



RUSSIAN MARITIME REGISTER OF SHIPPING

CIRCULAR LETTER

No. 322-05-944C

dated *25.10.2016*

Re:

amendments to the Guidelines on Technical Supervision during Construction of Mobile Offshore Drilling Units and Fixed Offshore Platforms and Manufacture of Materials and Products, 2015, ND No. 2-030201-001-E

Item of supervision:

Mobile Offshore Drilling Units and Fixed Offshore Platforms under construction

Implementation	from the date of publication
Valid: till	ND No. 2-030201-001-E re-publication
Number of pages:	2
Appendices:	amendments to Part III "Technical Supervision during Manufacture of Materials and Products and Construction of MODU/FOP" of the Guidelines on Technical Supervision during Construction of Mobile Offshore Drilling Units and Fixed Offshore Platforms and Manufacture of Materials and Products, 2015, ND No. 2-030201-001-E

Technical Director - Head of Classification Directorate *Vladimir Evenko*

Amends We hereby inform that Section 3 "Equipment, Arrangements and Outfit", Part III "Technical Supervision during Manufacture of Materials and Products and Construction of MODU/FOP" of the Guidelines on Technical Supervision during Construction of Mobile Offshore Drilling Units and Fixed Offshore Platforms and Manufacture of Materials and Products, 2015, ND No. 2-030201-001-E, shall be amended as specified in the Appendix to the Circular Letter.

It is necessary to do the following:

- 1) Familiarize the surveyors of the RS Branch Offices and interested organizations in the area of the RS Branch Offices' activity with the content of the Circular Letter.
- 2) Apply the provisions of the Circular Letter to technical supervision of MODU/FOP during construction.

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**GUIDELINES ON TECHNICAL SUPERVISION DURING CONSTRUCTION OF
MOBILE OFFSHORE DRILLING UNITS AND FIXED OFFSHORE PLATFORMS AND
MANUFACTURE OF MATERIALS AND PRODUCTS, 2015 (ND № 2-030201-001-E)**

**TECHNICAL SUPERVISION DURING MANUFACTURE OF MATERIALS AND
PRODUCTS AND CONSTRUCTION OF MODU/FOP**

3 EQUIPMENT, ARRANGEMENTS AND OUTFIT

1. Table 3.2.1. The item of technical supervision "securing plates of hydraulic cylinders" in the column "Check during installation" the sign "—" shall be replaced with "+" ; the item of technical supervision "Rack-and-pinion shafts" in the column "marking, branding" the sign "+" shall be amended with the sign "—", as shown below:

№ п/п	Item of technical supervision	Verification of technical documentation	Control during manufacture					Installation on board MODU					Test in operation	Mooring trials	Sea trtals
			Material test	Visual examination	Verification of measurement results	Check of flaw detection results	Branding	Verification of			Check during installation	Verification of mounting dimensions			
								Technical documentation	documentation on products	marking, branding					
1.3	+	+	+	+	+	+	—	+	+	+				
1.4	securing plates of hydraulic cylinders	+	+	+	+	—	—	—	+	—	+				
1.5	+	+	+	+	+	+	—	+	+	+				
1.6	+	+	+	+			—	+		+				
1.7	Rack-and-pinion shafts	+	+	+	+	+	+	—	+	—	+				

2. Para 3.2.3. The reference "1.4" shall be replaced with "1.5" , as shown below:

"3.2.3 The list of items (refer to 1.5) shall be prepared with regard to Table 3.2.1. "

3. Para 3.4.2. The reference "1.4" shall be replaced with "1.5", as shown below:

"3.4.2 In addition to checks mentioned in Table 3.2.1, during survey of arrangements for lifting and lowering columns of submersible sea water pumps during installation according to the list of items under technical supervision (refer to 1.5), ... "