



RUSSIAN MARITIME REGISTER OF SHIPPING

CIRCULAR LETTER

No. 381-26-1270c

dated 07.10.2019

Re:

amendments to the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships, 2019, ND No. 2-020101-118-E

Item(s) of supervision:

material, product, activities, ship

Entry-into-force date:

04.11.2019

~~Valid till:~~

~~Validity period extended till:~~

~~Cancels / amends / adds Circular Letter No.~~

~~dated~~

Number of pages:

1+4

Appendices:

Appendix 1: information on amendments introduced by the Circular Letter

Appendix 2: text of amendments to Part I "General Regulations for Technical Supervision"

Director General

Konstantin G. Palnikov

Text of CL:

We hereby inform that based on proposals submitted to SRPAA RS ND, the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships shall be amended as specified in the Appendices to the Circular Letter.

It is necessary to do the following:

1. Familiarize the surveyors of the RS Branch Offices with the content of the Circular Letter.
 2. Apply provisions of the Circular Letter.
 3. Clarify the content of the Circular Letter to all interested parties in the area of the RS Branch Offices' activity.
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List of the amended and/or introduced paras/chapters/sections:

Part I: paras 3.5 — 3.7, 4.5.2, 5.1, 6.3, 7.1.2.2, 8.1.5.3, 8.3.1.1.8, 8.3.1.2.6, 11.3.1, Appendix 1

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**Information on amendments introduced by the Circular Letter
(for inclusion in the Revision History to the RS Publication)**

Nos.	Amended paras/chapters/sections	Information on amendments	Number and date of the Circular Letter	Entry-into-force date
1	Paras 3.5 — 3.7	Requirements for cancellation and suspension of the certificates have been specified	381-26-1270c of 07.10.2019	04.11.2019
2	Para 4.5.2	Para has been deleted due to its irrelevance	381-26-1270c of 07.10.2019	04.11.2019
3	Para 5.1	Reference to 1.5.7, Part IV "Technical Supervision during Manufacture of Products" has been introduced	381-26-1270c of 07.10.2019	04.11.2019
4	Para 6.3	Requirements for testing of materials and products have been specified	381-26-1270c of 07.10.2019	04.11.2019
5	Para 7.1.2.2	Requirements for practical demonstration of the ability of the firm to perform works and specific services have been specified	381-26-1270c of 07.10.2019	04.11.2019
6	Para 8.1.5.3	Para has been deleted, as its requirements have been included in 3.7	381-26-1270c of 07.10.2019	04.11.2019
7	Para 8.3.1.1.8	Requirements regarding the information to be entered in the RS certificates have been specified	381-26-1270c of 07.10.2019	04.11.2019
8	Para 8.3.1.2.6	Para has been deleted, as its requirements have been included in 3.7	381-26-1270c of 07.10.2019	04.11.2019
9	Para 11.3.1	Requirements have been specified	381-26-1270c of 07.10.2019	04.11.2019
10	Appendix 1	In the RS Nomenclature the items of technical supervision have been specified	381-26-1270c of 07.10.2019	04.11.2019

RULES FOR TECHNICAL SUPERVISION DURING CONSTRUCTION OF SHIPS AND MANUFACTURE OF MATERIALS AND PRODUCTS FOR SHIPS, 2019

ND No. 2-020101-118-E

PART I. GENERAL REGULATIONS FOR TECHNICAL SUPERVISION

3 SERVICES RENDERED IN TECHNICAL SUPERVISION DURING MANUFACTURE OF MATERIALS AND PRODUCTS. DOCUMENTS ISSUED

1 **Paras 3.5 — 3.7** are replaced by the following text:

3.5 Certificate ceases to be valid (loses its validity) in case of its suspension or cancellation.

Validity of the CKK Certificate, Recognition Certificate for Manufacturer (СПИ), Recognition Certificate of Testing Laboratory (СПЛ), Recognition Certificate (СП) and Certificate of Firm Conformity (ССП) may be suspended for a period agreed upon with the firm but not more than ninety (90) days provided:

- .1 major nonconformities of the firm activity have been found;
- .2 the firm has not been submitted for endorsement of the certificate within the established period;
- .3 the firm has not informed the Register of the changes in the activity specified in the certificate.

3.6 The CKK Certificate, Recognition Certificate for Manufacturer (СПИ), Recognition Certificate of Testing Laboratory (СПЛ), Recognition Certificate (СП) and Certificate of Firm Conformity (ССП) are cancelled:

- .1 upon expiry of the certificate period of validity;
- .2 in case causes of the certificate suspension have not been eliminated within the agreed period;
- .3 in case the certificate has not been endorsed within the specified period;
- .4 if the contract or agreement on technical supervision has become invalid in cases provided for in 4.6;
- .5 in case of the firm bankruptcy or liquidation;
- .6 where the firm failed to inform the Register in writing of any alterations to its quality system related to the RS area of recognition;
- .7 where the firm submits information known to be false.

3.7 RS informs the firm in the written form of loss of validity of the certificate.

After certificate cancellation on the grounds specified in 3.6.2, 3.6.6, 3.6.7, the firm may re-apply for its issue not earlier than 3 months after the date of cancellation provided it has corrected the nonconformities which resulted in cancellation. The Register shall verify during the initial survey that the corrective actions have been effectively implemented. Such survey shall include a practical demonstration of the ability of the firm to perform works and specific services against which a nonconformity has been identified, as well as a verification of satisfactory reporting being carried out."

4 REQUESTS, CONTRACTS AND AGREEMENTS ON TECHNICAL SUPERVISION

2 **Para 4.5.2** is deleted.

5 TECHNICAL SUPERVISION DURING MANUFACTURE OF MATERIALS AND PRODUCTS

3 **Para 5.1.** The first sentence is supplemented by the following text:

", except for the cases listed in 1.5.7, Part IV "Technical Supervision during Manufacture of Products" of these Rules."

6 TYPE APPROVAL OF MATERIALS, PRODUCTS, PRODUCTION PROCESSES AND SOFTWARE

4 **Para 6.3** is replaced by the following text:

"6.3 In order to obtain the Type Approval Certificate (CTO) the firm (manufacturer) shall apply to the Register with a request and submit the technical documentation on the material, product, software or production process, as well as the programme and schedule of tests. When reviewing and approving this documentation, the scope of surveys during manufacture and testing of specimens shall be specified.

In case of approval of structurally similar materials or products which differ in operating parameters and/or dimensions, the representative samples with the least favorable (as regards loads and reliability) and the most favorable operating parameters are subject to testing. If operating parameters of all representative samples are the same, the smallest and largest samples are subject to testing. Other principles of taking samples for tests established by industry standards and regulatory documents may also be applied provided that references to these documents are given in the RS reporting documents. If sampling procedure for testing of materials or products of a certain type is established in the relevant section of the RS rules, the provisions of this paragraph shall not apply."

7 GENERAL REQUIREMENTS FOR FIRMS

7.1 GENERAL

5 **Para 7.1.2.2** is replaced by the following text:

".2survey of the firm, including practical demonstration of completion of the works indicated in the request, verification of the records to ascertain that the firm organization and management are in compliance with the submitted documents and that the firm is able to perform works and render services, for which the approval (recognition) is requested. During periodical or renewal survey, to comply with this requirement the results of works or services endorsed by the Register may be used instead of the practical demonstration. The works performed or services rendered after the preceding survey may be accepted for review.

If the firm is unable to demonstrate practically the performance of works and specific services during the initial survey, the Register may issue a short-term certificate of recognition for a period not exceeding 90 days. The works listed in the short-term certificate shall be witnessed by the RS surveyor. Satisfactory results of works will be considered as a demonstration of the practical ability of the firm to perform the types of works for which recognition is requested, after that a certificate can be issued for the full term."

8 RECOGNITION OF SERVICE SUPPLIERS

8.1 GENERAL

6 **Para 8.1.5.3** is deleted.

8.3 SPECIAL REQUIREMENTS

7 **Para 8.3.1.1.8.** The second paragraph is replaced by the following text:

"Information on operators/supervisors shall be entered in the Annex to the Recognition Certificate."

8 **Parat 8.3.1.2.6.** Last three paragraphs are deleted.

11 AUDITS OF FIRMS

11.3 SPECIAL REQUIREMENTS

9 **Para 11.3.1** is replaced by the following text:

"11.3.1 **Special requirements for the firms that perform activity "Training and examination of coating inspectors" (code 22017020)** are specified in 3.2.9.3.1.1 — 3.2.9.3.1.3 and 3.5.11.2, 3.5.11.3, Part III "Technical Supervision during Manufacture of Materials".

APPENDIX 1. NOMENCLATURE OF ITEMS OF THE REGISTER TECHNICAL SUPERVISION

10 **Code 06061000** is replaced by the following text:

"

06061000	foam fire extinguishers of at least 45 l capacity and foam fire extinguishers of at least 135 l capacity	-	CTO	C3	-	P	-	-
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"

11 **Code 06061100** is replaced by the following text:

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06061100	carbon dioxide or dry powder fire extinguishers of at least 16 kg, carbon dioxide or dry powder fire extinguishers of at least 45 kg	-	CTO	C3	-	P	-	-
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12 **Code 09010001.** The existing text of column 2 is replaced by the following text:

"welded bed plates".

13 **Code 13370000MK.** In column 4 superscript "*" is deleted.