

RUSSIAN MARITIME REGISTER OF SHIPPING

CIRCULAR LETTER	No. 314-26- <i>988c</i>	dated <i>G</i> 03.2017
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Re:		
amendments to the R ND No. 2-020101-075	ules for the Classification and Construction	uction of High-Speed Craft, 2013,
Item of technical supe	ervision:	
sea-going ships unde	r construction	•
Implementation:	from the date of publication	
Valid: till	-	
Validity period extend	ed till -	
Cancels / amends / su No.	upplements Circular Letter	dated -
Number of pages:	1 + 1	
Appendices:	amendments to the Rules for High-Speed Craft, 2013, ND	the Classification and Construction of No. 2-020101-075-E
Director General		(.G. Palnikov
Amends	Rules for the Classification and Con ND No. 2-020101-075-E	struction of High-Speed Craft, 2013,
High-Speed Craft, 20 structures of high-spe	the amendments to the Rules for the 0 13, ND No. 2-020101-075-E regarding eed craft. specified in the Appendix to the Circ	g design documentation and hull

It is necessary to do the following:

- 1. Familiarize surveyors of the RS Branch Offices and interested organizations in the area of the RS Branch Offices' activity with the content of the Circular Letter.
- 2. Apply the above requirements in the RS practical activity.

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RULES FOR THE CLASSIFICATION AND CONSTRUCTION OF HIGH-SPEED CRAFT, 2013 ND No. 2-020101-075-E

PART I. CLASSIFICATION

5 TECHNICAL DOCUMENTATION

Para 5.1.1.7 shall be deleted.

Para 5.1.1.1.8 shall be renumbered 5.1.1.1.7.

PART II. HULL STRUCTURE AND STRENGTH

1 GENERAL

New para 1.1.9 shall be introduced reading as follows:

"1.1.9 Hull structures scantlings for the ship's hull, which main dimensions and structures are not covered by the Rules, shall be determined in accordance with the RS approved procedures as well as ISO standards requirements, e.g. ISO 12215.".

2 HULL DESIGN PRINCIPLES

Para 2.1.20. The first sentence shall be amended to read:

"Openings shall be avoided in strength deck, skirt bag, carlings, centreline girder, stringers and floors.".

Para 2.5.2.5 shall be amended to read:

«2.5.2.5 Double intermittent fillet welds with beads overlapping at least than 20 mm on the opposite side and beads of 150 — 200 mm in length (refer to Fig. 2.5.2.5) are permitted in tee joints outside of intensive vibration areas with thickness not more than 3,0 mm; in case of non-destructive testing of the joint (ultrasonic or X-ray methods) — not more than 5,0 mm. In any case, the stiffeners shall be welded to shell plating and plating in way of supports and stiffeners ends by double continuous welding. The weld bead length to each side from the support (stiffener end) shall be at least than 1,5 times of height of bracket or higher stiffener from stiffeners being connected, whichever is greater."