максимальный вес поднимаемого блока: тонны Мах. weight of loading block: tons — Способ постройки в доке/на стапеле/на берегу и т.д. (1 судно, 1,5 судна: полутандем, двухостровной способ) Соnstruction method in building dock/berth/land construction, etc. (1 ship, 1,5 ships: semi-tandem, dual entrance)
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Мethod of erection at building berth/dock — Максимальный вес поднимаемого блока: тонны Мах. weight of loading block: tons — Способ постройки в доке/на стапеле/на берегу и т.д. (1 судно, 1,5 судна: полутандем, двухостровной способ) Соnstruction method in building dock/berth/land construction, etc. (1 ship, 1,5 ships: semi-tandem, dual entrance) — Процесс погрузки блоков (единичный закладной блок, закладные блоки, забойная секция: нет, да) Вlock loading process (single starting block, multi starting blocks, inserting block: по, уез) (4) Окончание работ в доке (нет, да: в компании, в другом месте этой же компании, выбрана другая
Мethod of erection at building berth/dock — Максимальный вес поднимаемого блока: тонны Мах. weight of loading block: tons — Способ постройки в доке/на стапеле/на берегу и т.д. (1 судно, 1,5 судна: полутандем, двухостровной способ) Соnstruction method in building dock/berth/land construction, etc. (1 ship, 1,5 ships: semi-tandem, dual entrance) — Процесс погрузки блоков (единичный закладной блок, закладные блоки, забойная секция: нет, да) Вlock loading process (single starting block, multi starting blocks, inserting block: по, уез) (4) Окончание работ в доке (нет, да: в компании, в другом месте этой же компании, выбрана другая компания)
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5. Система контроля качества: (см. Руководство по качеству, если имеется) **Quality control system:** (refer to Quality Manual, if available)

Вопрос и описание	Результат	Замечания
Item and description	Result	Remarks
(1) Наличие организационной структуры, включая		
отделы, занимающиеся проектированием,		
закупками, производством и обеспечением		
качества		
Existence of the organization chart including the		
departments of design, purchasing, manufacturing and		
quality assurance		
– Понятны ли функции, ответственность и		
компетенция организации?		
Are the function, responsibility and competence of the		
organization clear?		
(2) Отдел контроля качества		
Quality control organization		
– Наличие отдела контроля качества		
Existence of quality control organization		
– Количество сотрудников данного отдела	человек,	
Number of employees in this organization	включая	
– Наличие процедур или планов, относящихся	руководителя	
к проведению испытаний и проверок	persons	
Existence of procedures or plans related to tests	including	
and inspections	the chief	
(0) 0		
(3) Система предварительной проверки верфи		
Pre-inspection system of shipyard		
– Проводится ли предварительная проверка до		
освидетельствований PC? Is pre-inspection carried out prior to the RS survey?		
1 ' '		
 Назначаются ли инспекторы, проводящие предварительные проверки? (Проверить список) 		
Are pre-inspectors assigned? (Check the list)		
– Количество инспекторов, проводящих		
предварительные проверки (только		
применительно к корпусу)	человек	
Number of pre-inspectors (related to hull only)	persons	
– Наносятся ли результаты проверок на объект и		
/или заносятся ли в чек-лист?		
Are inspection results marked on the object and/or		
recorded in the checklist?		
(4) Отчетные документы по проверкам и		
испытаниям		
Records of inspections and tests		
– Составляются и хранятся ли отчетные		
документы должным образом?		
Are records made and kept properly?		
– Проверяет ли ответственное лицо отчетные		
документы?		
Does the responsible person verify the records?		
– Может ли быть проверено принятие		

необходимых корректирующих действий по выявленному несоответствию? Can the adoption of necessary corrective actions against non-conformity happened be checked?	
(5) Условия во время освидетельствований, проводимых в присутствии инспекторов PC Condition at the time of the surveys in the presence of RS surveyors — Часто ли меняются сроки освидетельствований? Is the schedule of the surveys changed often? — Завершаются ли досрочно предварительная проверка, проверка верфи и ремонт? Are pre-inspection, shipyard inspection and repairs completed beforehand? — Проведена ли достаточная подготовка к освидетельствованиям, как, например, установка лесов, обеспечение освещения, уборка? Are the sufficient preparations for surveys such as scaffoldings, lighting, cleaning made?	
Примечание: Note: Вышеупомянутые пункты (3) и (4) включают приемочную проверку субподрядных объектов. Above-mentioned (3) and (4) include the acceptance inspection of subcontracted items.	

6. Мероприятия по обеспечению охраны труда и здоровья Measures for safety and health

Вопрос и описание	Результат	Замечания
Item and description (1) В удовлетворительном ли состоянии находятся леса, страховка, предохранительные пояса, освещение и вентиляция? Are conditions of scaffolding, nets, safety belt, lighting and ventilation good?	Result	Remarks
(2) Уделяется ли должное внимание радиографическому контролю и работе автоподъемника с люлькой? Does sufficient attention paid for radiographic examination and operation of cherry picker?		
Примечание: Note:		

7. Система испытаний методами неразрушающего контроля Control system of non-destructive examination (NDE)

Вопрос и описание Item and description	Результат Result	Замечания Remarks
(1) Количество специалистов по методам		
неразрушающего контроля на		

верфи (включая лиц, ответственных за оценку результатов) Number of NDE supervisors in shipyard (including persons responsible for judging results) (2) Зависимость от субподрядных работ по методам неразрушающего контроля	человек persons
Dependence on subcontracted NDE work — Количество работников верфи Number of shipyard employees — Количество субподрядчиков Number of sub-contractors	человек persons ueловек persons
(3) Название субподрядной организации, занимающейся методами неразрушающего контроля, и официальные квалификационные сертификаты технических специалистов NDE sub-contractor company's name and official technical qualifications	Название
(4) Категория и количество технических специалистов на верфи, занимающихся методами неразрушающего контроля, которые имеют официальные квалификационные сертификаты Grade and number of NDE employees with official technical qualifications in shipyard — Специализирующиеся в области радиографического контроля Specialized in radiography — Специализирующиеся в области ультразвукового контроля Specialized in ultrasonic — Специализирующиеся в области поверхностных методов контроля Specialized in surface detection	категориячеловек grade persons категориячеловек grade persons категориячеловек grade persons
(5) Если испытания методами неразрушающего контроля проводятся субподрядчиками, категория и количество технических специалистов, имеющих официальные квалификационные сертификаты If non-destructive examinations are subcontracted, the grade and number of officially qualified persons — Специализирующиеся в области радиографического контроля Specialized in radiography — Специализирующиеся в области ультразвукового контроля Specialized in ultrasonic — Специализирующиеся в области поверхностных методов контроля Specialized in surface detection	категориячеловек grade persons категориячеловек grade persons категориячеловек grade persons

(6) Оборудование для осуществления неразрушающего контроля (на верфи)		
Non-destructive examination equipment (in-house)		
 Количество радиографического ` 		
оборудования		
Number of radiographic equipment		
– Количество ультразвукового оборудования		
Number of ultrasonic equipment		
Примечание:		
Note:		
Даже если работы выполняются субподрядчика квалифицированное(ые) лицо(а), которое(ые) см Even if all works are subcontracted, it is recommendable verify the works.	иожет(гут) проверить работу	/.

8. Контроль качества на производственной линии Quality control on production line

Вопрос и описание	Результат	Замечания			
Item and description	Result	Remarks			
8.1 Предупреждающие действия по предотвращению неправильного применения					
материалов					
Preventive measures for misuse of materials	1				
(1) Должности инспектора и лица, ответственного	Должность				
за сверку заказанной и полученной стали и за	инспектора:				
проверку сертификатов качества предприятия	Title of				
(изготовителя)	supervisor:				
Job title of supervisor and person in charge of collating					
ordered steel and received steel, and checking of mill sheet	По				
Sileet	Должность				
	ответственного				
	лица: Title of person in				
	charge:				
	J				
(2) Установлены ли средства контроля					
имеющегося материала для сталей высокой					
категории?					
Are means for checking the material grade in hand					
prescribed for high-grade steels?					
(3) Разработаны ли правила проверки категории					
материала для стали повышенной прочности и					
стали, предназначенной для применения в					
условиях низких температур?					
Are regulations prescribed for checking the material					
grade for high-tensile steel and steel for low-temperature					
applications?					
Имеются ли правила по нанесению надписи					
"сталь повышенной прочнооти" на поверхности					
стали повышенной прочности и специальному					
обозначению стали, предназначенной для					
применения в условиях низких температур?					
Are there regulations for inscribing "high tensile steel" on					
the surface of the high tensile steel and special indication					

for steel for low temperature applications?		
(4) Имеются ли процедуры по повторному использованию остатков низкоуглеродистой стали, полученных после резки?		
Are there procedures for re-using of remaining cut-off mild steel?		
(5) Имеются ли процедуры по повторному		
использованию остатков стали повышенной прочности, полученных после резки?		
Are there procedures for re-using of remaining cut-off high-tensile steel?		
(6) В отношении вышеупомянутых пунктов (4) и (5)		
можно ли проводить сверку с сертификатами		
качества предприятия (изготовителя)? In the case of (4) and (5) above, can a collation be		
made with the mill sheet?		
(7) Отдел по контролю ведомости остатков стали,	Наименование	
полученных после резки	отдела:	
Section of controlling the lists of remaining cut-off		
steel	Name of section:	
Примечание:		
Note:		
– В отношении стали повышенной прочности сущес	твуют ли средства	а различения
категорий? In case of high-tensile steel, are there means identifying di	fferent grades?	
– В отношении вышеупомянутых пунктов (3) и (4) кс	нтролируются ли	
одобренные другим классификацирнным общество		
In the case of (3) and (4) above, are the materials approve	d by other classes co	ontrolled similarly?
8.2 Дробеметная очистка/нанесение грунтового	покрытия	
Shot blasting/primer coating		
(1) Наличие технических требований по		
подготовке поверхности Existence of surface preparation standards		
Existence of surface preparation standards		
(2) Наличие технических требований по контролю		
толщин покрытия Existence of coating thickness control standards		
 Наличие отчетных документов по замерам 		
толщин		
Existence of thickness measurement records		
Примечание:	I	

Note:

 Техническое требование должно содержать полные данные о прослеживаемости материала после дробеструйной очистки и нанесения грунтового покрытия.

The standard is to include the description related traceability after shot blasting and primer coating.

8.3 Маркировка и резка (сборка)	
Marking and cutting (assembly work)	
(1) Наличие технических требований по	
обеспечению точности и проведению	
периодических проверок рулеток, лент,	
трафаретов и т.д.	
Existence of standards for accuracy and periodical	
inspection of tape measures, tapes, stencils, etc.	
inspection of tape measures, tapes, stericis, etc.	
(0) 11	
(2) Наличие технических требований по	
обеспечению точности размеров среза и разделки	
кромок	
Existence of standards for accuracy of cut dimensions	
and edge preparation	
(3) Наличие технических требований по зачистке	
обрабатываемогр торца	
Existence of standards for finish of cutting face	
(4) Каковы периодичность и объем	
техобслуживания и проверок, выполняемых для	
обеспечения точности станка с ЧПУ для резки	
и/или станка для кислородной строжки?	
What is the frequency and extent of maintenance and	
inspection carried out for ensuring accuracy of NC cutter	
and/or flame planer?	
(5) 5	
(5) В отношении станка с ЧПУ содержатся ли	
диски, ленты и т.д. в хорошем состоянии?	
In case of NC, are the disks, tapes etc. maintained in	
good condition?	
(6) Какие приняты меры и даны указания по	
подробному ознакомлению рабочих с	
техническими требованиями по выполнению резки	
для обеспечения точности?	
What are the measures adopted and guidance given to	
make the worker fully conversant with cutting work	
standards for maintaining accuracy?	
standards for maintaining accuracy:	
Примонанио:	
Примечание:	
Note:	
– В отношении вышеупомянутых пунктов (2) и (3)	
проверка должна включать подтверждение того,	
что разделка кромок не содержит сквозных	
отверстий	
In case of (2) and (3) above, check items are to include	
confirmation of edge preparations free from piercing hole.	
– Станок с ЧПУ для сортового профиля также	
должен срответствовать вышеуказанному	
NC for section bars is also to be in accordance with the	
above	
8.4 Гибка и устранение деформаций	
Bending and strain free	

(1) Наличие технических требований в отношении максимальных значений температуры нагрева в процессе охлаждения водой и в процессе гибки и устранения деформаций стали путем быстрого нагрева и охлаждения Existence of standards for maximum heating temperatures during water cooling and at the time of bending and distortion removal of steel by quick heating and cooling	
(2) Наличие технических норм в отношении толщины листа и радиуса погиба в процессе обработки фланца Existence of regulations for plate thickness and bending radius for flange processing	
(3) Какие приняты меры и даны указания по подробному ознакомлению рабочих с техническими требованиями по обеспечению качества и точности в процессе гибки? What are the measures adopted and guidance given to make the worker fully conversant with maintaining quality and accuracy during the bending process?	
Примечание: Note:	
8.5 Контроль технологического процесса сварки Control of welding procedure	
(1) Одобрены ли все применяемые к судам технологические процессы сварки РС или другими обществами-членами МАКО? Are all welding procedures applied to the ships approved by RS or other IACS members?	
Примечание: Note:	
8.6 Устранение значительных несоответствий Treatment of serious non-conformities	
(1) Представляются ли РС планы ремонта при выявлении значительных несоответствий? Are repair plans submitted to RS when serious nonconformities happened?	
(2) Были ли представлены планы осуществления неразрушающего контроля (радиографического и ультразвукового контроля) в надлежащее время? Were the NDE(RT/UT) plans submitted at appropriate timing?	
(3) Был ли увеличен объем испытаний с учетом их результатов? Was the extent of tests extended considering the results of the test?	

Примечание:			
Note:			
8.7 Гидростатические Hydrostatic and water		пытания на водонепрон	ницаемость
(1) Представлен ли пл	ан испытаний РС?		
Is the test plan subm	nitted to RS?		
(2) Применяются ли ва Are vacuum tests app		เя?	
(3) Применяются ли ис	пытания местным	надувом	
воздуха в процессе мо			
Are local air injection t	ests during sub-asser	nbly works	
applied to?			
(4) При применении вы			
или (3) одобрены ли п			
If (2) or (3) above is approved by RS?	oplied to, are the test i	procedures	
approved by NO?			
Примечание:			
Note:			
Инженер(ы)-инспектор(ы)			
Surveyor(s)	подпись(и)	фамилия(и), инициал	
М.П. s	signature(s)	name(s)	date(s)
L.S.			

PART II. TECHNICAL DOCUMENTATION

1 APPLICATION

- 1.1 The provisions of the present Part are applied in review of the technical documentation on construction of ships and manufacture of materials and products for ships subject to the Register technical supervision in compliance with the General Regulations for the Classification and Other Activity.
- 1.2 These provisions are also applied in review of the technical documentation on conversion, modernization, restoration and repair of the items of technical supervision as far as it is practicable and reasonable.

2 DEFINITIONS AND EXPLANATIONS

2.1 Definitions and explanations related to the general terminology of the RS rules are given in 1.1, Part I "Classification" of the Rules for the Classification and Construction of Sea-Going Ships.

Terms and definitions used in the present Part and related to the technical documentation are given in Section 1, Part I "General Regulations for Technical Supervision" of the present Rules.

3 GENERAL

- **3.1** Construction of ships and manufacture of materials and products for ships shall be in compliance with the technical documentation approved (agreed) by the Register.
- 3.2 Review (expertise) of the technical documentation aims at verification of the compliance of the items of technical supervision with the RS requirements.
- **3.3** Technical documentation on items of technical supervision shall be submitted to the Register for review and approval (agreement) prior to the commencement of construction (manufacture) of the items.

Documents shall be compiled in the Russian or English languages.

Documents shall be submitted:

- .1 in hard copy (in the form of originals, duplicates or copies); or
- .2 in electronic form in PDF format (on CD, by e-mail, via FTP-server or in a different way agreed with the Register).

It is not allowed to submit documentation partially in electronic form and partially in hard copy.

- 3.4 Technical documentation submitted to the Register for review shall be prepared in such a way or supplied with such additional information that enables to make sure that the appropriate provisions of the RS rules and international conventions and agreements are fulfilled.
- 3.5 For class assignment to a ship under construction the plan approval documentation, as stated in 3.2, Part I "Classification" of the Rules for the Classification and Construction of Sea-Going Ships, and in 3.2, Part I

"Survey Regulations" of the Rules for the Equipment of Sea-Going Ships (if applicable), and in other rules for the classification and construction of specialized types of ships and fixed offshore platforms (refer to 1.3 of General Regulations for the Classification and Other Activity) shall be submitted to the Register for approval.

The scope of technical documentation for ships and products of special design and purpose is subject to agreement with the Register in each particular case.

Standards on individual materials and products agreed with the Register may substitute the relevant part of the documentation or documentation as a whole.

- 3.6 Upon request of the customer (shipyard, designer, shipowner or another project originator), the technical documentation review and approval may be performed by the Register in the scope of technical design. In this case the scope of documentation subject to approval shall be agreed with the Register in each particular case.
- 3.7 Where totally new engineering solutions are used, and for the purpose of feasibility studies, tendering process, etc., the performance specification, draft proposal, tender documentation, conceptual design, as well as experimental design and research developments (Front End Engineering Design, etc.) may be submitted to the Register for review. Such documents are not subject to approval, and on the results of their review a written conclusion (opinion) is compiled (refer to 8.5).
- 3.8 The Register reviews and agrees the Russian standards (national standards and standards of organizations) as well as standards of other countries and

international standards containing norms and requirements for items of the Register technical supervision.

Standards of another country are agreed upon when they are officially submitted by a state organization of the country for agreement.

In case standards of another country are submitted together with the technical documentation on items of the Register technical supervision, they are reviewed as part of that documentation, and a possibility of their application in each case is confirmed by the approval of the technical documentation without agreement of the standards themselves.

The main provisions concerning agreement of standards and other normative documents are stated in Section 7.

3.9 Calculations necessary for determination of parameters and values regulated by the RS rules shall be made in compliance with the provisions of these rules or according to the standards, methods and other normative documents agreed by the Register.

The procedures and methods of calculations used shall provide an adequate accuracy of the problem solution.

Computer-aided calculations shall be made in accordance with the programs having type approval of the Register.

The Register does not check the correctness of computing operations in calculations, including those made according to the programs having type approval of the Register but examines only the final results of the calculations. In separate cases, the Register may conduct additional expertise of the accuracy of the final results.

The main provisions concerning approval of computer-aided calculation programs and agreement of calculation procedures are stated in Section 12.

- 3.10 Amendments made in the technical documentation approved (agreed) by the Register and dealt with the fulfillment of the RS requirements shall be submitted to the Register for review prior to their implementation (refer to Section 10).
- **3.11** In case the submitted technical documentation shows full (or recognized by the Register as adequate) compliance of the items of supervision with the RS requirements, this documentation is approved (agreed).

The documentation, which does not meet the RS requirements, is returned to the design office for further work and/or updating.

3.12 The fact that the documentation is approved (agreed) is acknowledged by putting on it the appropriate stamps of the Register (refer to 8.3).

Approval (agreement) relates only to the technical documentation covered by the RS requirements.

- 3.13 Where technical documentation contains technical solutions that differ from those regulated by the RS rules (deviations), the design office shall submit the list of these solutions with description of their essence and technical grounds. The Register informs of its decisions taken on the list in its conclusion on the results of review. Deviations not included in the list are not considered as approved, and the Register may require their elimination at any subsequent stage of design, construction or manufacture of the item.
- **3.14** Approval of the technical documentation by any Register Branch Office is valid for all other Register Branch Offices. Such approval may be (in case of proper reasons) cancelled or altered only by the Register Branch Offices, which approved the documentation, as well as a higher Register Branch Office up to RHO.

The technical documentation approved by one of the Register Branch Offices is accepted by other Register Branch Offices for carrying out technical supervision without additional approval of the documentation concerned, provided no updating is required by the production conditions of the particular firm (manufacturer).

- **3.15** The differences of principle on the technical documentation shall be finally resolved by:
- .1 RHO in relation of technical designs, plan approval documentation, specifications and normative documents;
- .2 the RS Branch Offices in relation to detailed design documentation.
- **3.16** The Register charges fees for review of the technical documentation in accordance with its current tariffs (irrespective of the results of review).
- **3.17** All the documentation submitted to the Register for review is confidential and may be handed over to a third party only upon the written consent of its legal owner.

4 TECHNICAL DOCUMENTATION ON SHIPS

4.1 Plan approval documentation, projects involving major conversions of ships, passage of ships, as well as the documentation stated in 3.6 and 3.7 are subject to review and approval by RHO or by the RS Branch Office when duly authorized by RHO.

The projects involving modernization and minor conversions are subject to review and approval by the RS Branch Offices without the RHO authorization.

4.2 Requests for review of plan approval documentation shall be sent to the relevant RS Branch Office depending on the type of the documentation according to **4.1**.

A request shall contain the following information: project number;

ship type;

ship purpose;

ship main particulars;

date of contract for construction of the ship or series of sister ships, as well as hull numbers (i. e. order numbers) of all ships included in the contract, with indication of optional ships;

confirmation that the organization has been familiarized with the General Conditions for Rendering Services by Russian Maritime Register of Shipping;

guarantee of payment for the RS services.

4.3 Plan approval documentation, as well as the documentation stated in 3.6 submitted for the Register approval shall be reviewed by the Register for compliance with the requirements of the RS rules being in force on the date of signing the contract for construction of the ship (series of ships). When the documentation is submitted for approval prior to signing the contract for construction of the ship (series of ships), it shall be reviewed for compliance with the requirements of the RS

rules being in force on the date of the documentation submission. In this case, when new rules or amendments thereto, according to which the documentation of the ship has been approved, come into force on the date of signing the contract for construction of the ship (series of ships), the documentation shall be amended in compliance with these new rules or amendments thereto.

4.4 Plan approval documentation, projects involving major conversions of ships, passage of ships, as well as the documentation stated in 3.6 shall be submitted to the Register as a set either in hard copy in triplicate or in electronic form according to 3.3.2.

The documentation stated in 3.7 shall be submitted to the Register as a set either in one hard copy or in electronic form according to 3.3.2.

Documentation shall be submitted with a covering letter with a list of documents to be submitted for review attached.

On the Register request, the designer shall submit additional documents to support and explain the solutions adopted in the design.

Submission of the documentation by separate parts (on hull, machinery, systems, electrical equipment, etc.) may be allowed on agreement with the Register. In so doing, specification and general arrangement plans shall be submitted together with the first portion of the documentation, as well as the complete list of documents to be submitted for review.

4.5 The Register review of the documentation stated in **4.1** takes **45** working days.

In case the documentation is submitted by parts, its review takes 30 working days from the date of receiving the last portion.

5 TECHNICAL DOCUMENTATION ON PRODUCTS

5.1 RHO or the RS Branch Offices, if duly authorized by RHO, review and approve the technical documentation on the products against which description symbols "C", "CTO" or "C3" are indicated in columns 4 and 5 of the RS Nomenclature (refer to Appendix 1, Part I "General Regulations for Technical Supervision", as well as on new products, which are not regulated by the RS rules and have not been used before in shipbuilding and ship machine building.

The technical documentation on the items shown under other letters in the RS Nomenclature may be reviewed and approved by the RS Branch Offices without the RHO authorization.

5.2 The design documentation shall be submitted tothe Register in triplicate, detailed design documentationin duplicate.

It is allowed to submit documentation in electronic form according to 3.3.2.

- 5.3 In case products or their parts or assemblies indicated in the RS Nomenclature are produced in compliance with standards, the standards shall be agreed upon with the Register in accordance with Section 7.
- 5.4 The technical documentation on the products of assembly unit types or on sets of products, etc., which include the component parts indicated in the RS Nomenclature and supplied by subcontractors (generators,

reduction gears, prime movers of generators, compressors, pumps, deck machinery, automation systems, etc.) is approved after approval by the Register of the technical documentation on the component parts.

In particular cases, the Register may approve the technical documentation on assembly units, the technical documentation of which component parts does not have the Register approval, provided satisfactory results of testing component parts together with assembly units show their suitability for on board operation (mechanical and climatic tests) and their electromagnetic compatibility (for electrical and electronic equipment).

- 5.5 Where the products are designed not as type products but for a particular ship, the technical documentation on such products is generally reviewed by the Register within the ship technical documentation.
- **5.6** Where use is made of type products manufactured in accordance with the technical documentation approved by the Register, the latter reserves the right for additional review of their possible use within the particular ship project.

- 5.7 In case the technical documentation for the products is presented for review and approval complete with the ship design (upon the agreement with the firm (manufacturer)), the results of its review are communicated to the designer by a separate letter.
- 5.8 The products referred to in the RS Nomenclature and intended for repairs and supply of the ships with spare parts shall be manufactured according to the technical documentation approved by the Register.
- 5.9 In case the technical documentation on spare parts for products in service is developed anew, the developer of the documentation shall present it to the RS Branch Office, in which area the documentation developer is located, for review and approval together with the information, which confirms the compliance of the design and materials of spare parts to the specifications of these products.

Technical documentation submitted to the Register for approval shall be reviewed for compliance with the requirements of the RS rules being in force on the date of construction of these products.

6 TECHNICAL DOCUMENTATION ON MATERIALS

6.1 Technical documentation on materials shall be submitted for review and approval to RHO or, if so instructed by RHO, to the RS Branch Offices in duplicate.

It is allowed to submit documentation in electronic form according to 3.3.2.

6.2 Documentation shall be submitted as standards, specifications and similar documents containing necessary information on the production procedure, chemical composition, mechanical and technological properties,

scope of tests and testing procedures, drawing-up of the test results and marking procedure.

- **6.3** Where materials are manufactured in accordance with the standards, the latter shall be reviewed and agreed upon in compliance with Section 7.
- **6.4** Provisions of 5.5 to 5.9 concerning the products are also applicable to materials as far as it is practicable and reasonable.

7 NORMATIVE DOCUMENTS

7.1 National standards and guidelines, as well as international standards (refer to 3.7) shall be submitted for review to RHO; standards of organizations and other normative documents — to the appropriate RS Branch Offices situated within the area of their operation.

Standards of another country are considered by RHO or the RS Branch Office, if duly authorized by RHO.

- **7.2** All wordings of the normative documents shall be submitted for review but only the final wording of the document shall be agreed upon.
- 7.3 The Register compiles a written conclusion (opinion) on the first and intermediate wordings of the normative documents, which is sent to the document developer, and the documents are kept for the Register files.
- 7.4 Where drawings have been produced, calculations made and other documents compiled as well as various tests carried out for the purpose of development or revision of the normative document, the Register may

require these documentation and test results to be submitted for review.

- 7.5 Where it is found in the course of the normative document review that the content of the documentation is not in full compliance with the RS requirements, the Register may require the additional documentation to be submitted for review or additional tests to be carried out.
- **7.6** When the normative documents are reviewed and agreed upon, one shall be guided by the following:
- .1 newly developed documents for the items subject to the Register technical supervision during manufacture are agreed upon by the Register, provided their requirements are at least as stringent as those of the RS requirements;
- .2 where the requirements of the previously published documents do not meet the RS requirements, their application is subject to special consideration of the Register. In the subsequent revision of these documents, their requirements shall be brought in compliance with the RS requirements.

8 PREPARATION OF RESULTS OF TECHNICAL DOCUMENTATION REVIEW

8.1 Upon results of the technical documentation review, the Register puts the appropriate stamps on the documents and/or compiles a conclusion letter.

When reviewing the technical documentation in electronic form, stamping is carried out by software tools and is certified by digital signature of the Register authorized specialist.

- 8.2 The Register applies the following stamps (refer to Figs. 8.2-1 8.2-5).
- 8.3 The stamp to be applied is determined by the Register depending on a document type and result of its review.

Upon approval (agreement) of the technical documentation, the Register puts the appropriate stamps, namely:

.1 stamps shown in Figs. 8.2-1 and 8.2-2 are put on the structural drawings, (basic and functional) circuits, test programs, list of equivalent structures, materials and products, other similar documents;

	ГЛАВНОЕ УГ	ТРАВЛЕНИЕ	
PC	HEAD (OFFICE	RS
ОДО	БРЕНО	APPR	OVED
	Д ата / Date		

.2 stamps shown in Figs. 8.2-3 µ 8.2-4, are put on the various calculations, descriptions, explanatory notes, ship specifications and general arrangement drawings without indication of structural dimensions, lists of products and materials, lists of spare parts, research reports and test results, etc.

The various information documents not subject to review for compliance with the RS rules are stamped as shown in Fig. 8.2-5.

- 8.4 Each sheet of the structural drawing shall be stamped. Paper-bound documents comprising several sheets with the same registration number, such as specifications, descriptions, calculations, instructions, lists, test programs, etc., shall be stamped only on the document title page.
- 8.5 Based on the results of review of the technical documentation referred to in 3.7, the Register compiles a conclusion letter without stamping or signing the documents.

	эл ПОДР	АЗДЕЛЕНИЕ	
PC	— 271 подр Bran	РАЗДЕЛЕНИЕ <u>—</u> СН OFFICE	RS
ОДО	БРЕНО	APPRO	OVED
	Δата / Date		

Fig. 8.2-1

ГЛАВНОЕ У	ПРАВЛЕНИЕ
PC HEAD	OFFICE RS
ОДОБРЕНО	APPROVED subject
выполнения замечаний письма	to comments in letter
N ² Δατα / Date	

271 ПОДРАЗДЕЛЕНИЕ	
PC 271 RANCH OFFICE	RS
ОДОБРЕНО APPROV	
при условии su	ıbject
выполнения to comr	nents
замечаний письма in	letter
Nº	
345	

Fig. 8.2-2

PC	HEAD OFFICE	RS
сог	AACOBAHO	AGREED
345	Δата / Date	

	—— 2 7 1 ПОДРАЗДЕЛЕ	НИЕ
PC	BRANCH OFF	RS
СОГ	ААСОВАНО	AGREED
	Δата / Date	

PC FA	HEAD OFFICE	ние RS
при условии выполнения	COBAHO	AGREED subject to comments
замечаний п	исьма	in letter
N°	Date	

СОГЛАСОВАНО АС	
при условии	REED subject
[N. 19 10 10 10 10 10 10 10 10 10 10 10 10 10	comments

Fig. 8.2-4

ГЛАВНОЕ УПРАВЛЕНИЕ			271 ПОДРАЗДЕЛЕНИЕ	
PC	HEAD OFFICE	RS	PC BRANCH OFFICE	
ДЛЯ ИНФОРМАЦИИ			ДЛЯ ИНФОРМАЦИИ	
FOR INFORMATION			FOR INFORMATION	
№ △	.ата / Date	<	Δατα / Date	

Fig. 8.2-5

- **8.6** In case of negative results of review, the RS requirements are communicated in the conclusion letter. No Register stamps are put on the documents.
- 8.7 In case of a single approval of the technical documentation on materials and products (refer to Section 1, Part I "General Regulations for Technical Supervision"), an entry on limitation of the material or product application (e.g., "for Project 15010", etc.) shall be made in the approval stamp or under the stamp and this shall be also indicated in the conclusion letter.
- 8.8 The requirements laid down by the Register in the course of approval of the design documentation of a ship under construction shall be taken into account by appropriate updating of the documentation bearing stamps shown in Figs. 8.2-2 and 8.2-5 to the satisfaction of the RS Branch Office in charge of technical supervision during construction of a ship.

The RS Branch Offices shall communicate information on cancelling the remarks to the Register Branch Office, which has approved the design documentation of a ship under construction as a whole, not later than one month before the delivery.

- **8.9** The detailed design documentation shall be approved without any remarks. The approval is issued only upon canceling all the remarks by the designer.
- **8.10** Copies of the documents bearing the original stamps of the Register are control copies.
- 8.11 One set of the approved technical documentation on ships, materials and products together with the conclusion letter are sent to the designer and the RS Branch Office, which will be in charge of review of the detailed design documentation or technical supervision during construction (manufacture) of the

item. The third set of the approved documentation is kept in the Register Branch Office that has reviewed the documentation.

RS

Documentation approved in electronic form is submitted to the designer and to the RS Branch Office by e-mail, via FTP-server or in a different way mutually agreed.

Upon approval of the detailed design documentation, one set is returned to the designer, the other is kept by the RS Branch Office, which has reviewed the documentation. If specially agreed upon with the RS Branch Office, another procedure for keeping approved detailed design documentation (e.g., at the designer or firm (manufacturer) where technical supervision will be effected, on conditions agreed upon with the RS Branch Office) may be adopted.

Where ship's construction is supervised by another RS Branch Office, one set of the detailed design documentation together with the conclusion letter shall be sent to this Branch Office.

- **8.12** Upon review and agreement of the final wording of the normative document, the Register sends to the organization, which submitted the document, an appropriate written confirmation on agreement of the document; the document itself with the Register stamp is kept in the Register Branch Office files as the control copy.
- **8.13** RHO carries out check review of the technical documentation on ships, materials and products reviewed and approved by the RS Branch Offices on its behalf.

The order of review of the technical documentation in RHO and in the RS Branch Office is established by the appropriate RS internal normative documents (procedures, instructions).

9 DURATION OF VALDITY OF TECHNICAL DOCUMENTATION APPROVAL (AGREEMENT)

9.1 The period of validity of the Register approval for plan approval documentation is limited by the period of contract validity for construction of the ship or series of sister ships.

In this case, it is mandatory to meet the requirements of international conventions and RS circulars with due regard for the dates set for their implementation during construction of ships according to the Register-approved technical documentation (refer to 9.5), and the RS Branch Office in charge of technical supervision during construction of the ship checks the implementation.

- 9.2 The validity of the Register approval of the technical documentation on materials and products in case of a single approval (refer to Section 1, Part I "General Regulations for Technical Supervision") is limited by the time of delivery of the materials and products or construction of ships, for which the materials and products are intended.
- 9.3 The Register approval of the technical documentation on materials and products in case of type approval (refer to Section 1, Part I "General Regulations for Technical Supervision"), including the specifications, is valid for a period of six years.

Approval of the technical documentation for the products specified in 5.8 has no duration of validity.

9.4 Standards and other normative documents on materials and products shall be agreed for the period of their validity.

When revising the standards and normative documents they shall be checked to take account of the current RS rules.

9.5 Irrespective of the approval validity, the technical documentation on ships, materials and products, as well

as agreed standards and other normative documents are subject to mandatory updating with regard to adopted requirements of international conventions and agreements that have come into force after approval (agreement) of the documentation. All approved and agreed documentation is also subject to updating, having regard to the requirements of the RS circular letters that require their mandatory fulfillment.

- **9.6** The requirements of the RS rules as well as of international conventions and agreements that are in force on the date of submission of the documents shall be taken into consideration in the technical documentation submitted for re-approval (re-agreement) upon expiry of validity of its previous approval.
- **9.7** The Register approval (agreement) of the technical documentation loses its validity:
- .1 upon expiry of approval validity (where the term is indicated);
- .2 upon expiry of the documentation validity (where the term is indicated);
- .3 in case amendments were introduced without consent of the Register into the approved (agreed) documentation dealing with the issues, which are within the Register terms of reference.
- **9.8** The Register may cancel its approval (agreement) of the technical documentation or change the terms of approval (agreement) in the following cases:
- .1 if the documentation has not been timely brought in line with the provisions of international conventions and agreements, as well as with the requirements of the RS circular letters as set forth under 10.1;
- .2 if the quality and reliability of materials and items are regularly low and do not meet the RS requirements.

10 INTRODUCTION OF AMENDMENTS INTO APPROVED (AGREED) TECHNICAL DOCUMENTATION

10.1 Any amendments to the technical documentation approved (agreed) by the Register that may relate to the requirements regulated by the RS rules or international conventions shall be approved (agreed) by the Register based on the results of review of the appropriate notifications on the amendments or of the reissued amended documents.

The amendments shall be detailed or specified in the amended documents, plans.

- **10.2** Review and approval of amendments to the design documentation shall be carried out by the Register Branch Office, which has approved this documentation.
- 10.3 Any amendments to the detailed design documentation made during the construction of the ship or the manufacture of the product that might affect solutions adopted in the design documentation shall be reviewed and approved by the Register Branch Office, which has approved the design documentation.

Amendments to the detailed design documentation that do not affect the solutions adopted in the design documentation shall be reviewed and approved by the RS Branch Office in charge of technical supervision of the development of the detailed design documentation or the construction of the ship or the manufacture of the product.

- 10.4 Any amendments to the normative documents agreed by the Register shall be reviewed and agreed by the Register Branch Office, which has agreed these documents.
- **10.5** Any amendments to the specifications for the materials and products approved by the Register shall be reviewed and approved by the Register Branch Office, which has approved these specifications.
- 10.6 The procedure for review and approval (agreement) of amendments to the technical documentation referred to in 10.3 to 10.7 above may be altered or updated when necessary at the discretion of RHO in each particular case.
- 10.7 The Register Branch Office that is in charge of approval of the amendments made in the technical documentation approved earlier shall timely inform to that effect the RS Branch Office, which carries out technical supervision during construction of ship or manufacture of materials and products, respectively.

11 FINAL DOCUMENTATION ON A SHIP TO BE SUBMITTED TO THE REGISTER

11.1 Upon completion of construction, trials and commissioning of the ship, the final documentation shall be sent to the RS Branch Office, which activities cover the port of the ship registry, for information.

The amount of the documentation and the order of its submission shall be agreed upon with the RS Branch Office in charge of technical supervision during construction of the ship prior to completion of the ship construction. Where necessary, an appropriate entry shall be made in the contract on technical supervision signed between the RS Branch Office and the shipyard.

Approximate lists of the final documentation, which may be reduced or extended in each particular case depending on specific features of the ship structure, are given in Appendix.

In order to reduce the number of the final documents to be sent to the RS Branch Offices, combined drawings and layouts are allowed.

- 11.2 The final documents shall correspond to the constructions actually done on board, installed machinery, arrangements, equipment, systems, etc.
- 11.3 Each document shall be provided with a stamp "final" or "operating". The documents shall be signed by

a developer's official responsible for their development and correct information contained therein.

The list of final documentation shall bear the Register stamp (refer to Fig. 8.3-3).

- 11.4 The final documentation shall be sent to the RS Branch Office in one copy for the first ship of a series and a single ship. If ships of the same series are intended for operation under technical supervision of different RS Branch Offices, one complete set of the final documentation on the first ship of the series, operated under technical supervision of the particular RS Branch Office shall be sent to each RS Branch Office. In future only documents, to which major amendments have been made, and newly developed documents shall be sent to the RS Branch Offices for the ships of a series.
- 11.5 The final documentation on the first ship of a series and a single ship shall be sent to the RS Branch Offices not later than six months after commissioning of the ship, and for ships of a series, not later than three months after commissioning of the first ship of the series to a particular basin.

12 PROGRAMMES FOR COMPUTER-AIDED CALCULATIONS

12.1 DEFINITIONS

Algorithm is a set of a finite number of mathematical operations performed with initial data in a certain sequence and used for implementation of a calculation procedure.

Calculation method is a method for solving problem(s) of a certain class, based on more or less full idealization of a real physical object (construction or system), which includes a finite number of input and output parameters characterizing the object, and assumptions used to simplify the solution of the problem. The calculation method shall provide use of particular mathematical methods to arrive at numerical results, which are the parameters characterizing the object.

Calculation procedure is a set of methods for the practical solution of a particular problem, enabling to arrive at numerical results.

Onboard computer active system is a software system that uses, as input information, data from sensors automatically reading the contents of tanks and other ship loading parameters.

Onboard computer passive system is a software system that requires manual entry of input data for calculation.

Programme is a systematized sequence of mathematical computer-aided operations, which implements an algorithm for solving a problem.

So fit ware is a totality of programmes intended for solving a certain problem (or a number of problems), using a shipborne computer of a certain type.

12.2 TYPE APPROVAL OF PROGRAMMES

12.2.1 Programmes of computer-aided calculations, which results are part of technical documentation to be submitted to the Register for approval according to 3.8, shall be approved by the Register.

The programmes are approved by, and the Type Approval Certificate for Computer Program (CTO Π) (Form 6.8.5) is issued by RHO.

Programmes of computer-aided calculations used for automated counting, which come to performance of separate computations for determination of auxiliary values, shall be duly noted by the Register.

12.2.2 Computer-aided calculation programmes, for which the Type Approval Certificate for Computer Program (CTOII) (Form 6.8.5) is issued in accordance with 12.2.1, shall be submitted to the Register before their application.

In separate cases, computer-aided calculation programmes may be presented to the Register together with the technical documentation on the ship.

12.2.3 In order to obtain the Type Approval Certificate for Computer Program (CTOΠ) (Form 6.8.5), the materials shall be submitted to the Register containing the following:

- .1 name of the programme;
- .2 computer type, programming language, name of the programme developer;
- .3 technical documentation on the calculation procedure.

The procedures for calculations, which results are used in developing the technical documentation on the ship, shall be agreed upon with the Register.

The technical documentation required for the calculation procedure submitted to the Register shall contain: mathematical statement of a problem, description of a procedure (method) for solution of a problem with indication of restrictions on application, accuracy, convergence criteria as well as analysis of a proposed procedure and adopted assumptions for compliance with the RS rules, references, etc.

An appropriate reference shall be made for the calculation procedure already known (agreed);

- .4 detailed instructions on use of the programme and preparation of the initial data with enclosure of type forms:
- .5 test conditions of calculations with listing of the initial data and calculation results with explanation of all initial data and results.

On preliminary agreement with the Register, used as a test task for a computer may be:

calculations on the check task issued by the Register; comparison with calculation using a reference programme, with results of full-scale and model experiments.

Test conditions shall cover the whole range of the basic variable parameters.

The conditions shall contain verification calculations for two types of ships for which type approval is requested. Where approval is requested for only one type of ship, a minimum of two conditions for different hull forms of that type of ship shall be submitted.

For approval of a programme which is based on the input of hull form data, test conditions shall include calculations for three types of ships or three different hull forms if approval is requested for only one type of ship;

.6 minimum configuration of a computer system required for programme operation in different modes and with different quantities of initial data, information on type and number of necessary input-output devices, RAM and mass memory as well as on the type of the

operation system, for use with which the programme is oriented.

Information on recognition of a particular programme by other classification societies or competent organizations may also be submitted to the Register.

In separate cases, based on the above recognition, the Register may allow to submit the documentation in the lesser scope.

The technical documentation on the calculation procedure and computer-aided calculation programme shall be submitted in duplicate.

The documentation shall have number, title and shall be registered in an established order.

12.2.4 When the calculation procedure is considered, account shall be taken of the following criteria:

reliability of physical process representation; validity of assumptions;

compliance of the calculation results with those of check calculations.

12.2.5 The programmes are checked for suitability of the algorithm for calculation procedure adopted, for correct algorithm logic as well as correlation between the results of calculations made according to the programme concerned and test conditions.

The programmes shall also comply with the following requirements:

- .1 provision shall be made in the programmes using large quantity of the initial data for checking these data before making calculations, including, where necessary, visual checking with plotted or printed output;
- .2 the calculation programme shall present all relevant parameters of each loading condition. When making calculations, the user shall be provided with at least the following characteristics:

deadweight data;

lightship data;

trim;

draught at the draught marks and perpendiculars;

summary of loading condition displacement, vertical centre of gravity, longitudinal centre of gravity and transverse centre of gravity, downflooding angle and corresponding downflooding opening;

compliance with stability criteria: listing of all criteria, the limit values, the obtained values and the conclusions (criteria fulfilled or not fulfilled).

If direct damage stability calculations are performed, the relevant damage cases shall be pre-defined for automatic check of a given loading condition.

- .3 the software shall be reliable, i.e. to function failfree within the whole calculation range and to provide the accuracy for a specified time, agreed upon with the Register;
- .4 printed calculation results shall contain information on the initial data (including references to the data bases used), values of the calculation results with indication of their designations as well as, in case use

is made in the programme of the requirements of the RS rules or other RS normative documents, and international conventions, reference to the year of their edition.

Listing shall also contain information on the programme, necessary for its identification;

.5 the software shall have an easy system of inputting the required data and outputting the results and shall also provide the protection against input of unspecified data, such as:

input of weights and centre of gravity positions of cargoes (stores), which values exceed those specified for the particular space;

positioning of containers in the places already occupied, etc.;

- .6 the software shall prevent a possibility of making any changes in the initial data by user as regards general arrangement, weight and centre of gravity position of the light ship;
- .7 the Register does not restrict a programme builder in choosing a programming language and software development methods; the developed programmes, however, shall comply with the up-to-date requirements, including availability of a fetch protection unit, an unauthorized copying protection unit, etc.;
- .8 the software shall provide the possibility of calling on the display of an easy and detailed guidance for user (HELP):
- .9 decoding of basic terms and characteristics shall have English translation.
- 12.2.6 When the results of check calculations are verified using the submitted procedure and computer-aided calculation programme, account shall be taken both of compliance of calculation procedures and the programme with the above criteria and calculated values and parameters with the requirements of the RS rules.
- 12.2.7 The computational accuracy of the calculation programme results shall be within the acceptable tolerances of the results using the approved Information on Stability with identical input or an independent programme approved by the Register.

Programmes which use pre-programmed data from the approved Information on Stability as the basis for stability calculations, shall have zero tolerances for the printouts of input data.

Output data tolerances shall be close to zero, however, small differences associated with calculation rounding or abridged input data are acceptable. Differences associated with the use of hydrostatic and stability data for trims that differ from those in the approved Information on Stability, may be accepted subject to agreement with the Register.

When output data are calculated through programmes which use hull form models as their basis for calculations, the tolerances shall be obtained by the formula:

Table 12.2.7

Parameter evaluated	Tolerance
Hull form dependent	
Displacement	2 %
Longitudinal center of buoyancy, from after perpendicular, X_C	1 % / 50 cm max
Vertical center of buoyancy, Z_C	1 % / 5 cm max
Transverse center of buoyancy, Y_C	0.5 % of B / 5 cm max
Longitudinal center of flotation, from after perpendicular, X_f	1 % / 50 cm max
Moment to trim 1 cm	2 %
Transverse metacentric height	1 % / 5 cm max
Longitudinal metacentric height	1 % / 50 cm max
Cross curves of stability	5 cm
Compartment dependent	
Volume or deadweight	2 %
Longitudinal center of gravity, from after perpendicular, X_{ν}	1 % / 50 cm max
Vertical centre of gravity, Z_{ν}	1 % / 5 cm max
Transverse center of gravity, Y_{ν}	0,5 % of B / 5 cm max
Free surface moment	2 %
Shifting moment	5 %
Level of contents	2 %
Trim and stability	
Draughts (forward, aft, mean)	1 % / 5 cm max
Initial metacentric height (GMt)	1 % / 5 cm max
Righting curve levers (GZ values)	5 % / 5 cm max
Free surface correction	2 %
Downflooding angle	2°
Equilibrium angles	1°
Distance to unprotected openings or margin line from waterline (if applicable)	$\pm 5\% / 5$ cm max
Areas under righting arm curve	5 % or 0,0012 mrad

Deviation in % = {(base value — calculated value)/base value} •100,

however, they shall not exceed those specified in Table 12.2.7.

The base value may be from the approved Information on Stability or an independent programme approved by the Register.

An example of pre-programmed initial data:

Hydrostatic data: displacement, abscissa and applicate of the centre of buoyancy, abscissa of the centre of floatation, height of metacenter and moment to trim 1 cm (all are as a function of draught).

Stability data: stability cross-curves or residual arms of form stability for corresponding angles of heel/trim as a function of displacement, stability limitations.

Data on spaces: volumes, coordinates of center of volumes and correction for free surface effect/heeling moments due to grain shifting (all are as a function of the level of space filling).

An example of output:

Hydrostatic data: displacement, abscissa and applicate of the centre of buoyancy, abscissa of the centre of floatation, height of metacenter and moment to trim 1 cm (all are as a function of draught and also for ship's actual trim).

Stability data: corrections for free surface effect, arms of stability curve, applicate of ship's centre of gravity, initial transverse metacentric height, limiting

curve, permissible heeling moments due to grain shifting, stability criteria being used.

Data on spaces: calculated volumes, coordinates of center of volumes and corrections for free surface effect/heeling moments due to grain shifting (all are as a function of the level of space filling).

12.2.8 The Type Approval Certificate for Computer Program (CTOII) (Form 6.8.5) is issued for the programmes reviewed and verified in accordance with the provisions of these Rules. The Type Approval Certificate for Computer Program (CTOII) (Form 6.8.5) shall contain the name of the programme, names of the developing organization and the owner of the programme, a computer type, programming language, brief description of the calculation procedure, scope of application, grounds for issuing the Type Approval Certificate for Computer Program (CTOII) (Form 6.8.5).

12.2.9 When computer-aided calculations, which are part of the ship's technical documentation and which are performed according to the programme having the type approval certificates are presented to the Register, a reference to the number of the Type Approval Certificate for Computer Program (CTOII) (Form 6.8.5) issued by the Register shall be made in these calculations.

12.2.10 The Type Approval Certificate for Computer Program (CTOΠ) (Form 6.8.5) issued by the Register for a programme loses its validity if changes affecting the subject agreed upon have been made in the programme.

12.3 APPROVAL OF COMPUTER SOFTWARE USED FOR SOLVING PROBLEMS ON EVALUATION OF TRIM, STABILITY AND STRENGTH (FOR A PARTICULAR SHIP)

12.3.1 General.

- 12.3.1.1 Where a shipborne computer or a shore-based stability and residual strength calculation programme is used for evaluation of ship's trim, stability or strength, the appropriate software shall be approved by the Register for application on board a particular ship. In such a case, the base software module shall have the Type Approval Certificate for Computer Program (СТОП) (Form 6.8.5) (refer to 12.2).
- **12.3.1.2** These requirements are applicable to onboard computers when using passive systems and the off-line operation mode of active systems.
- **12.3.1.3** The stability calculated using a computer shall be checked with regard to all the stability criteria applicable to the ship.
- 12.3.1.4 The scope of calculations shall correspond to the Information on Stability approved by the Register. The input and output data shall, as far as practicable, be easily compatible in terms of contents and format with those in the Information on Stability so as to allow the operator to familiarize themselves promptly with the stability calculations.

The calculations output data of the damaged passenger ship stability and residual strength calculation programme shall as a minimum include the following parameters:

transverse metacentric height;

righting lever curve;

area under the righting lever curve;

maximum and actual heeling moments due to liquid overflow in all tanks and compartments below the bulkhead deck;

draft forward, amidships and aft;

angles of trim and heel;

areas of the damaged ship above-water and underwater parts projections to the centre plane and their centers to evaluate wind heeling moment;

bending moment and shear forces.

- 12.3.1.5 Unit measures shall be clearly specified and uniformly used in all calculations. Where different measurement systems are used in the software, input errors shall be ruled out. The software shall provide that all the necessary data are displayed as well as printed out in the measurement systems used.
- 12.3.1.6 Copies of all initial data needed for the programme operation shall be stored on a separate disk or diskettes in dublicate.
- 12.3.1.7 The programme shall have a simple command, which allows return to main menu from any working window.
- 12.3.1.8 The programme shall warn the user of any input errors and in cases where the calculation results do

not comply with the requirements of the RS rules, as well as in case of a wrong use of the very programme.

- **12.3.1.9** The programme shall monitor operation and activate an alarm when the programme is incorrectly or abnormally used.
- 12.3.1.10 The language in which the stability information is displayed and printed out shall be the same as used in the Stability Information. For ships engaged on international voyages, it is allowed to use only English when developing onboard computer software.
- **12.3.1.11** Onboard computer software and any data stored in the system shall be protected from corruption by loss of power.
- 12.3.1.12 Every page of the calculation result printout shall contain the identification number of the programme including the version number, name of the ship, printing-out date and load condition indication.
- 12.3.1.13 The software shall be installed in a shipborne computer of a type approved by the Register or in two unapproved computers. The requirements for computers and computer-based systems on board sea-going ships are set forth in Part XV "Automation" of the Rules for the Classification and Construction of Sea-Going Ships. In case where two computers are used each shall be fitted with a monitor and a printer, and both computers shall be subjected to acceptance tests.

12.3.2 Software approval procedure.

- 12.3.2.1 To make use of software on board a particular ship possible, the software functioning shall be checked and Report (Form 6.3.29) based on the check results issued. In order to obtain this Report, the following documentation shall be submitted to RHO:
 - .1 Manual for User, which shall contain: identification number, name of ship;

clear and definitive commands with the use of illustrations and diagrams;

general description of the programme, including its identification, number and version date;

a copy of the Type Approval Certificate for Computer Program (CTOII) (Form 6.8.5);

requirements for the hardware parameters needed for normal start and functioning of the programme;

instruction for installation of programme on onboard computer;

description of messages on errors and warnings, which are most likely to occur, with the indication of sequence of actions to be taken by the user in such cases;

light ship mass and coordinates of centre of gravity with the indication of the source of information;

deadweight components for each test condition;

list of permissible still water shear force and bending moment values specified by the Register and, if necessary, torsion load;

if necessary, correction factors for the shear forces;

if necessary, limitations on the cargo mass for each hold and for each pair of adjacent holds, as a function of the mean draft lengthwise the hold (holds);

- a sample of the calculation procedure accompanied by explanations and a sample of an output data printout;
- a sample of each screen dump displayed with explanatory text;
- .2 Information on Stability and Information on Damage Stability, including subdivision layout, approved by the Register;
- .3 permissible bending moment and shear force values in the checked hull sections approved by the Register;
- .4 solution printouts of the test conditions selected on agreement with the Register.

The test conditions shall be selected in such a way as to cover the whole range of load draughts (from the light ballast condition to the deepest envisaged loaded condition) and shall include at least one departure and one arrival condition. Calculations shall be provided for at least four loading conditions, taken from the ship's approved stability information. For ships carrying liquids in bulk and ships carrying grain in bulk at least one of the conditions shall include partially filled cargo spaces. In the test conditions selected, each cargo hold shall be at least once loaded.

The approval consists in checking the software functioning in the presence of the Register representative. The Register representative shall verify that the following data, used by the calculation programme, is consistent with arrangements and most recently approved lightship characteristics of the ship according to approved plans and documentation:

identification of the calculation programme including version number;

main dimensions, hydrostatic particulars and, if applicable, the ship profile;

the position of the forward and after perpendiculars, and if appropriate, the calculation method to derive the forward and after draughts at the actual position of the ship's draught marks;

ship lightweight and centre of gravity derived from the most recent inclining test;

lines plan, offset tables or other suitable presentation of hull form data if necessary to check the input data;

compartment definitions, including frame spacing, and centres of volume, together with capacity tables, free surface corrections;

cargo and consumables distribution for each loading condition.

The following procedures shall be followed when testing the software:

retrieve at least one test load condition and start a calculation run; compare the stability results with those in the documentation;

change several items of deadweight (tank weights and the cargo weight) sufficiently to change the draught or displacement by at least 10 per cent. The results are to be reviewed to ensure that they differ in a logical way from those of the approved test condition;

revise the above modified load condition to restore the initial test condition and compare the results; the relevant input and output data of the approved test condition shall be replicated;

alternatively, one or more test conditions shall be selected and the test calculation performed by entering all the necessary deadweight data manually; the results shall be verified as identical to the results in the approved test conditions.

Where satisfactory convergence of the results for some parameters has not been achieved, appropriate clarifications shall be presented, which then shall be reflected in the Register Report (Form 6.3.29) and/or Manual for User.

The Report (Form 6.3.29) is issued in the Russian and English languages with approved test conditions.

- 12.3.3 Acceptance tests of the software shall be conducted on board ship in the presence of the Surveyor to the Register with issuance of the Register Report (Form 6.3.10). Along with that:
- .1 a check shall be made to ensure that the Manual for User duly noted by the Register is available on board;
- .2 a check shall be made to ensure that the Report (Form 6.3.29) with approved test conditions is available on board;
- .3 the software shall be installed in a computer of approved type or in two computers of unapproved type;
- .4 the Information on Stability and Strength, Information on Damage Stability, on which software operation has been tested and which have been indicated in the Report (Form 6.3.29), shall not be updated since the issue of the Report;
- .5 solution results of the test conditions shall be the same as the results of the approved conditions attached to the Report (Form 6.3.29).
- 12.3.4 Where the ship, while in service, experiences changes in general arrangement, light ship mass, loading plans, the Report (Form 6.3.29) is cancelled. The software for the new parameters of the ship shall be once more subject to the approval procedure according to 12.3.2.

APPENDIX

LIST OF FINAL DOCUMENTATION ON A SHIP TO BE SUBMITTED TO THE REGISTER¹

1 GENERAL

- 1.1 List of final documentation on a ship.
- 1.2 Specification for all parts.
- 1.3 General arrangement plan.
- 1.4 List of machinery and equipment installed on board the ship, with brief indication of their technical characteristics.
- 1.5 List of equivalents allowed by the Register.
- **1.6** List of spare parts.
- 1.7 Drawing showing the location of the IMO ship identification number.

2 STABILITY, UNSINKABILITY.

- 2.1 Lines drawing.
- **2.2** Summary table of displacements, centre of gravity positions, trim and initial stability for different loading conditions.
 - 2.3 Table of tank capacities.
 - 2.4 Draft mark arrangemen plan and load line.
- **2.5** Inclining Test Report or Weighing Report, if the ship is exempted from the inclining test.
 - 2.6 Updated stability calculation.

- 2.7 Information on Stability and Instructions on Taking and Consuming Liquid Cargoes and Ballasting.
- **2.8** Information on Damage Trim and Stability or Information on the Effect of Flooding.
- 2.9 Information on Stability for the Ship Loaded with Grain.
 - **2.10** Layout of watertight compartments.
 - 2.11 Damage Control Plan.
 - 2.12 Operating manual on water level detection system.

3 HULL

- 3.1 Midship section.
- 3.2 Constructional profile.
- 3.3 Deck and platform plans.
- 3.4 Double (single) bottom plan.
- 3.5 Shell expansion (for glass reinforced ships only in case the outer shell plating has different thickness).
 - 3.6 Longitudinal and transverse bulkheads.
 - 3.7 After end framing and sternframe.
 - 3.8 Fore end framing and stem.

- 3.9 Propeller brackets and bossings.
- **3.10** Main machinery seatings and boiler bearers with bottom construction in that area.
 - 3.11 Hydrofoil system and air cushion skirt plans.
- **3.12** Loading instructions for ships 65 m in length and more.
- **3.13** Information (Booklet) on Stability and Strength During Loading, Unloading and Arrangement of Bulk Cargoes Other than Grain.

¹ Given in the List are approximate designation of particular final documents adopted only to reflect their technical essence.

4 ARRANGEMENTS, EQUIPMENT, OUTFIT, LIFE-SAVING APPLIANCES AND SIGNAL MEANS

- 4.1 Stock list.
- **4.2** Arrangement plan of survival craft and personal life-saving appliances.
- **4.3** Arrangement plan of sound signal means and navigation lights.
- **4.4** Arrangement plan of openings in the hull, superstructures and deckhouses as well as in subdivision bulkheads with indication of coaming heights, types, designs and basic dimensions and parameters of closing appliances.
- **4.5** General arrangement plan of rudder and steering gear with indication of basic dimensions, design and material, main components, type and main parameters of steering gear (main and auxiliary).
- **4.6** General arrangement plan of anchor arrangement with indication of types, principal dimensions (parameters) of components, type and basic parameters of anchor machinery.
- **4.7** General arrangement plan of mooring and towing arrangements with indication of types, basic parameters of the equipment, main characteristics of mooring and towing ropes, type and basic parameters of mooring and towing machinery.

- **4.8** General arrangement plan of fittings used to prevent shifting of cargo with indication of the design, material and basic dimensions (parameters) of main components of the fittings.
 - 4.9 Arrangement plan of emergency outfit.
- **4.10** General arrangement plan of cargo handling gear with indication of principle characteristics (safe working load, operation areas, outreach, cargo lifting and lowering speed, maximum and minimum outreach, slewing speed, etc.).
- **4.11** General view drawing of cargo handling gear together with specification of associated machinery, components and safety devices.
 - 4.12 Drawing (scheme) of derrick and crane rigging.
- **4.13** Drawing of attachments of cargo masts, crane, winch and reel foundations to ship structures and of hull strengthening in way of their installation.
- **4.14** Drawing of securing of cargo handling gear in the stowing for sea position.
 - 4.15 Drawing of securing timber deck cargo.

5 FIRE PROTECTION

- 5.1 Fire plan.
- **5.2** Arrangement plan of fire-proof divisions (ineluding doors) with indication of numbers of the type approval certificates.
- **5.3** Schemes of insulation of spaces with indication of type insulation constructions.
 - 5.4 Deck covering schemes.
 - 5.5 Fire fighting system diagrams.

6 MACHINERY INSTALLATION

- **6.1** General arrangement plans of machinery, boilers and equipment in machinery and boiler spaces and in spaces of emergency sources of electrical power.
 - 6.2 General arrangement plan of shafting.
 - 6.3 CPP system drawings.
 - **6.4** General view of propeller.
 - 6.5 Stern-tube drawing.

- **6.6** Diagram and description of remote control system for main machinery complete with information on equipment of remote control stations with control devices, indication and alarm signalling devices, means of communication and other arrangements.
- **6.7** Shafting alignment calculation. Torsional vibration calculations and torsiographing results.

7 SYSTEMS AND PIPING

- 7.1 Ship system diagrams:
- .1 bilge system;
- .2 ballast system:
- .3 waste water, sewage and scupper systems;
- .4 fuelling and fuel transfer systems;
- .5 sounding, air and overflow pipes;
- .6 cargo and stripping systems (on oil tankers);
- .7 vent system (on oil tankers);
- .8 ventilation system of accommodation, cargo, machinery and production spaces;
 - .9 liquid cargo heating system;

- .10 arrangement plan of bottom and side fittings.
- 7.2 Machinery installation piping diagrams:
- .1 live and exhaust steam, blow-off pipes;
- .2 feed water, condensate and evaporator;
- .3 fuel;
- .4 lubricating oil;
- .5 cooling;
- .6 compressed air;
- .7 fuel, water and oil heating;
- .8 exhaust gas pipes and uptakes.

8 REFRIGERATING PLANTS

- **8.1** Refrigerant system diagram.
- **8.2** Cooling medium and cooling water system diagram.
 - 8.3 Basic diagram of hold air cooling.
- **8.4** Arrangement plan of equipment in refrigerating machinery space with indication of escape routes.
- **8.5** Arrangement plan of equipment in refrigerated spaces.
- **8.6** Insulation drawing with technical specifications of insulating materials.
- **8.7** Basic diagram of telethermometer station and arrangement of thermometer tubes.
- **8.8** General arrangement plan of equipment in refrigerant storage spaces with stationary receivers.
- Note. Only documentation referred to in 8.1, 8.4, 8.8 shall be presented for unclassed refrigerating plants.

9 ELECTRICAL EQUIPMENT

- **9.1** Circuit diagrams of electrical power distribution from main and emergency sources: power mains, lighting (to section switchboards) and navigation lights.
- **9.2** Circuit diagrams of main and emergency switchboards, control desks and other switchboards of non-standard design.
- **9.3** Circuit diagram of main current, excitation, control, monitoring, signalling, protection and interlocking of the electric propulsion plant.
- **9.4** Circuit diagram of outer connections of ship's control apparatus, telephone communication, general alarm and fire detection and alarm systems.
- **9.5** Circuit diagram of electric drives for steering gear, electrical remote control systems of rudder electric drive, protection and alarm.

- **9.6** General arrangement plan of essential electrical equipment and electric propulsion plant.
- **9.7** Lubricating oil and air cooling diagrams of main electric machines of the electric propulsion plant.
- **9.8** Diagrams of protective earthing, drawings of lightning protection devices for tankers, gas carriers, mobile offshore drilling units and ships with non-metal hulls.
- **9.9** Layout plan of cable penetrations through watertight and fire bulkheads.

Note. Information on cross-sectional areas of cable conductors, types of cables, currents and protection shall be given in the documentation.

10 NAVIGATIONAL EQUIPMENT

- **10.1** Connection diagram of navigational equipment (with indication of types and cross-sectional areas of cable conductors).
- 10.2 Drawings (not less than two views) showing arrangement of navigational equipment and sources of power, as well as heating, ventilation, communication, alarm and lighting facilities in spaces intended for the installation of navigational equipment.
- 10.3 Drawings (plan and side view) showing arrangement of aerials as well as spaces intended for the installation of navigational equipment.
- **10.4** List of navigational equipment fitted on board with specification of manufacturer, type, supplier and information on approval of the equipment by the Register.
 - 10.5 Bridge fields of vision drawings showing:
- .1 the horizontal field of vision from the various workstations, including the arc of individual blind sectors and the sum of blind sectors forward of the beam;
- .2 the vertical field of vision over the bow from the conning station and the workstation for navigation and

- manoeuvring, including the line of sight under the upper edge of the window from standing working position at the workstation;
- .3 window arrangement, including inclination, dimensions, framing and height of lower and upper edge above bridge deck surface as well as the height of the deckhead.
 - 10.6 Bridge layout drawings showing:
- .1 the bridge layout, including the configuration and location of all bridge workstations, including workstations for additional bridge functions;
- .2 configuration and dimensions of workstation consoles including console foundations, and location of instruments and equipment in all workstation consoles.
- 10.7 In case of ships having a distinguishing mark OMBO in their class notation, the scope of technical documentation to be submitted shall be in accordance with the requirements of 1.3.7, Part V "Navigational Equipment" of the Rules for Equipment of Sea-Going Ships.

11 AUTOMATION

- 11.1 Basic and functional circuits of control and protection elements, devices and systems of main machinery and propellers (remote automated control systems).
- 11.2 Basic and functional circuits of control and protection elements, devices and systems of auxiliary machinery, electric-generation plants, main and auxiliary boilers, refrigerating plants.
- 11.3 Basic and functional circuits of control and protection elements, devices and systems of centralized and local warning alarm, indication and recording systems.
- 11.4 General view drawings of separate devices, switchboards, panels of control and protection systems of

- main machinery, propellers and auxiliary machinery, and their arrangement on board ship.
- 11.5 Structural drawings of sensors, alarms, instruments as well as control and monitoring switchboards and panels of the systems referred to in 11.3 to 11.5.
- 11.6 Description of power sources of the systems referred to in 11.3 to 11.5 and their wiring schemes.
- 11.7 Block diagrams of machinery control algorithms for computers and computer-aided systems applied in the plants subject to the Register technical supervision.

12 RADIO EQUIPMENT

- 12.1 Diagram of connections of radio equipment and commutation of aerials (with indication of types and cross-sectional areas of cable conductors and protection means from radio interference).
- 12.2 Drawing (plan and side view) of equipment arrangement in radio equipment spaces with indication of heating, ventilation, communication, alarm and lighting systems.
- 12.3 Drawing (plan and side view) of aerial arrangement with indication of the spaces intended for installation of radio equipment.
- 12.4 Drawing and diagram of radio equipment for motor lifeboats (if any).

13 ARRANGEMENTS AND EQUIPMENT FOR PREVENTION OF POLLUTION FROM SHIPS

- 13.1 For ships of all types:
- .1 arrangement plan of equipment for prevention of pollution from ships;
- .2 calculation of required capacity of holding tanks, oily water and sewage tanks, garbage containers and their arrangement plans.
 - .3 diagram of bilge oily water piping;
 - .4 diagram of oil residue piping;
 - .5 diagram of sewage piping;
 - .6 calculation of the discharge rate of untreated sewage;
- .7 calculation of the (Attained) Energy Efficiency Design Index (EEDI) for a ship;
- **.8** Energy Efficiency Design Index Technical File (EEDI Technical File).
 - 13.2 For oil tankers, other than those referred to in 13.1:
- .1 calculation of capacity of slop tanks and segregated ballast tanks;
- .2 calculation parameters of the average outflow of oil and of cargo tank length;
 - .3 arrangement plan of all tanks on board;
- .4 calculation of assumed damages to the hull and hypothetical outflow of oil;

- .5 subdivision plan and damage stability calculations:
- .6 diagram of emergency oil transfer system, if applicable;
- .7 diagram of crude oil washing system and shade diagram (if applicable);
 - .8 plan showing arrangement of discharge outlets;
 - .9 diagram of transfer of oil residues into slop tank;
- .10 diagram of the ballast and cleaning water discharge monitoring and control system (if applicable).
- .11 operations and equipment manual for crude oil washing system (if applicable);
- .12 operation manual for discharge monitoring and control system of ballast and washing water (if applicable).
- 13.3 For tankers carrying noxious liquid substances, other than those referred to in 13.1:
 - .1 arrangement plan of pump rooms;
 - .2 arrangement plan of cargo tank ventilation system;
 - .3 plan showing arrangement of discharge outlets;
- .4 procedures and arrangements manual for discharge of noxious liquid substances.

Российский морской регистр судоходства Правила технического наблюдения за постройкой судов и изготовлением материалов и изделий для судов

Том 1

Часть I

Общие положения по техническому наблюдению Часть II

Техническая документация

Russian Maritime Register of Shipping
Rules for Technical Supervision During Construction of Ships
and Manufacture of Materials and Products for Ships

Volume 1 Part I

General Regulations for Technical Supervision Part II

Technical Documentation

The edition is prepared
by Russian Maritime Register of Shipping
8, Dvortsovaya Naberezhnaya,
191186, St. Federaburg,
Russian Russian

Tel.: +7(812) 312-89-59 Fax: +7(812) 312-89-86

RUSSIAN MARITIME REGISTER OF SHIPPING



RULES

FOR TECHNICAL SUPERVISION DURING CONSTRUCTION OF SHIPS AND MANUFACTURE OF MATERIALS AND PRODUCTS FOR SHIPS

Volume 1

Part I
GENERAL REGULATIONS FOR TECHNICAL SUPERVISION

Part II
TECHNICAL DOCUMENTATION

2013

LIST OF CIRCULAR LETTERS AMENDING/SUPPLEMENTING NORMATIVE DOCUMENT

(Normative document No. and title)

Item No.	Circular letter No., date of approval	List of amended and supplemented paras
INO.	ααιο οι αρριοναι	συρριεπιείτευ ραίας



CIRCULAR LETTER

№ 381-08-669c

dd 16. 07.2013

Re:

Amendments to Part I "General Regulations for Technical Supervision" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040 and ND No. 2-020101-040-E

Item of supervision:

Material, product, activity, ship

Implementation	01.08.2013	
Valid: till	31.12.2014	

Validity period prolonged till

Cancels / amends / adds circular letter №		dd
Cancels / amends / adds circular letter №	###	

Number of pages:	1+3
Appendices:	¥13)

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CHIEL	LXH:	$\square \square \lor \varTheta$	1 milicier

M.G. Ayvazov

Amends

Part I "General Regulations for Technical Supervision" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040 and ND No. 2-020101-040-E

Amendments given in the Appendix to this Circular Letter shall be introduced into Part I "General Regulations for Technical Supervision" of the Rules for Technical Supervision During Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040 and ND No. 2-020101-040-E. These amendments will be introduced into the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2014.

It is necessary to do the following:

- 1) Familiarize the surveyors to the Register and the interested organizations in the area of the RS Branch Offices activity with the contents of this circular letter.
- 2) Apply the amendments introduced by this circular letter.
- 3) Introduce the amendments to the RS documents issued before the date of implementation of this circular letter during replacement of the RS documents.
- 4) Clarify the contents of this circular letter to the interested organizations in the area of the RS Branch Offices activity.

Person in charge:

A.Y. Zakharov

381

+7 (812) 605-05-14

12/20 NAVEST 2012	12/12/	
No.317-08-	dd	2013

AMENDMENTS INTRODUCED TO THE RULES FOR TECHNICAL SUPERVISION DURING CONSTRUC-TION OF SHIPS AND MANUFACTURE OF MATERIALS AND PRODUCTS FOR SHIPS (2012) (ND No.2-020101-040-E)

PART I. GENERAL REGULATIONS FOR TECHNICAL SUPERVISION

3 SERVICES RENDERED IN TECHNICAL SUPERVISION DURING MANUFACTURE OF MATERIALS AND PRODUCTS. DOCUMENTS ISSUED

Para 3.6 shall be supplemented with new subparagraphs reading as follows:

".5 if the contract or agreement on technical supervision has become invalid in cases provided for in 4.6;
.6 in case of the firm bankruptcy or liquidation."

4 REQUESTS, CONTRACTS AND AGREEMENTS ON TECHNICAL SUPERVISION

Para 4.5.3 shall be deleted.

This Section shall be supplemented with new para 4.6 reading as follows:

- "4.6 The contract or agreement on technical supervision becomes invalid in case of inadequate fulfilment of the commitments under the contract or agreement, including payments for the RS services as well as in the following cases:
 - .1 upon expiry of type approval for material or product manufactured by the firm (manufacturer);
 - .2 subject to non-compliance of the firm (manufacturer) with the requirements of survey;
- .3 if the Recognition Certificate (CΠ), Recognition Certificate of Testing Laboratory (CΠ Π), Recognition Certificate for Manufacturer (CΠ Π) and Certificate of Firm Conformity (CC Π) become invalid in compliance with 3.6:
 - .4 upon expiry of validity of the contract or agreement;
 - .5 cancellation of the contract or agreement".

The Agreement on Survey (CO) may be cancelled if desired by the parties who signed it."

8 RECOGNITION OF SERVICE SUPPLIERS

8.3 SPECIAL REQUIREMENTS

17011100

In para 8.3.7.2.2 the phrase «above and in water» shall be deleted.

APPENDIX I. NOMENCLATURE OF ITEMS OF THE REGISTER TECHNICAL SUPERVISION Table

New items of technical supervision shall be introduced reading as follows:

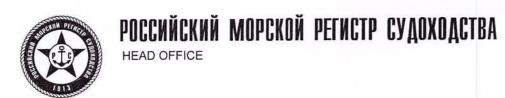
Metal for membranes

1	2	3	4	5	6	7	8	9
04220100 M K	Ship's and survival craft AIS search and rescue transmitter (AIS-SART)	Р	СТО*	C3	-	Р	Р	(. - .)
4	2	3	4	5	10	7	0	0
10050000	Gas fuel tanks	- 3	4	5	6	1	8	9
10050000	Liquefied gas fuel tanks	P	СТО	С	K	Р	Р	Р
10050200	Compressed gas fuel tanks	P	СТО	C	К	P	Р	Р
10050300	Gas fuel treatment installation	P	7-	C3	К	Р	Р	2
10050400	LNG fuel forcing vaporizer	Р	сто	С3	к	Р	Р	-
1	2	3	4	5	6	7	8	9
17000000	SHIPS CARRYING LIQUEFIED GASES IN BULK							J
17010000	Materials							
17011000	Membrane Cargo Containment System - Mark III							

					1 222	1		
1	2	3	4	5	6	7	8	1
17011110	Stainless steel plates (thickness < 3 mm);	Р	СПИ	С	K	P	-	-
	Stainless steel plates (thickness ≥ 3 mm)					-		
17011111	Ctainless steel stude puts and weekers ⁶	-	-		1-	Р	-	-
17011111	Stainless steel studs, nuts and washers ⁶	-	-	.50	1		-	-
17011112	Inner hull studs, nuts and washers ⁶	्रक		177	:=	Р	ে	-
17011113	Stainless steel angles	P	СПИ	C3	К	Р	1.7	2
17011114	Anchor strips	Р	СПИ	C3	К	Р	(·	
17011200	Non-metallic materials							Г
17011210	Plywood	Р	СТО	СТО	-	Р	-	١.
					+	Р	_	+
17011220	Laminate	Р	СТО	СТО	2	-	-	1
17011221	Fibrous materials ⁶	-	-	2	2	-	: <u>-</u>	1.
17011222	Glass wool ⁶	-	-	-	2	P	•	1
17011223	Glass-fibber materials ⁶	10 mg	-	-	-	Р	-	
17011230	Polymeric materials	Р	СТО	СТО	-	Р		T.
17011231	Reinforced polyurethane foam (R-PUF)	P	СТО	СТО	-	P	-	1
					-	Р	-	+
17011232	Low density foam (LDF)	Р	СТО	СТО	*		-	1
17011240	Adhesive materials	Р	СТО	СТО	*	Р	-	1
17011241	Load bearing mastic	P	СТО	CTO	<u></u>	P	-	
17011242	Adhesive, is used for the insulation panel	Р	СТО	СТО	1 12	Р	-	١.
17011212	assembly		0.0	0.0				
17011010		Р	СТО	СТО	4 57	Р	-	1
17011243	Adhesive for secondary barrier				-		-	1
17011244	Adhesive, is used for bonding the secon-	Р	СТО	СТО	7	P		1
	dary barrier to the pump tower base sup-							
	port (PTBS)							
17011250	Protective and interlayer materials	Р	СТО	Туре	-	Р	-	
	, rottom and minoral, and minoral			СТО				1
17011251	Paint for inner hull protection	Р	сто		-	Р	10-1	t
17011251	Paint for littler fluir protection	F .	CIO	Туре	- T	F-	-	Ľ
	A Section of the Control of the Cont	-		СТО	+	_	_	L
17011260	Heat insulation blocks	Р	СТО	CTO	-	Р		L
17011261	Thermal protection ⁶	-		-	-	Р	: * :	
17011262	Secondary barrier, rigid secondary barrier	-	-	-	-	Р	75 -6 5	
	material (RSB) and flexible secondary					76		
	barrier material (FSB) ⁶							
17011000	Darrier material (FSB)				+	_		┝
17011263	Top Bridge Pads ⁶	12	-	~		Р	122	1
17011264	Flat wall panels ⁶	25,	-	22	~	Р	-	3
17011265	Corner panels ⁶	-	-	-	-	P	-	3
17012000	Membrane Cargo Containment System -							Г
	NO96							
17010100	Metal for membranes	-			+			⊢
17012100		_				_		H
17012110	Fe-36%Ni alloy strips	Р	СПИ	С	K	Р	200	
17012111	Staples ⁶			-	×	P	-	
17012112	Collar studs (forged) ⁶	0-0	-	-	-	Р	-	1
17012113	Self-locked nuts ⁶	528			-	Р	_	Ī
17012114	Spring washers ⁶	-	-		1	P	0.50	t
		-	-		+-	г	-	H
17012200	Non-metallic materials							L
17012210		100				P	-	
	Plywood (NO96)	Р	СТО	СТО	-			
		P -	CTO -	CTO -	-	P	-	1
17012220	Plywood (NO96) Wood Screws ⁶	-	-	-	_		-	Н
17012220 17012230	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶	-	-	÷	-	P -	-	
17012220 17012230 17012231	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶	- - P	-	-	÷	P - P	-	
17012220 17012230 17012231 17012232	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass-fibre materials ⁶	- - P P	-	÷ .	E	P - P P	-	
17012220 17012230 17012231 17012232 17012240	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass–fibre materials ⁶ Adhesive materials	- - P	-	÷	÷	P - P	-	
17012220 17012230 17012231 17012232 17012240 17012241	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass–fibre materials ⁶ Adhesive materials Load bearing mastic ⁶	- - P P	-	÷ .	E	P - P P	-	
17012220 17012230 17012231 17012232 17012240 17012241	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass–fibre materials ⁶ Adhesive materials Load bearing mastic ⁶	- P P	- - - - CTO	- - - - - CTO	2 2 2 2	P - P P	-	
17012220 17012230 17012231 17012232 17012240 17012241 17012242	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass–fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶	- P P P	- - - - CTO	CTO		P - P P	-	
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass–fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials	- P P P	- - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P - P P		
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250 17012251	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass–fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials Anti-sticking film	- P P P P	- - - - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P - P - P P		
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250 17012251 17012260	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass–fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials Anti-sticking film Heat insulation blocks	- P P P P	- - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P - P - P P		
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250 17012251 17012260 17012261	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass-fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials Anti-sticking film Heat insulation blocks Thermal protection ⁶	- P P P P P	- - - - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P - P P P		
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250 17012251 17012260 17012261	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass–fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials Anti-sticking film Heat insulation blocks	- P P P P	- - - - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P - P - P P		
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250 17012251 17012260 17012261 17012262	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass-fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials Anti-sticking film Heat insulation blocks Thermal protection ⁶ Insulating boxes ⁶	- P P P P P	- - - - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P P P P P		
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250 17012251 17012260 17012261 17012262 17012262	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass-fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials Anti-sticking film Heat insulation blocks Thermal protection ⁶ Insulating boxes ⁶ Insulating material ⁶		- - - - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P P P P P		
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250 17012251 17012260 17012261 17012262 17012263 17012270	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass-fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials Anti-sticking film Heat insulation blocks Thermal protection ⁶ Insulating boxes ⁶ Insulating material ⁶ Perlite ⁶	- P P P P P	- - - - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P P P P P		
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250 17012251 17012260 17012261 17012263 17012270 17020000	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass-fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials Anti-sticking film Heat insulation blocks Thermal protection ⁶ Insulating boxes ⁶ Insulating material ⁶ Perlite ⁶ Valves	- P P P P P P P P P	- - - - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P P P P P P P P P P P P P P P P P P P		
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250 17012251 17012260 17012261 17012262 17012263 17012270	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass-fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials Anti-sticking film Heat insulation blocks Thermal protection ⁶ Insulating boxes ⁶ Insulating material ⁶ Perlite ⁶		- - - - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P P P P P		
17012220 17012230 17012231 17012232 17012240 17012241 17012242 17012250 17012251 17012261 17012262 17012263 17012270 17020000	Plywood (NO96) Wood Screws ⁶ Fibrous materials ⁶ Glass Wool ⁶ Glass-fibre materials ⁶ Adhesive materials Load bearing mastic ⁶ Glue ⁶ Protective and interlayer materials Anti-sticking film Heat insulation blocks Thermal protection ⁶ Insulating boxes ⁶ Insulating material ⁶ Perlite ⁶ Valves	- P P P P P P P P P	- - - - - - - - - - - - - - - - - - -	- - - - - - - - - - - - - - - - - - -		P P P P P P P P P P P P P P P P P P P		

1	2	3	4	5	6	7	8	9
17020130 M K	MK Pressure relief valves of cargo tank vent system (working temperature below -55 °C)		СТО	C3	К	Р	Р	Р
17020140 M K	Vacuum relief valves of cargo tank (working temperature below -55 °C)	Р	СТО	С3	К	Р	Р	104
17020210MK	Expansion bellows for cargo systems (working temperature below -55 °C)	Р	СТО	C3	К	Р	Р	Р
17020310MK	Cargo vapour hoses (working temperature below -55 °C)	Р	СТО	C3	К	Р	Р	-
17030000	Auxiliary machinery of cargo system	2	-		-	1	2	1000
17030100	Cargo transfer pumps (working temperature below -55 °C)	Р	-	C3	К	Р	Р	Р
17030200 M K	Main cargo pumps (working temperature below -55 °C)	Р	СТО	С	К	Р	Р	Р
17030210 M K	Cargo stripping pumps (working temperature below -55 °C)	Р	СТО	С	К	Р	Р	Р
17030300 M K	Portable emergency cargo pump (working temperature below -55 °C)	Р	СТО	С3	К	Р	Р	Р
17030400MK	High duty compressors	Р	-	С		Р	Р	-
17030500MK	Low duty compressors	Р	(=):	С		Р	Р	
17040000	Cargo vapour utilization system	¥	-	-	(4)	2	===	-
17040100	Gas combustion unit (GCU)	Р	120	C3	К	Р	Р	P
17040200	Steam dumping arrangement	Р		C3	К	Р	P	Р
17050000	Cargo pressure and temperature control system	8	57.0	-		-	-	7
17050100	Cargo refrigeration plant	Р		С	К	Р	Р	Р
17050200	Cargo reliquefaction plant	Р	(-)	С	К	Р	Р	Р

⁶ Delivery of materials with the manufacturer's certificates. Technical supervision shall be carried out in compliance with the technical documentation approved by the Register.



CIRCULAR LETTER

№ 312-12-677c

dated 23.08.2013

Re:

Amendments to Part II "Technical Documentation" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040 as regards the RS stamp used for approval of the technical documentation on behalf of maritime administrations.

Item of supervision:

Technical documentation on ships

Implementation	26.08.2013		
Valid: Until	Republication of t	the RS Rules	
Validity period extended till			
Cancels/amends/adds Circular letter №			dated -
Number of pages:	1 + 2		
Appendices:	Amendments to Part II "Technical Documentation" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040		

Director of Classification and Development Directorate

V. I. Evenko

Amends

Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040

RS Order No. 72 dated 08.08.2013 approves a new type of the RS stamp, which shall be applied for approval of the technical documentation on ships on behalf of maritime administrations.

In connection therewith the appropriate amendments given in the Appendix to the Circular Letter shall be introduced in Part II "Technical Documentation" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040.

It is necessary to do the following:

- 1. Familiarize the surveyors of the RS Branch Offices with the content of the Circular Letter.
- 2. Apply the amendments to the above RS Rules for review and approval of the technical documentation on ships on behalf of maritime administrations.

Person in charge:

V.F. Piskorskiy

Department 312

(812) 312-24-28

DMS "THESIS":

No. 159785 dated 13.08.2013

.08.2013

Amendments to

Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040

PART II. TECHNICAL DOCUMENTATION

Para 8.2 has been amended to read:

*8.2 The Register applies the following stamps	(refer to Figs. 8.2-1 – 8.2-6).
ГЛАВНОЕ УПРАВЛЕНИЕ	271 ПОДРАЗДЕЛЕНИЕ
PC HEAD OFFICE RS	PC BRANCH OFFICE RS
ОДОБРЕНО APPROVED	ОДОБРЕНО APPROVED
Δaτa / Date	Δατα / Date
	Fig. 8.2-1
РС HEAD OFFICE RS ОДОБРЕНО APPROVED при условии выполнения замечаний письма in letter N° Дата / Date 345	PC PC BRANCH OFFICE RS OAOБРЕНО APPROVED при условии выполнения subject to comments in letter Nº
	Fig. 8.2-2
PC PC PC RS	PC 271 HOAPASAEAEHUE RS
COTAACOBAHO AGREED	COTAACOBAHO AGREED
Δaτa / Date	Δaτa / Date
	Fig. 8.2-3
РС HEAD OFFICE RS COГЛАСОВАНО AGREED при условии выполнения замечаний письма in letter N°	PC RS COГЛАСОВАНО AGREED при условии выполнения subject to comments in letter N° Дата / Date 145

главное у	ПРАВЛЕНИЕ	271 ПОД	РАЗДЕЛЕНИЕ
	OFFICE RS	PC 271 BRAN	PA3AEAEHUERS
ОДОБРЕНО	APPROVED	ОДОБРЕНО	APPROVED
Российским морским регистром судоходства по поручению Морской Администрации	by Russian Maritime Register of Shipping on behalf of Maritime Administration of	Российским морским регистром судоходства по поручению Морской Администрации	by Russian Maritime Register of Shipping on behalf of Maritime Administration of
	``````````````````````````````````````		31/AN_
Вота / Date		801 Date	

Fig. 8.2-5

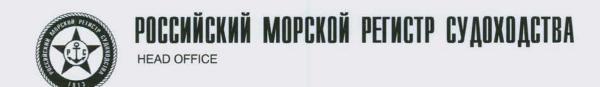
PC	ГЛАВНОЕ УПРАВЛЕНИЕ HEAD OFFICE	RS	PC	271 ΠΟΔΡΑЗΔΕΛΕΗΜΕ — BRANCH OFFICE	RS	
ДЛЯ ИНФОРМАЦИИ			индамаофни влд			
FO	FOR INFORMATION			FOR INFORMATION		
Δaτ	ra / Date		Дата 345	/ Date		

Fig. 8.2-6".

# Para 8.3 has been amended to read:

- "8.3 The stamp to be applied is determined by the Register depending on a document type and result of its review.
- Upon approval (agreement) of the technical documentation, the Register puts the appropriate stamps, namely:
- .1 stamps shown in Figs. 8.2-1 and 8.2-2 are put on the structural drawings, (basic and functional) circuits, test programs, list of equivalent structures, materials and products, other similar documents;
- .2 stamps shown in Figs. 8.2-3 μ 8.2-4, are put on the various calculations, descriptions, explanatory notes, ship specifications and general arrangement drawings without indication of structural dimensions, lists of products and materials, lists of spare parts, research reports and test results, etc, as well as on the normative documents (standards, including the shipyard standards, regulations, etc.);
- .3 stamps shown in Fig. 8.2-5 are put on the documents approved on behalf of maritime administrations.

The various information documents not subject to review for compliance with the RS Rules are stamped as shown in Fig. 8.2-6.".



CIRCULAR LETTER

Nº 317-12.4-6//c

21, 12.2012 dd

# Re:

Amendments to Part I "General Regulations for Technical Supervision" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2012, ND No. 2-020101-040 and ND No. 2-020101-040-E

# Item of supervision:

Material, product, activity, ship

Implementation	22.12.2012	
Valid: till	31.12.2013	
Validity period prolonged	till	

Cancels / amends / adds circular letter № dd

Number of pages: 1 + 1Appendices:

Chief Executive Officer M.G. Ayvazov

### Amends

Part I "General Regulations for Technical Supervision" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2012, ND No. 2-020101-040 and ND No. 2-020101-040-E

Amendments given in the Appendix to this Circular Letter shall be introduced into Part I "General Regulations for Technical Supervision" of the Rules for Technical Supervision During Construction of Ships and Manufacture of Materials and Products for Ships, 2012, ND No. 2-020101-040 and ND No. 2-020101-040-E. These amendments will be introduced into the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013.

# It is necessary to do the following:

- 1) Familiarize the surveyors to the Register and the interested organizations in the area of the RS Branch Offices activity with the contents of this circular letter.
- 2) Apply the amendments introduced by this circular letter.
- 3) Introduce the amendments to the RS documents issued before the date of implementation of this circular letter during replacement of the RS documents.
- 4) Clarify the contents of this circular letter to the interested organizations in the area of the RS Branch Offices activity.

ПРАВИЛА ТЕХНИЧЕСКОГО НАБЛЮДЕНИЯ ЗА ПОСТРОЙКОЙ СУДОВ И ИЗГОТОВЛЕНИЕМ МАТЕРИАЛОВ И ИЗДЕЛИЙ ДЛЯ СУДОВ (2012) (НД №2-020101-040)
RULES FOR TECHNICAL SUPERVISION DURING CONSTRUCTION OF SHIPS AND MANUFACTURE OF MATERIALS AND PRODUCTS FOR SHIPS (2012) (ND No.2-020101-040-E)

ЧАСТЬ І. ОБЩИЕ ПОЛОЖЕНИЯ ПО ТЕХНИЧЕСКОМУ НАБЛЮДЕНИЮ PART I. GENERAL REGULATIONS FOR TECHNICAL SUPERVISION

3 ОКАЗЫВАЕМЫЕ УСЛУГИ ПРИ ТЕХНИЧЕСКОМ НАБЛЮДЕНИИ ЗА ИЗГОТОВЛЕНИЕМ МАТЕРИАЛОВ И ИЗДЕЛИЙ. ВЫДАВАЕМЫЕ ДОКУМЕНТЫ 3 SERVICES RENDERED IN TECHNICAL SUPERVISION DURING MANUFACTURE OF MATERIALS AND PRODUCTS. DOCUMENTS ISSUED

11 ПРОВЕРКА ПРЕДПРИЯТИЙ 11 AUDITS OF FIRMS

Таблица 11.1.1 Table 11.1.1

Код деятельности 22014004 – «Постройка судов» заменяется следующим текстом – «Постройка судов, включая ПБУ и МСП».

Kind of activity 22014004 – «Construction of ships» has been amended to read «Constructions of ships, including floating drilling platforms and various sea stationary platforms».

# ПРИЛОЖЕНИЕ 1. HOMEHKЛATYPA ОБЪЕКТОВ ТЕХНИЧЕСКОГО НАБЛЮДЕНИЯ PEГИСТРА APPENDIX I. NOMENCLATURE OF ITEMS OF THE REGISTER TECHNICAL SUPERVISION

Таблица Table

# MEXAHUYECKUE YCTAHOBKU MECHANICAL INSTALLATIONS

Вводятся новые объекты технического наблюдения: New items of technical supervision have been introduced:

1	2	3	4	5	6	7	8	9
07030412	Зубчатое колесо и шестерня рулевого устройства	Р		C3	К	-	-	1 1
	Steering gear wheel and pinion							
07030413	Подшипник рулевого устройства	Р		C3	К	-	-	-
	Steering gear bearing							
07030414	Моторы и насосы системы гидравлики рулевого устройства	Р	СТО	C3	К	Р	P-	Р
	Motors and pumps of hydraulic systems of steering gear							
07030415	Гибкие шланги систем гидравлики и смазки	Р	СТО	C3	-	-	-	-
	Flexible hoses of hydraulic and lubricating systems							

# ПРИЛОЖЕНИЕ 3. ТАБЛИЦА – ТРЕБОВАНИЯ К ОСВИДЕТЕЛЬСТВОВАНИЮ

# **APPENDIX 3. TABLE - SURVEY REQUIREMENTS**

Пункт 7.1 ссылка на 3.3 – исключается.

Item 7.1, reference to 3.3 has been deleted.



# **RUSSIAN MARITIME REGISTER OF SHIPPING**

HEAD OFFICE

CIRCULAR LETTER

№ 381-08-716c

dated

24.01.2014

Re:

Amendments to Part I "General Regulations for Technical Supervision" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013 (ND No.2-020101-040-E).

# Item of technical supervision:

Material, product, activity, ship

Implementation since	27.01.2014
Valid: until	31.12.2014

Validity period extended till

Cancels/amends/adds Circular letter №

dated

Number of pages:

1 + 3

Appendices:

Amendments to the Rules - 3 pages

Technical Director - Head of Classification Directorate

V.I. Evenko

Amends

Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013 (ND No.2-020101-040-E)

The amendments given in the Appendix to the Circular Letter shall be introduced to Part I "General Regulations for Technical Supervision" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships (ND No. 2-020101-040-E) . The amendments will be introduced in the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2014.

# It is necessary to do the following:

- 1) Familiarize the RS surveyors and the interested organizations in the area of the RS Branch Offices' activity with the content of the Circular Letter.
- 2) Apply provisions of the Circular Letter.
- 3) The amendments to the RS documents issued before the date of the Circular Letter coming into force shall be introduced in case of the RS documents' replacement.
- 4) Clarify the content of the Circular Letter to the interested organizations in the area of the RS Branch Offices' activity.

# RULES FOR TECHNICAL SUPERVISION DURING CONSTRUCTION OF SHIPS AND MANUFACTURE OF MATERIALS AND PRODUCTS FOR SHIPS (2012) (ND No.2-020101-040-E)

# PART I "GENERAL REGULATIONS FOR TECHNICAL SUPERVISION" 1 TERMS, DEFINITIONS, ABBREVIATIONS

1.1.1 It shall be supplemented by the following definitions:

«The date of keel laying or the date on which the ship was at similar stage of construction» - for the purposes of application of RS Rules as well as IMO Conventions and Codes (quality standards, technical standards, resolutions and Circular letters) – the date (day, month, year), on which the installation at the building berth of a base section or block (island) in section or block (island) construction respectively, or such a stage of construction at which the mass of the hull part assembled comprises at least 50 t or 1 per cent of the design mass of all hull materials, whichever is less. For fibre-reinforced plastic (FRP) ships the date of keel laying shall be interpreted as the date that the first structural reinforcement of the complete thickness of the approved laminate schedule is laid either in or on the mould".

"Date of ship's delivery means the completion date (day, month and year) of the survey on which the Certificate is based (i.e. the initial survey before the ship is put into service and Certificate issued for the first time), provided SOLAS and MARPOL mandatory requirements are applied to new ships, and which is specified in the relevant certificates of compliance with the international conventions".

The definition "Date of ship construction" is supplemented by the second paragraph as follows: "For the time interval between the date of the actual completion of the Register surveys required in supervision of the ship construction and commencement of a ship's operation, the date of a ship's acceptance may be specified in addition."

### 8 RECOGNITION OF SERVICE SUPPLIERS

# 8.3 SPECIAL REQUIREMENTS

8.3.1.1 It is replaced by the text as follows: "8.3.1.1 The firms that perform the activities with codes 22005001MK, 22005002, 22005003MK, 22005006MK, 22005007MK, 22005008, 22005010MK, 22005011 (the weak link, automatic gas inflation system), 22005013, shall comply with the requirements of IMO resolution A.761(18)."

# 9 RECOGNITION OF TESTING LABORATORIES

# 9.3 SPECIAL REQUIREMENTS

9.3.4.1.1 It is replaced by the text as follows: «The testing laboratory facilities shall be consistent with the test procedures specified in the guidelines for performance and testing criteria and surveys of foam concentrates (refer to IMO Circulars MSC.1/Circ.1312, MSC/Circ.670, MSC/Circ.798).»

# 13 TECHNICAL SUPERVISION AT THE SHIPYARD DURING CONSTRUCTION OF SHIPS

13.4.1 It shall be replaced by the text as follows: «The results of periodical verifications and a shipyard's notifications of their results are executed as established in RS or at the shipyard on agreement with the RS Branch Office».

13.7 In the first sentence the word «considerably» shall be deleted.

13.7 The footnote «1» shall be deleted

APPENDIX I. NOMENCLATURE OF ITEMS OF THE REGISTER TECHNICAL SUPERVISION Table

# LIFE-SAVING APPLIANCES

02010002MK – after the word «machinery» the following text is supplemented, «, release mechanisms and free-fall launching appliances for lifeboats».

# **AUTOMATION**

15090000, 15090100, 15090100, 15090200, 15090300, 15090400 in columns 4 and 5 the text C3 is replaced by CTO/Type Approval Certificate.

# NUCLEAR SHIPS AND NUCLEAR SUPPORT VESSELS

1	2	3	4	5	6	7	8	9
18120000	Complex of engineering-technical means of physical protection	Р	_	С	_	Р	Р	Р

# EQUIPMENT AND ARRANGEMENTS FOR THE PREVENTION OF POLLUTION FROM SHIPS

19180000MK is deleted.

19210000MK is replaced as follows:

1	2	3	4	5	6	7	8	9
19210000MK	Oily waters deep purification plants as part of a separator for 5 ppm, indicator/oil content meter for 5 ppm and automatic control for oil discharge.		Type Approval Certificate.	C3		P	P	F

# RUSSIAN MARITIME REGISTER OF SHIPPING

HEAD OFFICE

CIRCULAR LETTER

Nº312-12-729 c

of 04.04.2014

# Re:

Amendments to Part II "Technical Documentation" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040 as regards the RS stamps to be applied by the RHO Locations for approval of the technical documentation.

# Item of technical supervision:

technical documentation on ships, materials and products

Implementat	tion:	from the date of the C	ircular Letter publication	
Valid:	till	ND re-publication		
Validity perio	od extended till	<u> </u>		
Cancels/am	ends/adds Circula	r Letter No.	312-12-677c	dated 23.08.2013

Number of pages:

1 + 1

Appendices:

Amendments to Part II "Technical Documentation" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040.

Technical Director -

Director of Classification Directorate V.I. Evenko

<u>Amends</u>

Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040.

RS Order No. 20 dated 13.03.2014 approves the new identification of the RS stamps to be applied by the RHO Locations for approval of the technical documentation on ships, materials and products.

In connection therewith the appropriate amendments given in the Appendix to the Circular Letter shall be introduced in Part II "Technical Documentation" of the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND 2-020101-040.

# It is necessary to do the following:

- 1. Familiarize the surveyors of the RS Branch Offices with the content of the Circular Letter.
- 2. For review and approval of the technical documentation on ships, materials and products the RHO Locations shall apply the new RS stamps <u>upon receipt thereof.</u>

Person in charge:

V.F. Piskorsky

Department 312

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DMS "THESIS"

No. 65440 dated 27.03.2014

# Amendments to the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2013, ND No. 2-020101-040

# PART II.TECHNICAL DOCUMENTATION

The stamps introduced by Circular Letter No. 312-12-677c dated 23.08.2013 in para 8.2, to be applied by the RHO Locations, and shown in Figs. 8.2-1 to 8.2-6 shall be replaced as follows:

ГЛАВНОЕ УПРАВЛЕНИЕ	ГЛАВНОЕ УПРАВЛЕНИЕ
PC HEAD OFFICE RS	PC HEAD OFFICE RS
ОДОБРЕНО APPROVED	ОДОБРЕНО APPROVED при условии subject to comments in letter
Δaτa / Date	N°
Fig. 8.2-1	Fig. 8.2-2
ГЛАВНОЕ УПРАВЛЕНИЕ	ГЛАВНОЕ УПРАВЛЕНИЕ
PC HEAD OFFICE RS	PC HEAD OFFICE RS
COLVACOBAHO AGREED	СОГЛАСОВАНО AGREED при условии выполнения замечаний письма in letter
Δaτa / Date	Nº
Fig. 8.2-3	Fig. 8.2-4
РС ГЛАВНОЕ УПРАВЛЕНИЕ RS	ГЛАВНОЕ УПРАВЛЕНИЕ
POCCURICKUM MODEKUM  POCCURICKUM MODEKUM  Approved by the Russian  Maritime Register of Shipping	PC HEAD OFFICE RS
по поручению Морской under the authority of администрации Maritime Administration of	ДЛЯ ИНФОРМАЦИИ FOR INFORMATION
Δaτa / Date	Δατα / Date
312-05	I 312-06

Fig. 8.2-5

Fig. 8.2-6



# РОССИЙСКИЙ МОРСКОЙ РЕГИСТР СУДОХОДСТВА

HEAD OFFICE

CIRCULAR LETTER

Nº 322-14-699a

dated

05.12.2013

Re:

Amendments to the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, Part I «General Regulations for Technical Supervision», 2013 (ND No. 2-020102-040-E)

Item of technical supervision:

ships under construction

Implementation since

01.01.2014

Valid: until

ND re-publication

Validity period extended till

Cancels/amends/adds Circular letter №

dated -

Number of pages:

2+7+8

Appendices:

Amendments to Appendix 3 "Hull Survey for New Construction". Appendix 5 "Requirements for Tankers and Bulk Carriers Subject to SOLAS Chapter II-1

Part A-1 Regulation 3-10"

Director of Directorate V.I. Evenko

Amends

Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, Part I «General Regulations for Technical Supervision», 2013 (ND No. 2-020102-040-E)

We hereby inform you that in connection with the adoption of a new revision of IACS Unified Requirement (UR) Z23 «Hull Survey for New Construction» (Rev. 3 June 2013):

- 1. amendments written in italics and given in Appendix to this Circular letter shall be introduced to Appendix 3 "Hull Survey for New Construction";
- 2. column "Statutory requirements and relevant reference" of Table "Survey Requirements" in Appendix 3 shall be amended to read as follows:
  - 2.1. reference to "Reg.II-1/14" in item 5 shall be replaced by the reference to "Reg.II-1/11";
  - 2.2. reference to "Reg.II-1/14" in item 6 shall be replaced by the reference to "Reg.II-1/11";
  - reference to "Reg.II-1/19" in item 8.5 "equipment forming the watertight and weathertight 2.3. integrity of the ship, e.g. overboard discharges, air pipes, ventilators" shall be replaced by the reference to "Reg.II-1/16 and Reg.II-1/16-1";
  - reference to "Reg.10 of SOLAS, as amended" in item 8.5 "safety construction certification" 2.4. shall be replaced by the reference to "Reg.I/7 or Reg.I/10 of SOLAS as amended, as ap-
- 3. Part I «General Regulations for Technical Supervision» shall be supplemented with Appendix 5. It is necessary to do the following:
  - 1) familiarize the surveyors of RS the Branch Offices and the interested organizations within the activity area of the RS Branch Offices with this Circular letter;
  - take note and accept for execution.

Person in charge:

M.N. Aleshin

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# HULL SURVEY FOR NEW CONSTRUCTION

# 1 SCOPE¹

The scope of these requirements includes the following main activities:

- 1.1 Examination of the parts of the ship covered by classification rules and by applicable statutory regulations for hull construction, to obtain appropriate evidence that they have been built in compliance with the rules and regulations, taking account of the relevant approved drawings.
- **1.2** Appraisal of the manufacturing, construction, control and qualification procedures, including welding consumables, weld procedures, weld connections and assemblies, with indication of relevant approval tests.
- 1.3 Witnessing inspections and tests as required in the classification rules used for ship construction including materials, welding and assembling, specifying the items to be examined and/or tested and how (e.g. by hydrostatic, hose or leak testing, non destructive examination, verification of geometry) and by whom.
- 1.4 Appraisal of material and equipment used for ship construction and their inspection at the firm (manufacturer) is not included in these requirements. Details of requirements for hull and machinery steel forgings and castings and for normal and higher strength hull structural steel are given in 3.7, 3.8 and 3.2, Part XIII "Materials" of the Rules for the Classification and Construction of Sea-Going Ships respectively. Acceptance of these items is verified through the survey process carried out at the firm (manufacturer) and the issuing of the appropriate certificates.
- **1.5**² In addition to above, for oil tankers and bulk carriers subject to SOLAS Chapter II-1 Part A-1 Regulation 3-10 (Goal-based ship construction standards for bulk carriers and oil tankers), refer also to Appendix 5.

¹ These requirements, unless expressly provided otherwise, shall be implemented on ships contracted for construction on or after 1 January 2008.

The "contracted for construction" date means the date on which the contract to build the vessel is signed between the prospective owner and the shipbuilder. For further details regarding the date of "contract for construction", refer to 1.1.2, Part I "Classification" of the Rules for the Classification and Construction of Sea-Going Ships.

²These requirements shall be implemented on ships contracted for construction on or after 1 July 2016.

# 2 DEFINITIONS³

- **2.1** The hull structure is defined as follows:
  - .1 hull envelope including all internal and external structures;
  - .2 superstructures, deckhouses and casings;
  - .3 welded foundations, e.g. main engine seatings;
  - .4 hatch coamings, bulwarks;
  - .5 all penetrations fitted and welded into bulkheads, decks and shell;
  - the fittings of all connections to decks, bulkheads and shell, such as air pipes and ship side valves all ILLC 1966, as amended, items;
  - .7 welded attachments to shell, decks and primary members, e.g. crane pedestals, bitts and bollards, but only as regards their interaction on the hull structure.
- **2.2** Reference to documents also includes electronic transmission or storage.
- 2.3 Definition of survey methods which the surveyor is directly involved in: Patrol, Review, Witness.
- 2.3.1 Patrol is the act of checking on an independent and unscheduled basis that the applicable processes, activities and associated documentation of the shipbuilding functions identified in the Table "Survey Requirements" (hereinafter the Table) continue to conform to the RS and statutory requirements.
- **2.3.2** Review, the act of examining documents in order to determine traceability, identification and to confirm that processes continue to conform to the RS and statutory requirements.
- **2.3.3** Witness is the attendance at scheduled inspections in accordance with the agreed Inspection and Test Plans or equivalent to the extent necessary to check compliance with the survey requirements.

# 3 APPLICATIONS

- 3.1 These requirements cover the survey of all new construction of steel ships intended for classification and for international voyages except for:
  - .1 those defined in SOLAS I/3:
  - .2 high speed craft as defined in I/1.3.1 of the 2000 High Speed Craft Code;
  - .3 Mobile Offshore Drilling Units as defined in I/1.2.1 of the MODU Code.
- **3.2** These requirements cover all statutory items, relevant to the hull structure and coating, i.e. Load Line and SOLAS Safety Construction.

³Terms and definitions for hull and hull survey are given in the RS Rules.

- Theses requirements do not cover the manufacture of equipment, fittings and appendages regardless whether they are made inside or outside of the shipyard, examples being as follows. Evidence of acceptance shall be provided by accompanying documentation from Surveyor at the firm (manufacturer) and verified at the shipyard:
  - .1 hatch covers;
  - .2 doors and ramps integral with the shell and bulkheads;
  - .3 rudders and rudder stock:
  - .4 all forgings and castings integral to the hull.
- **3.4** These requirements apply to the installation into the ship, welding and testing of the following:
  - .1 the items listed in 3.3 above;
  - .2 equipment forming part of the watertight and weather tight integrity of the ship.
- 3.5 These requirements apply to the hull structures and coating constructed at any of the following:
  - .1 shipbuilder's facilities;
  - .2 sub-contractors at the shipbuilder's facilities;
  - .3 sub-contractors at their own facilities or at other remote locations.

# 4 QUALIFICATION AND MONITORING OF PERSONNEL

**4.1** Exclusive Surveyors shall confirm through patrol, review and witness as defined in para. 2.3, that the ships are built using approved plans in accordance with the relevant rules and statutory requirements. The surveyors shall be qualified to be able to carry out the tasks and procedures are to be in place to ensure that their activities are monitored. Details are specified in Instruction for Activity Monitoring of RS Surveyors and RHO Experts and Process Procedure for Training of the RS Engineering-Technical Personnel.

# **5 SURVEY OF THE HULL STRUCTURE**

- **5.1** The Table provides a list of surveyable items for the hull structure and coating covered by these requirements, including:
  - .1 description of the shipbuilding functions;
  - .2 classification and statutory survey requirements;
  - .3 survey method required for classification;
  - .4 relevant RS and statutory requirement references;
  - **.5** documentation to be available for the classification surveyor during construction.
- **.5.1** The shipbuilder is to provide the classification surveyors access to documentation required by classification, this includes documentation retained by the shipbuilder or other third parties.
  - **.5.2** The list of documents approved or reviewed by the classification society for the specific new construction are as follows:

plans and supporting documents;

examination and testing plans;

NDE plans;

welding consumable details:

welding procedure specifications;

welding plan or details;

welder's qualification records;

NDE operator's qualification records.

- **.6** Documents to be inserted into the ship construction file. Refer to paragraph 10 for details.
- .7 A list of specific activities which are relevant to the shipbuilding functions. This list is not exhaustive and can be modified to reflect the construction facilities or specific ship type.
- **5.2** Evidence is also to be made available, as required, by the shipbuilder, to the surveyor whilst the construction process proceeds to prove that the material and equipment supplied to the ship has been built or manufactured under survey relevant to the RS rules and statutory requirements.

# 6 REVIEW OF THE CONSTRUCTION FACILITY¹

- **6.1** The RS shall familiarize with the yard's production facilities, management processes, and Safety for review in compliance with the requirements of the Table prior to any steelwork or construction taking place in the following circumstances:
- .1 where the society has none or no recent experience of the construction facilities typically after a one year lapse or when significant new infrastructure has been added;
- .2 where there has been a significant management or personnel re-structuring having an impact on the ship construction process;
- **.3** or where the shipbuilder contracts to construct a vessel of a different type or substantially different in design.

¹ The form "Shipyard Review Record" is given in Appendix 4.

# 7 NEWBUILDING SURVEY PLANNING

- 7.1 Prior to commencement of surveys for any newbuilding project, the RS shall discuss with the shipbuilder at a kick off meeting the items listed in the Table. The purpose of the meeting is to review how the list of specific activities shown in the Table is to be addressed. The meeting is to take into account the shipbuilder's construction facilities and ship type including the list of proposed subcontractors. A record of the meeting is to be made, based upon the contents of the Table the Table can be used as the record with comments made into the appropriate column. If the RS has nominated a Surveyor for a specific newbuilding project then the Surveyor is to attend the kick off meeting. The builder shall be asked to agree to undertake ad hoc investigations during construction where areas of concern arise and for the builder to agree to keep the classification society advised of the progress of any investigation. Whenever an investigation is undertaken, the builder is to be requested, in principle, to agree to suspend relevant construction activities if warranted by the severity of the problem.
- **7.2** The records are to take note of specific published Administration requirements and interpretations of statutory requirements.
- **7.3** The shipyard shall be requested to advise of any changes to the activities agreed at the kick off meeting and these are to be documented. E.g. if the shipbuilder chooses to use or change sub-contractors, or to incorporate any modifications necessitated by changes in production or inspection methods, rules and regulations, structural modifications, or in the event where increased inspection requirements are deemed necessary as a result of a substantial non-conformance or otherwise.
- **7.4** Shipbuilding quality standards for the hull structure during new construction are to be reviewed and agreed during the kick-off meeting. Structural fabrication is to be carried out in accordance with IACS Recommendation 47, "Shipbuilding and Repair Quality Standard"¹, or a recognized fabrication standard which has been accepted by the RS prior to the commencement of fabrication/construction. The work is to be carried out in accordance with the Rules and under survey of the RS.
- **7.5** The kick-off meeting may be attended by other parties as defined in Procedure for Supply of Information to Customers (owner, flag administrations, etc.) subject to agreement by the shipbuilder.
- **7.6** In the event of series ship production consideration may be given to waiving the requirement for a kick off meeting for the second and subsequent ships provided any changes are documented as required in paragraph 7.1.

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¹ IACS Recommendation No. 47 "Shipbuilding and Repair Quality Standard" shall be found in the Supplement to Rules of Russian Maritime Register of Shipping "IACS Unified Interpretations" (published in electronic form as a separate edition).

# 8 EXAMINATION AND TEST PLAN FOR NEWBUILDING ACTIVITIES

- **8.1** The shipbuilder is to provide plans of the items which are intended to be examined and tested. These plans need not be submitted for approval and examination at the time of the kick off meeting. They are to include:
- .1 proposals for the examination of completed steelwork generally referred to as the block plan and are to include details of joining blocks together at the pre-erection and erection stages or at other relevant stages;
  - **.2** proposals for fit up examinations where necessary;
- **.3** proposals for testing of the structure (leak and hydrostatic) as well as for all watertight and weathertight closing appliances;
  - .4 proposals for non-destructive examination;
  - .5 any other proposals specific to the ship type or to the statutory requirements.
- **8.2** The plans and any modifications to them are to be submitted to the surveyors in sufficient time to allow review before the relevant survey activity commences.
- 8.3² In addition to above, for oil tankers and bulk carriers subject to SOLAS Chapter II-1 Part A-1 Regulation 3-10 refer also to Appendix 5.

# 9 PROOF OF THE CONSISTENCY OF SURVEYS

**9.1** The RS shall be able to provide evidence, e.g. through records, check lists, inspection and test records, etc. that its Surveyors have complied with the requirements of the newbuilding survey planning and duly participated in the relevant activities shown in the shipbuilder's examination and test plans.

# 10 SHIP CONSTRUCTION FILE

The requirements of this Section are applicable to all ships except for oil tankers and bulk carriers subject to SOLAS Chapter II-1 Part A-1 Regulation 3-10 for which the requirements of Section 3 in Appendix 5 shall be applied².

10.1 The shipbuilder is to deliver documents for the Ship Construction File. In the event that items have been provided by another party such as the shipowner and where separate arrangements have been made for document delivery which excludes the shipbuilder, that party has the responsibility.

The Ship Construction File shall be reviewed for content in accordance with the requirements of 10.2.

- 10.2 It is recognised that the purpose of documents held in the Ship Construction File on board the ship, is to facilitate inspection (survey) and repair and maintenance, and, therefore, is to include in addition to documents listed in the Table, but not be limited to:
  - .1 as-built structural drawings including scantling details, material details, and, as applicable, wastage allowances, location of butts and seams, cross section details and locations of all partial and full penetration welds, areas identified for close attention and rudders (refer to Part III "Additional Surveys of Ships Depending on Their Purpose and Hull Material" of the Classification Surveys of Ships in Service);
  - .2 manuals required for classification and statutory requirements, e.g. loading and stability, bow doors and inner doors and side shell doors and stern doors operations and maintenance manuals (refer to 7.4 and 7.15, Part III "Equipment, Arrangements and Outfit" of the Rules for the Classification and Construction of Sea Going Ships);

²These requirements shall be implemented on ships contracted for construction on or after 1 July 2016.

- .3 ship structure access manual, as applicable;
- .4 copies of certificates of forgings and castings welded into the hull (refer to 3.7 and 3.8, Part XIII "Materials" of the Rules for the Classification and Construction of Sea Going Ships);
  - .5 details of equipment forming part of the watertight and weather tight integrity of the ship:
  - tank testing plan including details of the test requirements (refer to Appendix 1 to Part II "Hull" of the Rules for the Classification and Construction of Sea Going Ships);
- .7 corrosion protection specifications (refer to 1.2.5.1 and 3.3.5.1, Part II "Hull" of the Rules for the Classification and Construction of Sea Going Ships; 5.2.2.3.2 of Part III "Additional Surveys of Ships Depending on Their Purpose and Hull Material" of the Classification Surveys of Ships in Service):
- **.8** details for the in-water survey, if applicable, information for divers, clearances measurements instructions etc., tank and compartment boundaries;
  - .9 docking plan and details of all penetrations normally examined at drydocking;
  - .10 Coating Technical File, for ships subject to compliance with the IMO Performance Standard for Protective Coatings (PSPC) (MSC.215(82)) as the RS requirement under the Part XIII "Common Structure Rules for Double Hull Oil Tankers" and Part XIX "Common Structure Rules for Bulk Carriers" of the Rules for the Classification and Construction of Sea Going Ships.

# Requirements for Oil Tankers and Bulk Carriers Subject to SOLAS Chapter II-1 Part A-1 Regulation 3-10¹

Goal-based ship construction standards for bulk carriers and oil tankers

# 1. Examination and test plan for newbuilding activities

- 1.1 The shipbuilder shall provide plans of the items which are intended to be examined and tested in accordance with the RS rules in a document known as the Survey Plan, taking into account the ship type and design. This Survey Plan shall be reviewed at the time of the kick off meeting, and shall include:
- .1 a set of requirements, including specifying the extent and scope of the construction survey(s) and identifying areas that need special attention during the survey(s), to ensure compliance of construction with mandatory ship construction standards including:
  - .1.1 types of surveys (visual, non-destructive examination, etc.) depending on location, materials, welding, casting, coatings, etc.;
  - .1.2 establishment of a construction survey schedule for all assembly stages from the kick-off meeting, through all major construction phases, up to delivery;
  - .1.3 inspection/survey plan, including provisions for critical areas identified during design approval;
  - .1.4 inspection criteria for acceptance;
  - .1.5 interaction with shipyard, including notification and documentation of survey results;
  - .1.6 correction procedures to remedy construction defects;
  - .1.7 list of items that would require scheduling or formal surveys;
  - .1.8 determination and documentation of areas that need special attention throughout ship's life, including criteria used in making the determination;
- .2 a description of the requirements for all types of testing during survey, including test criteria.

# 2. Design Transparency

2.1 For ships subject to compliance with IMO Resolution MSC.287(87), IMO Resolution MSC.290(87), IMO Resolution MSC.296(87) and IMO MSC.1/Circ.1343, readily available documentation shall include the main goal-based parameters and all relevant design parameters that may limit the operation of the ship.

¹ These requirements shall be implemented on ships contracted for construction on or of after 1 July 2016. The "contracted for construction" date means the date, on which the contract to build the ship is signed between the prospective owner and the shipbuilder. For further details regarding the date of "contracted for construction", refer to 1.1.2, Part I "Classification" of the Rules for the Classification and Construction of Sea-Going Ships.

# 3. Ship Construction File (SCF)

- 3.1 A Ship Construction File (SCF) with specific information on how the functional requirements of the Goal-based Ship Construction Standards for Bulk Carriers and Oil Tankers have been applied in the ship design and construction shall be provided upon delivery of a new ship, and kept on board the ship and/or ashore-and updated as appropriate throughout the ship's service. The contents of the Ship Construction File shall conform to the requirements below.
- 3.1.1 The following design specific information shall be included in the Ship Construction File (SCF):
  - .1 areas requiring special attention throughout the ship's life (including critical structural areas);
  - .2 all design parameters limiting the operation of a ship;
  - .3 any alternatives to the rules, including structural details and equivalency calculations;
  - .4 "as built" drawings and information which are verified to incorporate all alterations approved by the Register or Flag State Maritime Administration during the construction process including scantling details, material details, location of butts and seams, cross section details and locations of all partial and full penetration welds;
  - .5 net (renewal) scantlings for all the structural constituent parts, as built scantlings and voluntary addition thicknesses;
  - .6 minimum hull girder section modulus along the length of the ship which shall be maintained throughout the ship's life, including cross section details such as the value of the area of the deck zone and bottom zone, the renewal value for the neutral axis zone;
  - .7 a listing of materials used for the construction of the hull structure, and provisions for documenting changes to any of the above during the ship's service life;
  - .8 copies of RS certificates of forgings and castings welded into the hull (refer to 3.7 and 3.8, Part XIII "Materials" of the Rules for the Classification and Construction of Sea-Going Ships);
  - .9 details of equipment forming part of the watertight and weather tight integrity of the ship;
  - .10 tank testing plan including details of the test requirements (refer to Appendix 1 to Part II "Hull" of the Rules for the Classification and Construction of Sea-Going Ships);
  - .11 details for the in-water survey, when applicable, information for divers, clearances measurements instructions etc., tank and compartment boundaries;
  - .12 docking plan and details of all penetrations normally examined at drydocking;
  - .13 Coating Technical File (CTF), for ships subject to compliance with the IMO Performance Standard for Protective Coatings (PSPC¹).
- 3.1.2 Refer to the Table "List of Information to be Included in the Ship Construction File (SCF)" (hereinafter the Table) for details of information to be further included. This information shall

be kept on board the ship and/or ashore and updated as appropriate throughout the ship's life in order to facilitate safe operation, maintenance, survey, repair and emergency measures.

- 3.1.3 It shall be noted that parts of the content of the SCF may be subject to various degrees of restricted access and that such documentation may be appropriately kept ashore.
- 3.1.4 The SCF shall include the list of documents constituting the SCF and all information listed in the Table, which is required for a ship's safe operation, maintenance, survey, repair and in emergency situations. Details of specific information that is not considered to be critical to safety might be included directly or by reference to other documents.
- 3.1.5 When developing an SCF, all of the columns in the Table shall be reviewed to ensure that all necessary information has been provided.
- 3.1.6 It may be possible to provide information listed in IMO Resolution MSC 287(87) under more than one Tier II² functional requirement as a single item within the SCF, for example, the Coating Technical File required by the PSPC¹ is relevant for both "Coating life" and "Survey during construction".
- 3.1.7 The SCF shall remain with the ship and, in addition, be available to the Register and Flag State Maritime Administration throughout the ship's life. Where information not considered necessary to be on board is stored ashore, procedures to access this information shall be specified in the onboard SCF. The intellectual property provisions within the SCF shall be duly complied with.
- 3.1.8 The SCF shall be updated throughout the ship's life at any major event, including, but not limited to, substantial repair and conversion, or any modification to the ship structure.
- 4. Determination of number of surveyor(s)

RS shall assign adequate number of suitable qualified surveyor(s) for newbuilding projects according to the construction progress of each ship to meet appropriate coverage of the examination and testing activities as agreed in the Survey Plan.

¹Performance standard for protective coatings for dedicated seawater ballast tanks in all types of ships and doubleside skin spaces of bulk carriers, adopted by IMO Resolution MSC 215(82), as amended and Performance standard for protective coatings for cargo oil tanks of crude oil tankers, adopted by IMO Resolution MSC 288(87), as amended.

²Tier II items means the functional requirements included in the International Goal-based Ship Construction Standards for Bulk Carriers and Oil Tankers (GBS), adopted by IMO Resolution MSC 287(87).

# List of Information to be Included in the Ship Construction File (SCF) Table

Tie	r II items	Information to be included	Further explanation of the content	Example documents	Normal storage location
DE	SIGN				
1	Design life	assumed design life in years	• statement or note on midship section	SCF-specific	on board ship
				midship section plan	on board ship
2	Environmental conditions	assumed environmental conditions	• statement referencing data source or Rule (specific rule and data) or; • in accordance with Rule (date and revision)	SCF-specific	on board ship
3	Structural streng	th			
3.1	General design	applied Rule (date and revision)	applied design method alternative to Rule and subject	SCF-specific	on board ship
		applied alternative to Rule	structure(s)	capacity plan	on board ship
3.2	Deformation and failure modes	calculating conditions and results;	allowable loading pattern	loading manual	on board ship
		assumed loading conditions	maximum allowable hull girder bending moment and shear force	trim and stability booklet	on board ship
3.3	Ultimate strength	operational restrictions due to structural strength	maximum allowable cargo density or storage factor	loading instrument instruction manual     operation and maintenance manuals	on board ship on board ship
3.4	Safety margins	strength calculation results	bulky output of strength calculation	strength calculation	on shore archive
			plan showing highly stressed areas (e.g. critical structural areas) prone to yielding and/or buckling	areas prone to yielding and/or buckling	on board ship
		gross hull girder section modulus			
		• minimum hull girder section modulus along the length of the ship to be maintained throughout the ship's life, including cross section details such as the value of the area of the deck zone and bottom zone, the renewal value for the neutral axis zone		general arrangement plan	on board ship

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		gross scantlings of structural constituent parts	structural drawings	key construction plans	on board ship
		net scantlings of structural constituent parts, as built scantlings and voluntary addition thicknesses	rudder and stern frame		
			structural details of typical members	rudder and rudder stock plans	on board ship
				structural details	on board ship
				• yard plans	on shore archive
				dangerous area plan	on board ship
		• hull form			
			hull form information indicated in key construction plans	• lines plan	on shore archive
			hull form data stored within an onboard computer necessary for trim and stability and longitudinal strength calculations	or	
				equivalent	on board ship
4	Fatigue life	<ul> <li>applied Rule (date and revision)</li> <li>applied alternative to Rule</li> </ul>	applied design method alternative to Rule and subject structures	SCF-specific	on board ship
		calculating conditions and results;	assumed loading conditions and rates	structural details	on board ship
		assumed loading conditions			
		fatigue life calculation results	bulky output of fatigue life calculation	fatigue life calculation	on shore archive
			plan showing areas (e.g. critical structural areas) prone to fatigue	areas prone to fatigue	on board ship
5	Residual strength	applied Rule (date and revision)		SCF-specific	on board ship
6	Protection agains	st corrosion			
6.1	Coating life	coated areas and target     coating life and other measures     for corresion protection in holds	plans showing areas (e.g. critical structural areas) prone to	SCF-specific	on board ship
6.2	Corrosion addition	for corrosion protection in holds, cargo and ballast tanks, other structure-integrated deep tanks and void spaces	excessive corrosion	Coating Technical File required by PSPC (Performance standard for protective coatings for dedicated seawater ballast)	on board ship

			T		
				tanks in all types of ships and double-side skin	
				spaces of bulk carriers, adopted by IMO	
				Resolution MSC.215(82), as amended and Performance standard for protective coatings for	
				cargo oil tanks of crude oil tankers, adopted by	
				IMO Resolution MSC.288(87),as amended)	
		• specification for coating and other measures for corrosion protection in holds, cargo and ballast tanks, other structure-integrated deep tanks and void spaces		areas prone to excessive corrosion	on board ship
		gross scantlings of structural constituent parts		key construction plans	on board ship
		net scantlings of structural constituent parts, as built scantlings and voluntary addition thicknesses			
7	Structural redundancy	applied Rule (date and revision)		SCF-specific	on board ship
8	Watertight and weathertight integrity	applied Rule (date and revision)		SCF-specific	on board ship
	<i>J</i> ,	key factors for watertight and weathertight integrity	<ul> <li>details of equipment forming part of the watertight and weathertight integrity</li> </ul>	structural details of hatch covers, doors and other closings integral with the shell and bulkheads	on board ship
9	Human element considerations	• list of ergonomic design principles applied to ship structure design to enhance safety during operations, inspections and maintenance of ship		SCF-specific	on board ship
10	Design transparency	<ul> <li>applied Rule (date and revision)</li> <li>applicable industry standards for design transparency and IP protection</li> </ul>		intellectual property provisions	on board ship
		reference to part of SCF information kept ashore		summary, location and access procedure for part of SCF information on shore	on board ship
CO	NSTRUCTION				
11	Construction quality procedures	applied construction quality standard	recognized national or international construction quality standard	SCF-specific	on board ship
12	Survey during construction	survey regime applied during construction (to include all owner and class scheduled inspections during construction)	<ul> <li>applied Rules (date and revision)</li> <li>copies of certificates of forgings and castings welded into the hull</li> </ul>	SCF-specific     tank testing plan	on board ship on board ship
		information on non-destructive examination		non-destructive testing plan	on board ship

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				Coating Technical File required by PSPC	on board ship
IN-	SERVICE CONSI	IDERATIONS			
13	Survey and maintenance	maintenance plans specific to the structure of the ship where higher attention is called for	• plan showing highly stressed areas (e.g. critical structural areas) prone to yielding, buckling, fatigue and/or excessive corrosion	SCF-specific     operation and maintenance manuals (e.g. hatch covers and doors)	on board ship on board ship
		preparations for survey	arrangement and details of all penetrations normally examined at dry- docking	docking plan	on board ship
		gross hull girder section modulus	details for dry- docking	dangerous area plan	on board ship
		• minimum hull girder section modulus along the length of the ship to be maintained throughout the ship's life, including cross section details such as the value of the area of the deck zone and bottom zone, the renewal value for the neutral axis zone	details for in-water survey	Ship Structure Access Manual	on board ship
				Means of access to other structure-integrated deep tanks	on board ship
				Coating Technical File required by PSPC	on board ship
		gross scantlings of structural constituent parts		key construction plans	on board ship
		net scantlings of structural constituent parts, as built scantlings and voluntary addition thicknesses		rudder and rudder stock	on board ship
				structural details	on board ship
				• yard plans	on shore archive
			hull form information indicated in key construction plans	• lines plan	on shore archive
		• hull form		or	
				equivalent	on board ship
14	Structural accessibility	means of access to holds, cargo and ballast tanks and other structure-integrated deep tanks	• plans showing arrangement and details of means of access	Ship Structure Access Manual	on board ship
				means of access to other	on board

				structure-integrated deep tanks	ship
RECYCLING CONSIDERATIONS					
15		that were used in construction	• list of materials used for the construction of the hull structure	l •	on board ship

Notes: 1 "SCF-specific" means documents to be developed especially to meet the requirements of these GBS guidelines (MSC.1/Circ.1343).

- 2 "Key construction plans" means plans such as midship section, main O.T. and W.T. transverse bulkheads, construction profiles/plans, shell expansions, forward and aft sections in cargo tank (or hold) region, engine-room construction, forward construction and stern construction drawings.
- 3 "Yard plans" means a full set of structural drawings, which include scantling information of all structural members.
- 4 "Hull form" means a graphical or numerical representation of the geometry of the hull. Examples shall include the graphical description provided by a lines plan and the numerical description provided by the hull form data stored within an onboard computer.
- 5 "Lines plan" means a special drawing which is dedicated to show the entire hull form of a ship.
- 6 "Equivalent (to Lines plan)" means a set of information of hull form to be indicated in key construction plans for SCF purposes. Sufficient information shall be included in the drawings to provide the geometric definition to facilitate the repair of any part of the hull structure.
- 7 "Normal storage location" means a standard location where each SCF information item shall be stored. However, those items listed as being on board in the Table above shall be on board as a minimum to ensure that they are transferred with the ship on a change of owner.
- 8 "Shore archive" shall be operated in accordance with applicable international standards.